

Universidade do Minho
Escola de Engenharia

Bárbara Filipa Vasquez Vieira

**Engineering with Nature: An innovative
solution for coastal erosion protection**

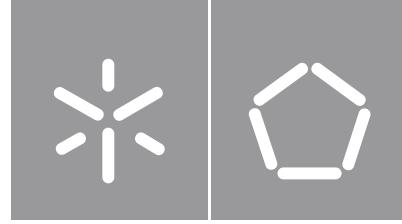
Appendices

Engineering with Nature: An innovative
solution for coastal erosion protection

Bárbara Filipa Vasquez Vieira

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Appendices

Tese de Doutoramento
Programa Doutoral em Engenharia Civil

Trabalho realizado sob a orientação de
Professor Doutor José Luís da Silva Pinho
Professor Doutor Joaquim António Oliveira de Barros

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APPENDIX 1

Concrete mixes and mechanical properties

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Appendix 1A

Concrete mix and mechanical properties of plain concrete armour units

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Concrete mix and mechanical properties of plain concrete armour units

Reference	Location	Shape	Concrete Mix	Average Concrete Density (kg/m³)	Average Concrete Modulus of Elasticity (GPa)	Average Compressive Strength (MPa)	Average Splitting Tensile Strength (MPa)	Notes
			Cement: Pozolanic Aggregates: – Admixtures: – w/c ratio: 0.4–0.5 Average concrete porosity: Gioia Tauro: 7.91 Cagliari: 7.91					The armour blocks were prefabricated with pozolanic cements in different mixes by different contractors. A water/cement ratio of 0.4–0.5 with 300 kg/m³ of cement is typically used in this kind of works in Italy to achieve a compressive strength of 35 MPa at 28 days curing time.
Franco <i>et al.</i> (2000)	Gioia Tauro, 1979 (Italy)	Dolos (15 tonnes)		2442	48.60	33.81	4.06	
	Cagliari, 1975 (Italy)	Tetrapod (15 tonnes)		2346	43.40	–	3.49	
	Chioggia, 1971 (Italy)	Tetrapod (15 tonnes)		2548	56.22	60.94	4.35	Degradation process may be due to thermal stresses on the emerged units, rather than to fatigue phenomena associated with cyclic wave impact loadings on the lower wet blocks.
			<i>See notes</i>					

Concrete mix and mechanical properties of plain concrete armour units (cont.)

Reference	Location	Shape	Concrete Mix	Average Concrete Density (kg/m³)	Average Concrete Modulus of Elasticity (GPa)	Average Compressive Strength (MPa)	Average Splitting Tensile Strength (MPa)	Notes
Cement: Portland: 380 kg/m³								
Burcharth, (1984)	-	Dolos (0.2 tonnes)	Aggregates: Sand: 525 kg/m³ Pebbles (4-8 mm): 80 kg/m³ Pebbles (8-16 mm): 1095 kg/m³	2330	44.0	44.4	3.65	-
Flyash: 125 kg/m³								
w/c ratio: 0.45								
Hakenberg <i>et al.</i> (2004)	-	Xbloc (9.4 tonnes)	Cement: Portland C30/37 Aggregate: 32 mm (max.)	2383	30.6	41.3	5.2	-
w/c ratio: 0.5 (max.)								
Gómez-Martín and Medina (2008)	-	Cube (15 tonnes) Cubipod (16 tonnes)	Cement: CEM I 42.5R Aggregate: 25 mm (max.)	-	-	Cube: 63.5 Cubipod: 58.7	-	-
w/c ratio: 0.5								

Concrete mix and mechanical properties of plain concrete armour units (cont.)

Reference	Location	Shape	Concrete Mix	Average Concrete Density (kg/m³)	Average Concrete Modulus of Elasticity (GPa)	Average Compressive Strength (MPa)	Average Tensile Strength (MPa)	Notes
<p>Cement: CEM I 42.5R: 310 kg/m³</p> <p>Aggregates: Sand: 590 kg/m³ Coarse aggregate (4-65 mm): 1360 kg/m³</p> <p>Flyash: 105 kg/m³</p> <p>Superplasticizer: 3.1 kg/m³</p> <p>w/c ratio: 0.45</p>								
Azenha <i>et al.</i> (2011)	-	Tetrapod		-	31	33	2.6	-

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Appendix 1B

Concrete mix composition and mechanical properties of industrial steel fibre reinforced
concrete armour units

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Concrete mix composition and mechanical properties of industrial steel fibre reinforced concrete armour units

Reference	Location	Shape	Concrete Mix	Average Fibre Dimensions	Fibre Content (% V Fraction of Concrete)	Average Compressive Strength (MPa)	Average Splitting Tensile Strength (MPa)	Average Flexural Strength (MPa)	Notes
Appleton <i>et al.</i> (1996)			Cement: Standard type II	Diameter: –					Plain concrete had 6.48 MPa flexural strength
Melby and Turk (1992)	Crescent City (California, USA), 1986	Dolos (42 tonnes)	Aggregates: – Admixtures: –	Length: 50.8 mm	1	62.8	3.60	10.1	
Myrick and Melby (2005)			w/c ratio: –	Aspect ratio (l/d): –					
Burcharth (1984)	–	Dolos (0.2 tonnes)	Cement: Portland flyash: 435 kg/m ³ Aggregates: Sand: 788 kg/m ³ Pebbles (8-16 mm): 416 kg/m ³ Stones (16-32 mm): 416 kg/m ³ Plasticizer BV 40: 3.3 kg Steel fibres (Wirex): 160 kg/m ³ w/c ratio: 0.40 Average concrete density: 2300 kg/m ³	Diameter: 1 mm Length: 45 mm Aspect ratio (l/d): 45	2	30.0	3.85	–	–

Concrete mix composition and mechanical properties of industrial steel fibre reinforced concrete armour units (cont.)

Reference	Location	Shape	Concrete Mix	Average Fibre Dimensions	Fibre Content (% V Fraction of Concrete)	Average Compressive Strength (MPa)	Average Splitting Tensile Strength (MPa)	Average Flexural Strength (MPa)	Notes
Hoff (1975)	Humboldt Bay (California, USA)	Dolos (38.5 tonnes)	<u>Mix 1</u> Cement: 323 kg/m ³ Aggregates: Sand: 748 kg/m ³ Coarse aggregate (19 mm): 807 kg/m ³ Coarse aggregate (38.1 mm): 439 kg/m ³ Steel fibres: 47 kg/m ³ w/c ratio: 0.41	Diameter: 0.25 mm Length: 25 mm	Aspect ratio (l/d): 100	Mix 1 –	Mix 1 50.5	Mix 1 3.8	Mix 1 4.9
Hoff (1975)	Humboldt Bay (California, USA)	Dolos (38.5 tonnes)	<u>Mix 2</u> Cement: 390 kg/m ³ Aggregates: Sand: 842 kg/m ³ Coarse aggregate (19 mm): 504 kg/m ³ Coarse aggregate (38.1 mm): 480 kg/m ³ Steel fibres: 119 kg/m ³ w/c ratio: 0.41	Diameter: 0.25 mm Length: 25 mm	Aspect ratio (l/d): 100	Mix 2 –	Mix 2 54.8	Mix 2 4.0	Mix 2 5.8

Appendix 1C

Concrete mix composition and mechanical properties of recycled steel fibre reinforced
concrete

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Concrete mix composition of recycled steel fibre reinforced concrete

Reference	Concrete Mix
	Structural lightweight concrete reinforced with waste steel wires
Aghaei <i>et al.</i> (2015)	<p>Cement: Type 2 Portland (ASTM C150): 1160 kg/m³</p> <p>Aggregates: River sand (max. 5 mm): 1520 kg/m³ Perlite (max. 5 mm): 93 kg/m³</p> <p>Liquid super silica gel: 8% of cement content</p> <p>Steel fibres: 7850 kg/m³ Fibre recycling method: – Sources: Previously used waste steel wires from reinforcement and formworks</p> <p>w/c ratio: 0.4</p> <p>Cement: Portland CEM I 42.5R: 366 kg/m³</p> <p>Aggregates: Natural sand (0-1 mm): 312 kg/m³ Natural sand (0-4 mm): 631 kg/m³ Crushed stone (4-12 mm): 380 kg/m³ Crushed stone (12-22 mm) 567 kg/m³</p> <p>Superplasticizer: 5 kg/m³</p> <p>Steel fibres: 5; 10; 15; 20; 30; 40; 60 (kg/m³) Fibre recycling method: Pyrolysis and mechanical recycling Sources: Waste tyres</p> <p>w/c ratio: 0.5</p> <p>Average concrete density: 2455 kg/m³</p>

Concrete mix composition of recycled steel fibre reinforced concrete (cont.)

Reference	Concrete Mix
	Self-compacting concrete (SCC)
Köroğlu (2019)	<p>Cement: Portland CEM I 42.5R: 480 kg/m³</p> <p>Aggregates: Fine (crushed limestone and crushed sand) (0-4 mm): 1396 kg/m³ Coarse (crushed limestone) (4-8 mm): 404 kg/m³</p> <p>Modified polycarboxylates based polymer plasticizer: 32 kg/m³</p> <p>Steel fibres: –</p> <p>Fibre recycling method: Shredding</p> <p>Sources: Waste tyres</p> <p>w/c ratio: 0.4</p>
Sengul (2018)	<p>SIFCON (high performance cementitious composite)</p> <p>Cement: Portland CEM I 42.5R: 960 kg/m³</p> <p>Aggregate: Siliceous sand (max. 0.5 mm): 2630 kg/m³</p> <p>Plasticizer: 1.5 % of the cement weight</p> <p>Steel fibres: balled up state (without separating individually):</p> <p>% by weight:</p> <ul style="list-style-type: none"> Fibres 41/0.18: 9.1 Fibres 143/0.26: 37.2 Fibres 208/0.32: 17.6 Fibres 152/0.74: 12.4 Fibres 137/1.26: 12.1 Fibres 114/2.00: 11.6 <p>Fibre recycling method: Mechanical recycling</p> <p>Sources: Waste tyres</p> <p>w/c ratio: 0.33</p>

Mechanical properties of recycled steel fibre reinforced concrete

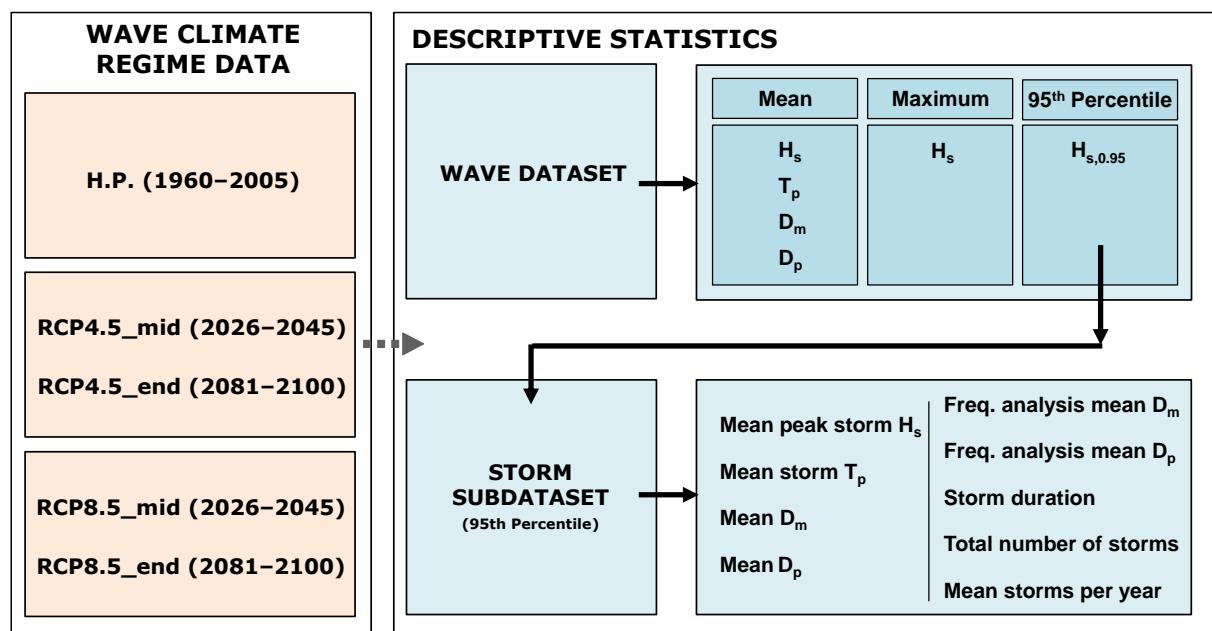
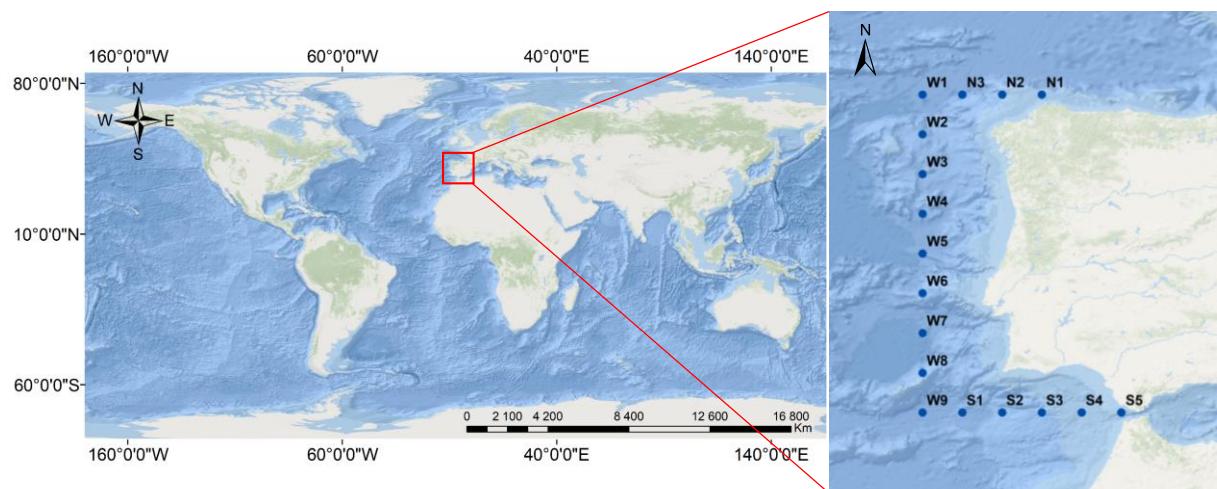
Reference	Average Fibre Dimensions	Fibre Tensile Strength (MPa)	Fibre Content (% V Fraction of Concrete)	Average Compressive Strength (MPa)	Average Splitting Tensile Strength (MPa)	Average Flexural Strength (MPa)	
						First Crack Strength (MPa)	Ultimate Strength (MPa)
	-	-	0 (plain concrete)	20.5	1.9	2.7	-
Aghaei <i>et al.</i> (2015)	Diameter: 1.2 mm	1100	0.25	21.8	2.3	3.0	-
	Length: 50 mm		0.5	24.0	2.3	3.3	-
	Aspect ratio (l/d): 42		0.75	19.0	2.8	3.7	-
	-	-	0 (plain concrete)	69.3	6.7	-	5.6
Sengul (2016)	Diameter: 0.29 mm	-	5; 10; 15 (kg/m³)	69.5; 65.8; 70.6	5.6; 6.5; 6.6	-	7.4; 5.1; 7.2
	Length: 52 mm						
	Aspect ratio (l/d): 179						
Köroğlu (2019)	Diameter: 0.62 mm	1330	10; 20; 30; 40 (kg/m³)	64.1; 64.7; 71.5; 75.3	6.0; 7.2; 7.9; 9.0	-	5.7; 5.4; 7.7; 9.4
	Length: 50 mm						
	Aspect ratio (l/d): 81						
	Diameter: 1.37 mm	1160	20; 40; 60 (kg/m³)	68.7; 69.1; 63.6	6.8; 7.2; 7.0	-	6.8; 6.7; 6.7
	Length: 50 mm						
	Aspect ratio (l/d): 37						
	Diameter:	-	0	36.5	2.7	-	2.1
	0.22 mm – 0.27 mm		1	36.3	3.1	-	3.6
	Length:		2	43.1	3.8	-	3.9
	30 mm – 60 mm		3	44.2	4.2	-	5.4
	(irregular shape)		4	46.2	4.8	-	11.7
			5	43.8	4.9	-	11.1

Mechanical properties of recycled steel Fibre reinforced concrete (cont.)

Reference	Average Fibre Dimensions	Fibre Tensile Strength (MPa)	Fibre Content (% V Fraction of Concrete)	Average Compressive Strength (MPa)	Average Splitting Tensile Strength (MPa)	Average Flexural Strength (MPa)	
						First Crack Strength (MPa)	Ultimate Strength (MPa)
Sengul (2018)	Diameter: 0.18 mm Length: 41 mm Aspect ratio (l/d): 228	1180	-				
	Diameter: 0.26 mm Length: 143 mm Aspect ratio (l/d): 543						
	Diameter: 0.32 mm Length: 208 mm Aspect ratio (l/d): 643		0	94.7	8.1	-	4.3
			0.5	89.8	12.6	-	6.2
			1	96.0	13.9	-	13.6
			2	87.3	18.4	-	23.0
	Diameter: 0.74 mm Length: 152 mm Aspect ratio (l/d): 204		3	93.6	20.1	-	33.1
		1190	4	96.4	22.1	-	42.3
			5	87.8	25.4	-	63.8
	Diameter: 1.26 mm Length: 137 mm Aspect ratio (l/d): 108						
	Diameter: 2.00 mm Length: 114 mm Aspect ratio (l/d): 57	1390	-				

APPENDIX 2

Wave statistics off Iberian Peninsula



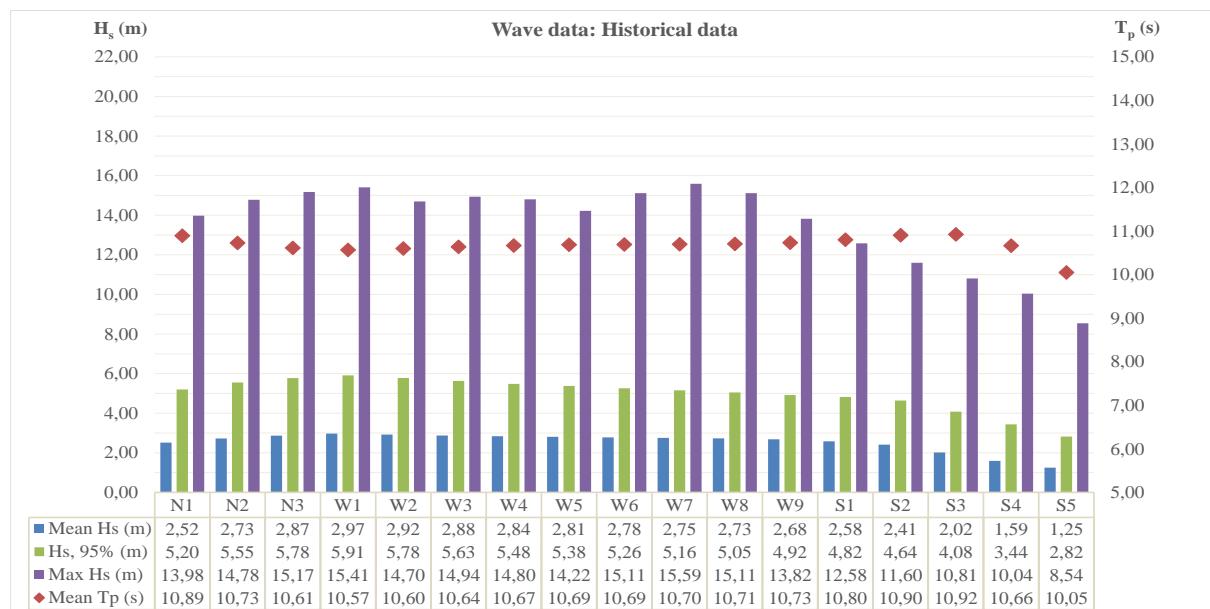
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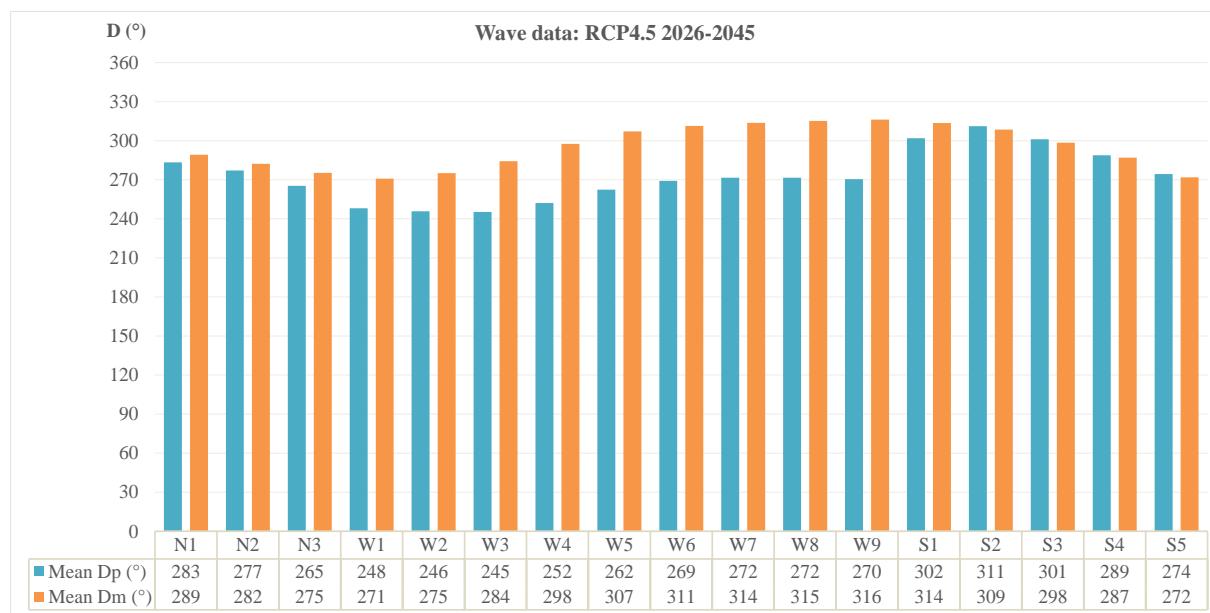
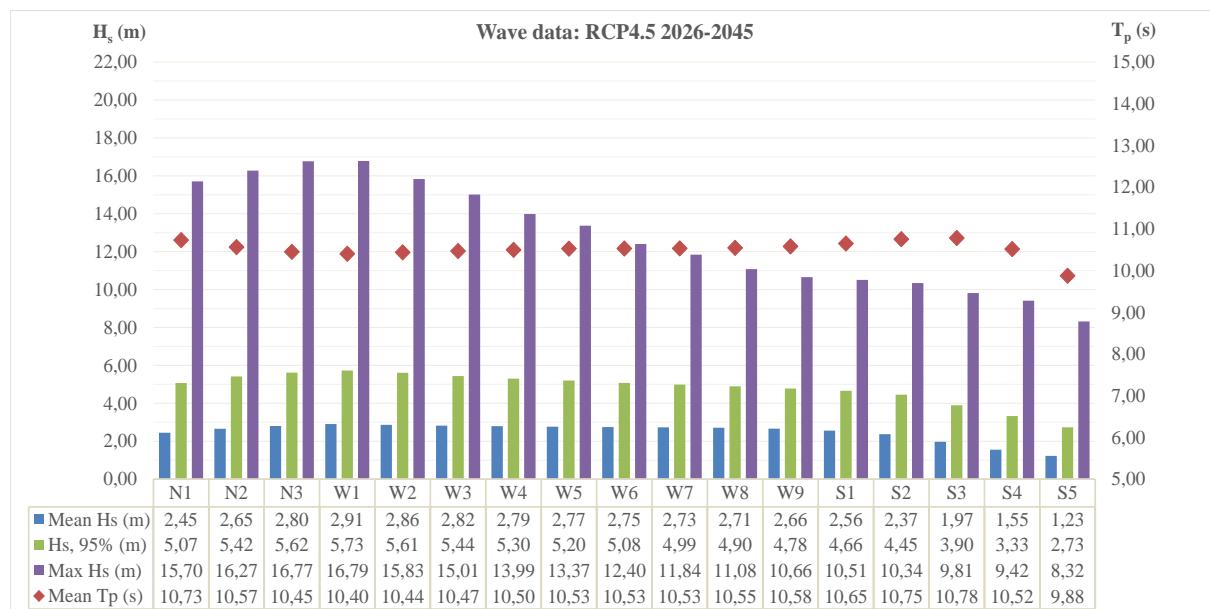
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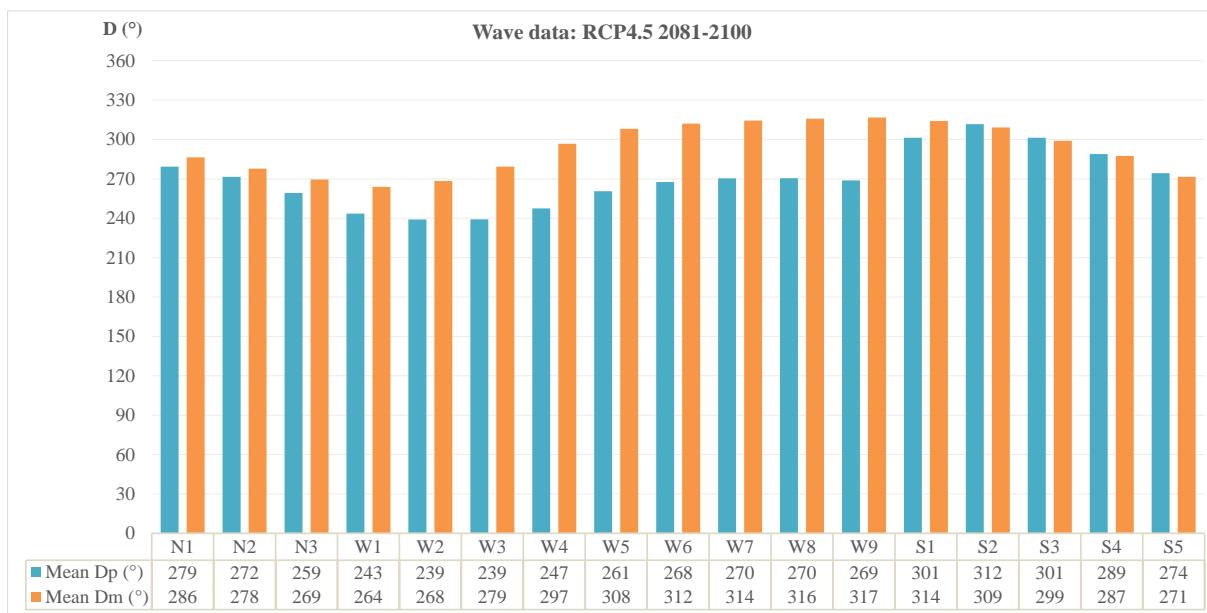
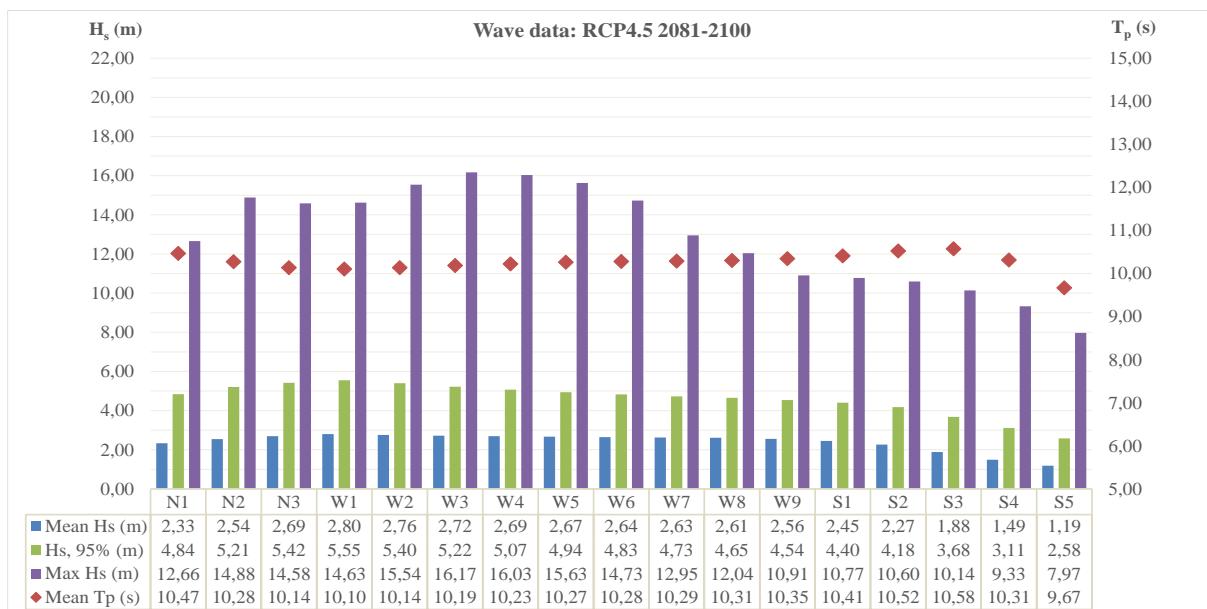
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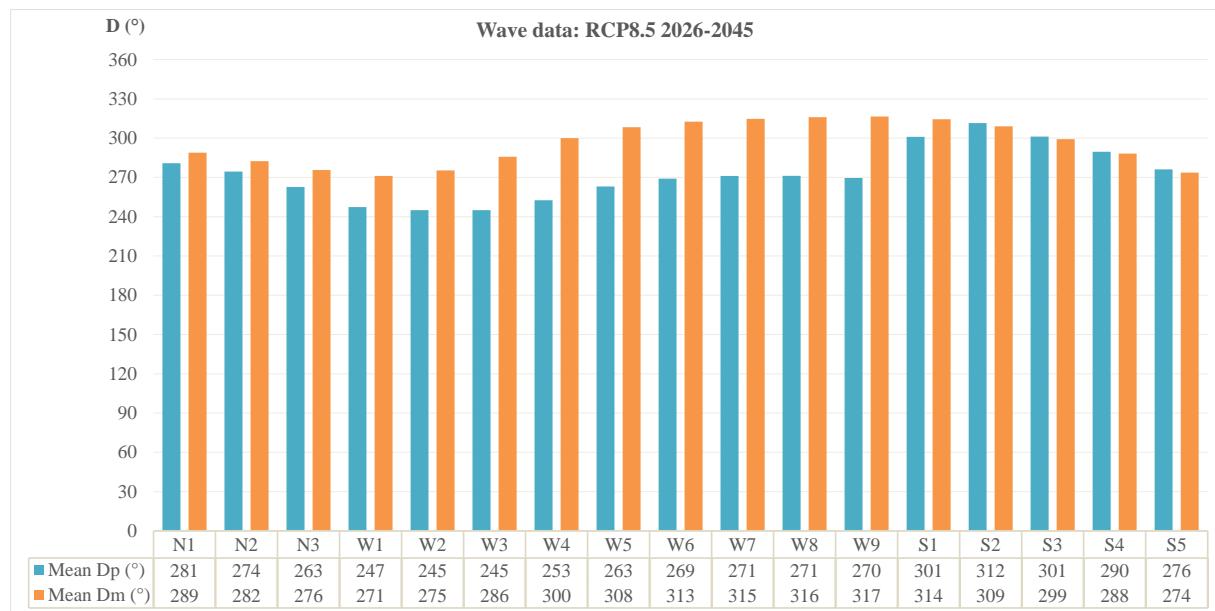
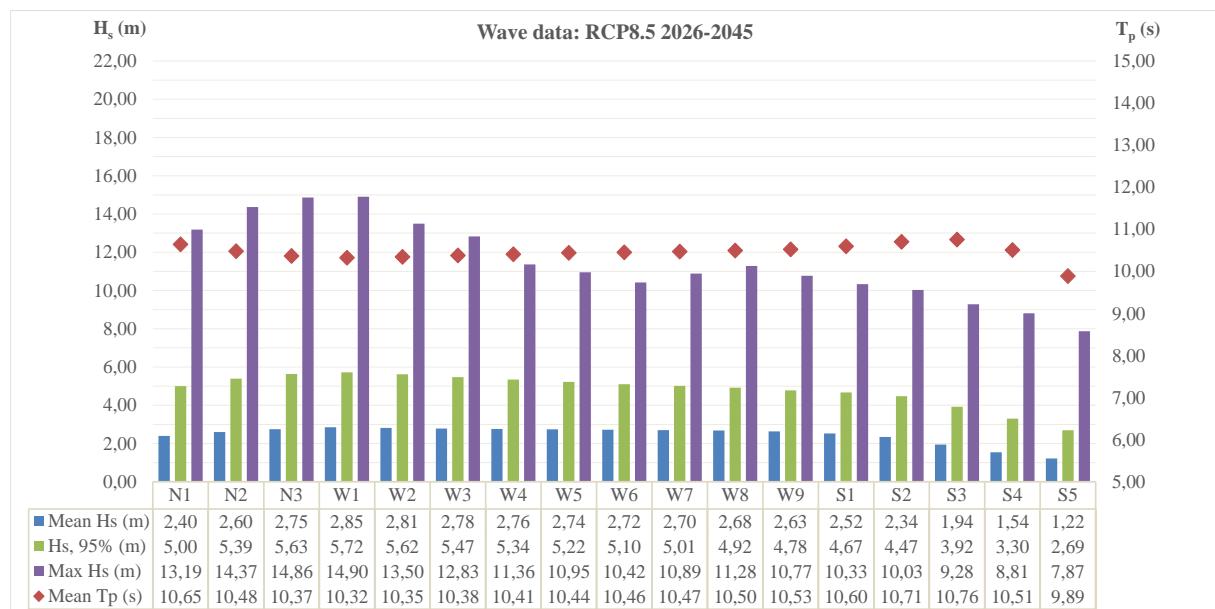
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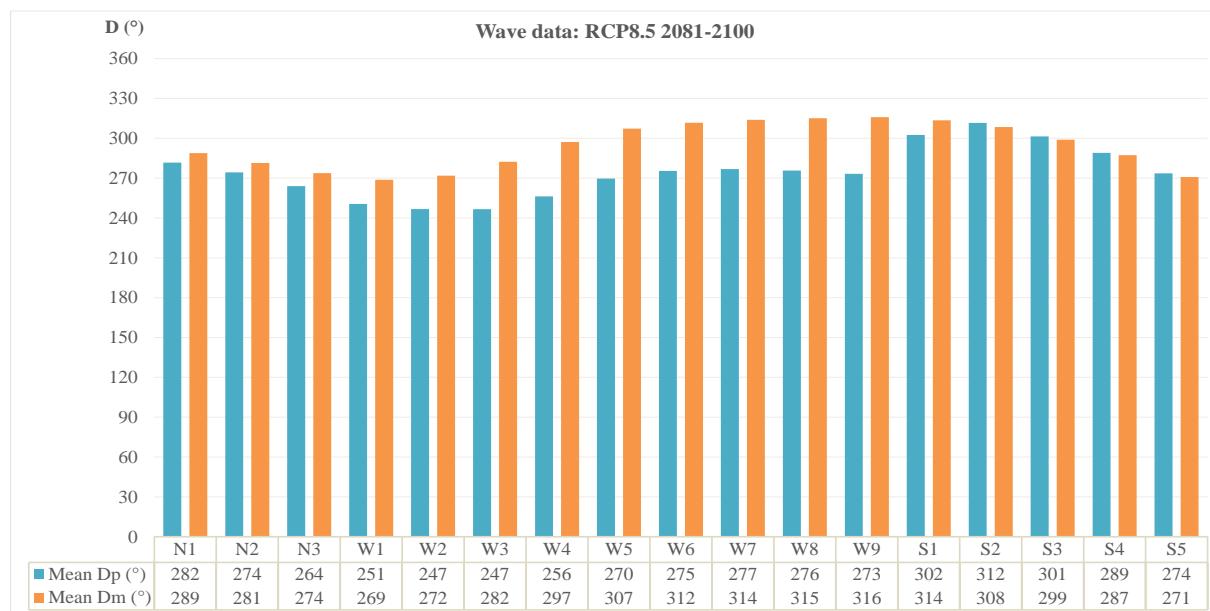
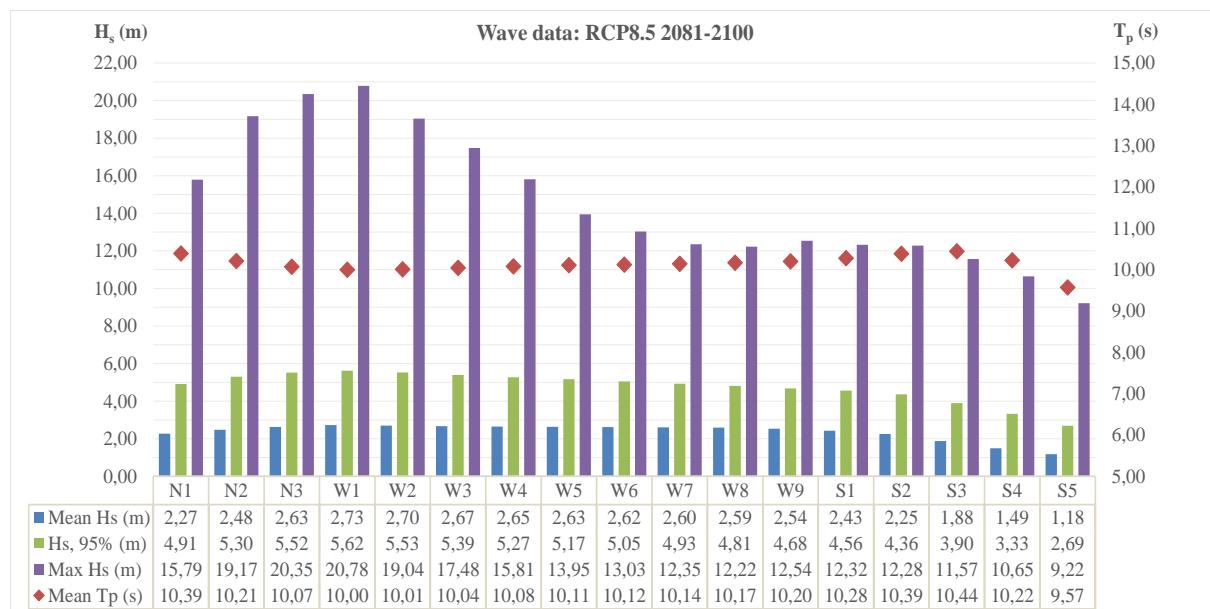
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Historical data: 1960–2005

