

Improved
mechanical
and
biological
performance

Design and
materials/comp
onents/cellular
modeling

Multi-Laser Multi-Material powder bed fusion – vision and strategies

Smart
materials

Vipin Richharya, João Pinto, Flávio Rodrigues, Carlos Andrade, Antonio Teixeira, Juliana Dias, Óscar Carvalho

Filipe Samuel Silva
Minho University
Portugal

Communication
functions

Energy
harvesting

Technology
development

Therapy
(Actuating
functions)

Diagnostic
functions
(Sensing)



Multi-Laser Multi-Material powder bed fusion vision and strategies

CMEMS – Center for MicroElectroMechanical Systems

1. Multi-wavelength simultaneous lasers for metal-ceramic composites (each laser wavelength according to each material absorption coefficient)(Al-SiC, hard metals, etc)
2. Multi-wavelength lasers for multi-material components ((each laser wavelength according to each material absorption coefficient)(metal-ceramic, metal-polymer)...
3. Additive-subtractive multi-laser approaches (different energy densities for additive and for subtractive function)
4. Multi-laser sequential strategies for immediate local stress relaxation



Bio-inspired components and processes
CMEMS – Center for MicroElectroMechanical Systems

Center of MEMS

UI-4436

University of Minho

Evaluated as
'EXCELLENT' in 2014
and in 2018



Bio-inspired components and processes

Laboratory of Micro-Fabrication and Systems Integration

□ 5 PhD researchers; 25 PhD students;

□ ≈40 ISI indexed papers per year;

□ 6M€ with projects in last 5 years

□ 4M€-with companies;

□ 2M€-basic research;

□ 350k€ - patents

□ 1 spin-off created (2022)



Improved
mechanical
and
biological
performance

Design and
materials/comp
onents/cellular
modeling

Multi-Laser Multi-Material powder bed fusion – vision and strategies

THANK YOU !!!

Filipe Samuel Silva
Minho University
Portugal

Smart
materials

Communication
functions

Energy
harvesting

Technology
development

Therapy
(Actuating
functions)

Diagnostic
functions
(Sensing)