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RCP4.5: 2081–2100

RCP8.5: 2026–2045

RCP8.5: 2081–2100

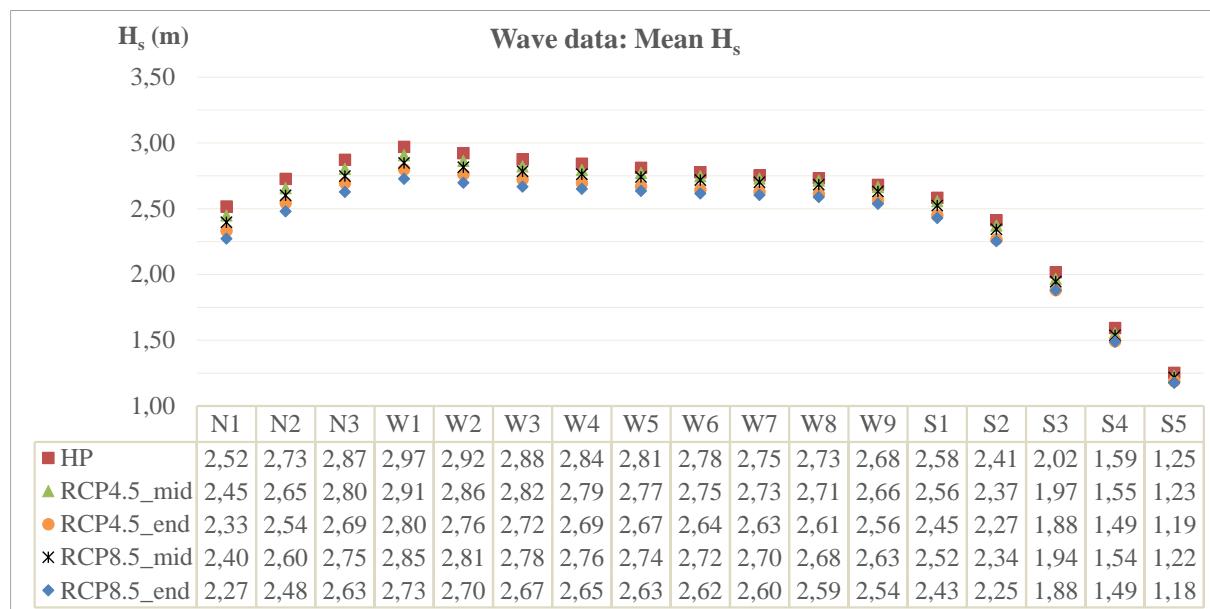
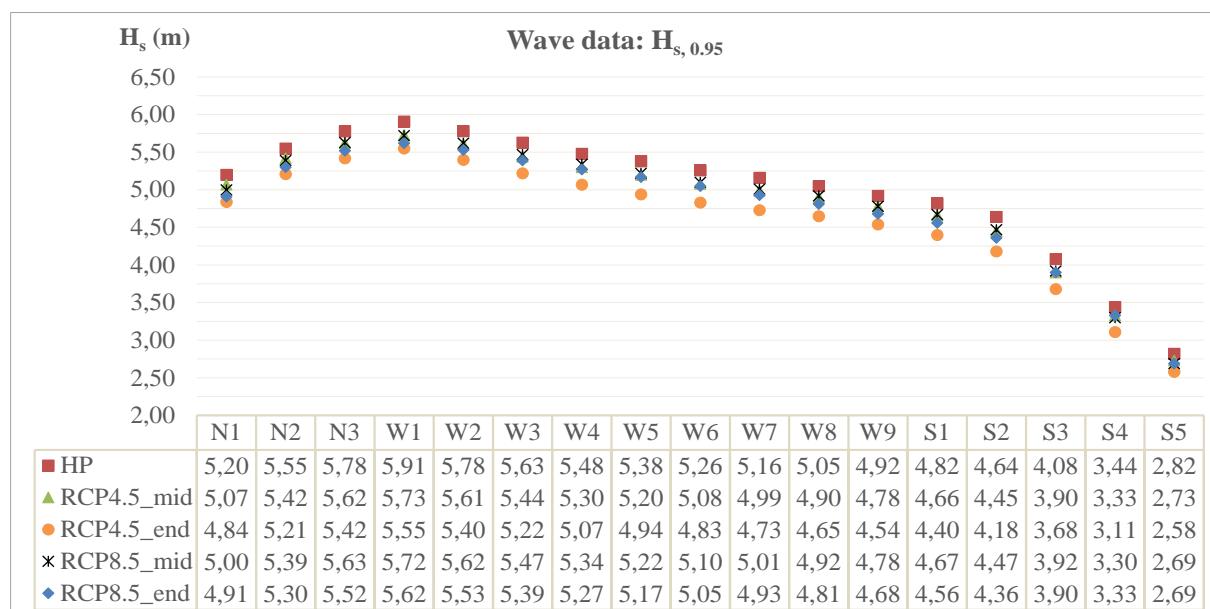
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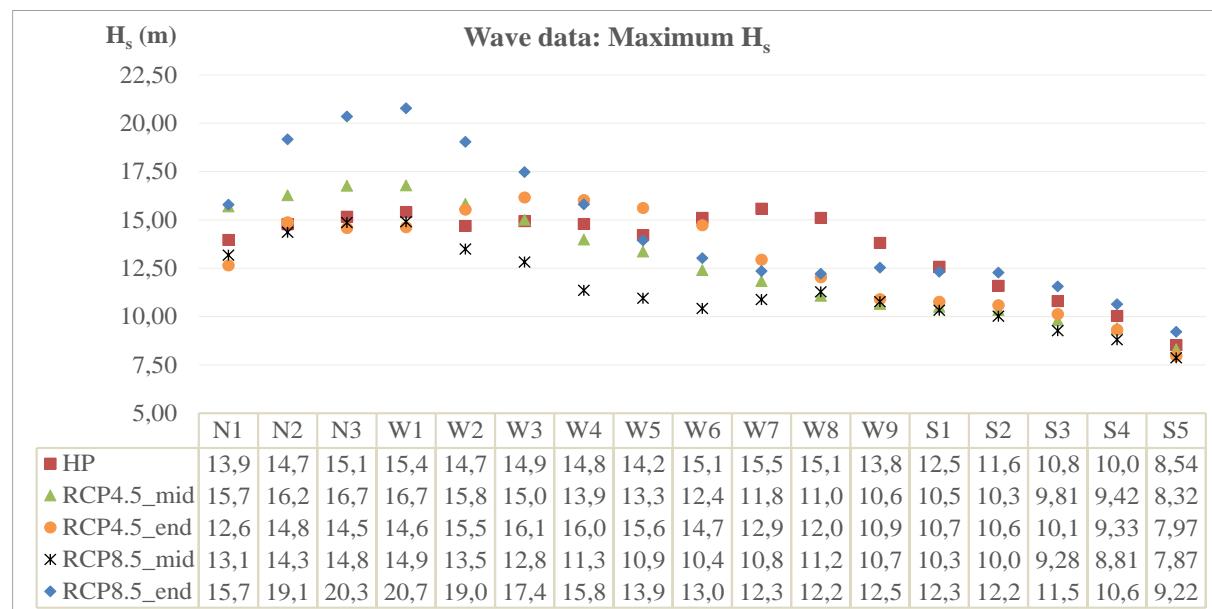
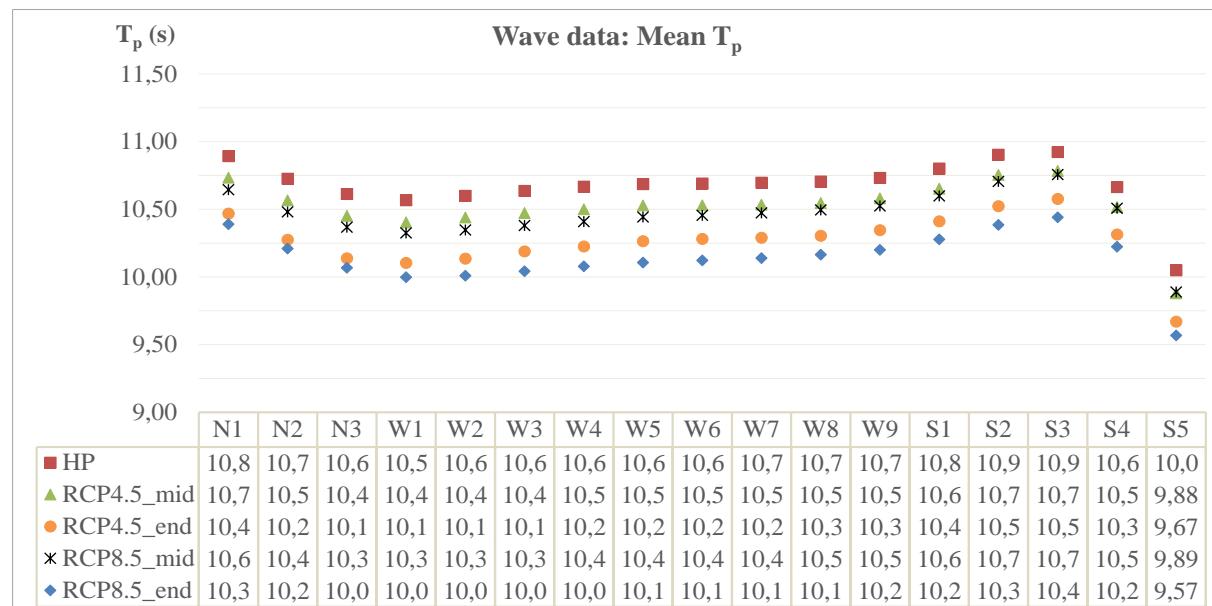
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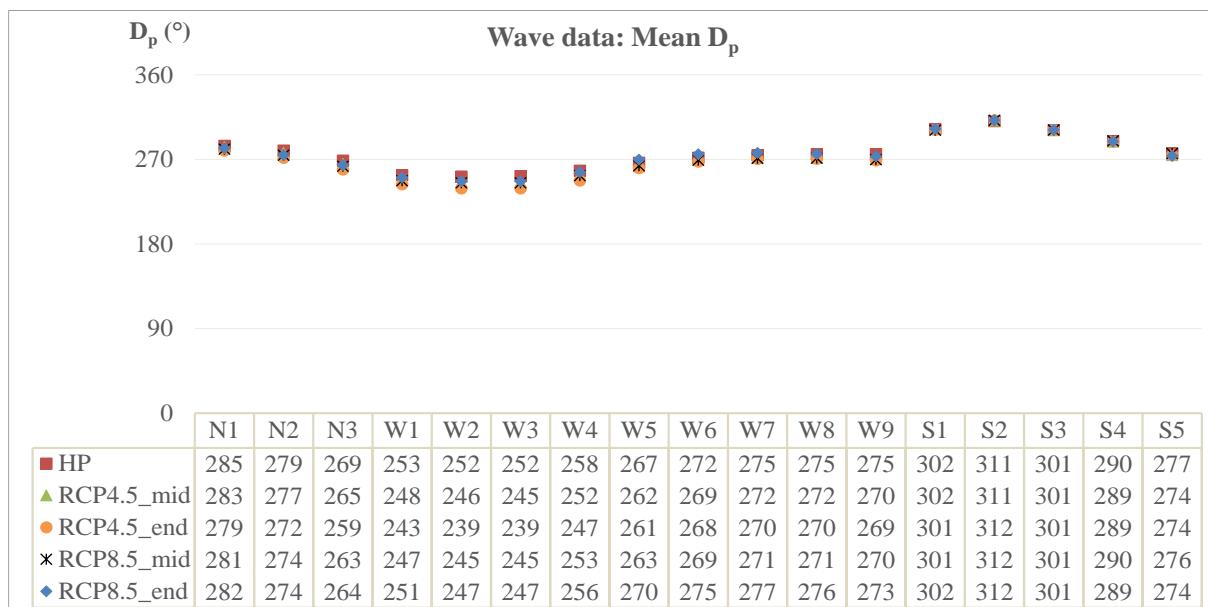
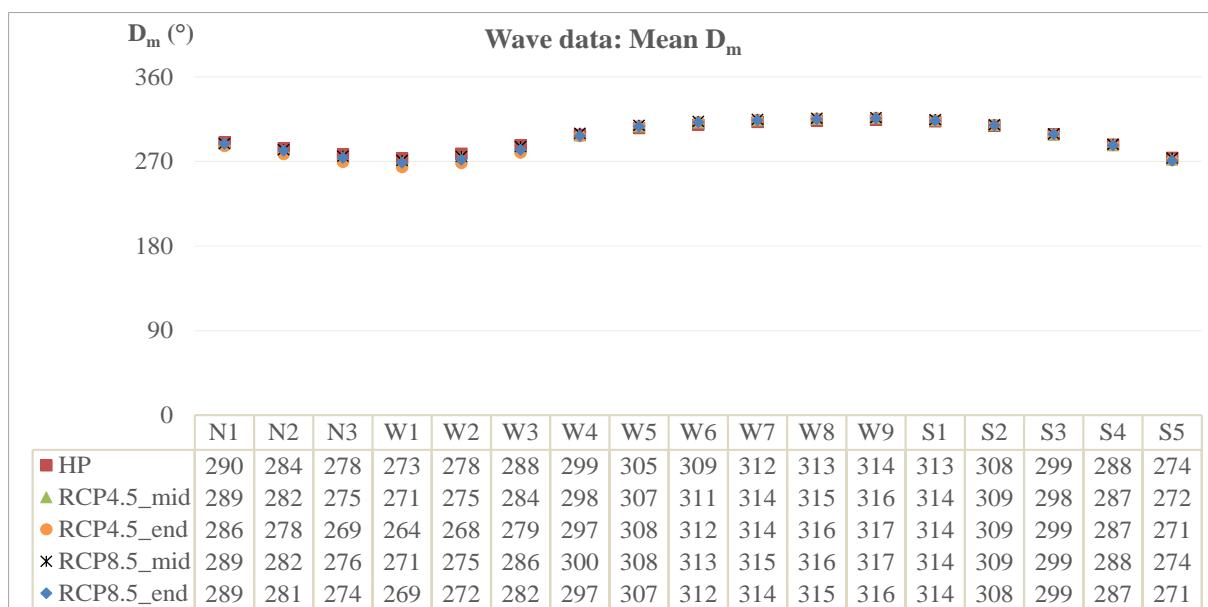
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Individual parameters under 5 wave climate regime scenarios

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Maximum H_sMean T_p

Mean D_pMean D_m

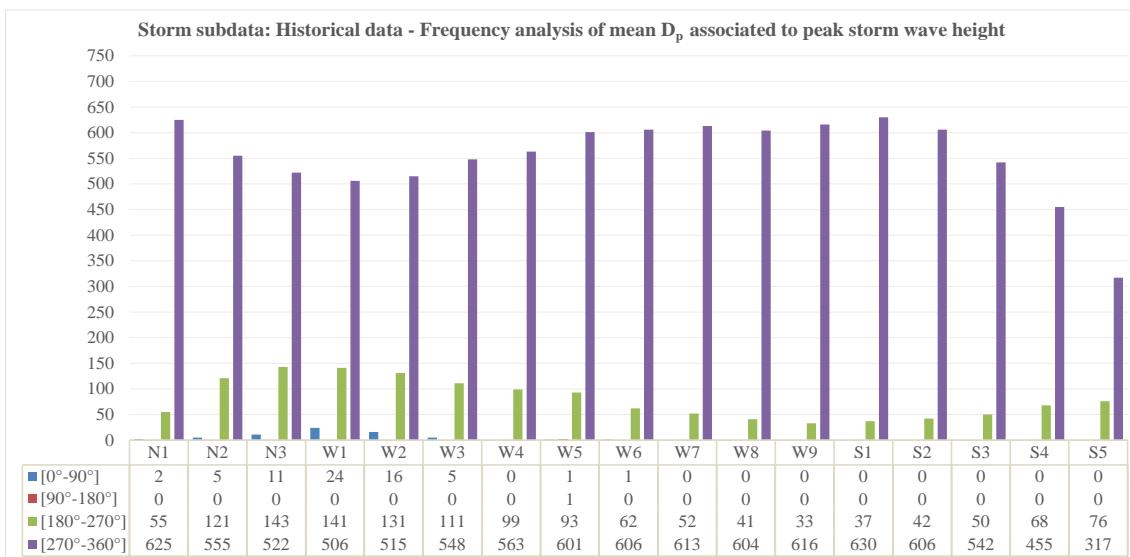
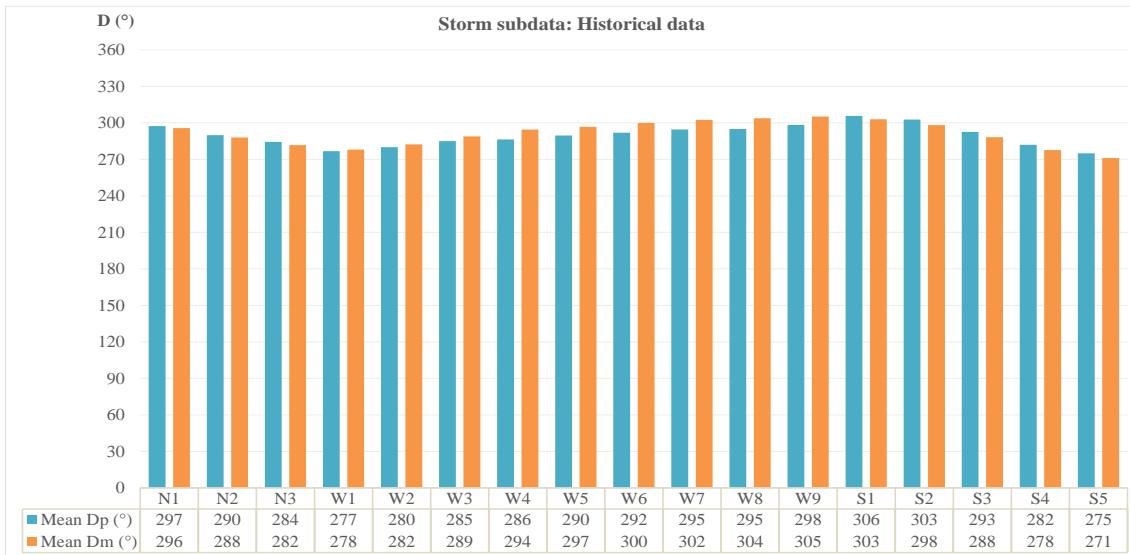
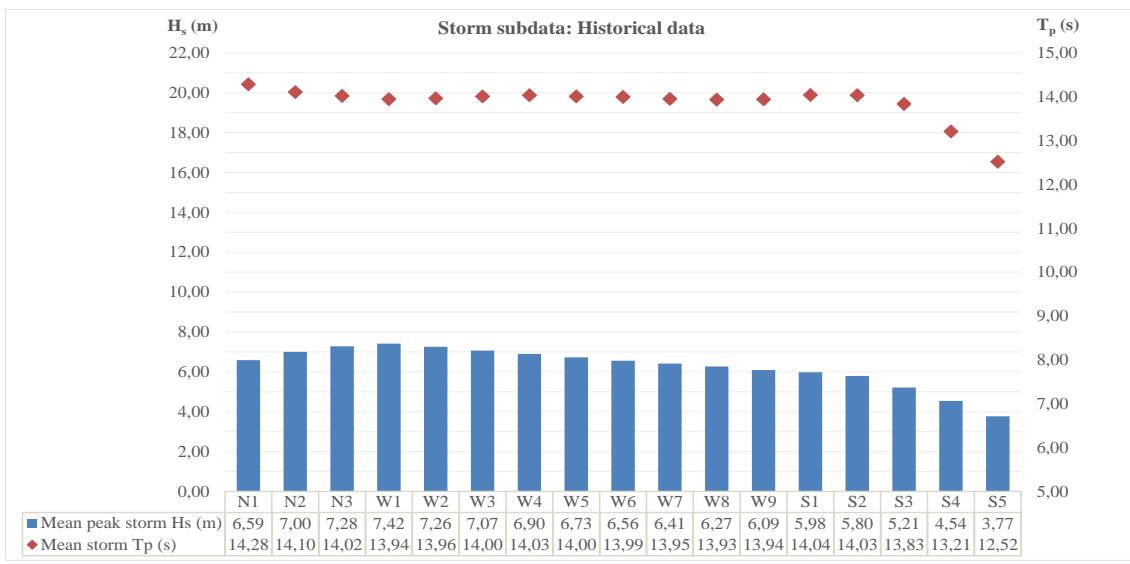
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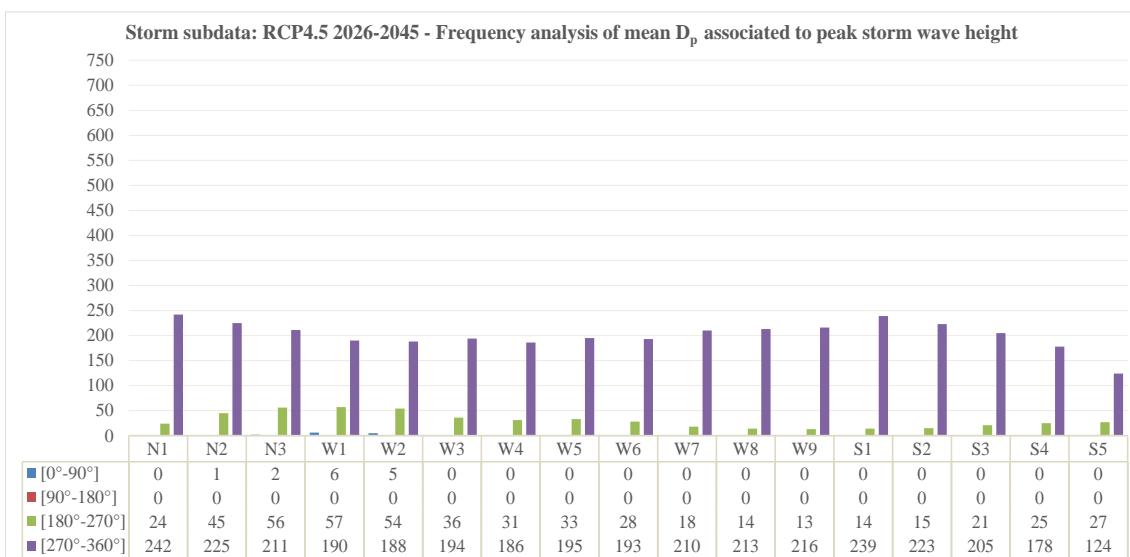
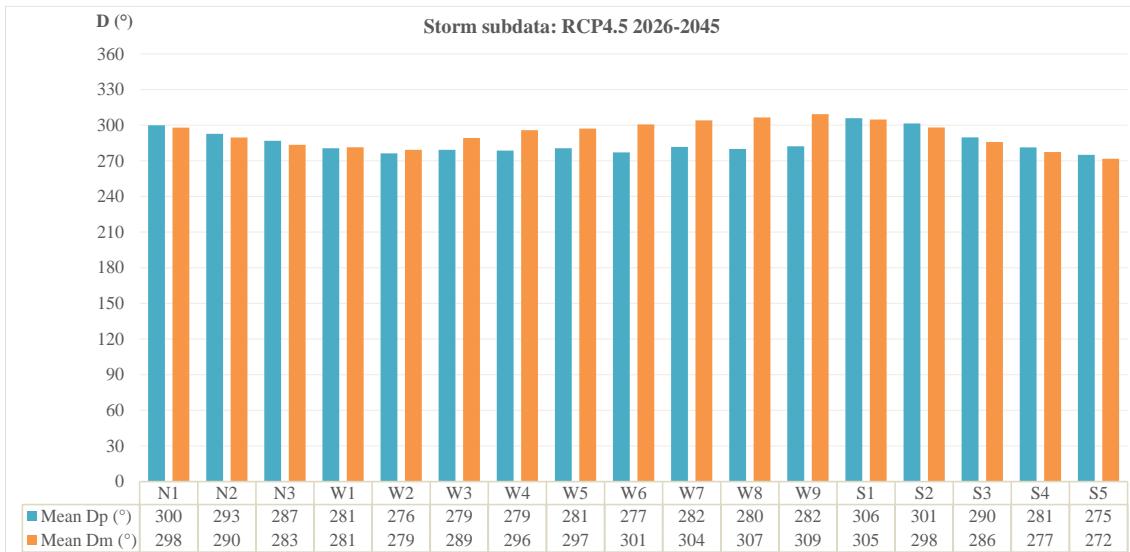
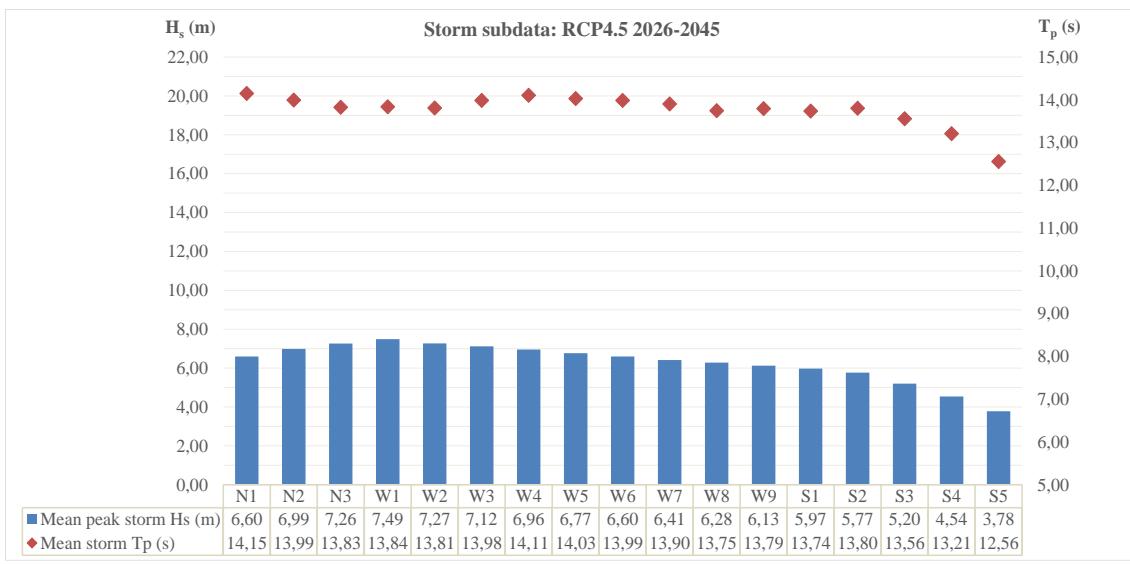
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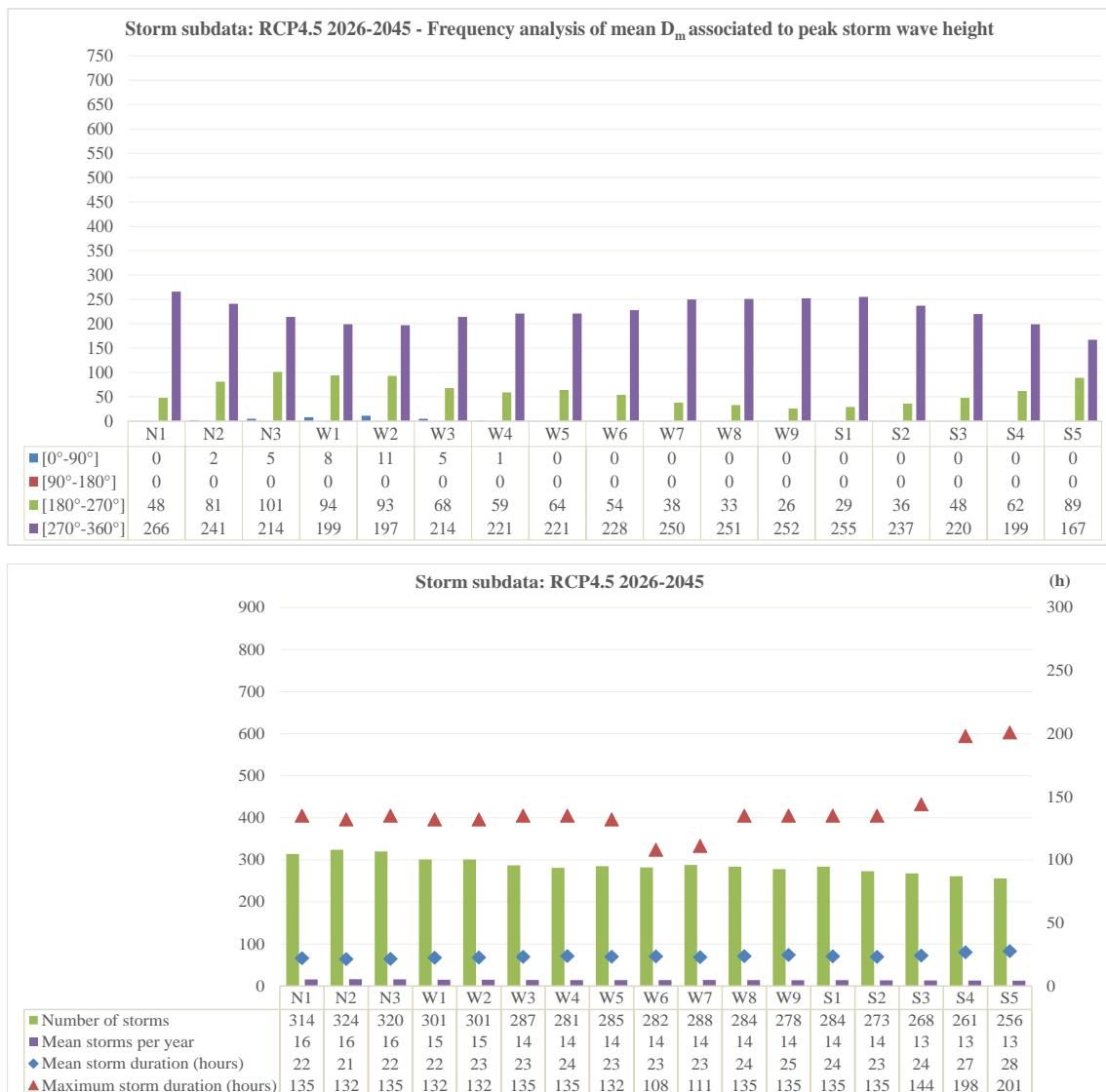
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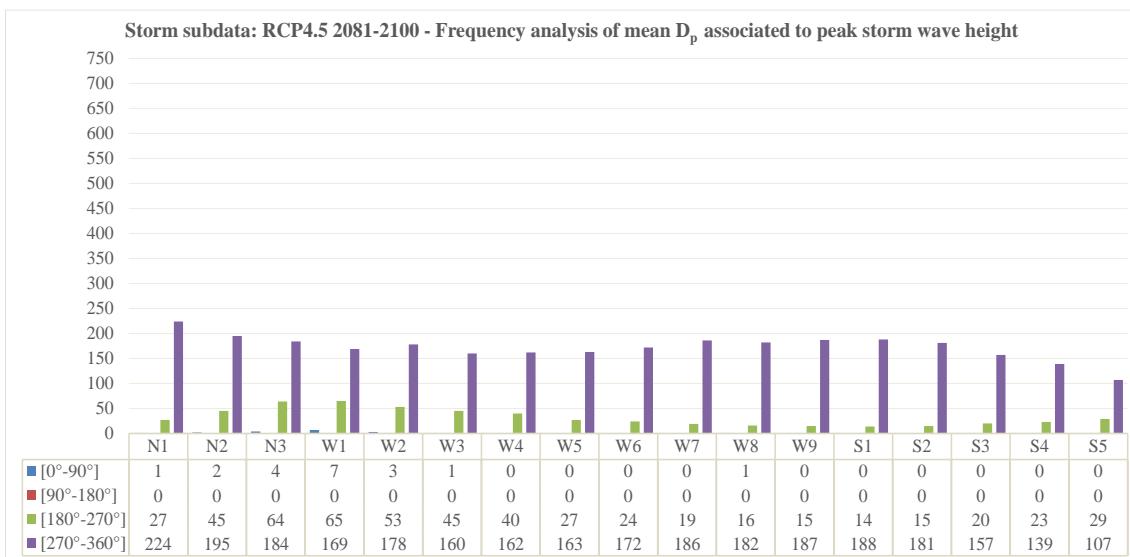
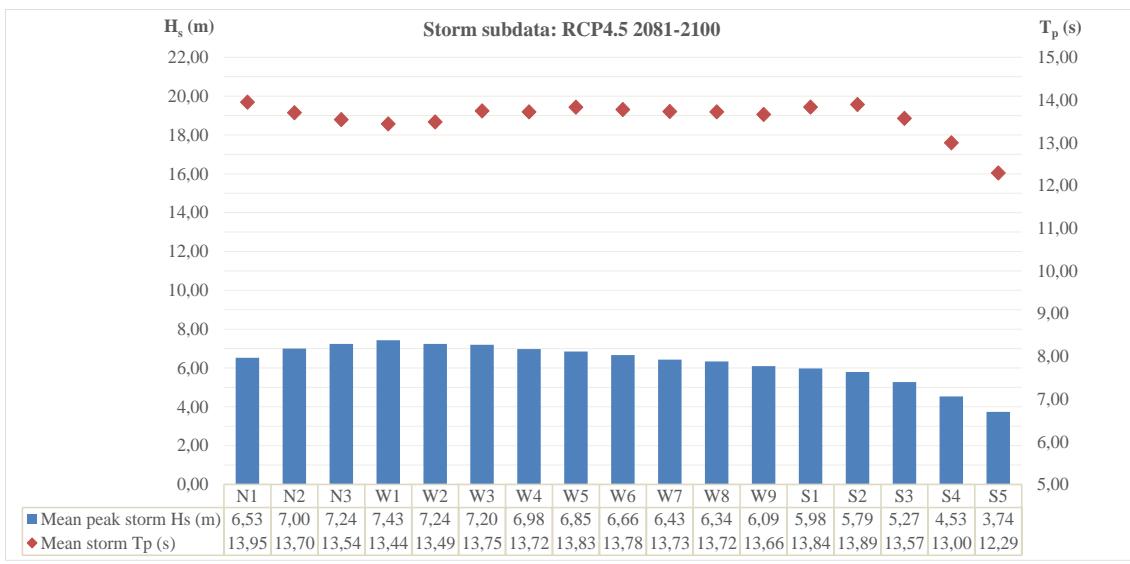
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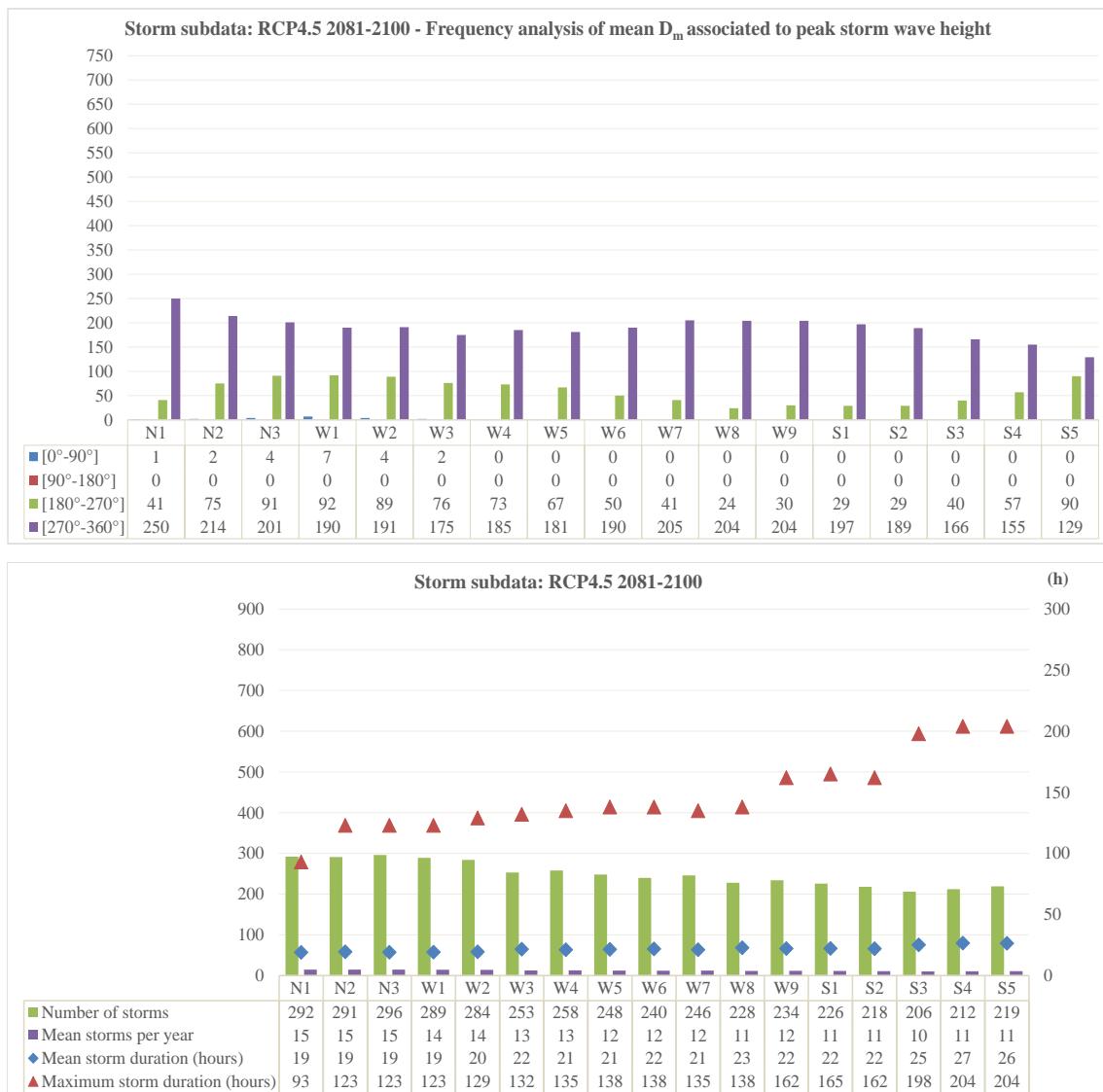
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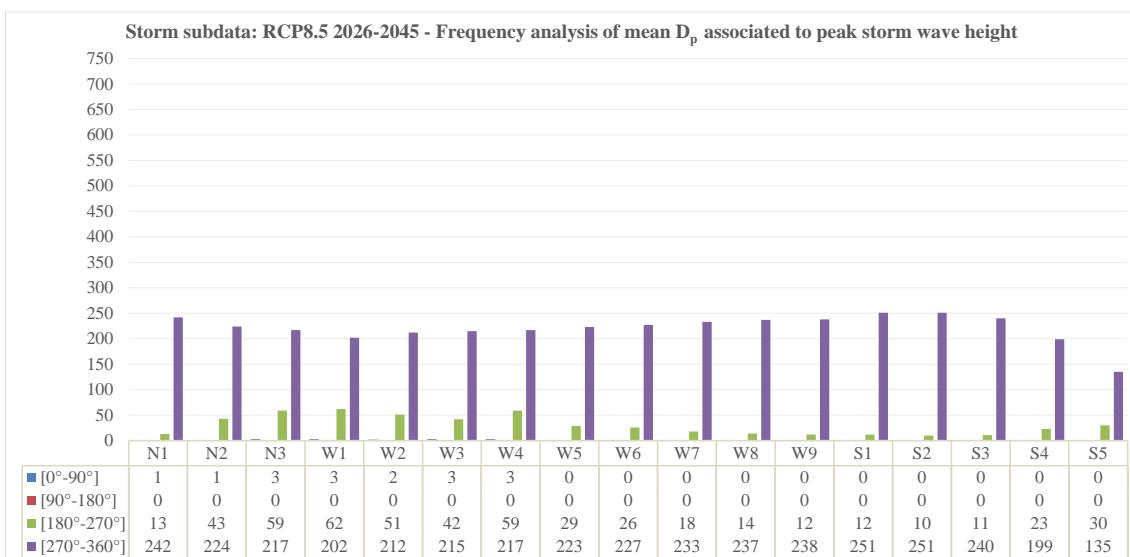
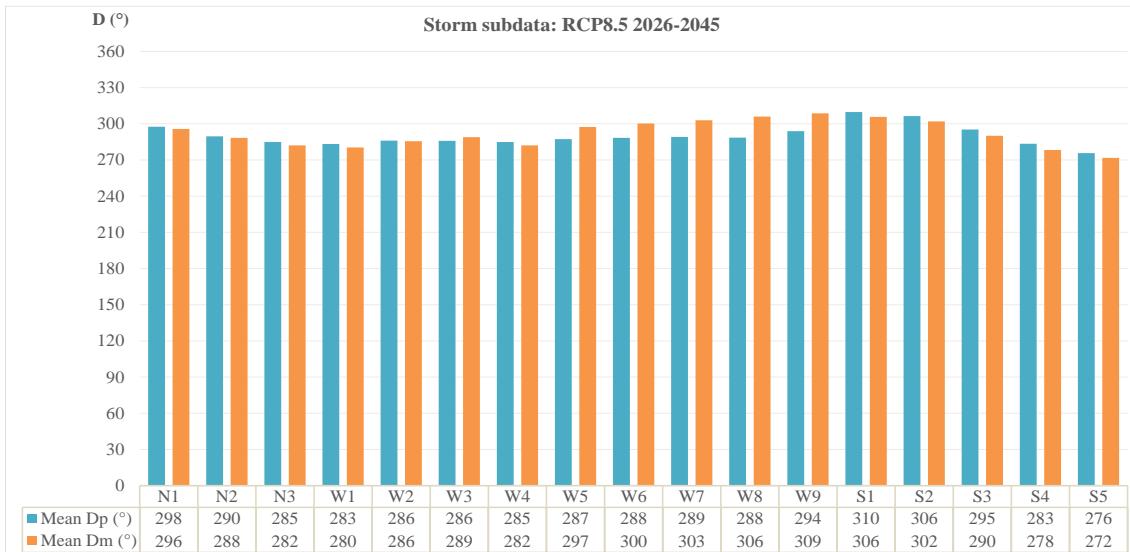
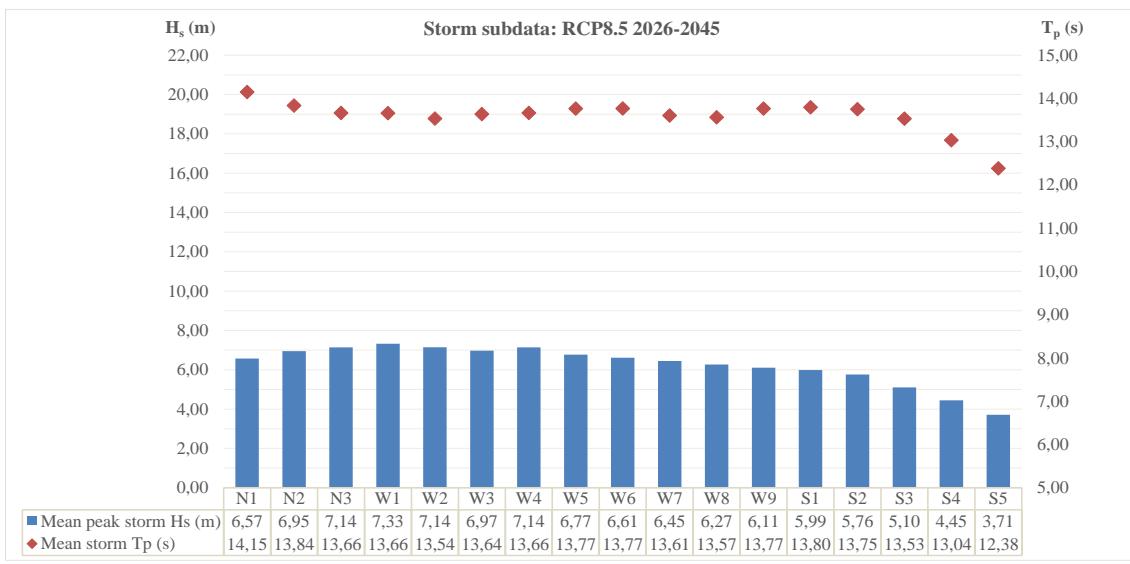
Historical data: 1960–2005 (cont.)

RCP4.5: 2026–2045

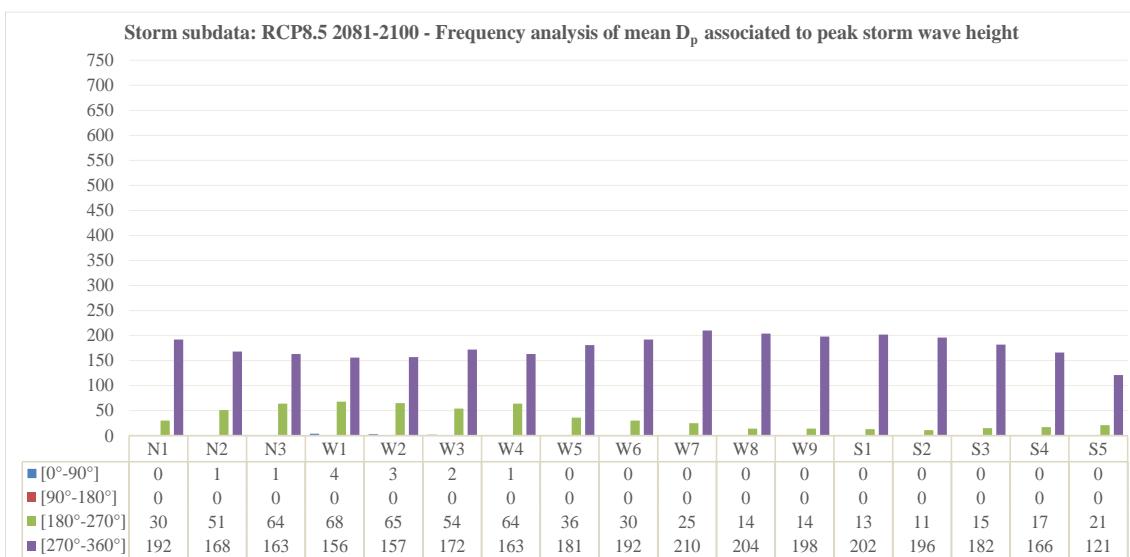
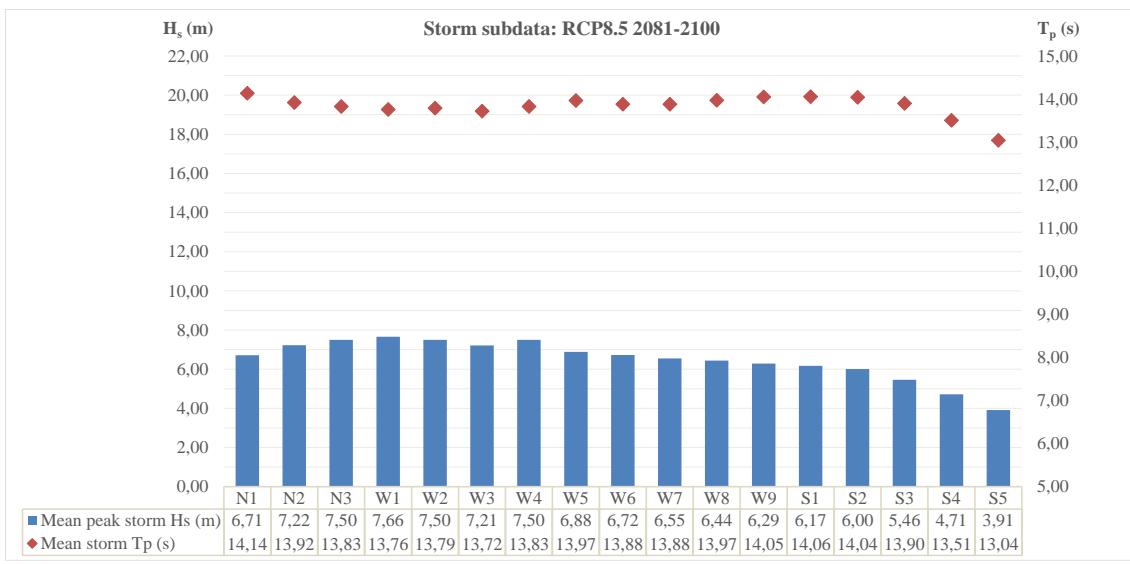
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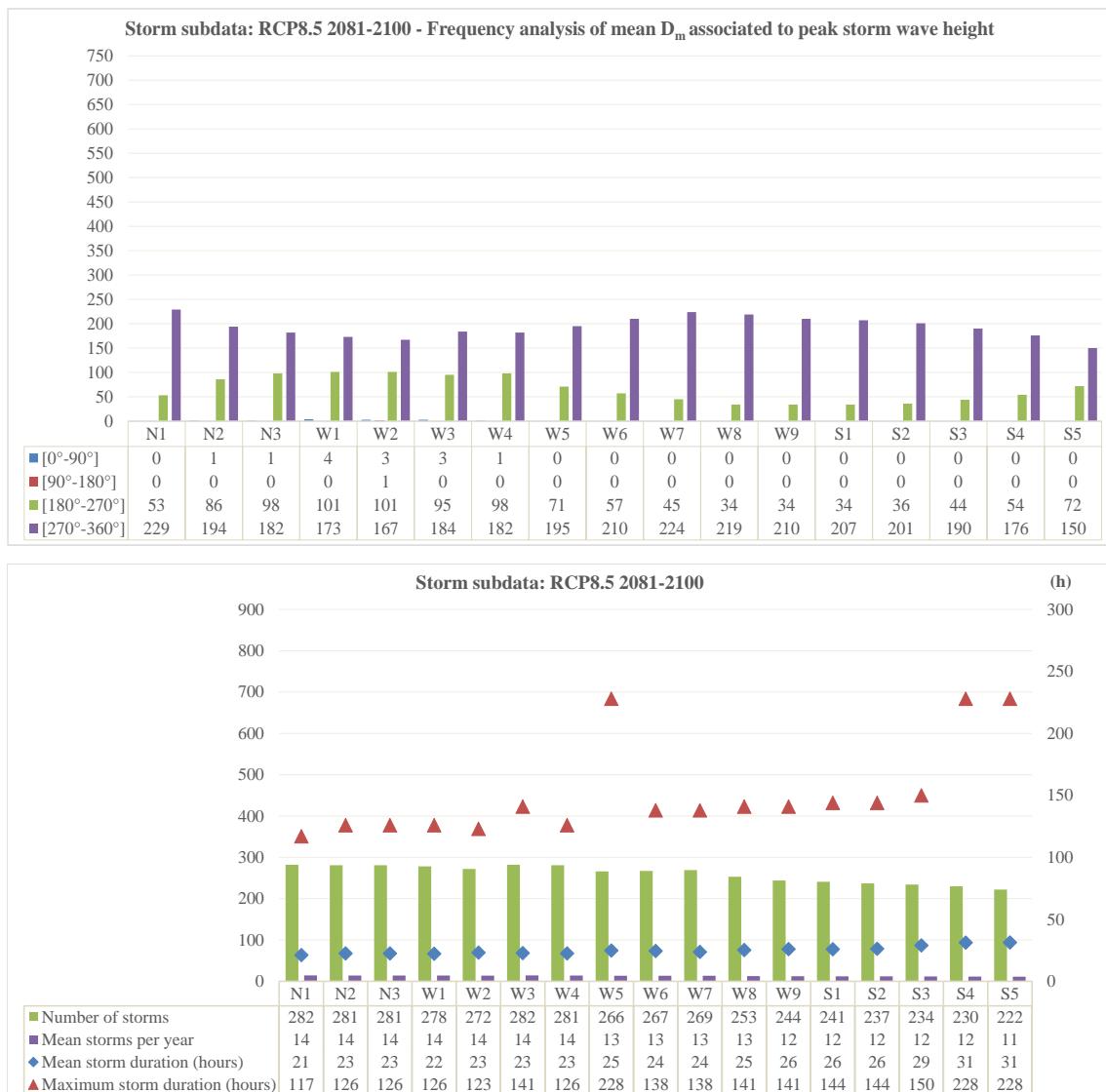
RCP4.5: 2081-2100

RCP4.5: 2081-2100 (cont.)

RCP8.5: 2026-2045

RCP8.5: 2026–2045 (cont.)

RCP8.5: 2081-2100

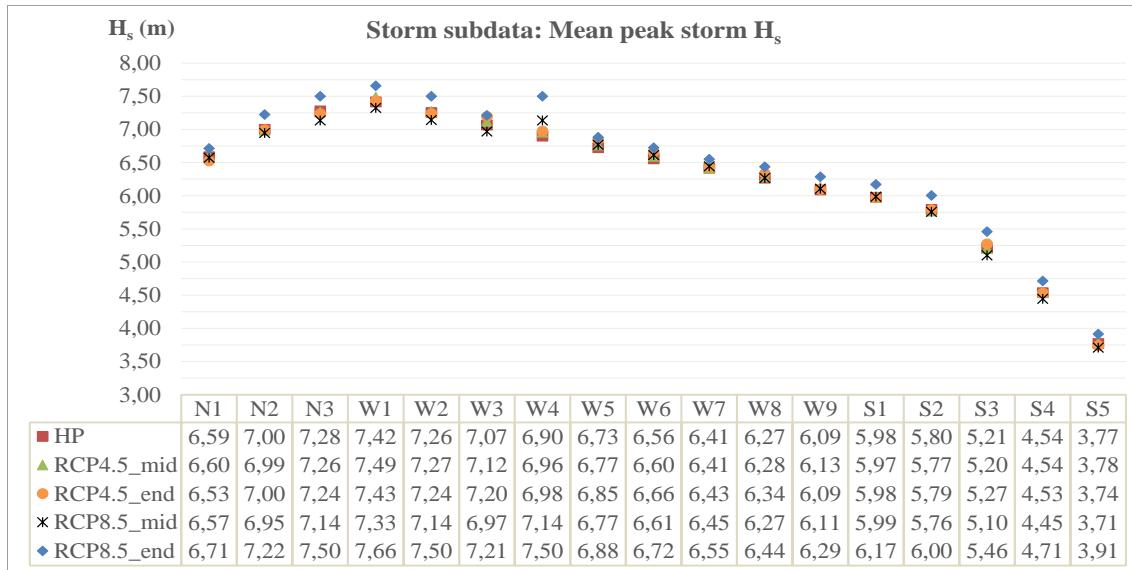
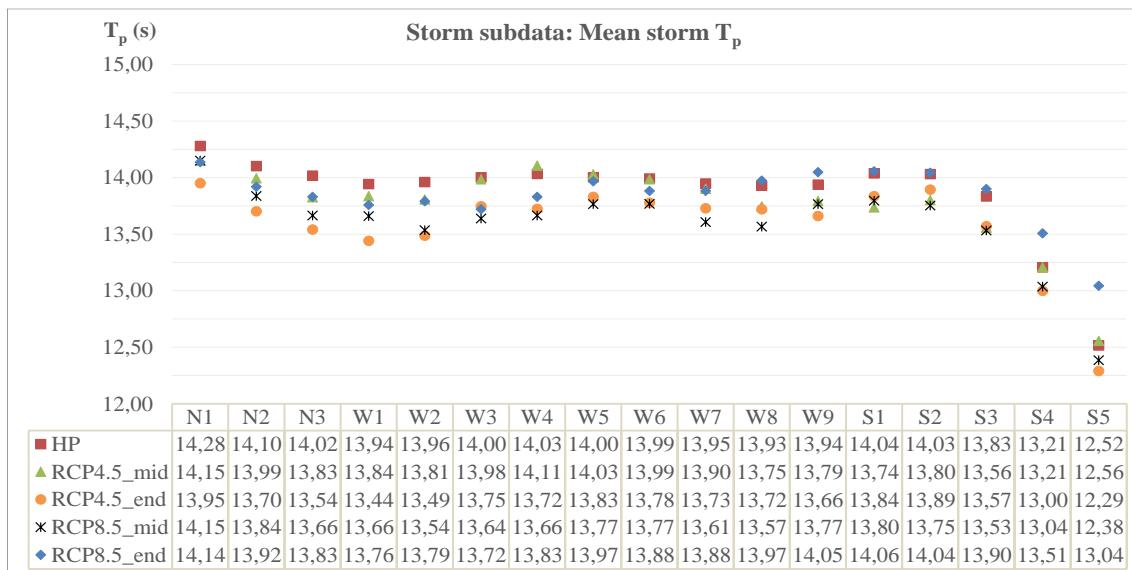
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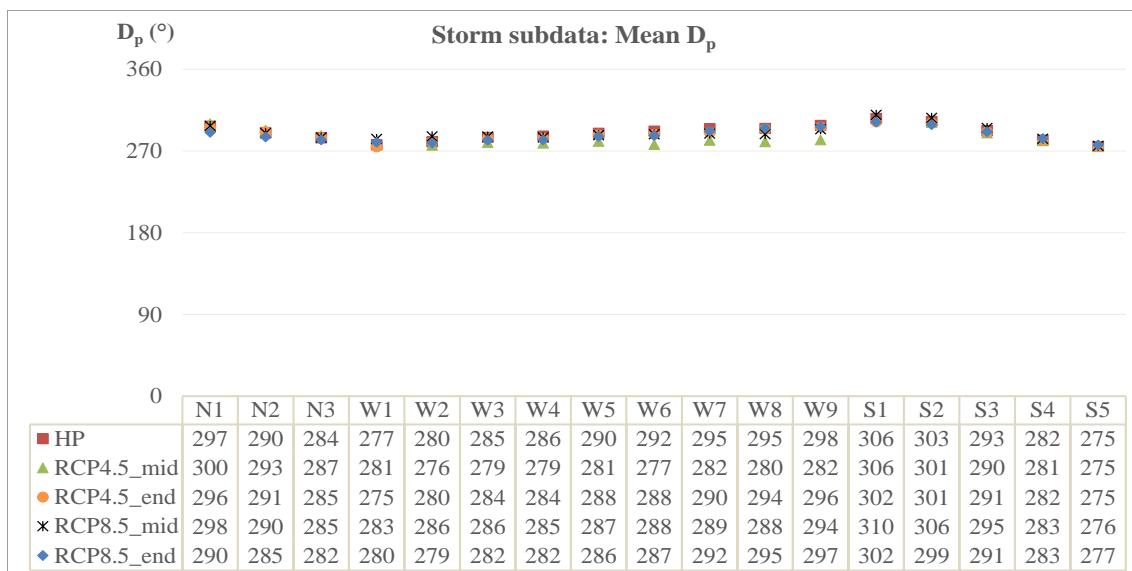
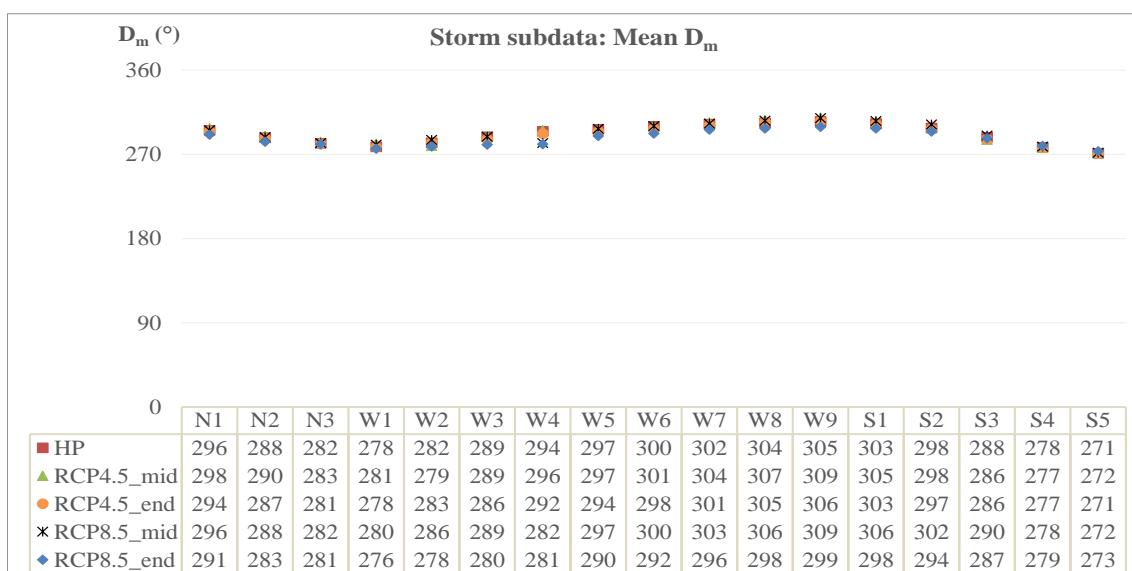
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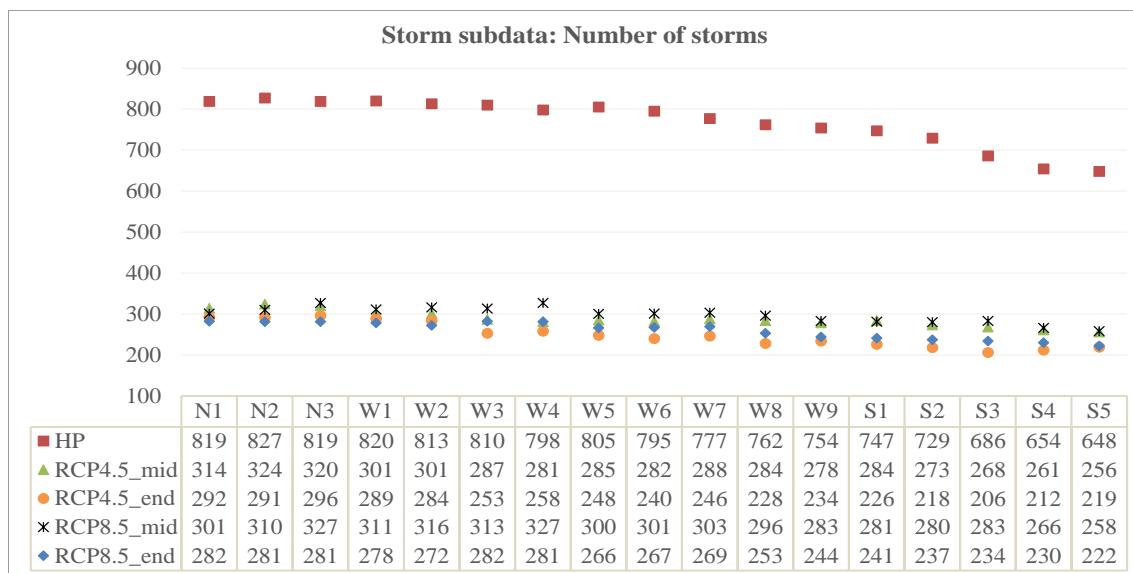
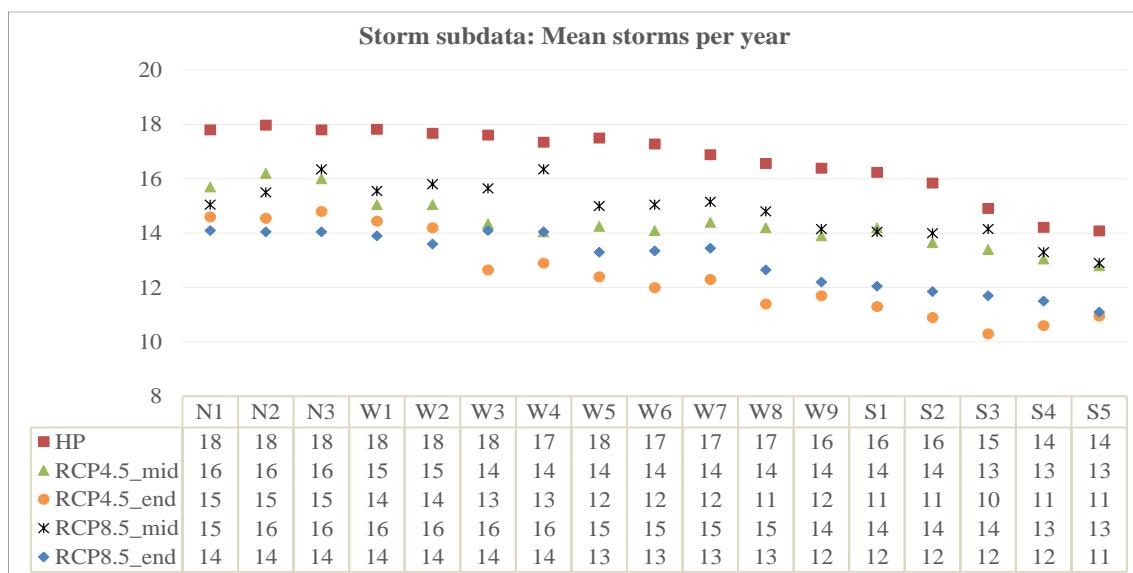
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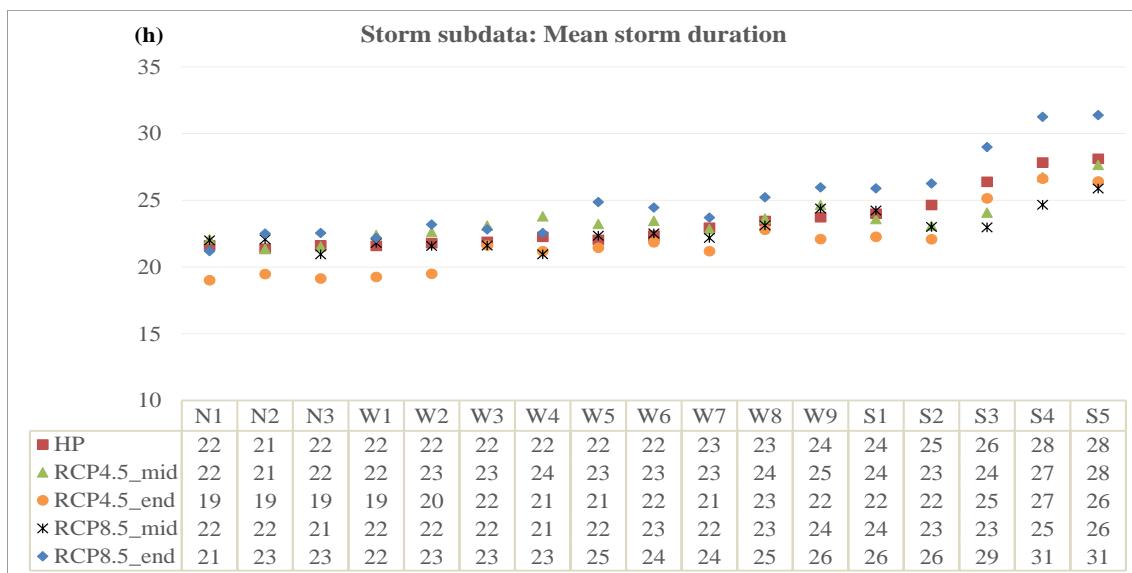
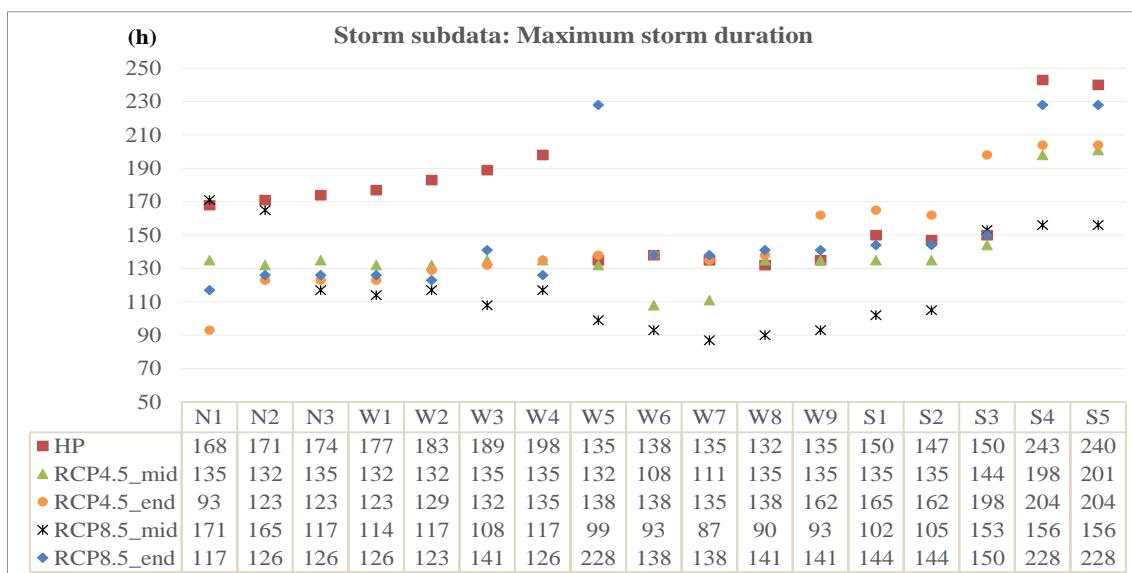
Individual parameters under 5 wave climate regime scenarios

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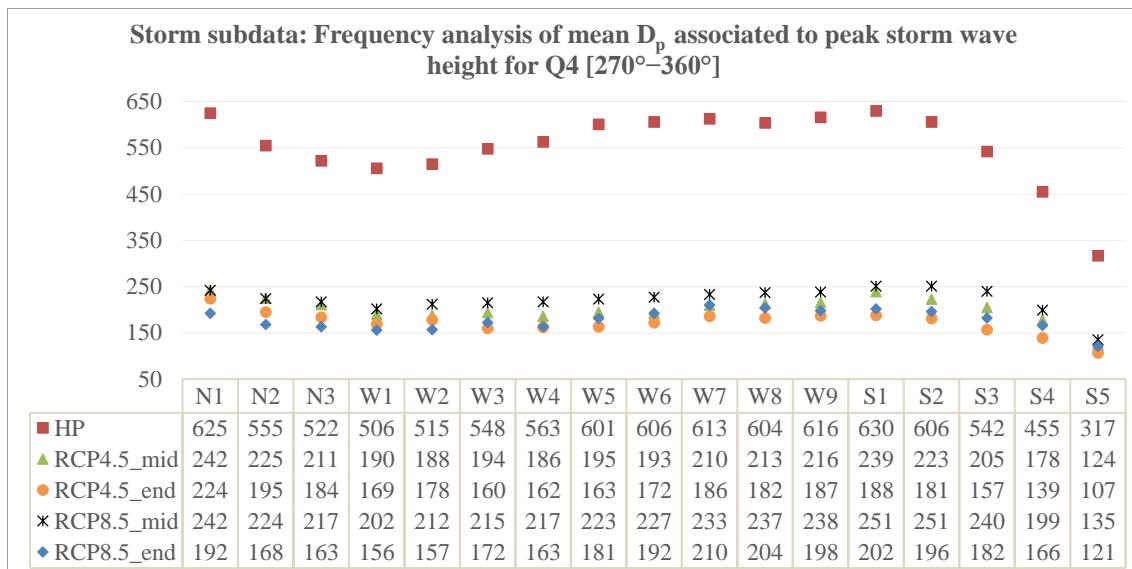
Mean peak storm H_s Mean storm T_p 

Mean D_pMean D_m

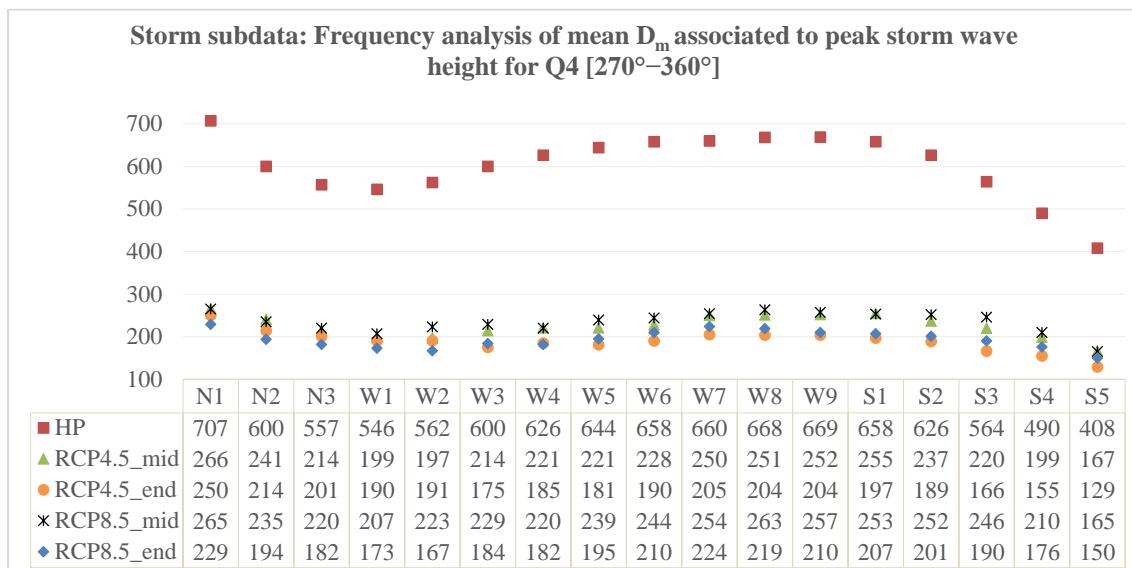
Number of stormsMean storms per year

Mean storm durationMaximum storm duration

Frequency analysis of mean D_p associated to peak storm wave height for Q4 [270°–360°]



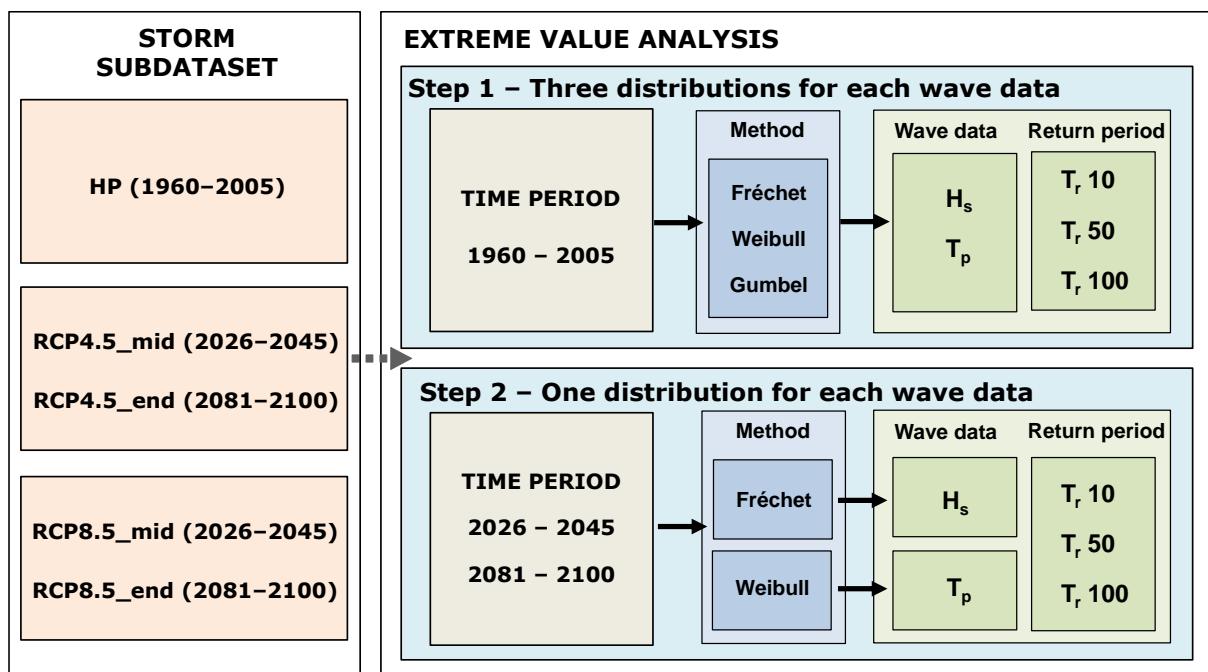
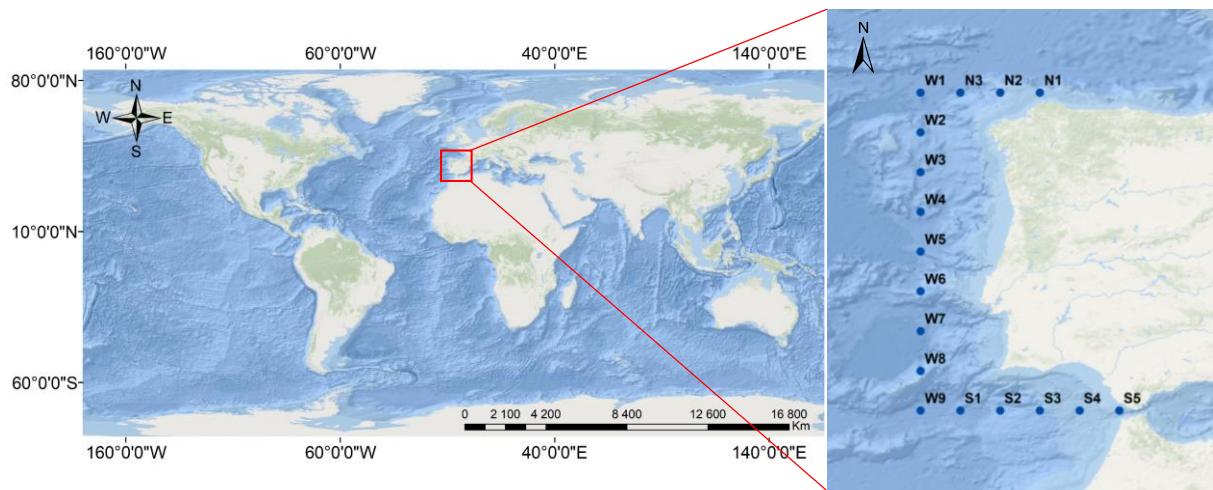
Frequency analysis of mean D_m associated to peak storm wave height for Q4 [270°–360°]



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APPENDIX 3

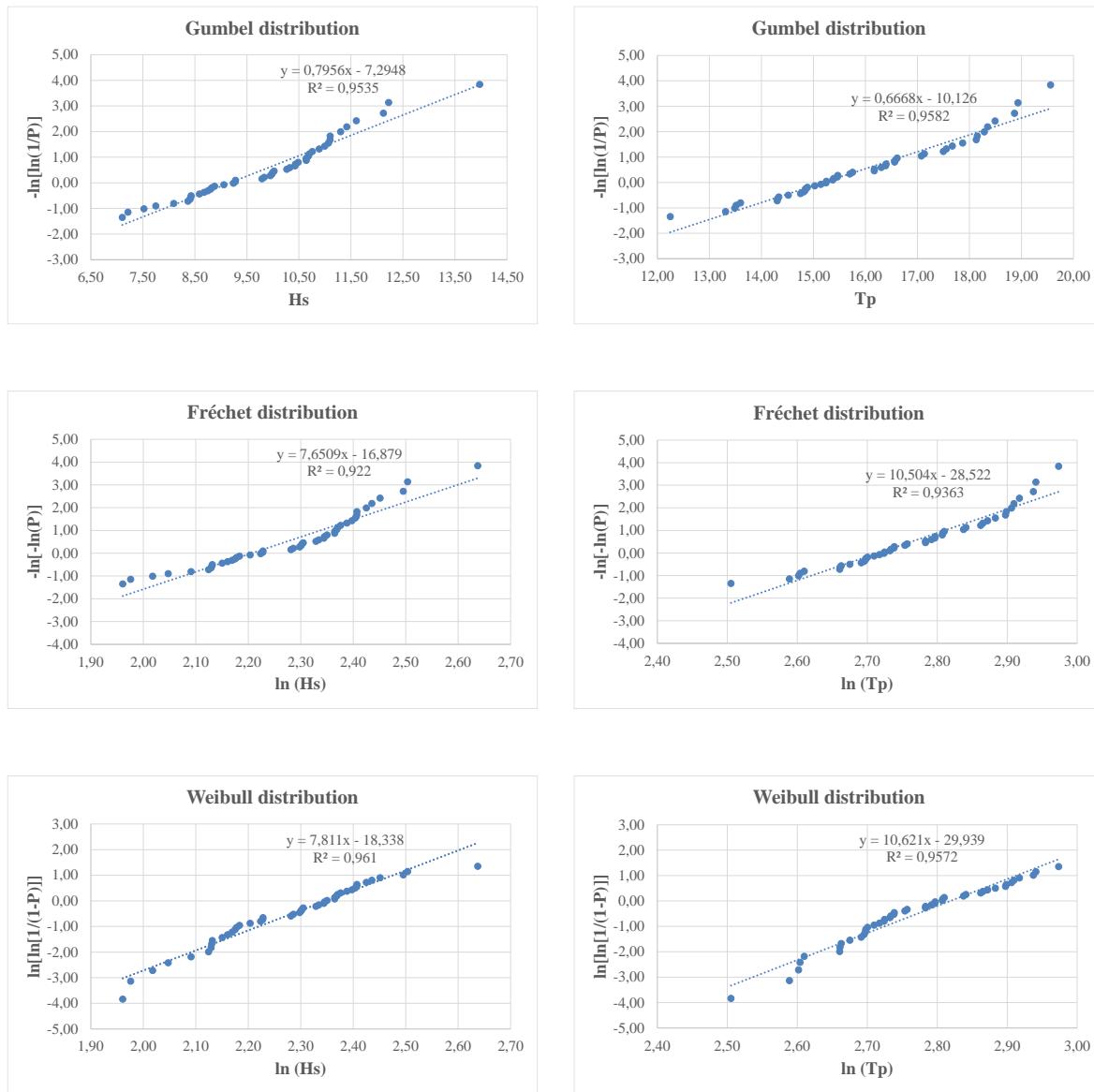
Extreme wave data analysis off Iberian Peninsula:
Calculated values in 17 stations under 5 wave climate scenarios



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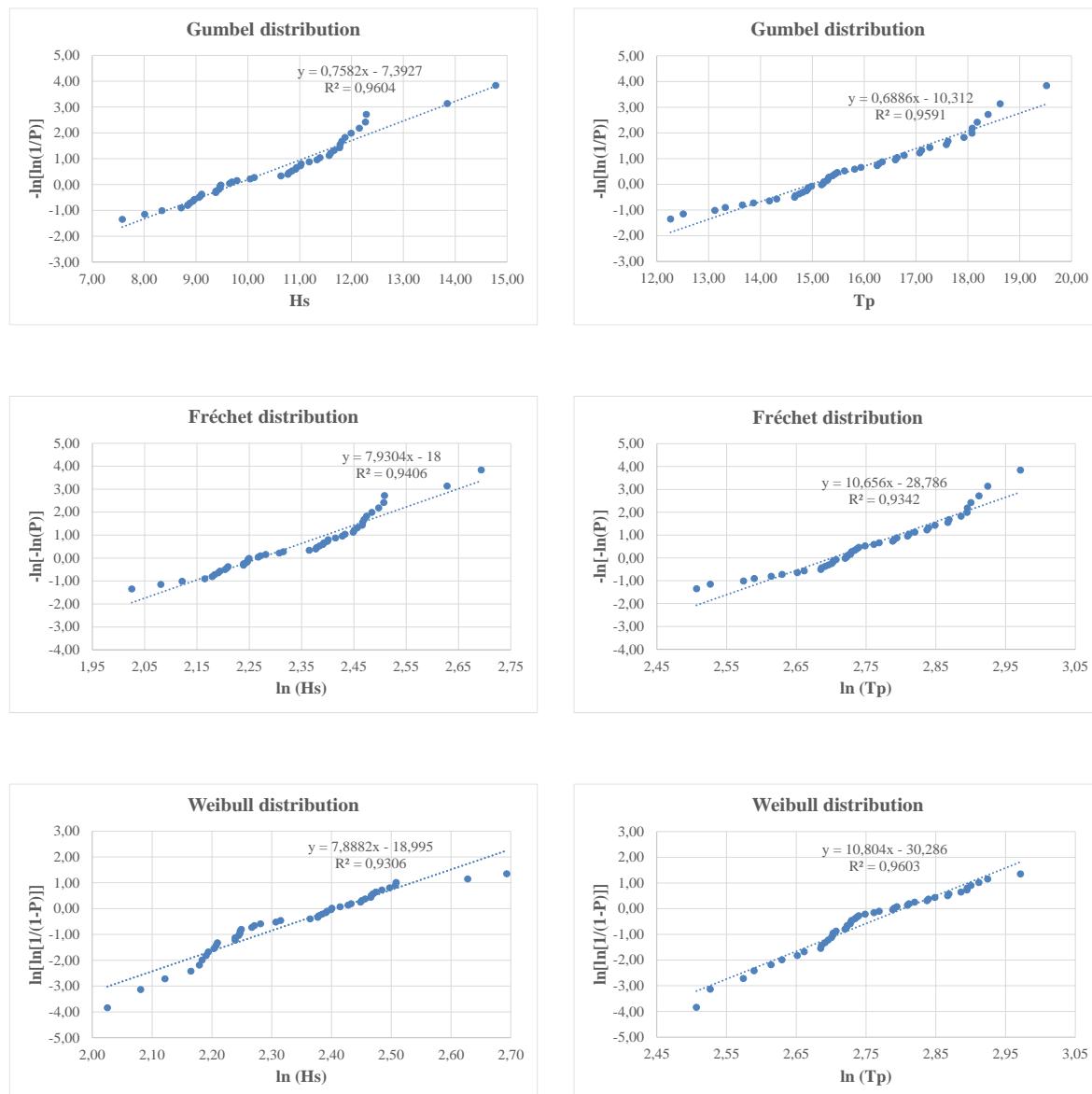
Historical data: 1960–2005

Station N1



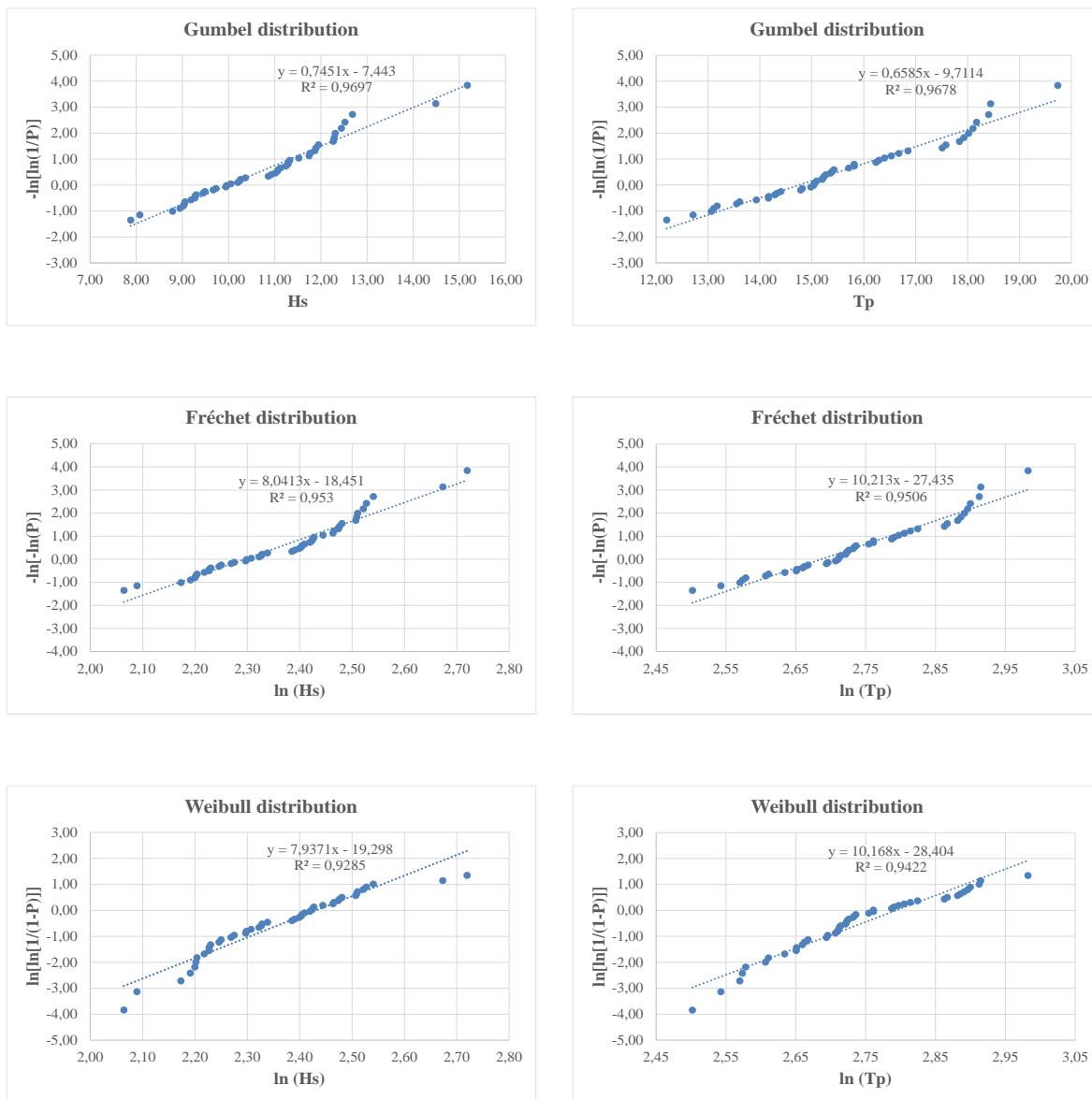
Historical data: 1960–2005

Station N2



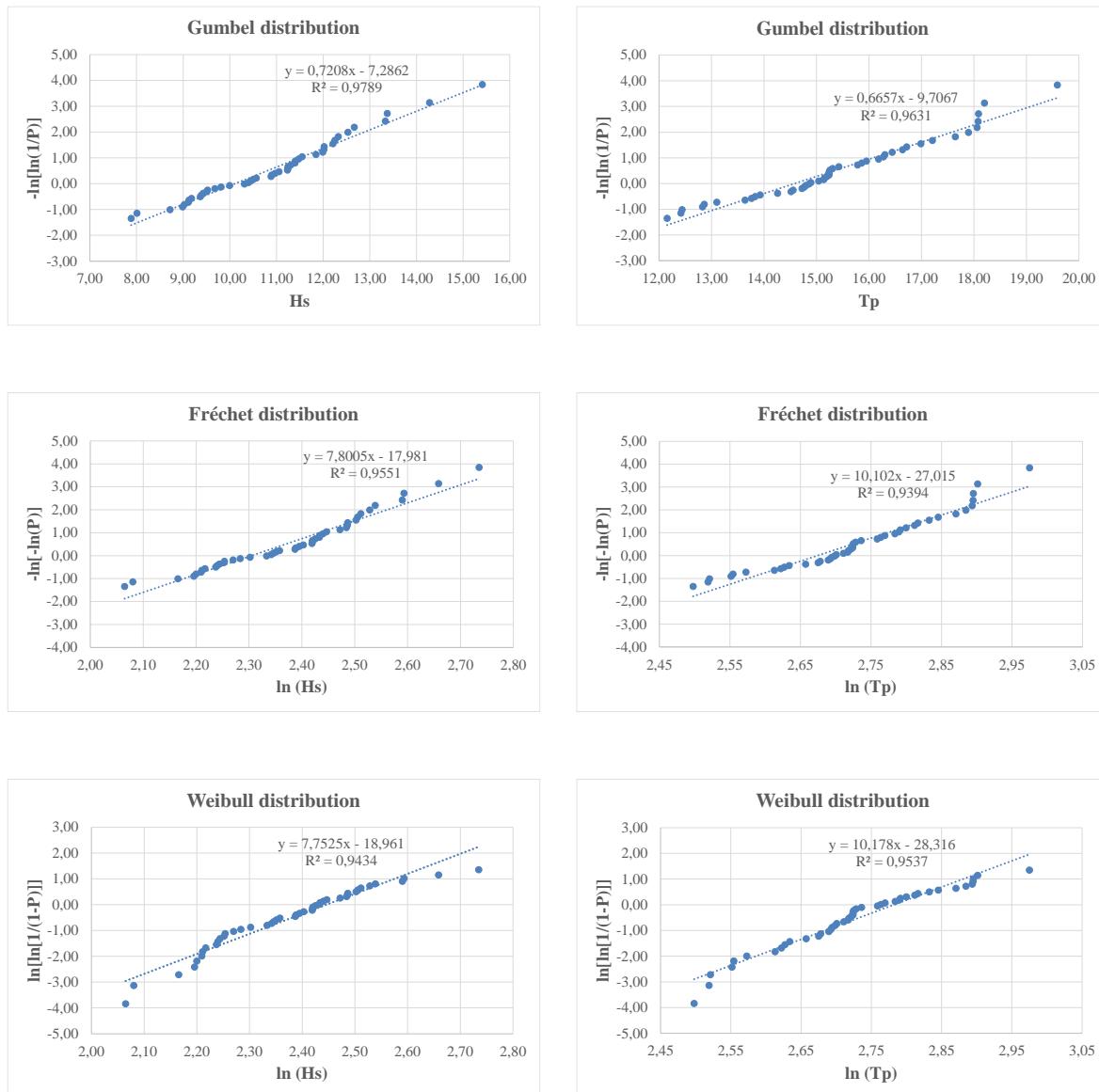
Historical data: 1960–2005

Station N3



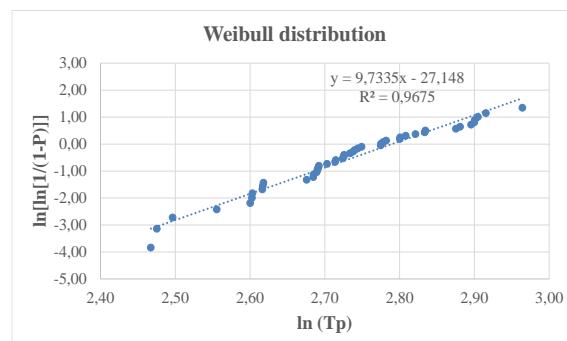
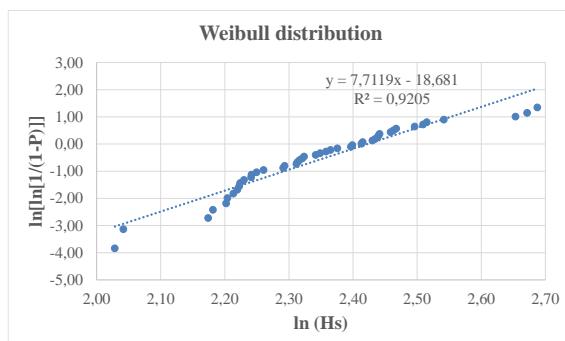
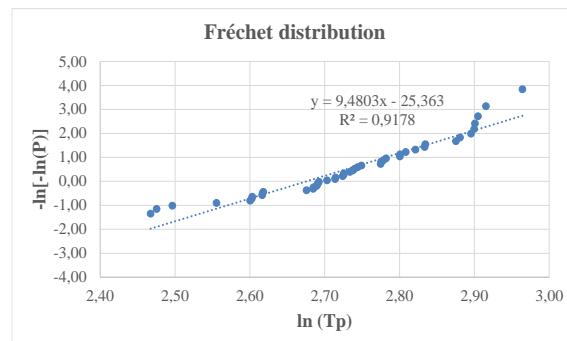
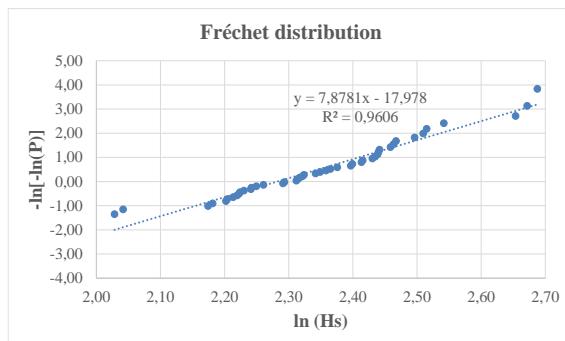
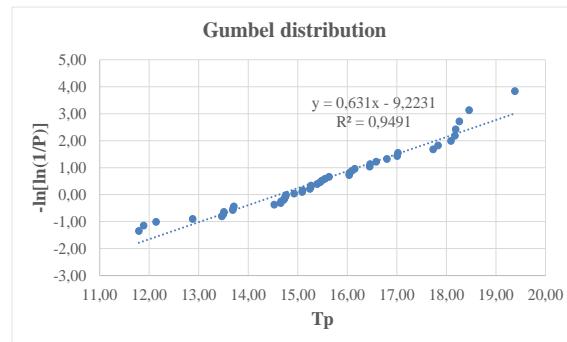
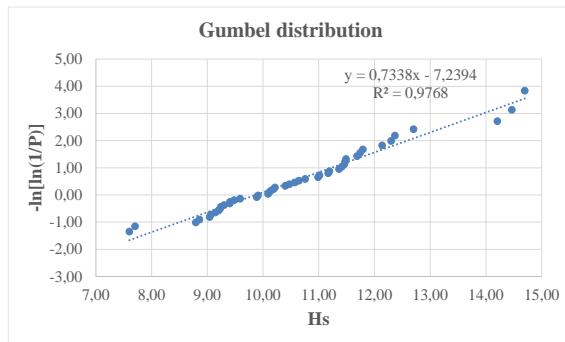
Historical data: 1960–2005

Station W1



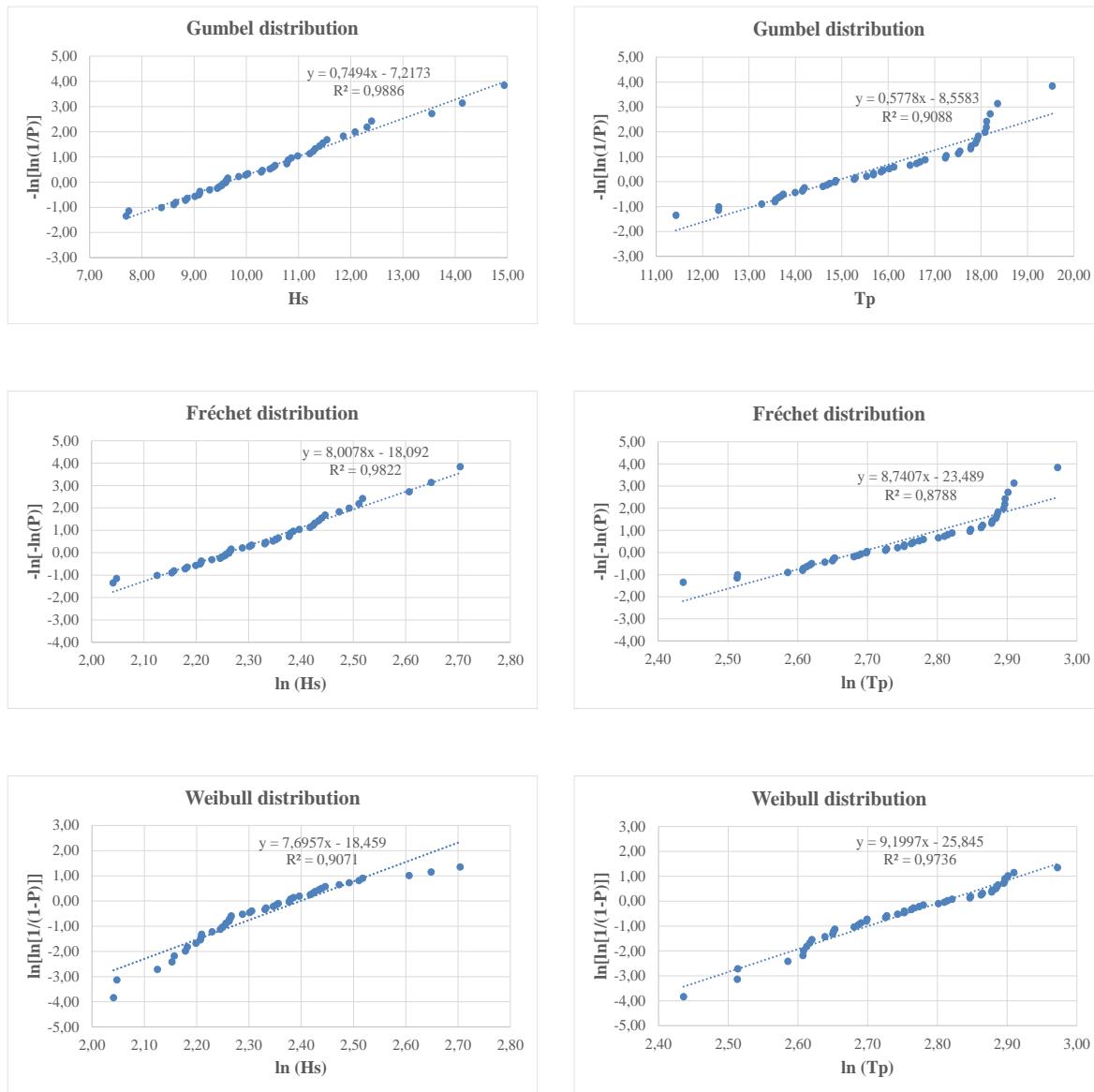
Historical data: 1960–2005

Station W2



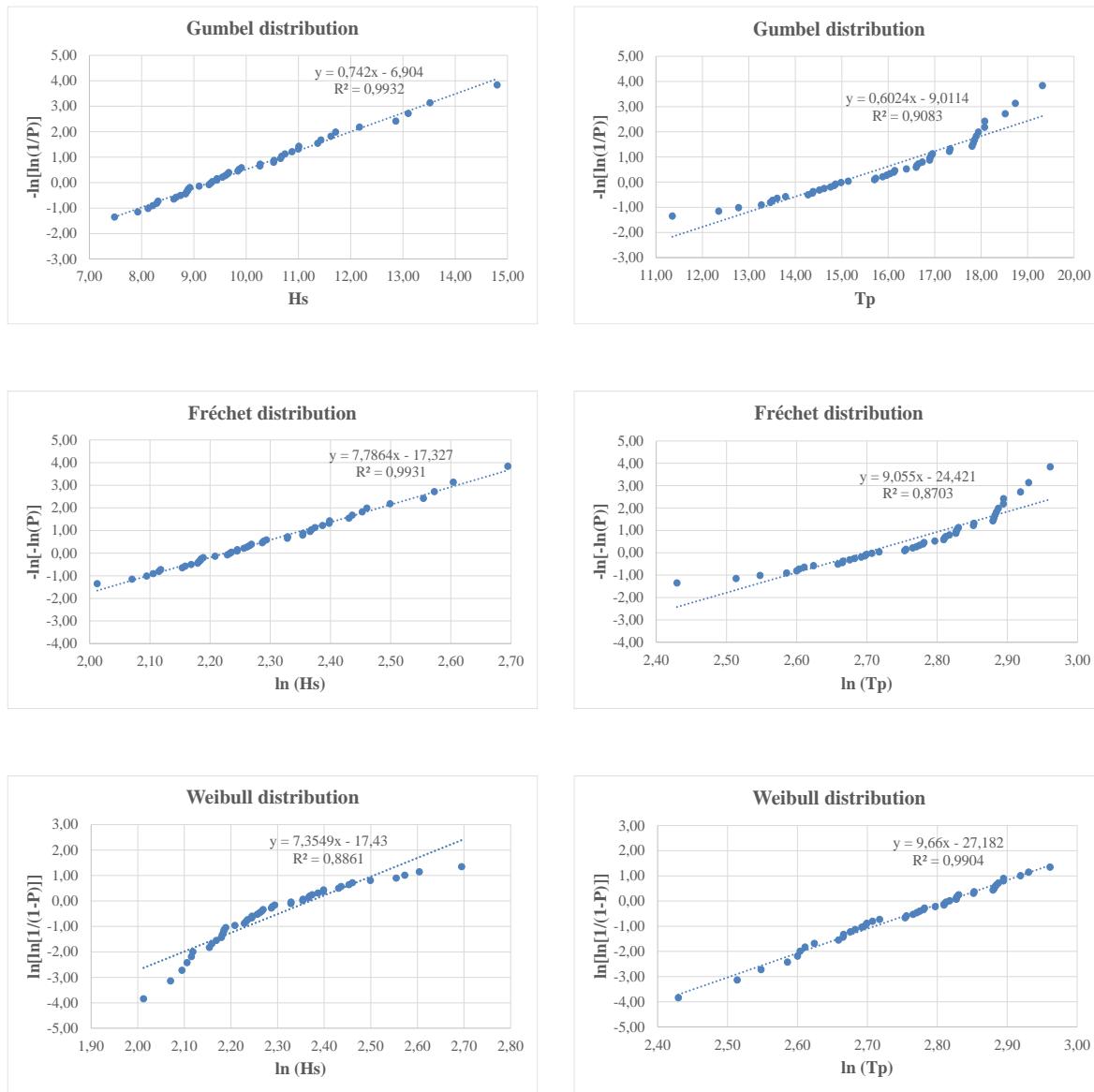
Historical data: 1960–2005

Station W3



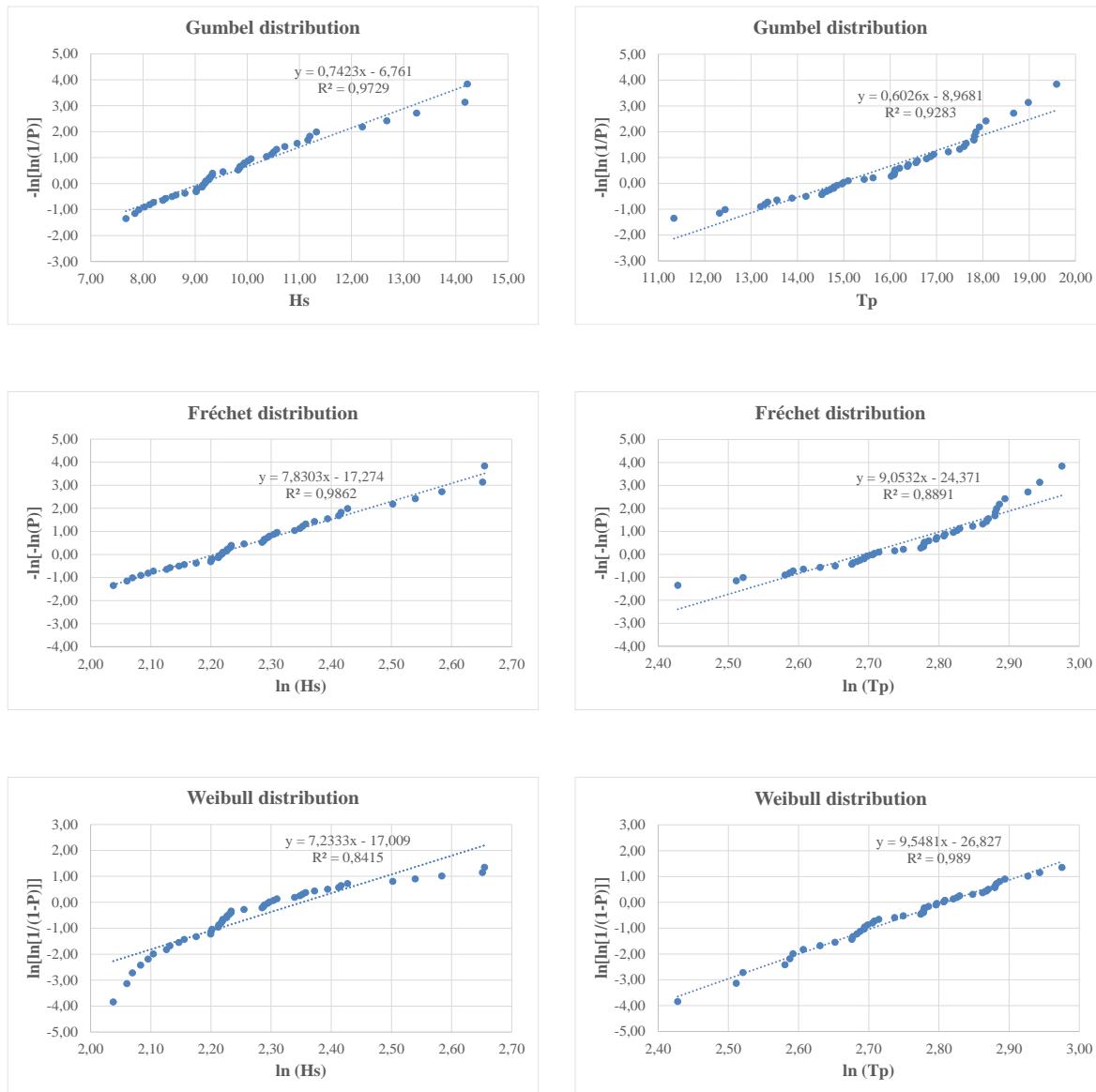
Historical data: 1960–2005

Station W4



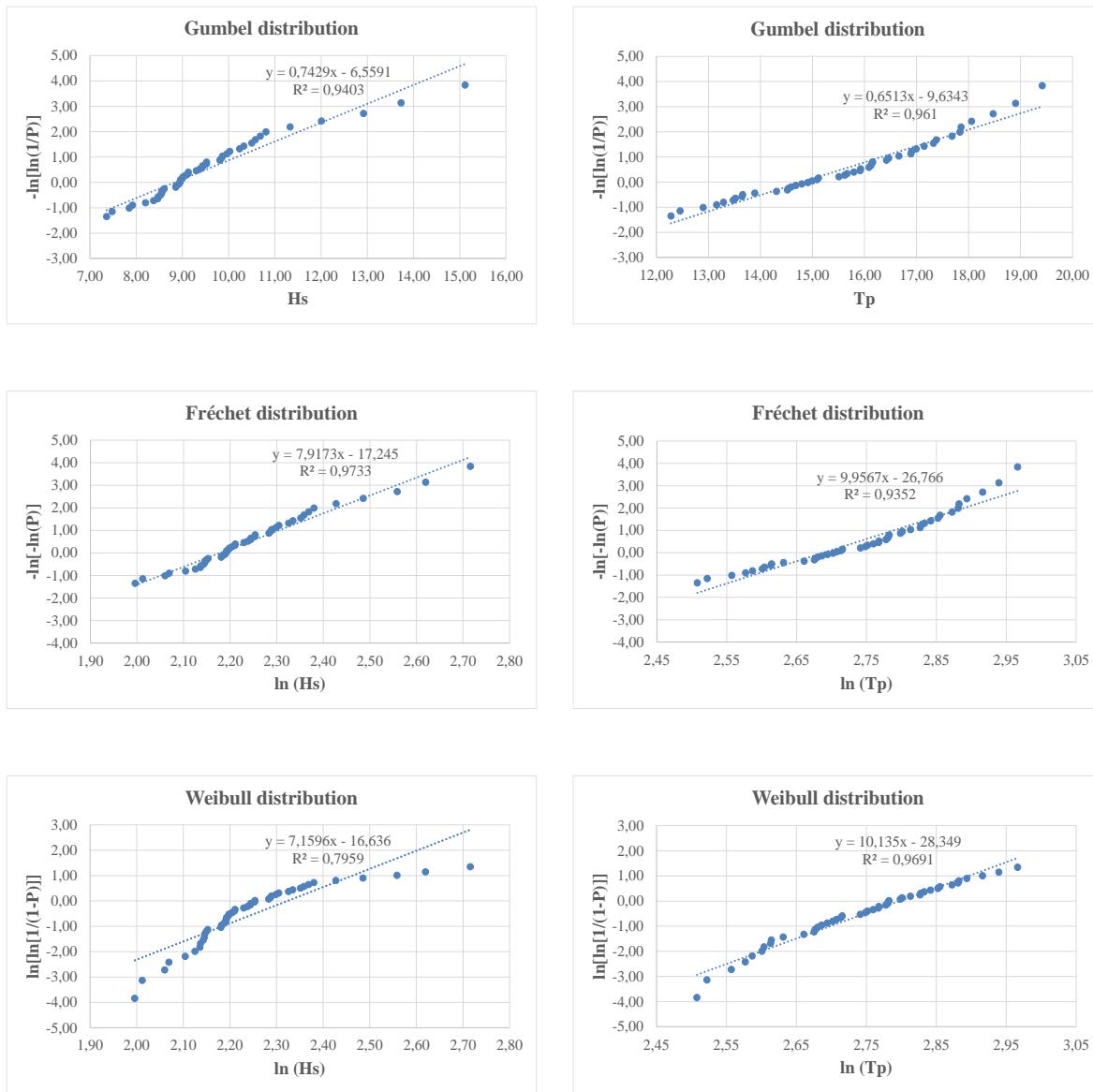
Historical data: 1960–2005

Station W5



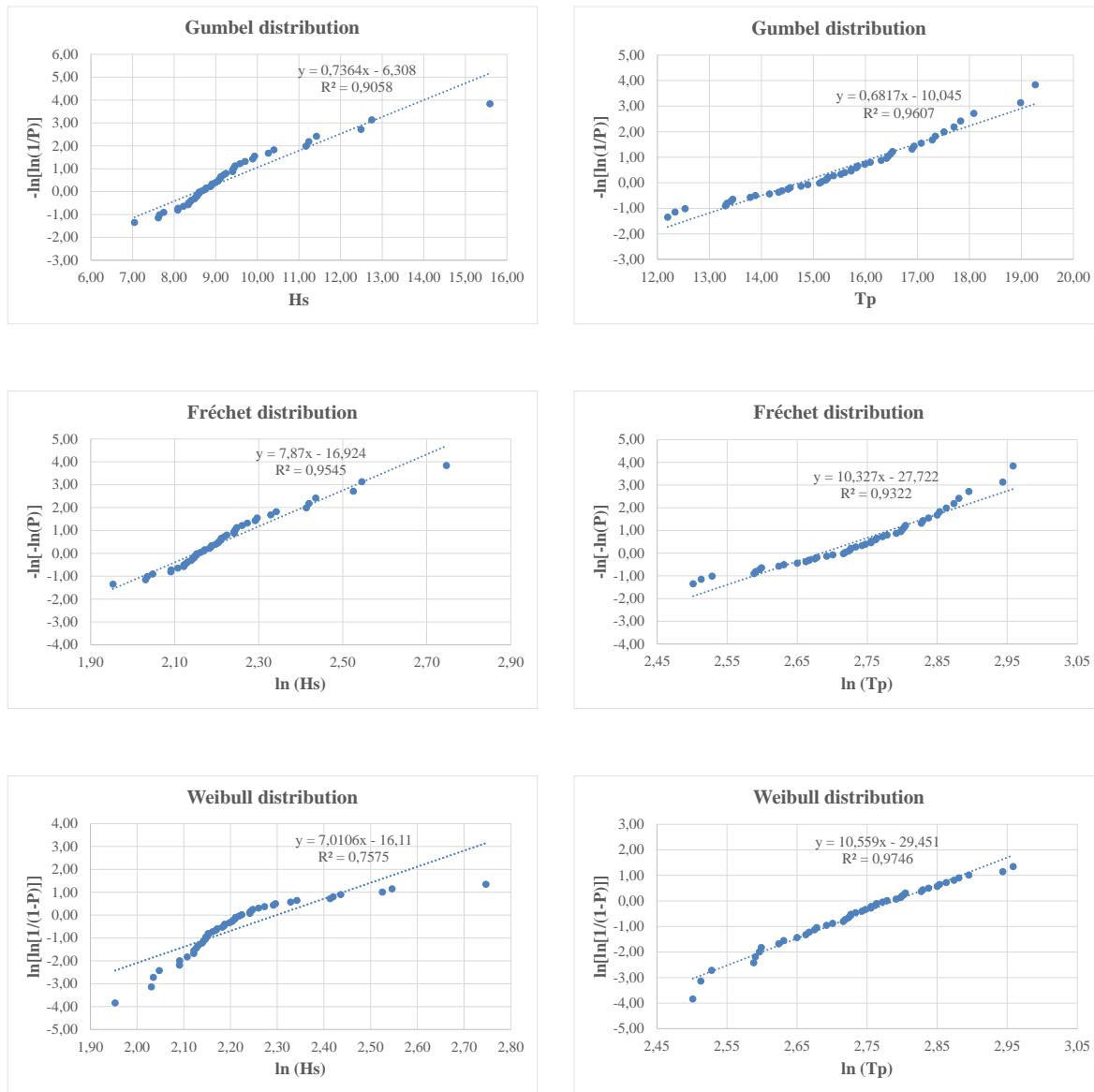
Historical data: 1960–2005

Station W6



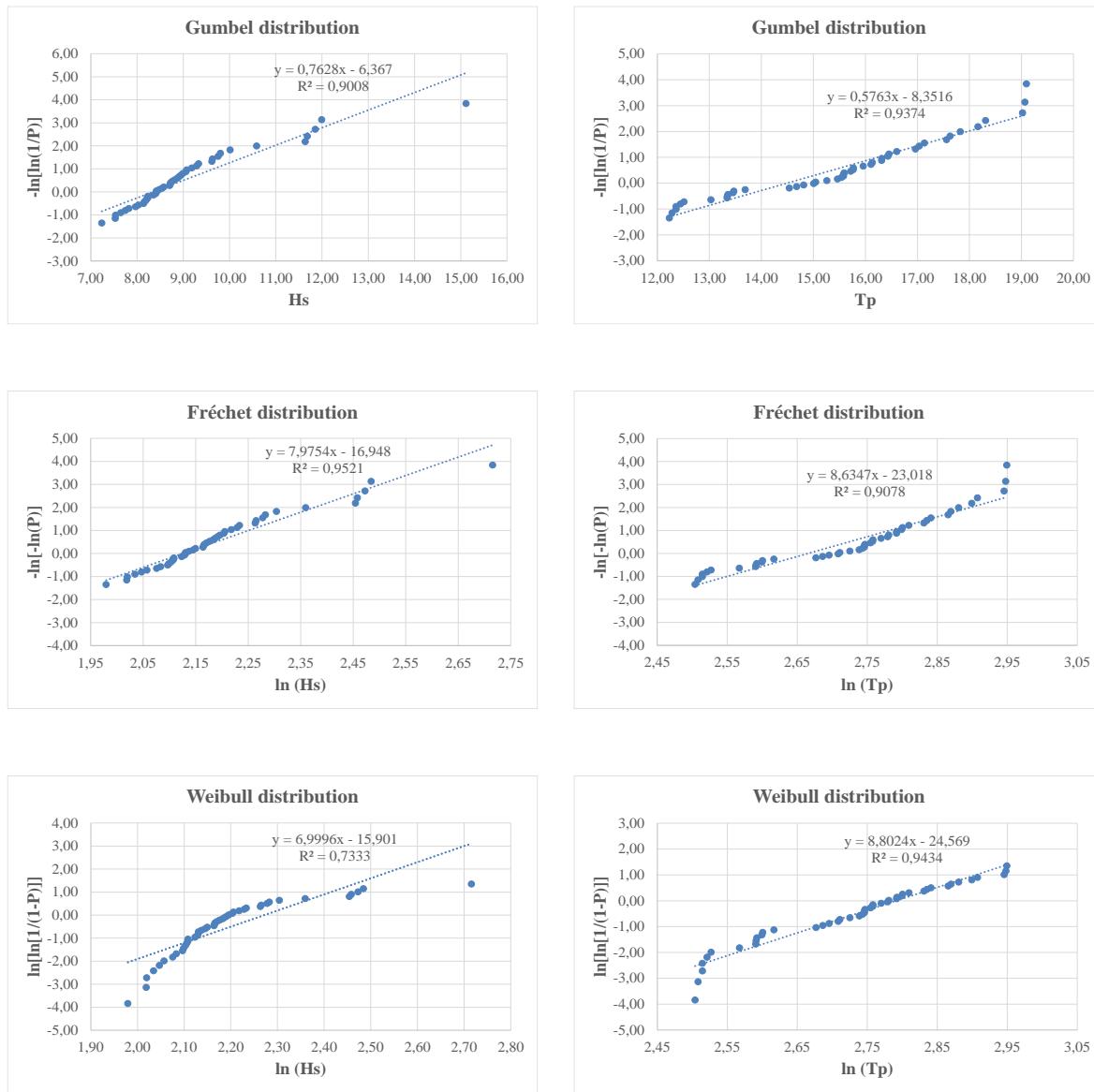
Historical data: 1960–2005

Station W7



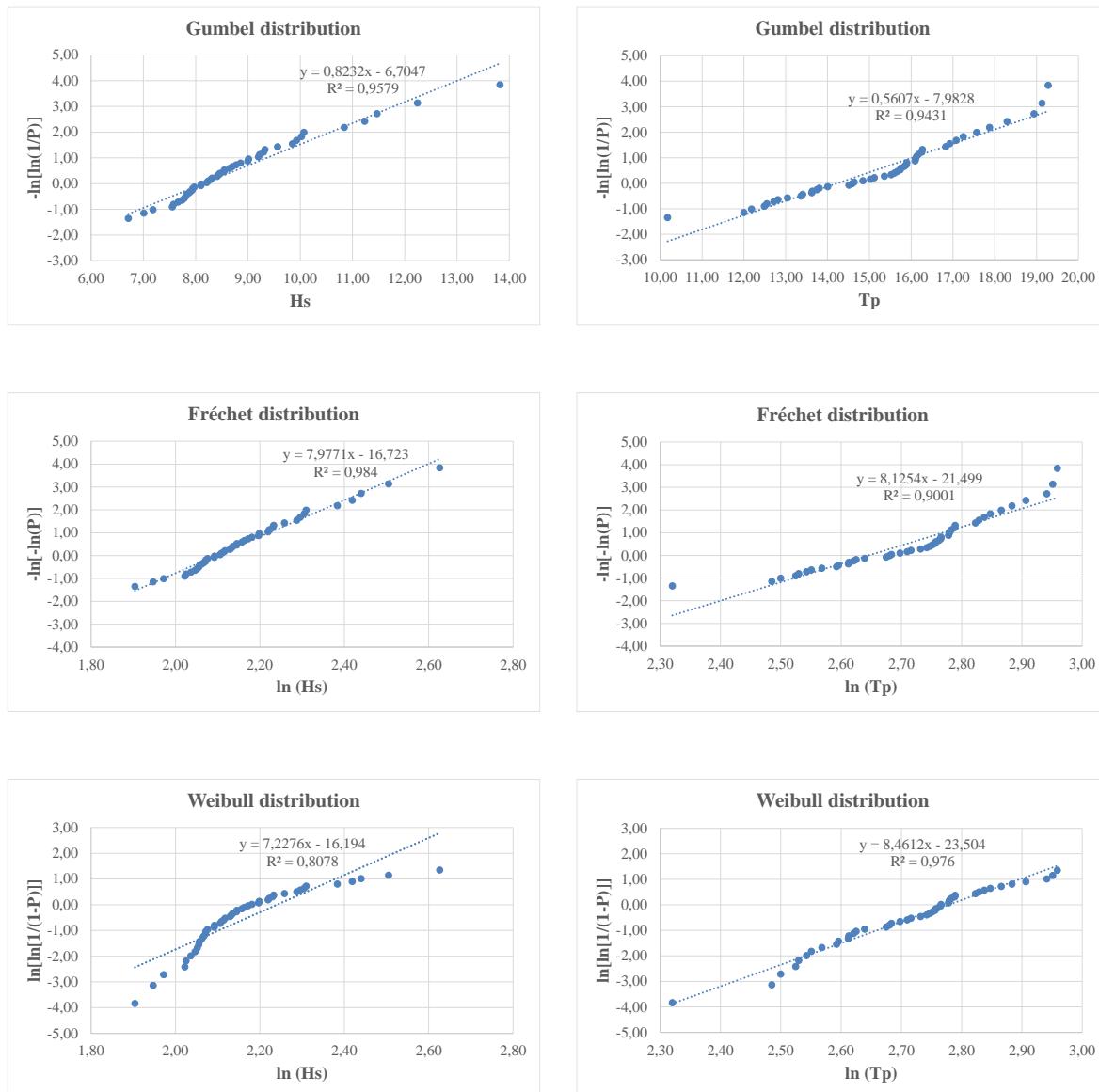
Historical data: 1960–2005

Station W8



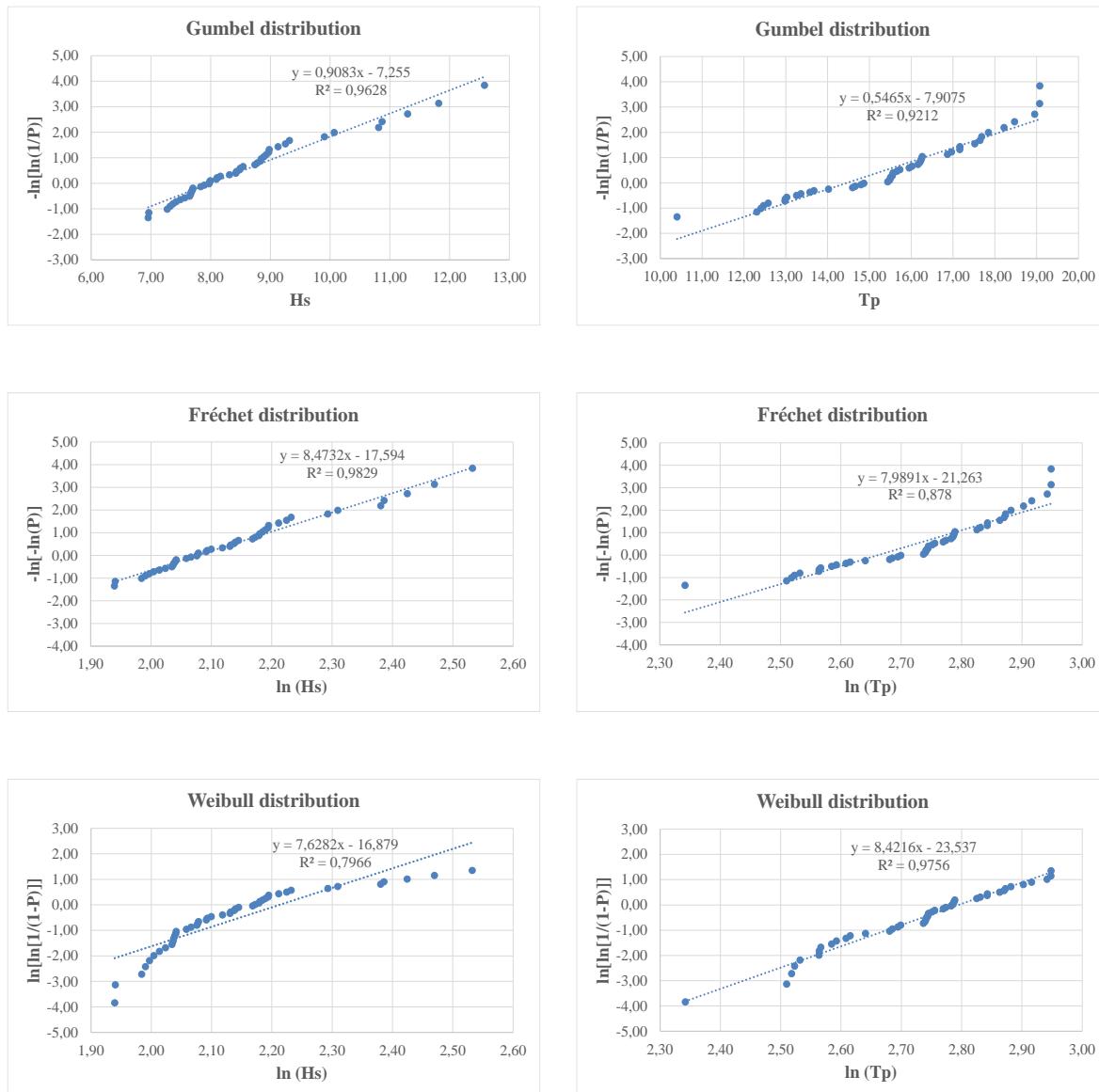
Historical data: 1960–2005

Station W9



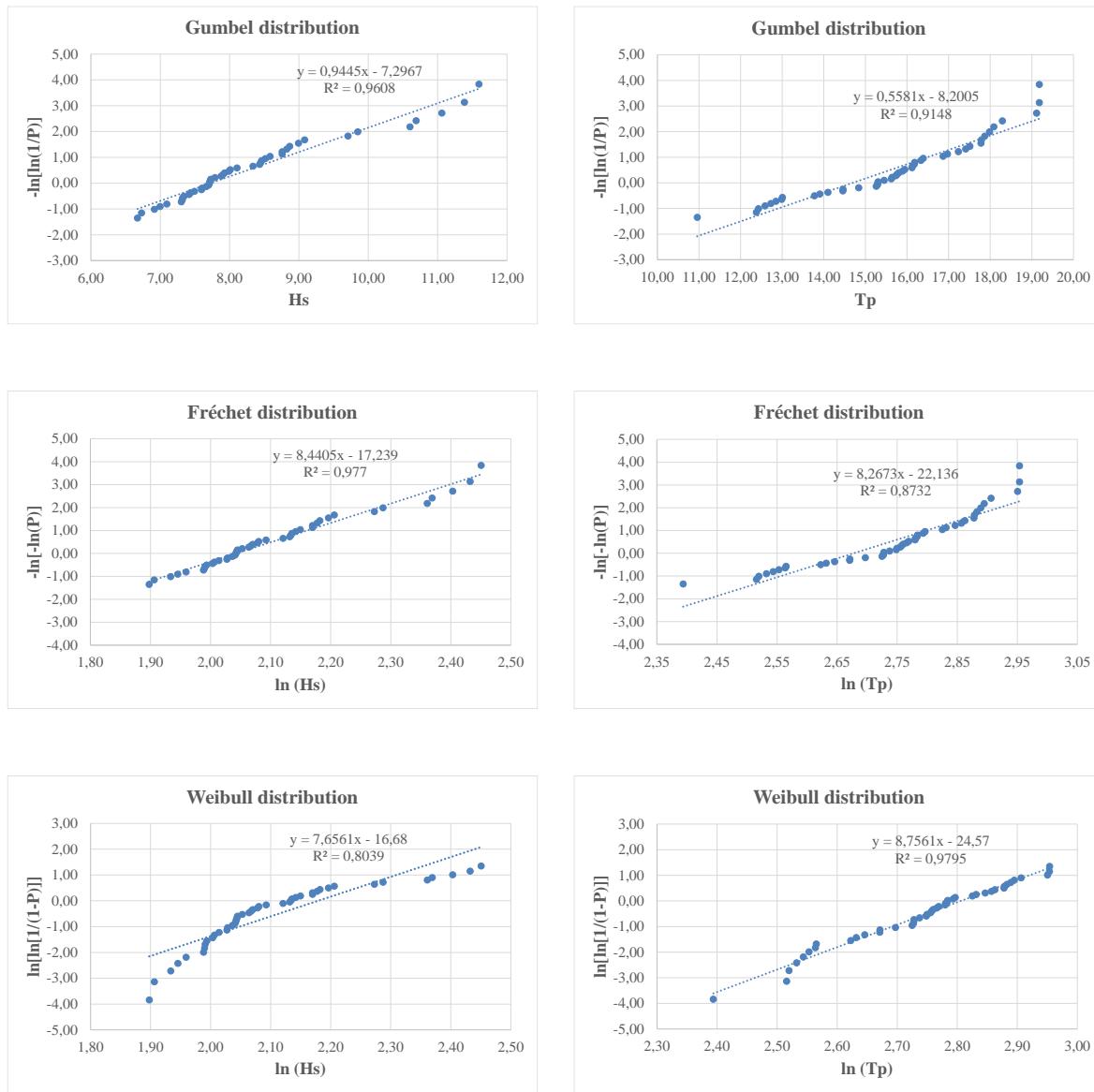
Historical data: 1960–2005

Station S1



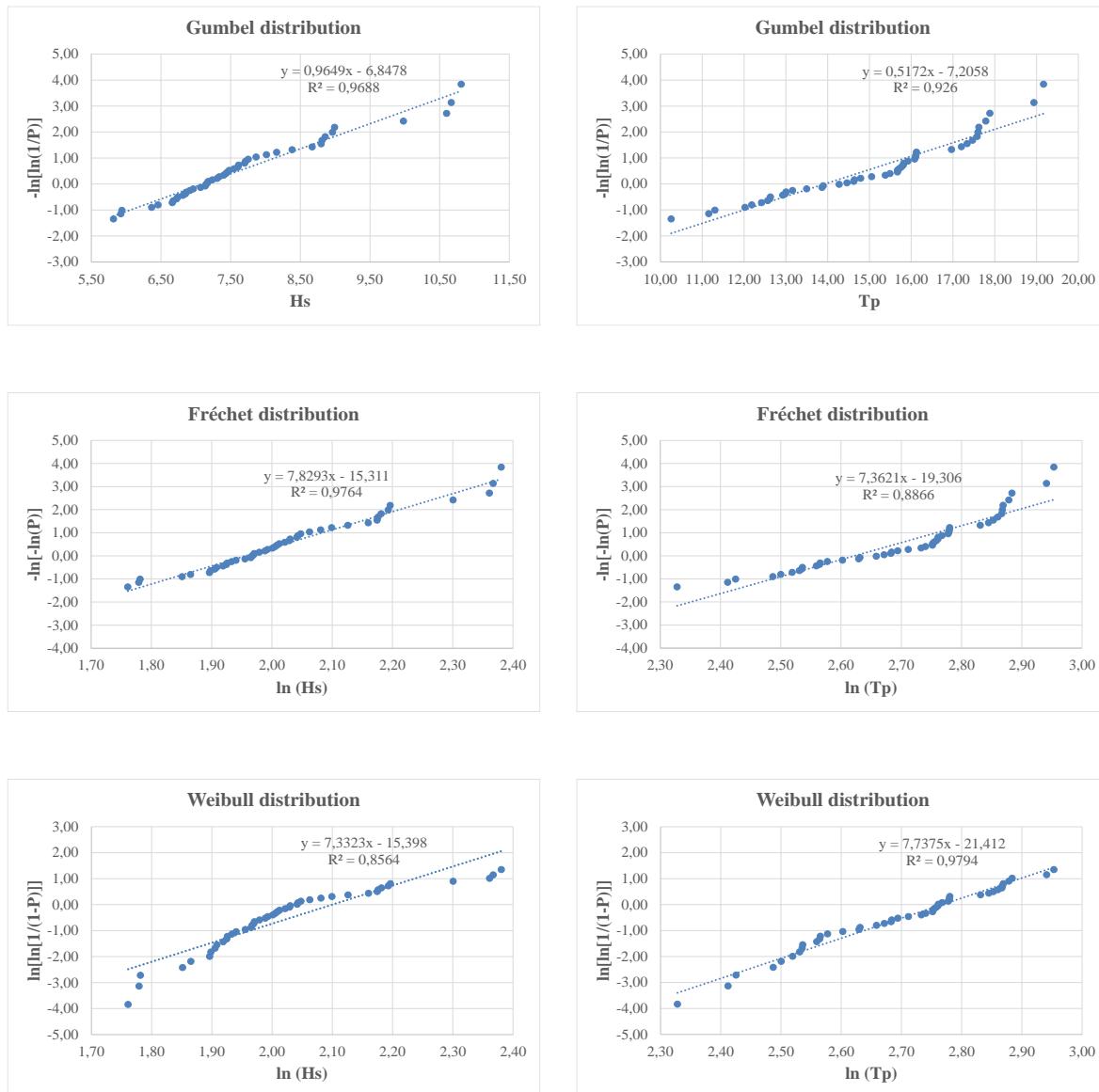
Historical data: 1960–2005

Station S2



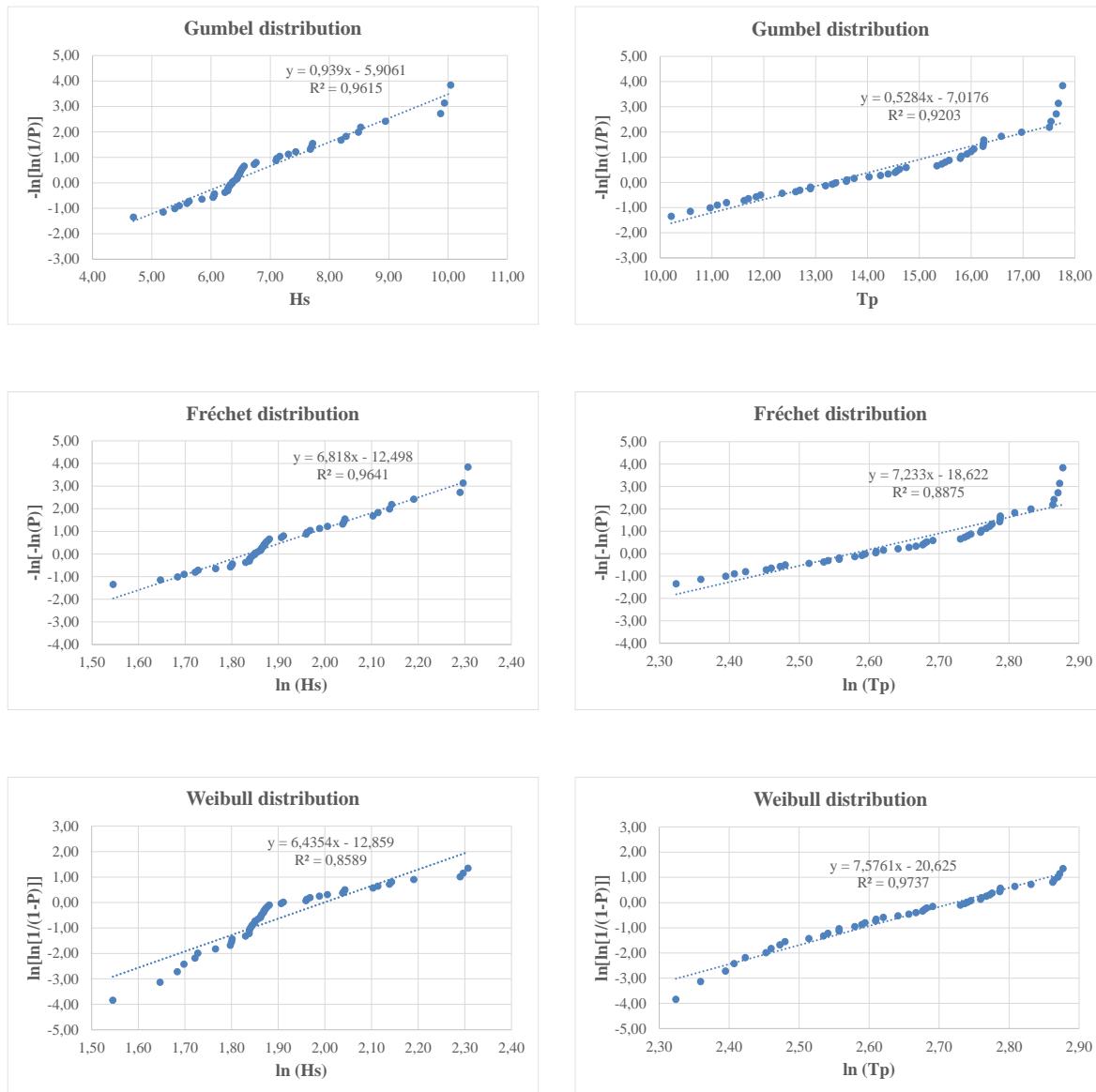
Historical data: 1960–2005

Station S3



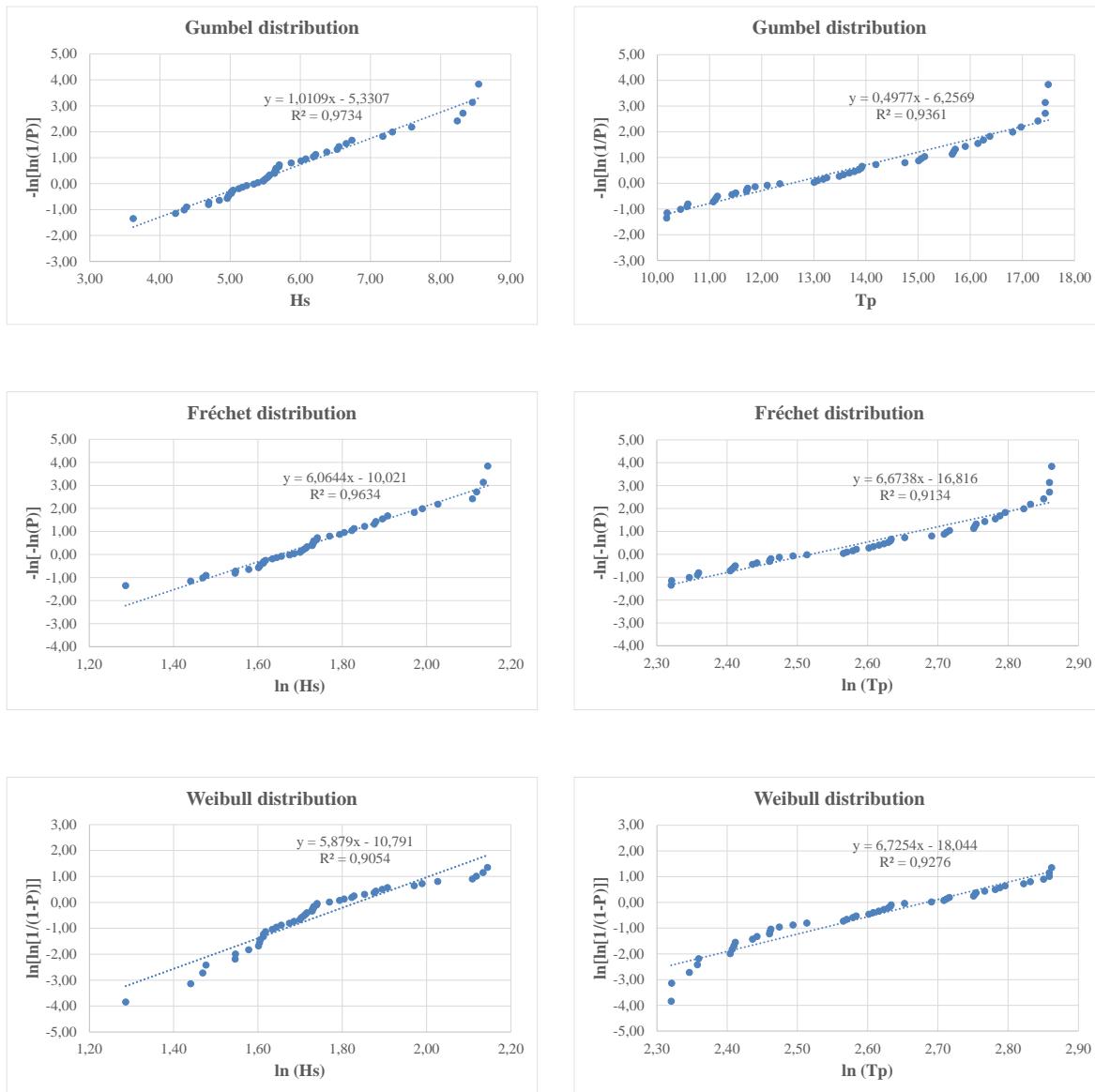
Historical data: 1960–2005

Station S4



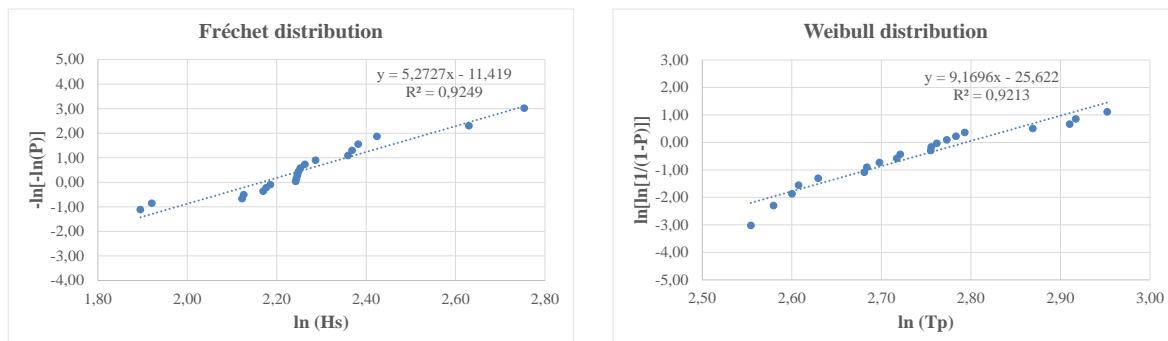
Historical data: 1960–2005

Station S5

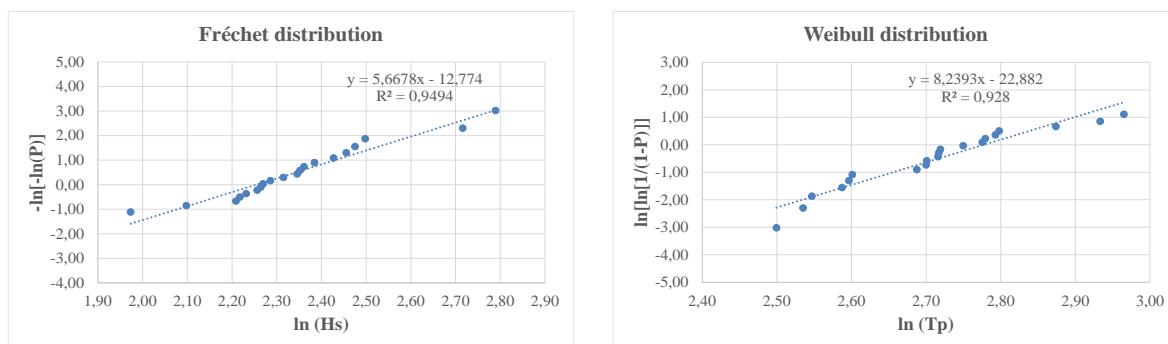


RCP4.5: 2026–2045

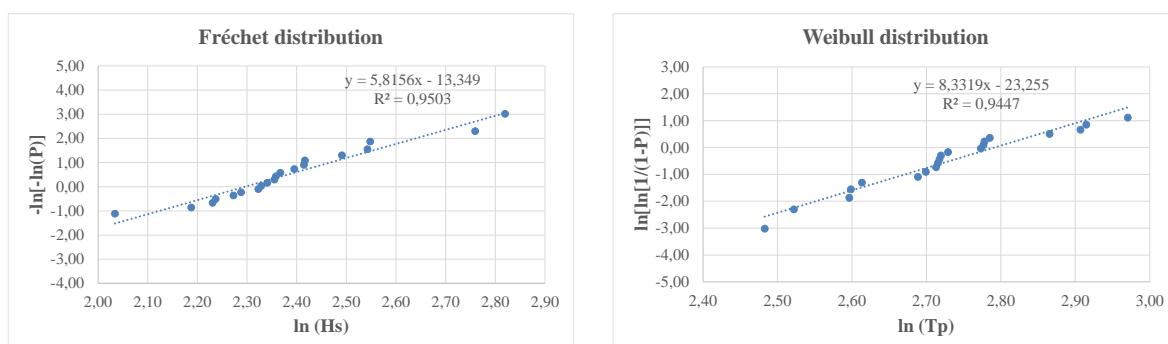
Station N1



Station N2

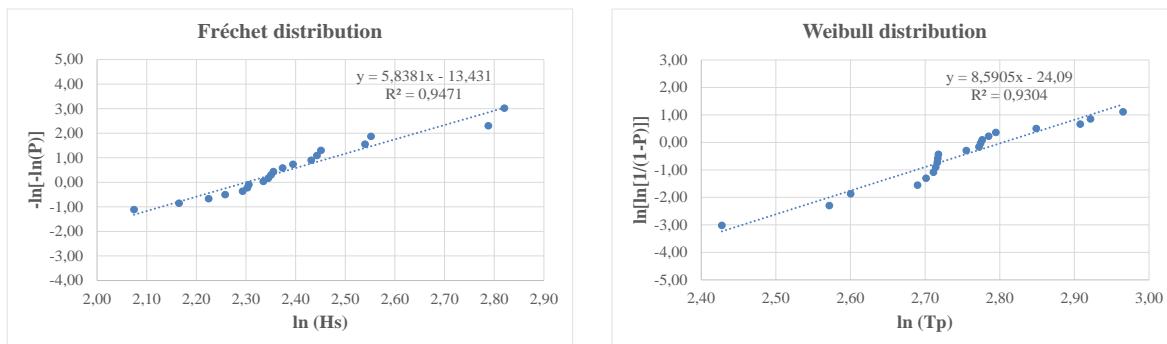


Station N3

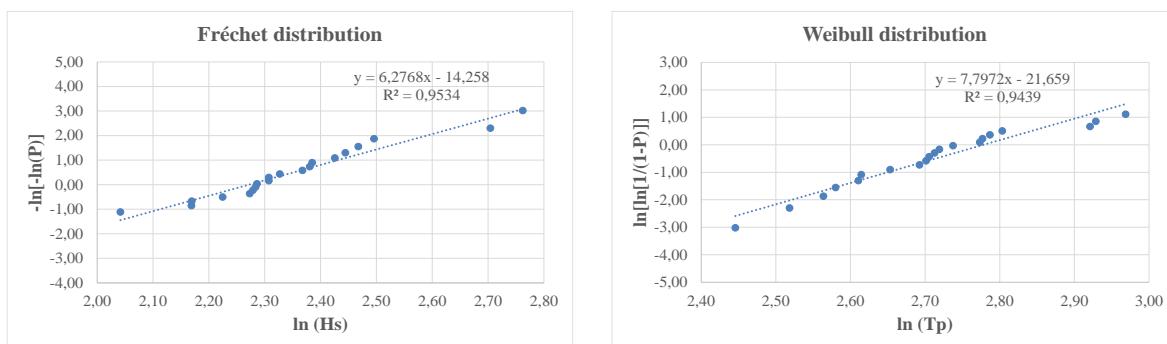


RCP4.5: 2026–2045

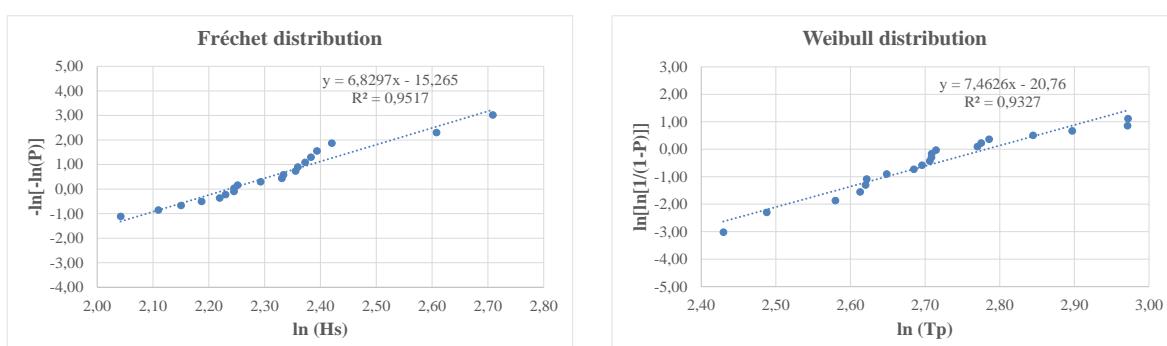
Station W1



Station W2

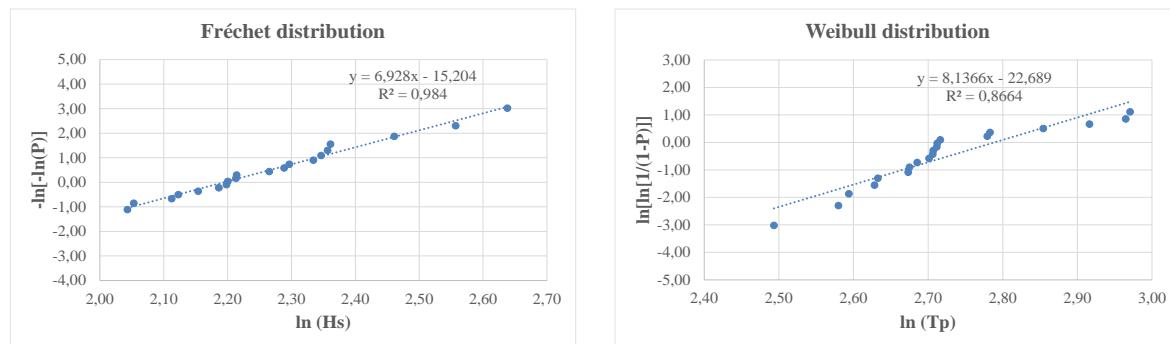


Station W3

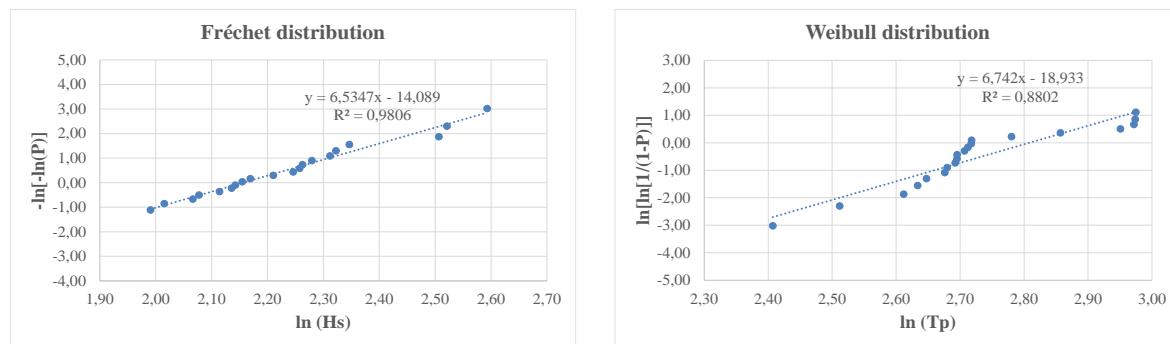


RCP4.5: 2026–2045

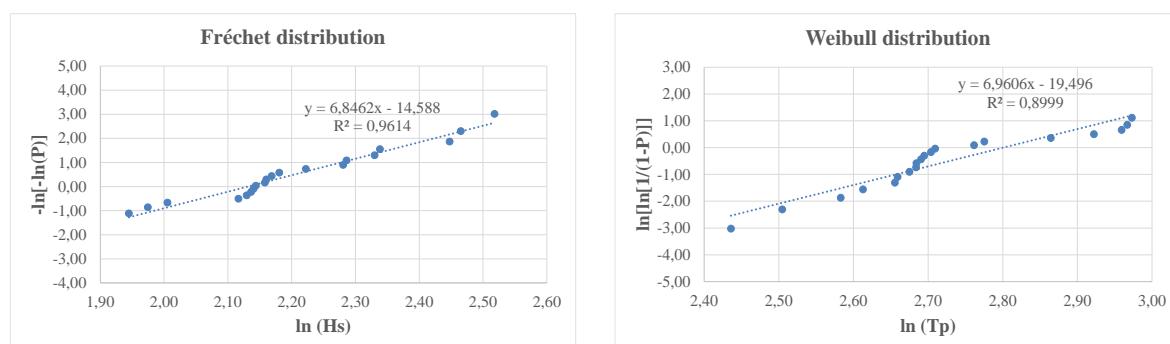
Station W4



Station W5

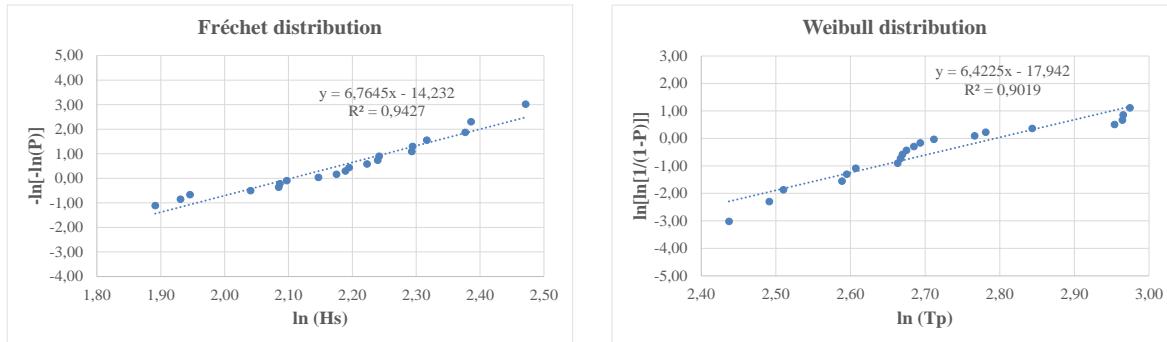


Station W6

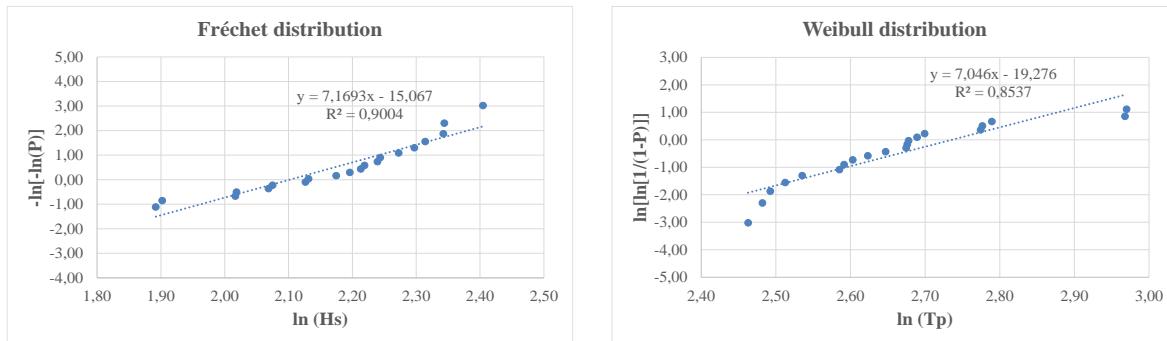


RCP4.5: 2026–2045

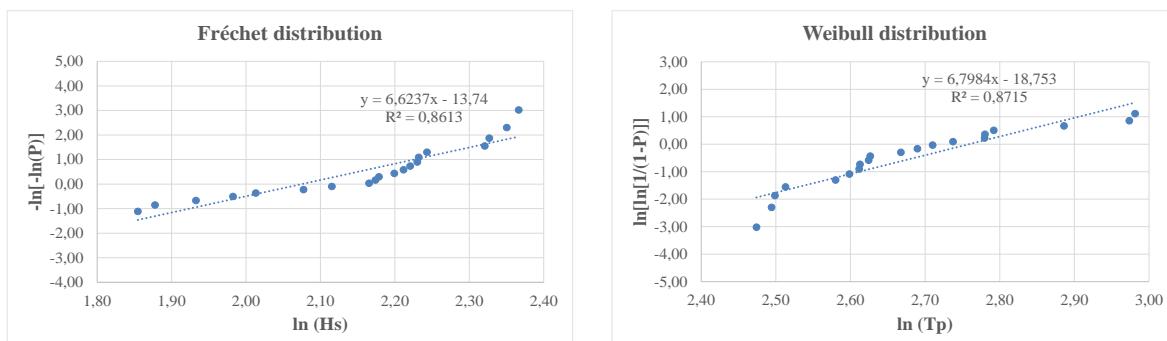
Station W7



Station W8

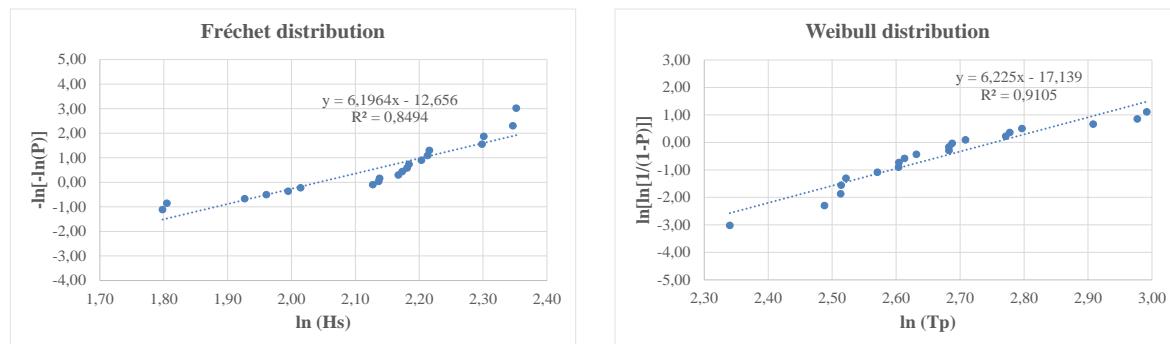


Station W9

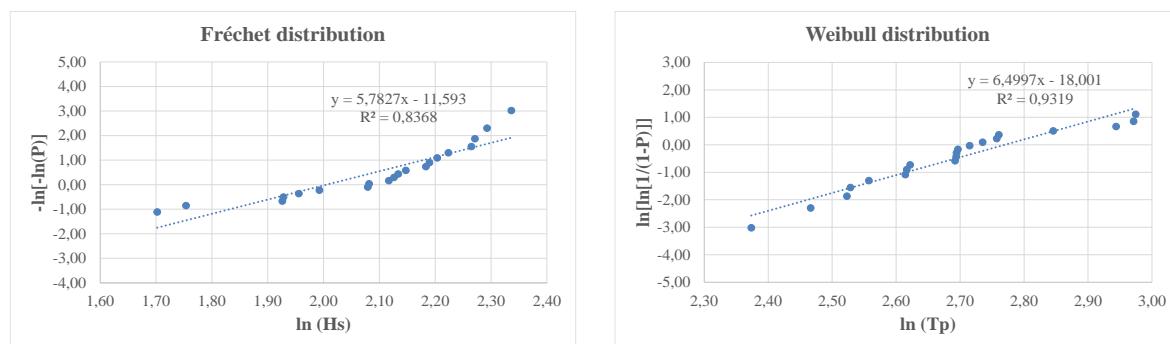


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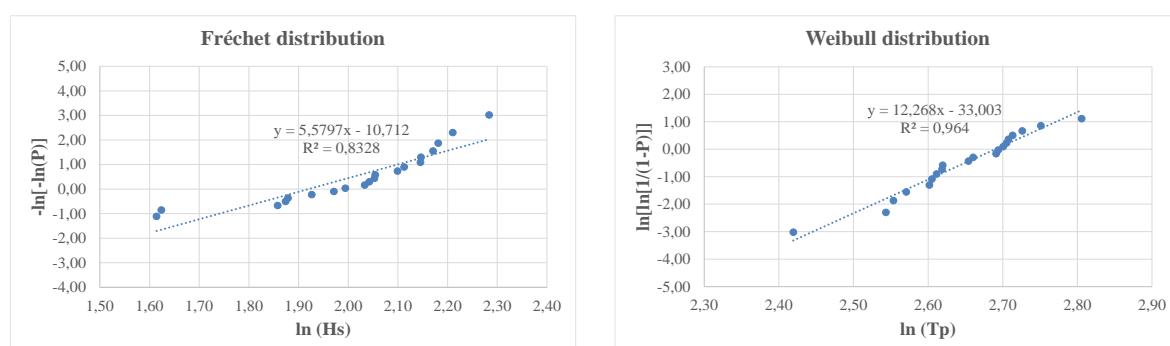
Station S1



Station S2

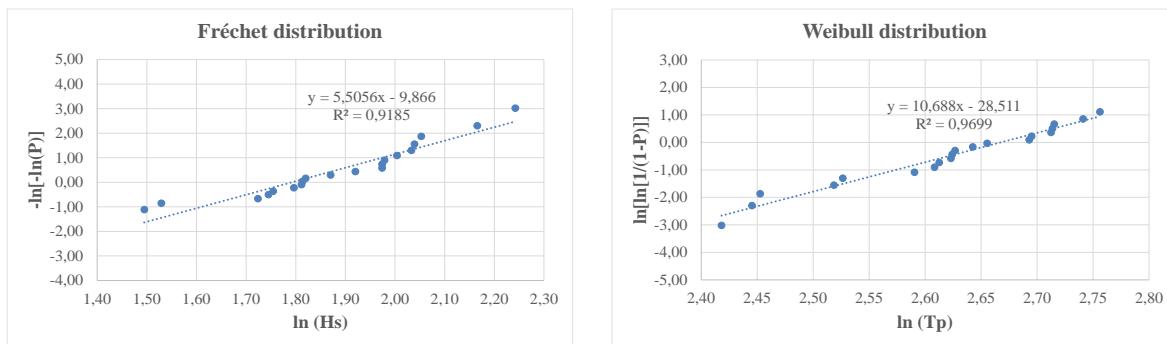


Station S3

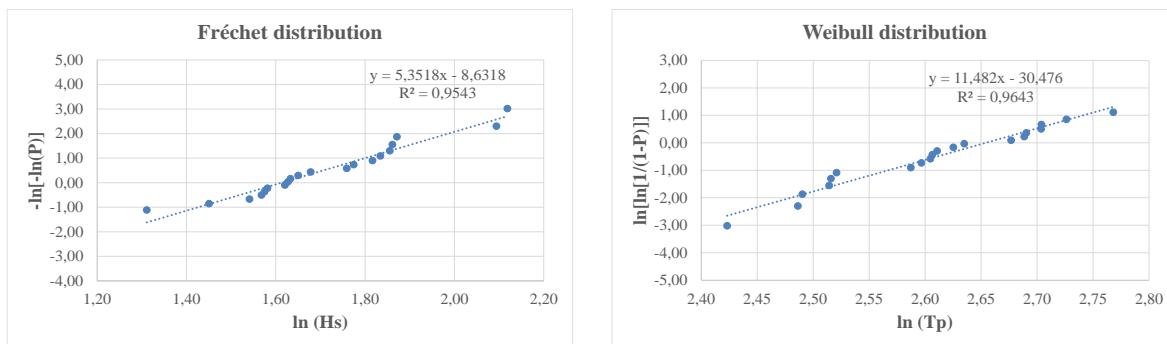


RCP4.5: 2026–2045

Station S4

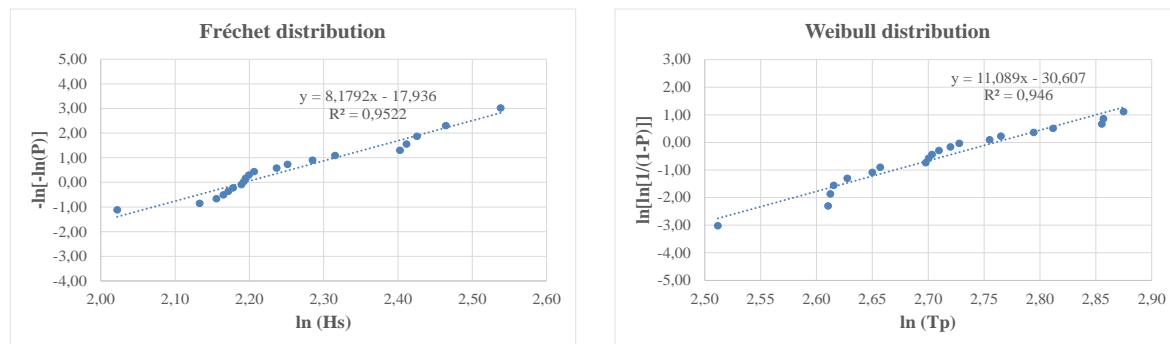


Station S5

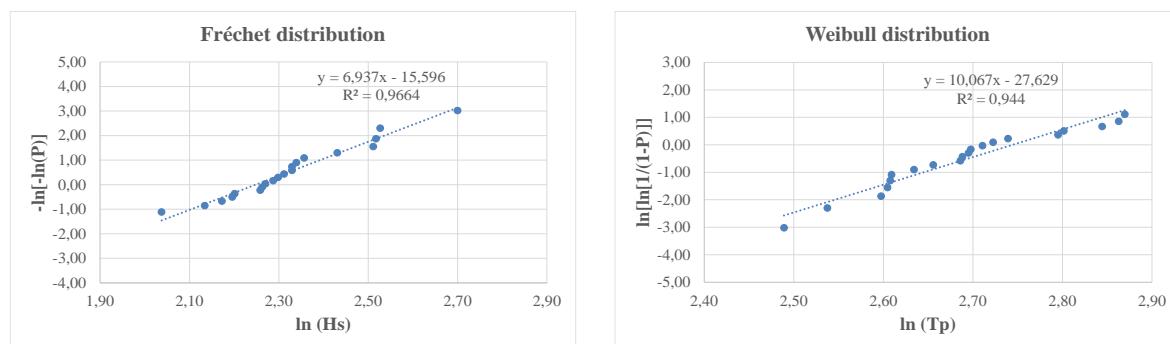


RCP4.5: 2081–2100

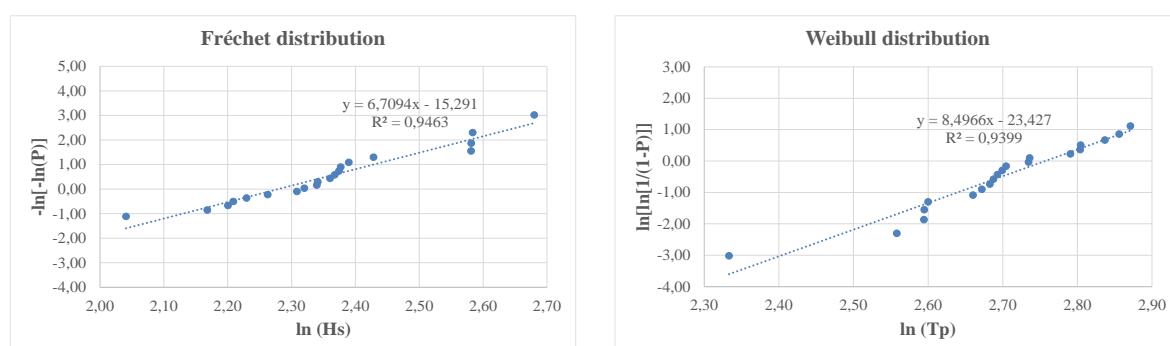
Station N1



Station N2

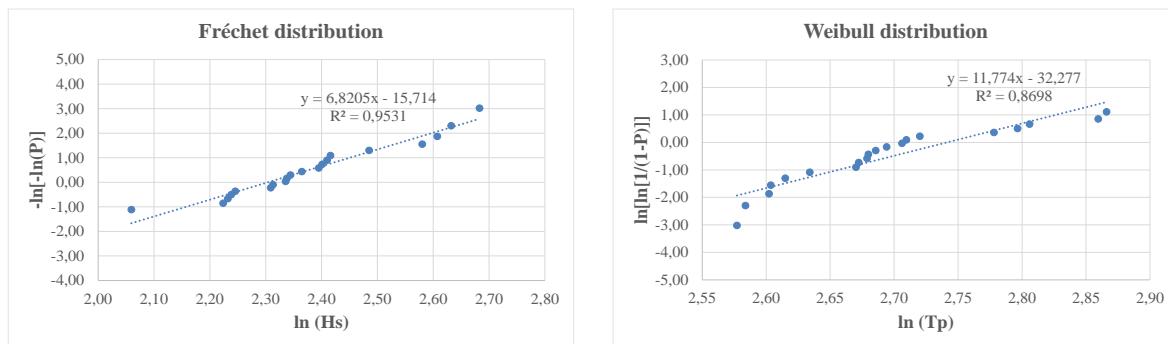


Station N3

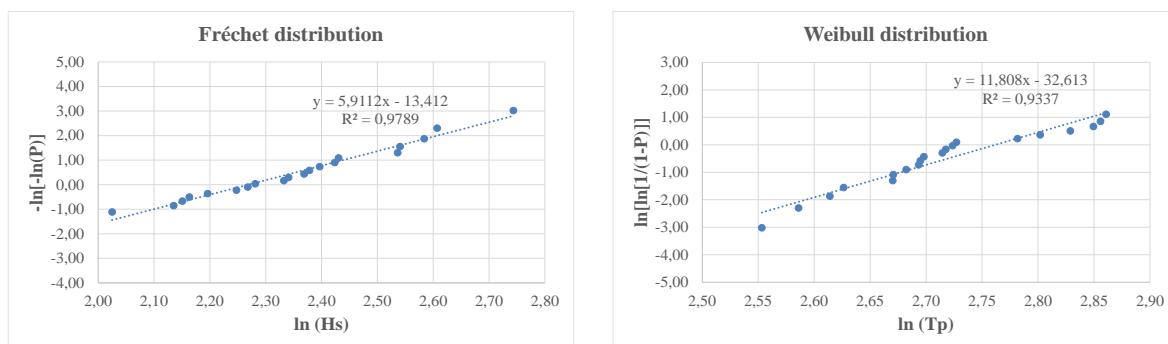


RCP4.5: 2081–2100

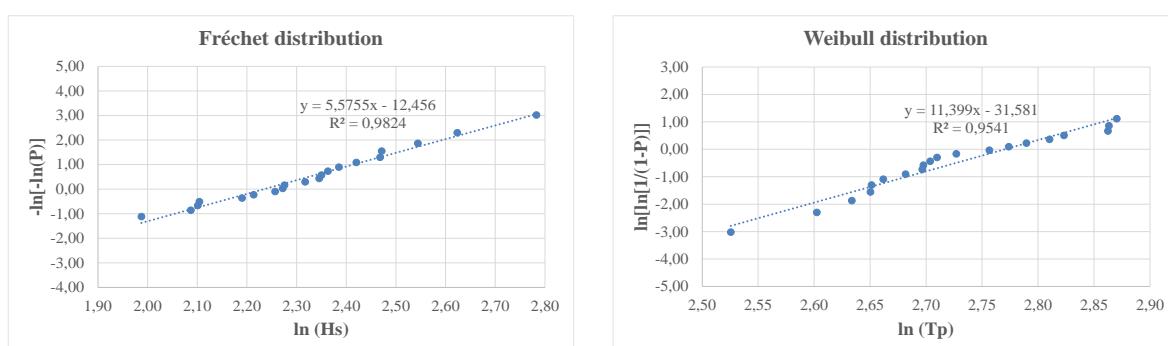
Station W1



Station W2

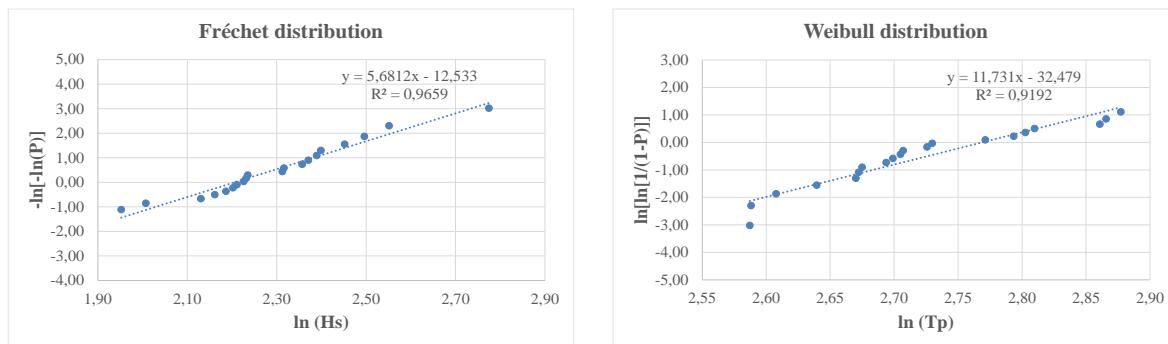


Station W3

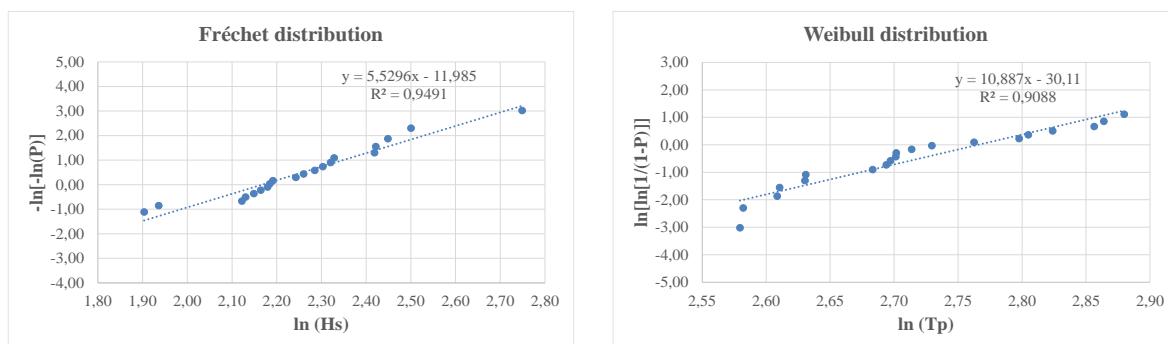


RCP4.5: 2081–2100

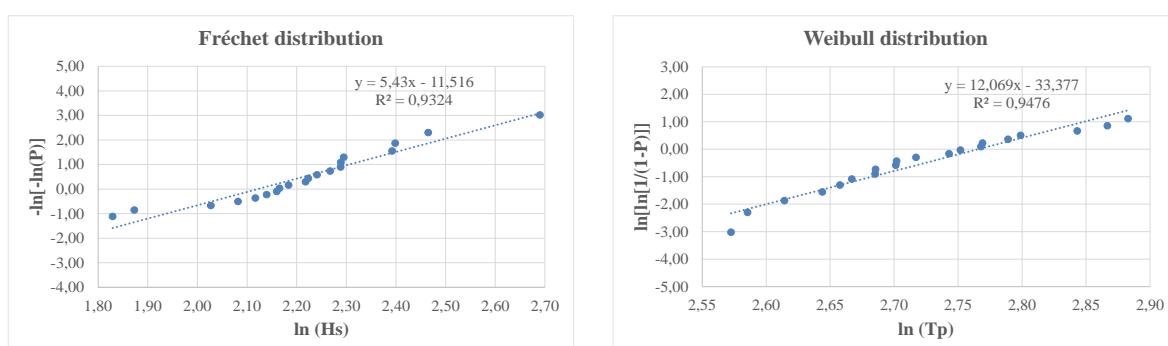
Station W4



Station W5

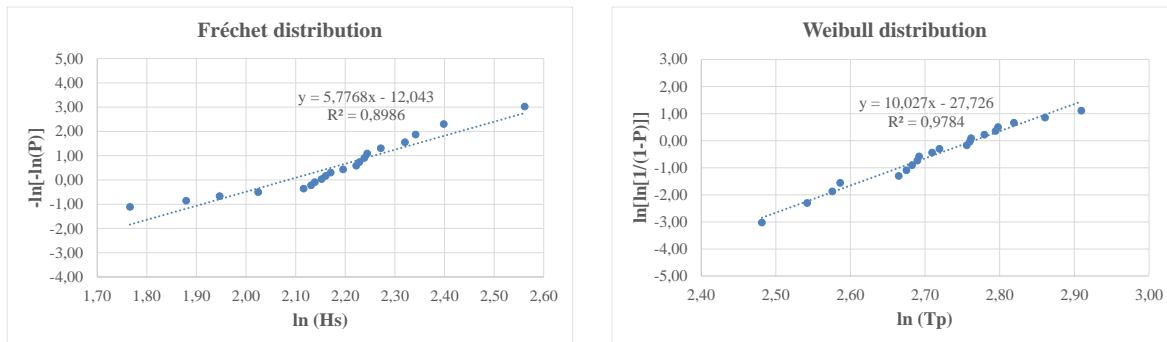


Station W6

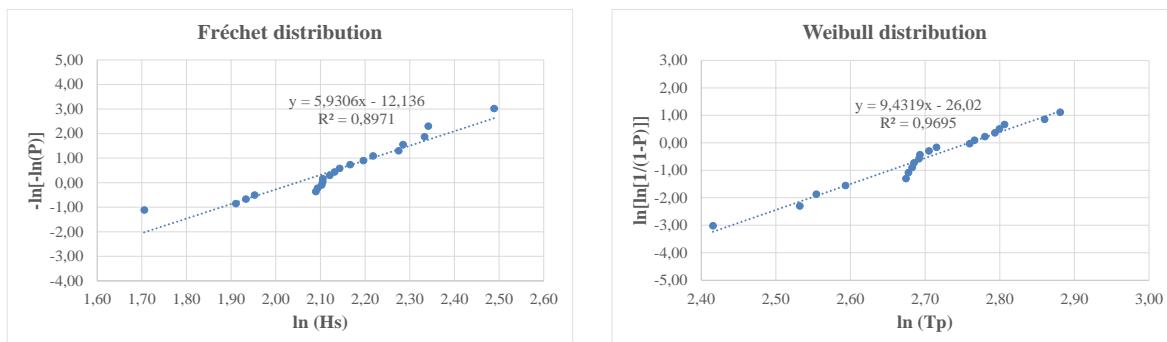


RCP4.5: 2081–2100

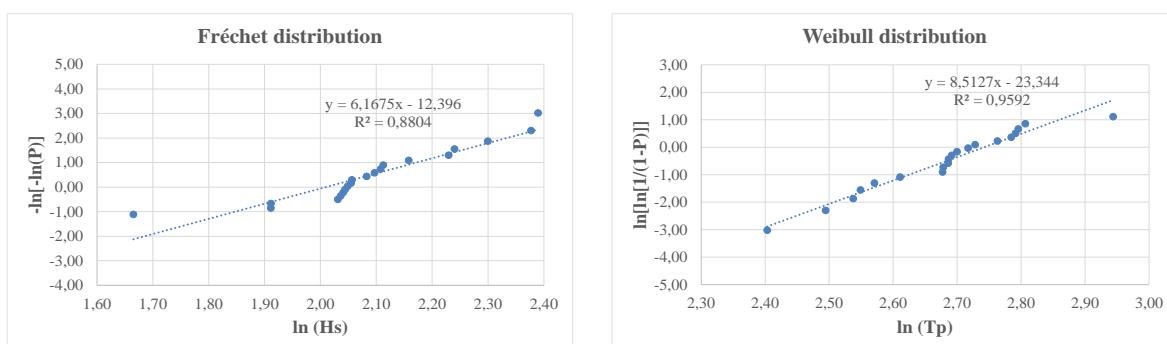
Station W7



Station W8

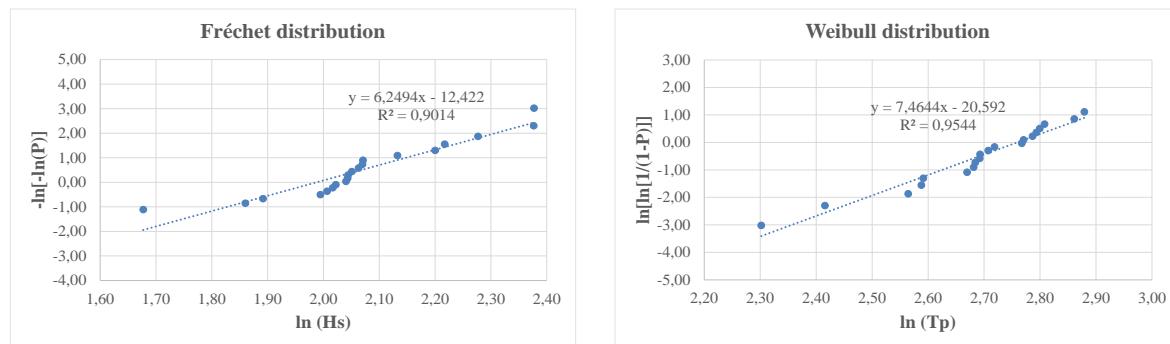


Station W9

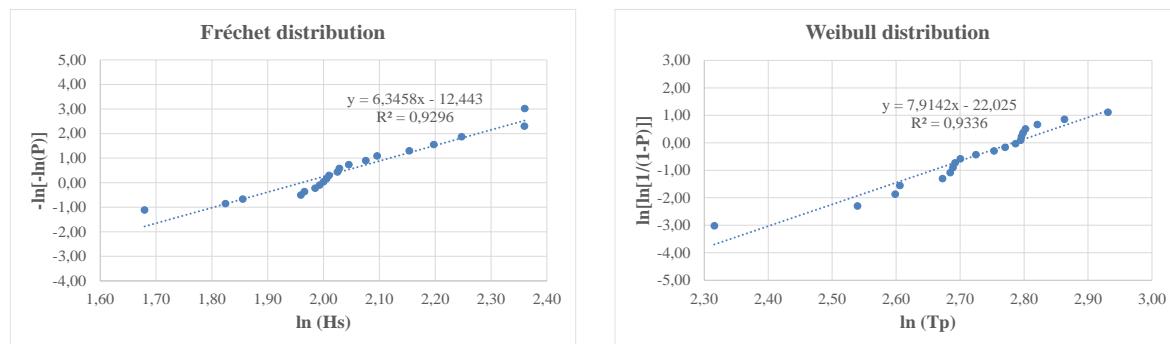


RCP4.5: 2081–2100

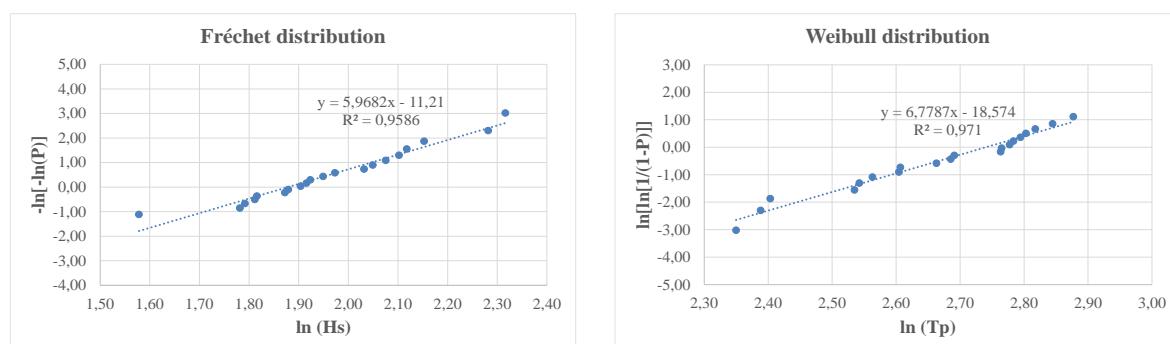
Station S1



Station S2

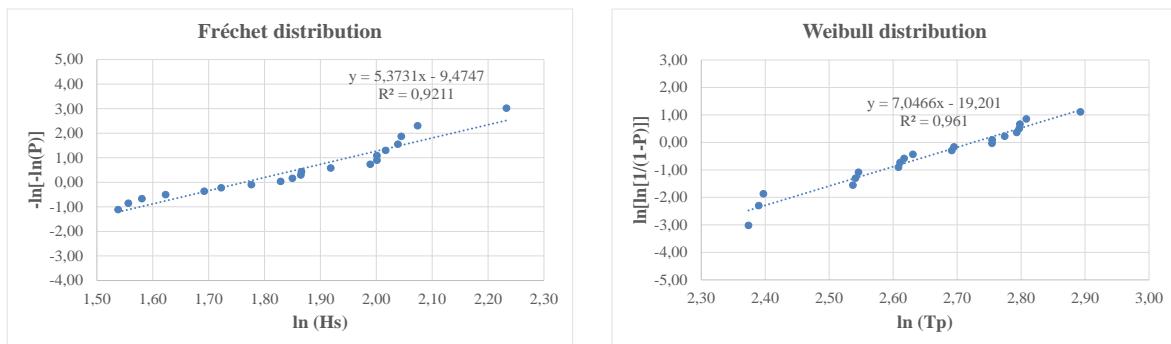


Station S3

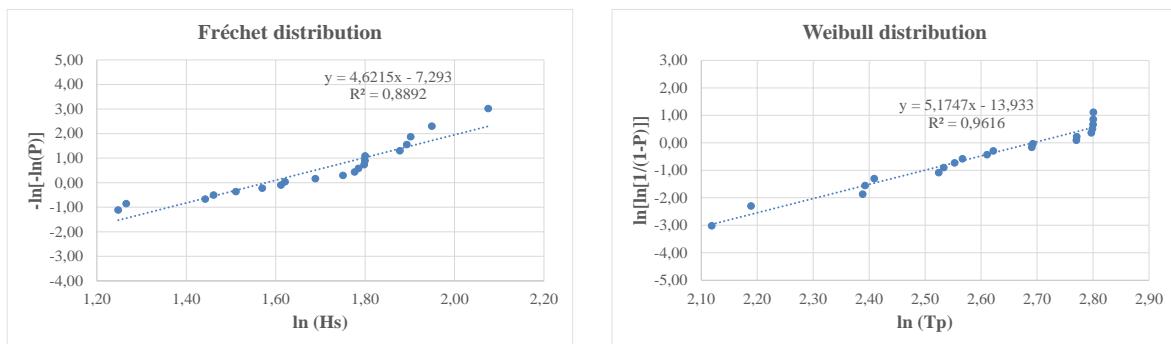


RCP4.5: 2081–2100

Station S4

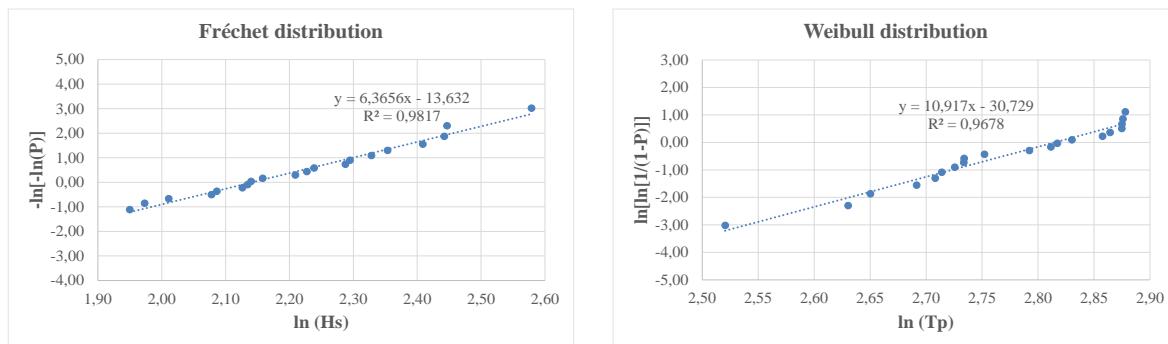


Station S5

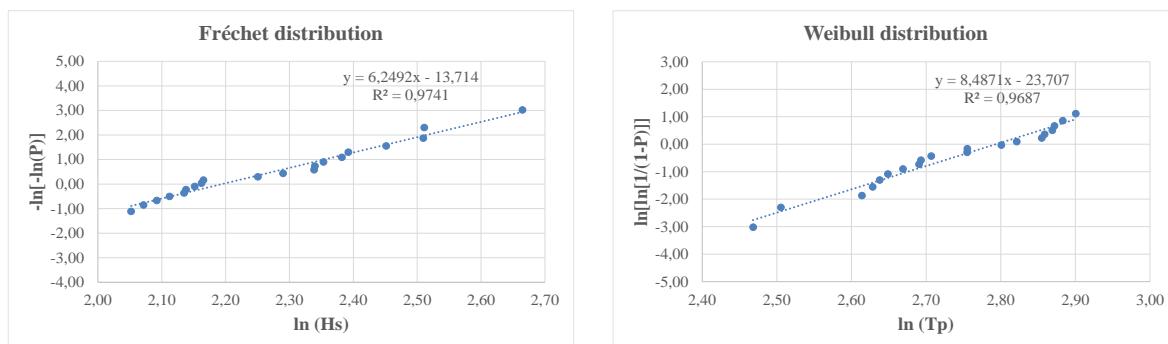


RCP8.5: 2026–2045

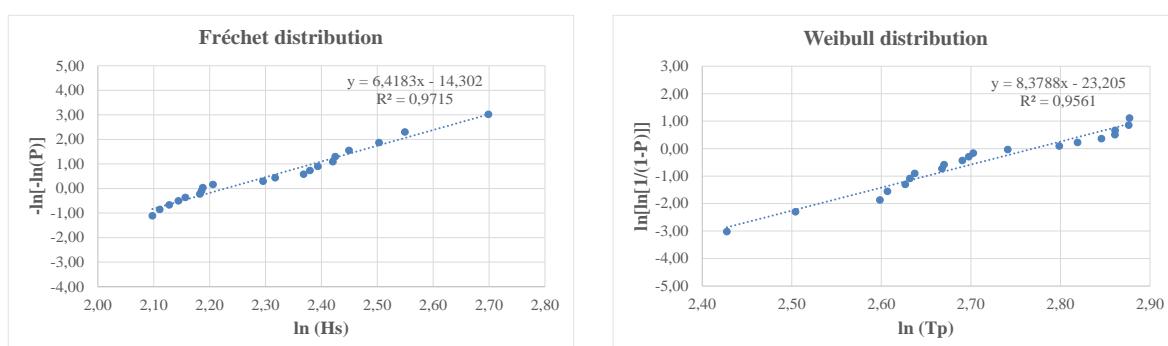
Station N1



Station N2

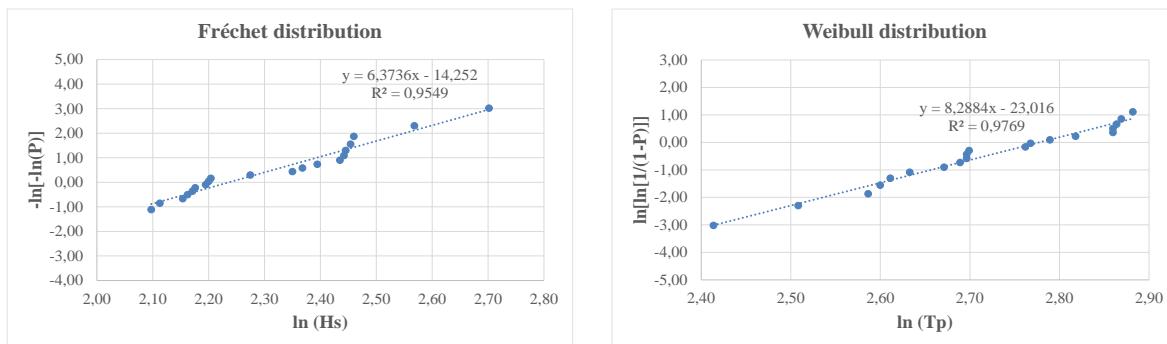


Station N3

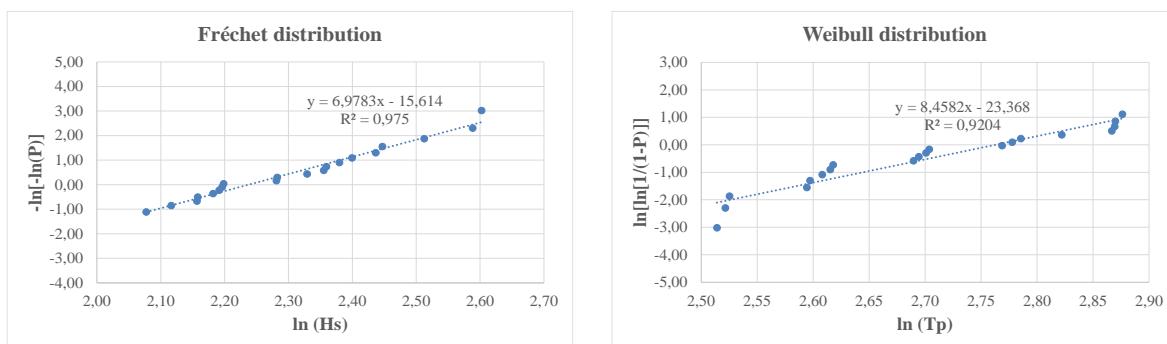


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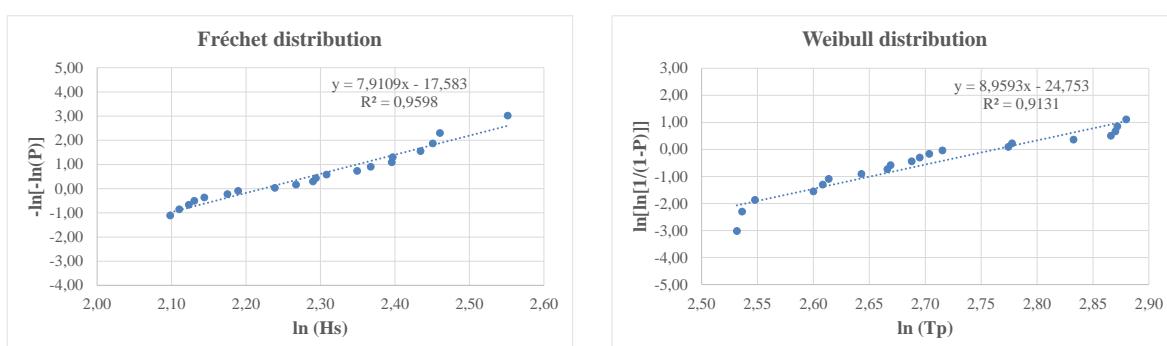
Station W1



Station W2

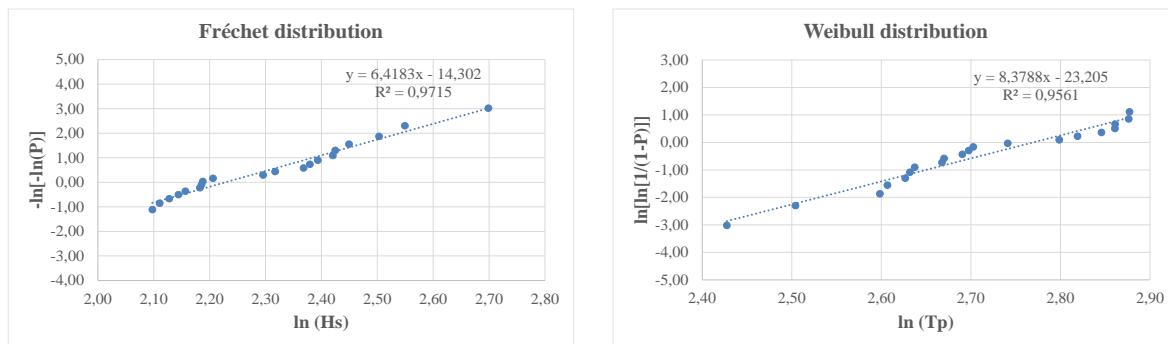


Station W3

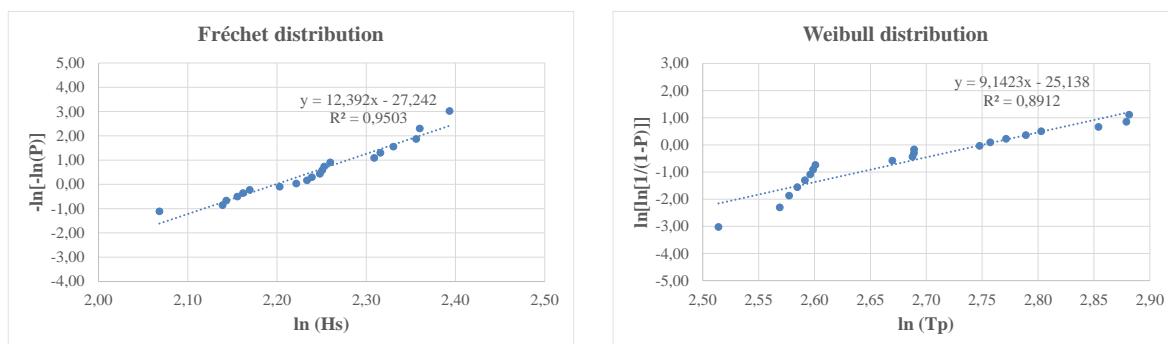


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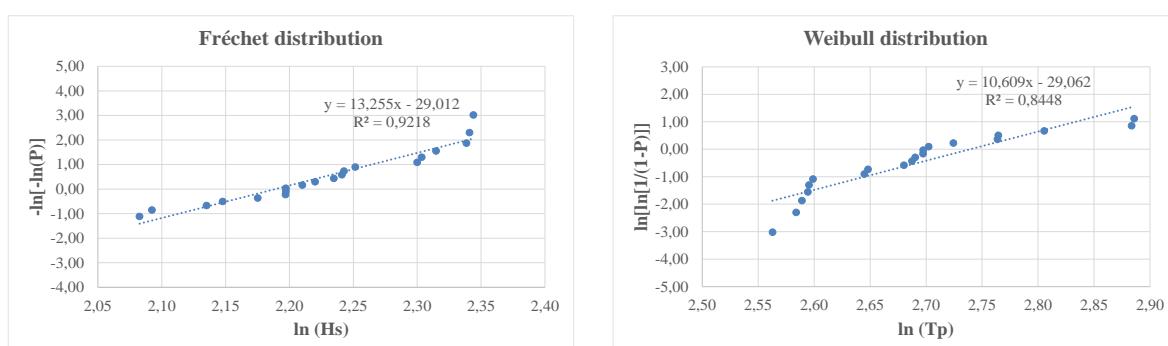
Station W4



Station W5

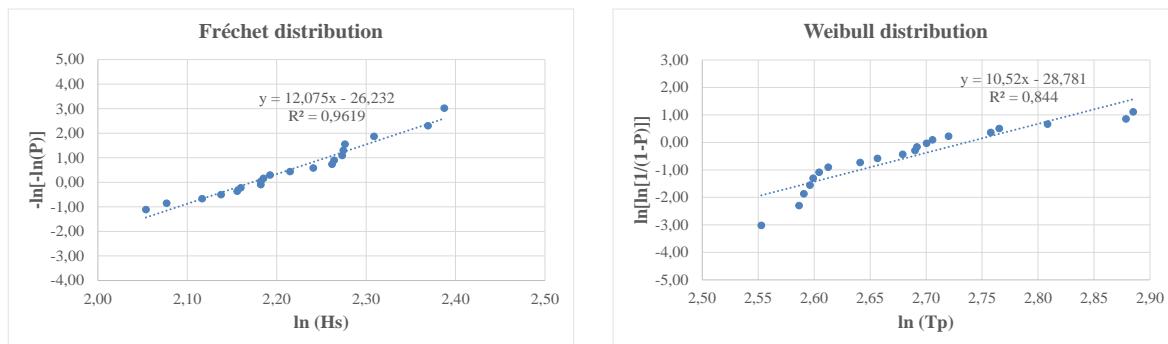


Station W6

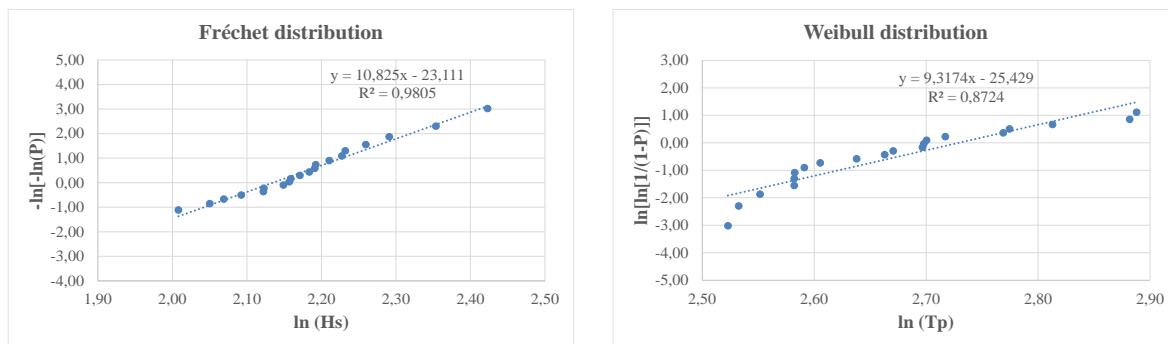


RCP8.5: 2026–2045

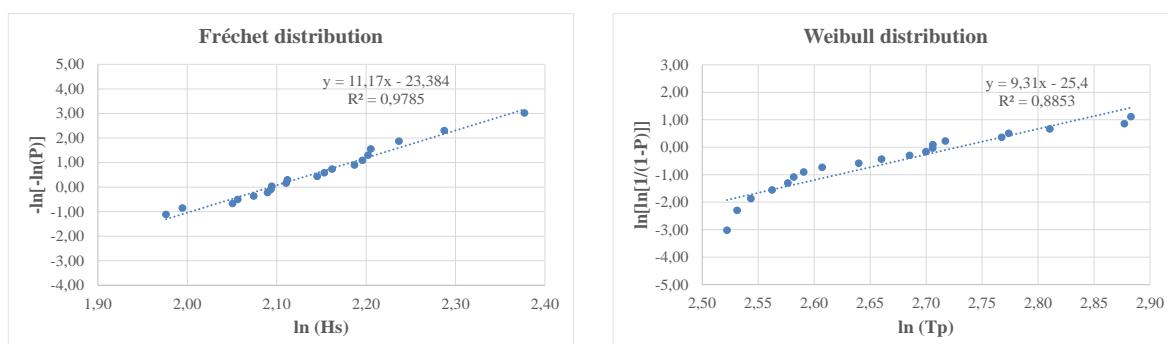
Station W7



Station W8

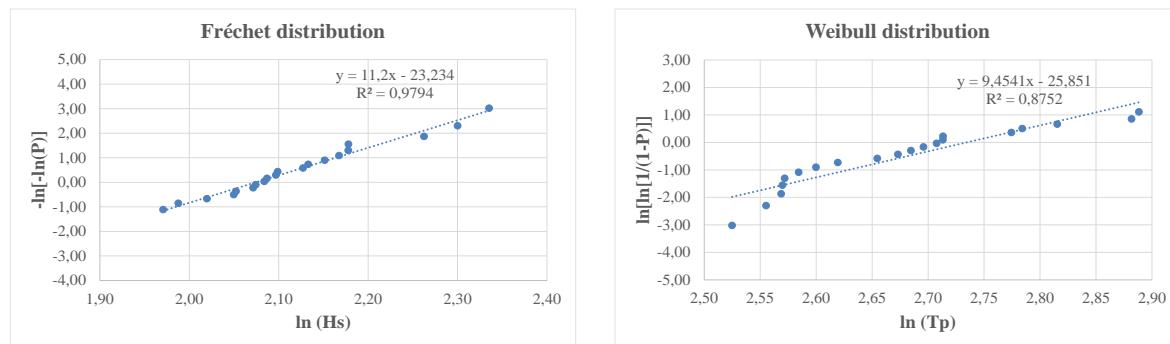


Station W9

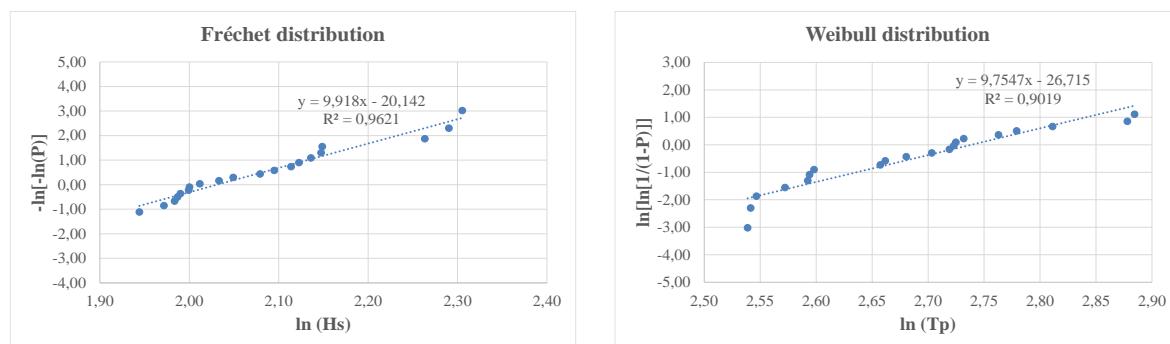


RCP8.5: 2026–2045

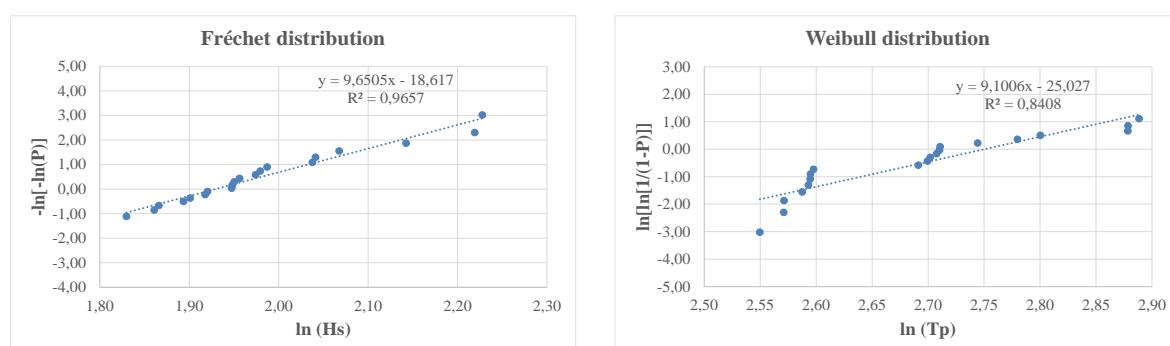
Station S1



Station S2

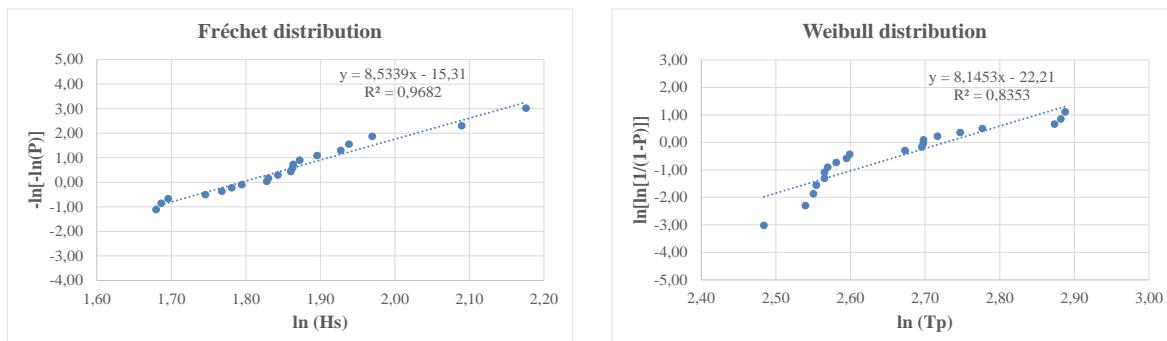


Station S3

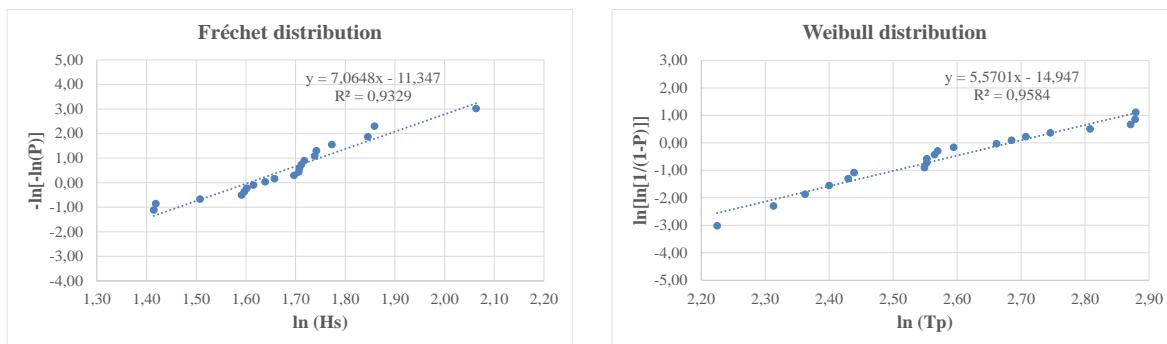


RCP8.5: 2026–2045

Station S4

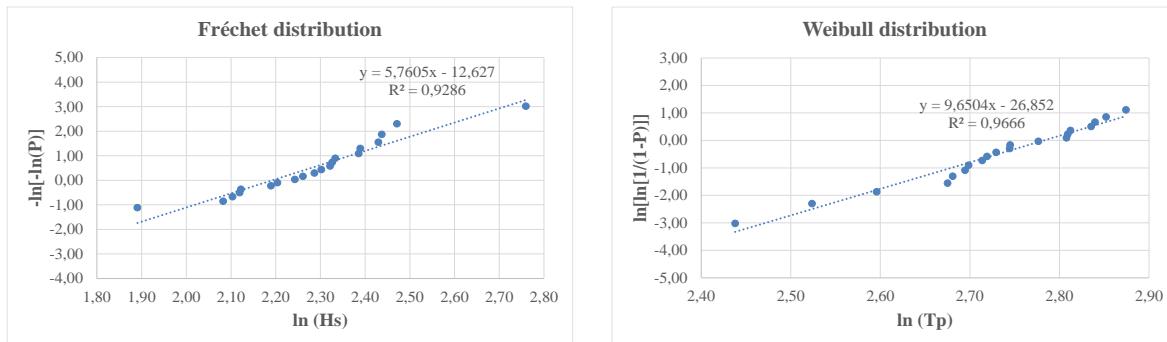


Station S5

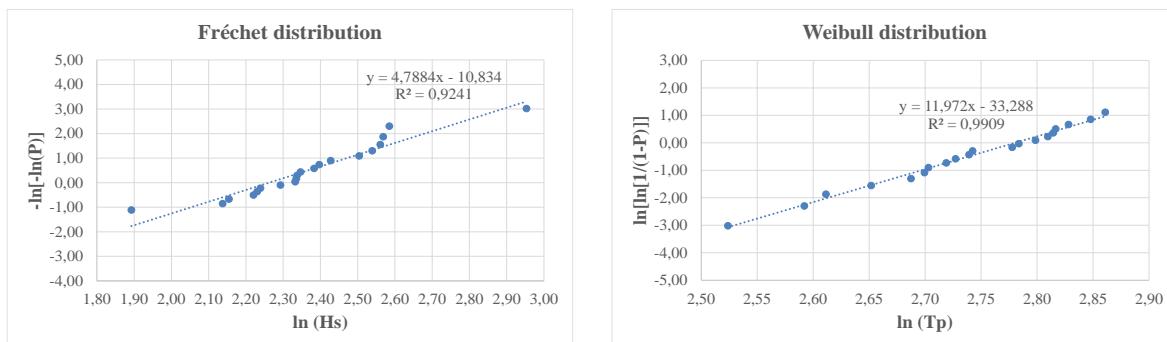


RCP8.5: 2081–2100

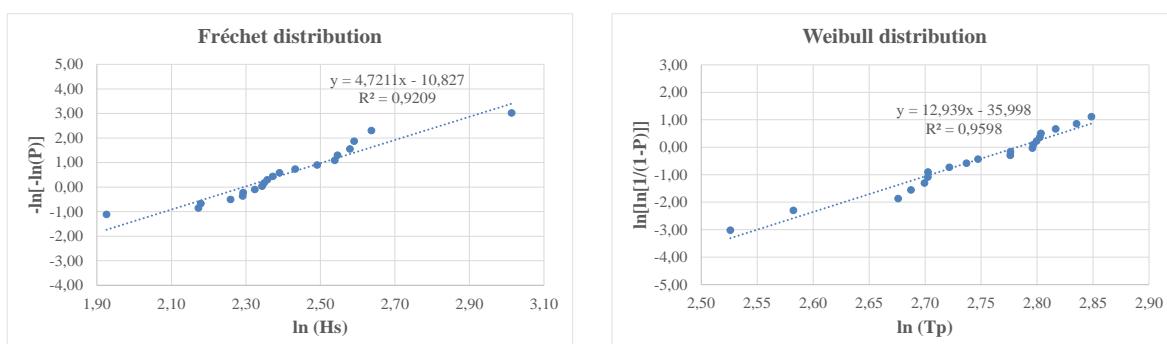
Station N1



Station N2

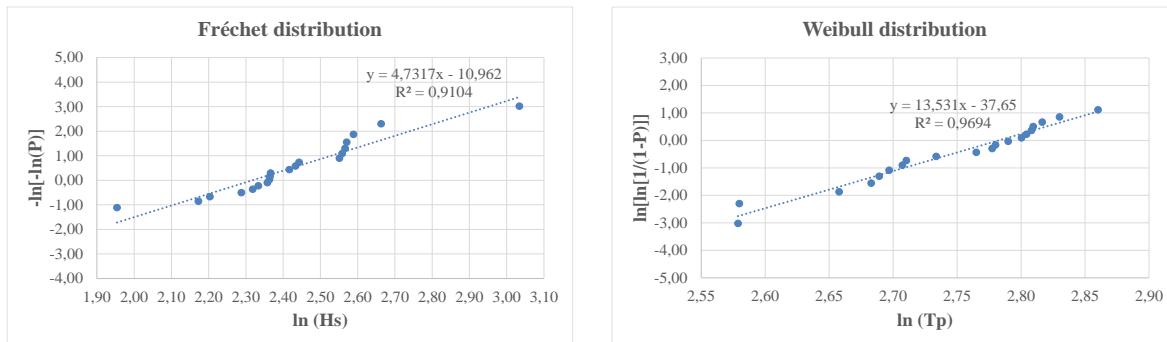


Station N3

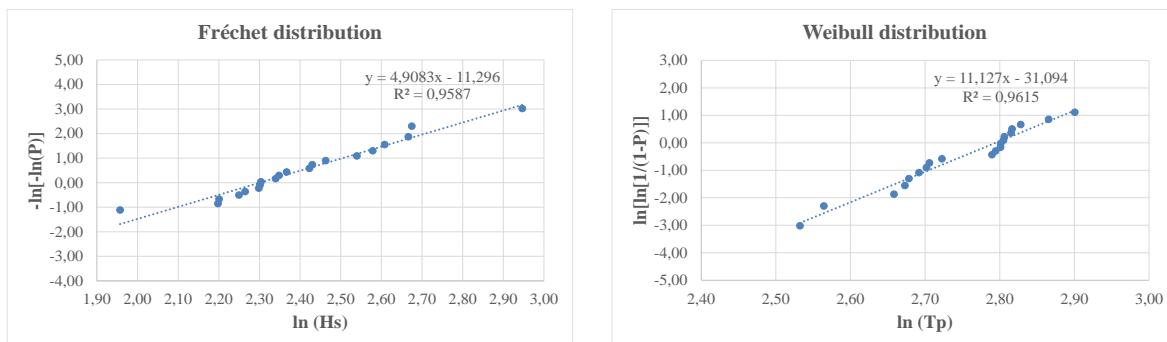


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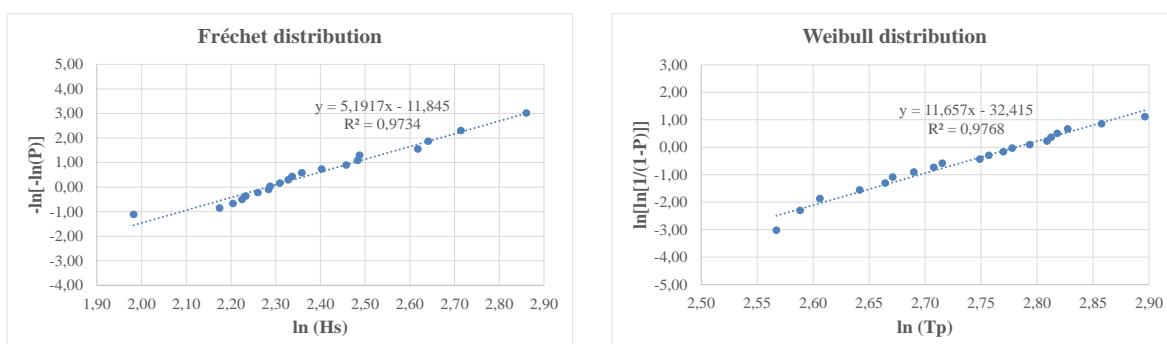
Station W1



Station W2

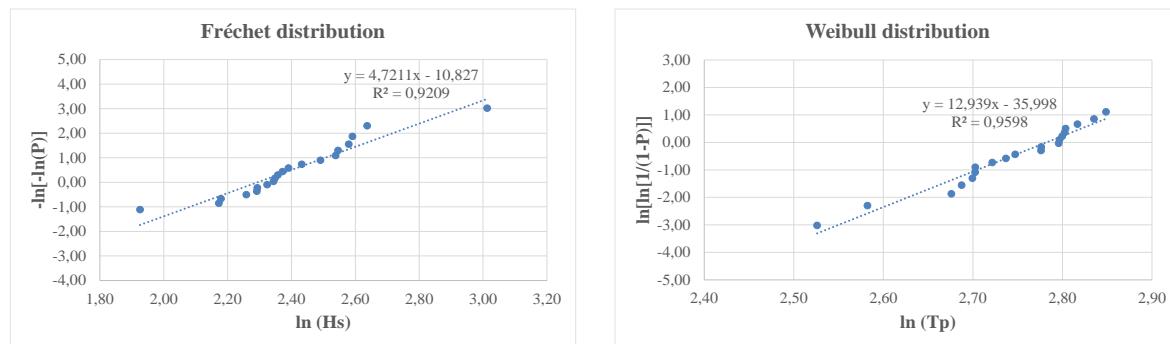


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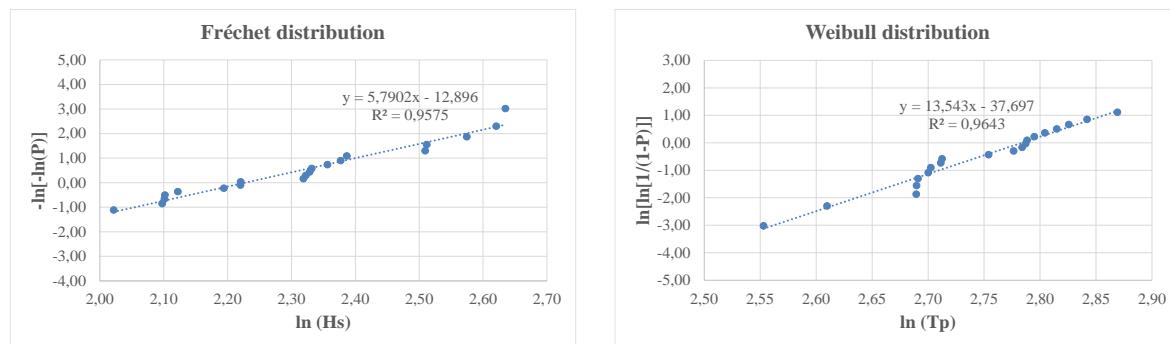


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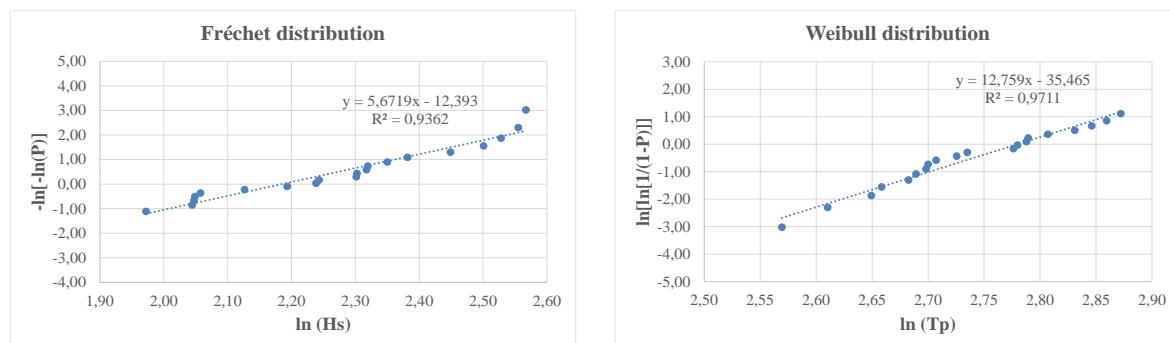
Station W4



Station W5

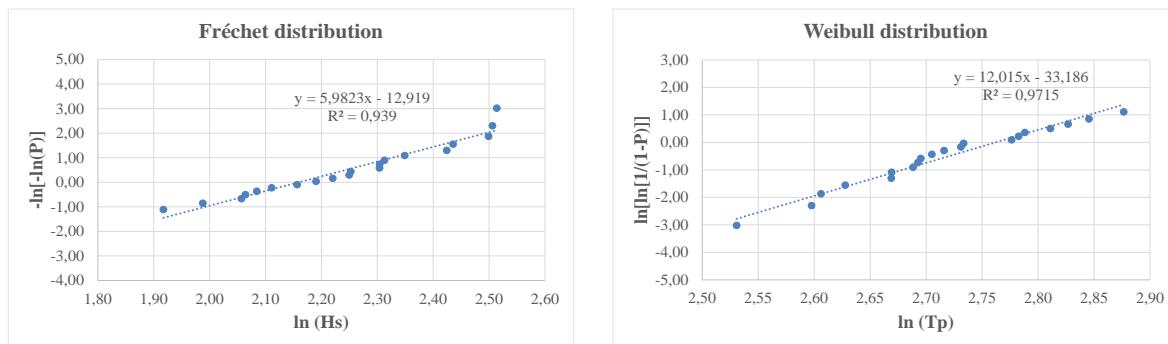


Station W6

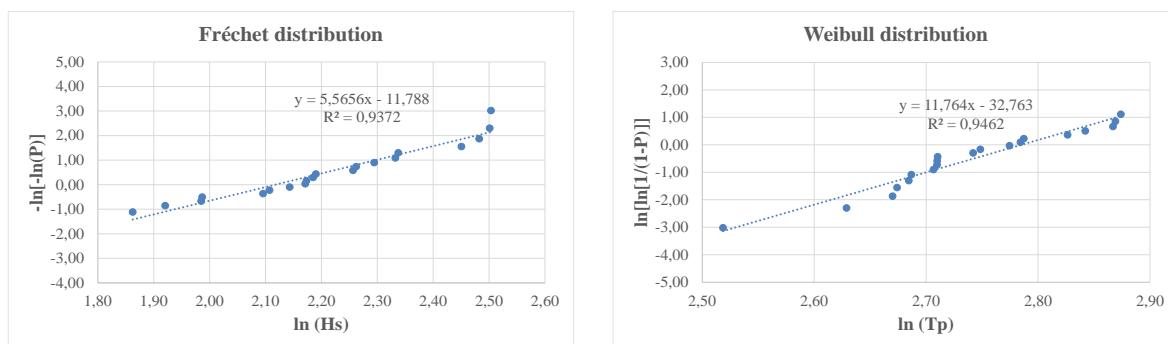


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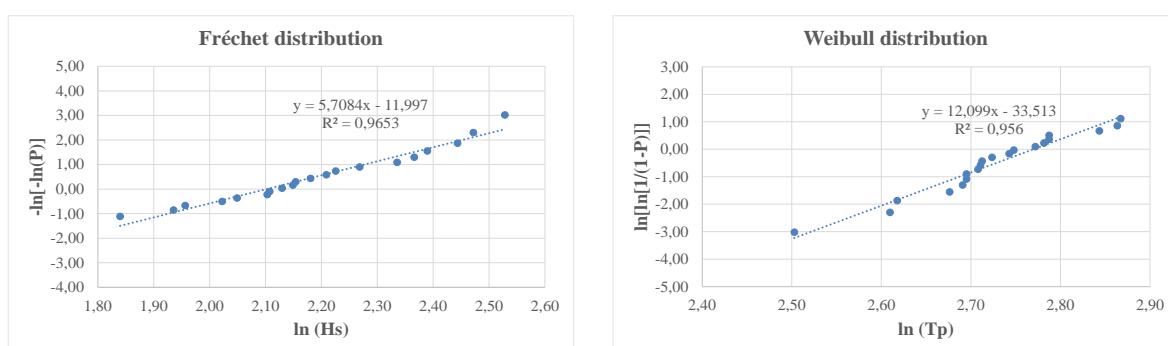
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Station W8

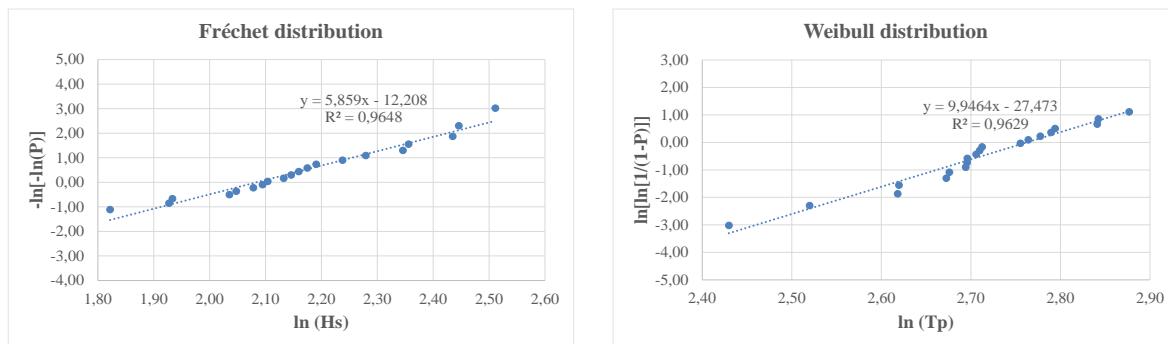


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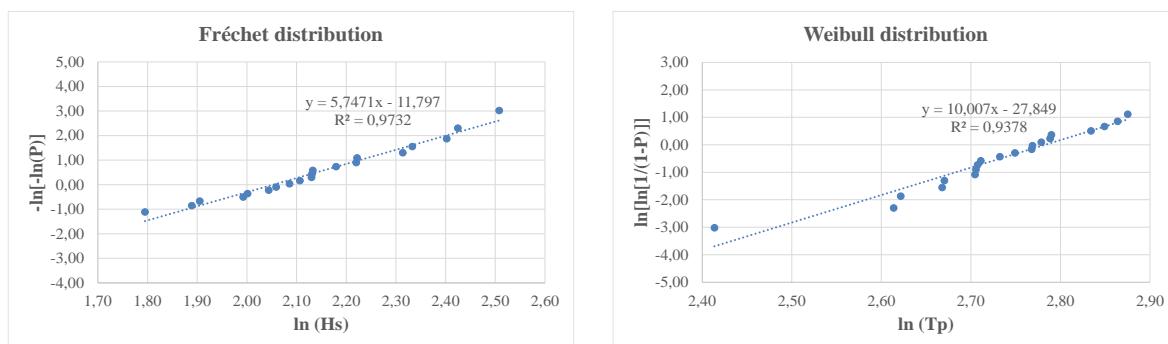


RCP8.5: 2081–2100

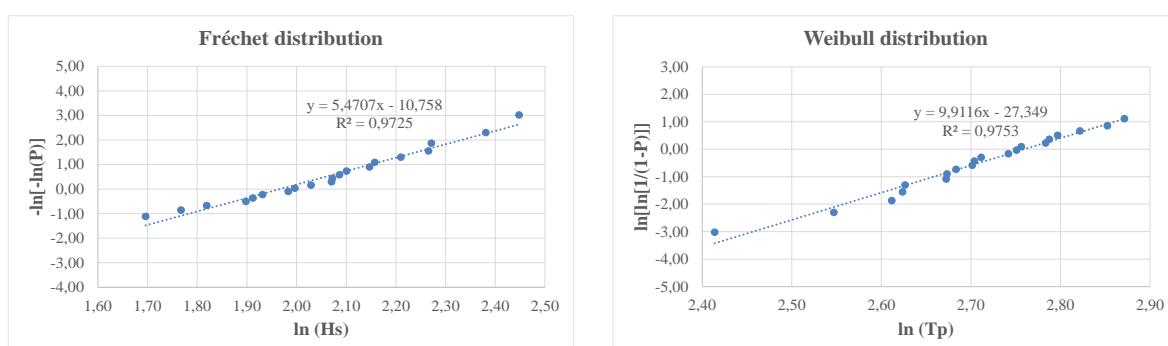
Station S1



Station S2

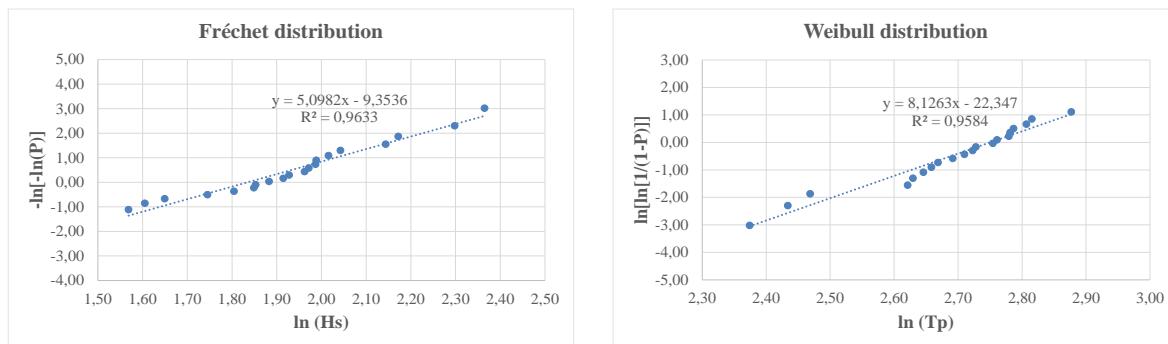


Station S3

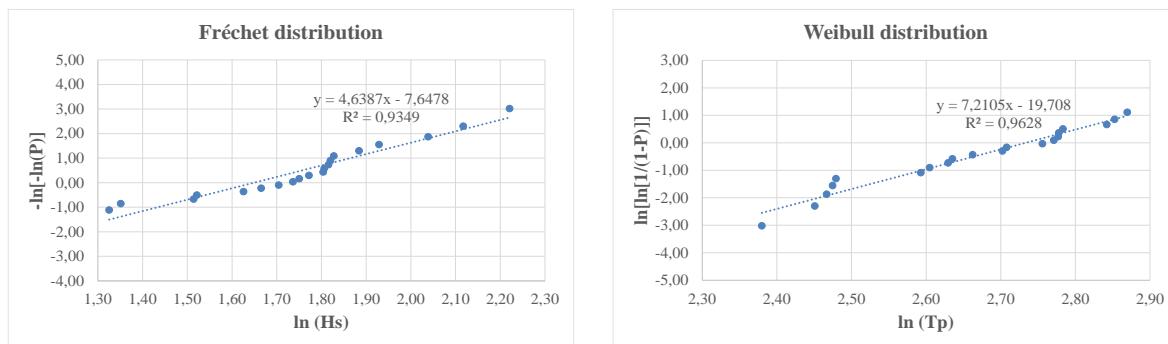


RCP8.5: 2081–2100

Station S4



Station S5



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APPENDIX 4

Thermo-mechanical analysis of the proposed concrete armour unit

Thermal Scenarios Simulation Time: 192 h (8 days)				
Scenario	Mesh	Cement content (kg/m³)	Cement type	Observation points
SC1.1	005	400	CEM I 42.5R	4
SC1.2	01	400	CEM I 42.5R	4
SC1.3	015	400	CEM I 42.5R	4
SC2	015	310	CEM I 42.5R	2
SC3	015	368	CEM I 42.5R	2
SC4	015	435	CEM I 42.5R	2
SC5	015	368	CEM IV 32.5N	2
SC6	015	368	CEM I 52.5R	2

Mechanical Scenarios Simulation Time: 192 h (8 days)						
Scenario	Mesh	Cement content (kg/m³)	Cement type	Concrete strength class	RSFRC toughness class	Analysis type
SC1.2	01	400	CEM I 42.5R	C40/50	4d	MNL1
SC1.3	015	400	CEM I 42.5R	C40/50	4d	ML; MNL1; MNL2; SC
SC2	015	310	CEM I 42.5R	C20/25	3b	SC
SC3	015	368	CEM I 42.5R	C35/45	4c	SC
SC4	015	435	CEM I 42.5R	C50/60	5e	SC
SC5	015	368	CEM IV 32.5N	C30/37	3b	SC
SC6	015	368	CEM I 52.5R	C40/50	5e	SC

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Appendix 4A

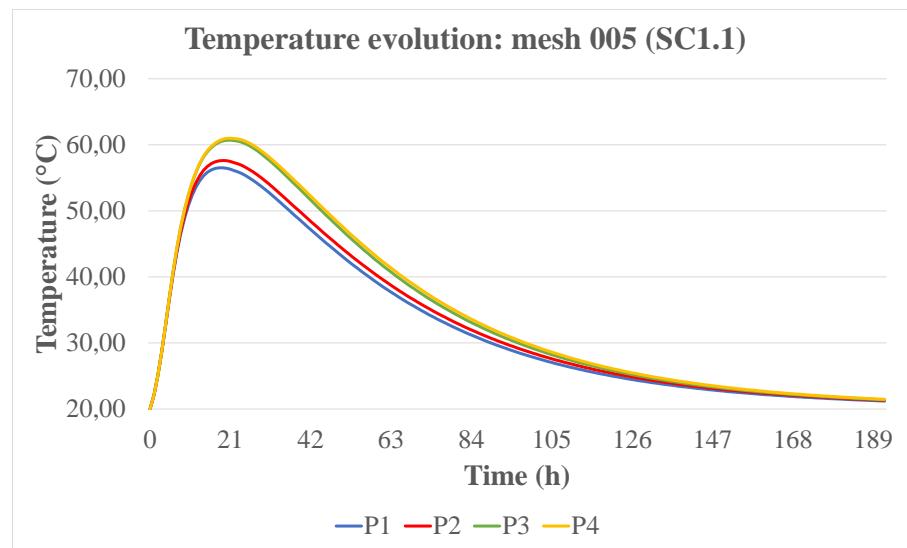
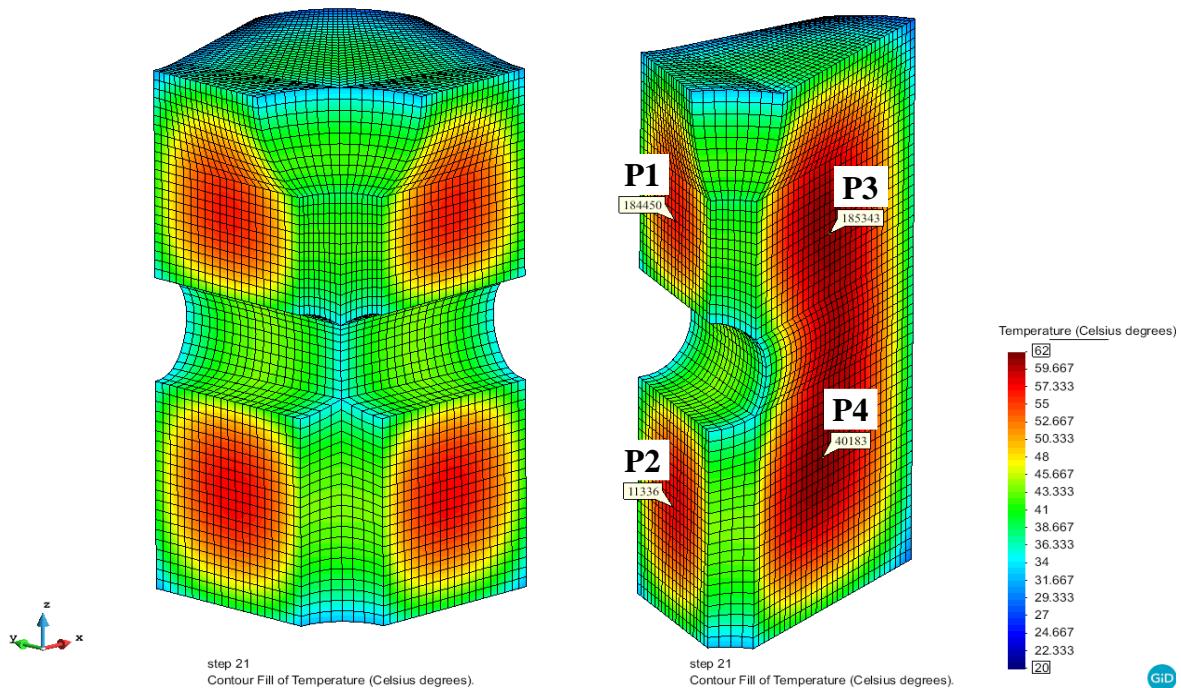
Temperature evolution

Thermal Scenarios Simulation Time: 192 h (8 days)				
Scenario	Mesh	Cement content (kg/m³)	Cement type	Observation points
SC1.1	005	400	CEM I 42.5R	4
SC1.2	01	400	CEM I 42.5R	4
SC1.3	015	400	CEM I 42.5R	4
SC2	015	310	CEM I 42.5R	2
SC3	015	368	CEM I 42.5R	2
SC4	015	435	CEM I 42.5R	2
SC5	015	368	CEM IV 32.5N	2
SC6	015	368	CEM I 52.5R	2

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Parametric analysis: SC1.1, SC1.2 and SC1.3

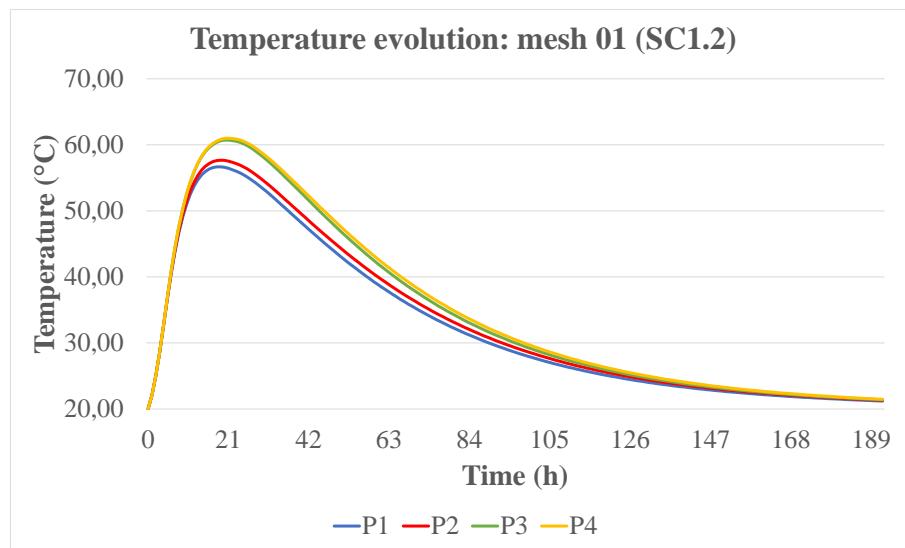
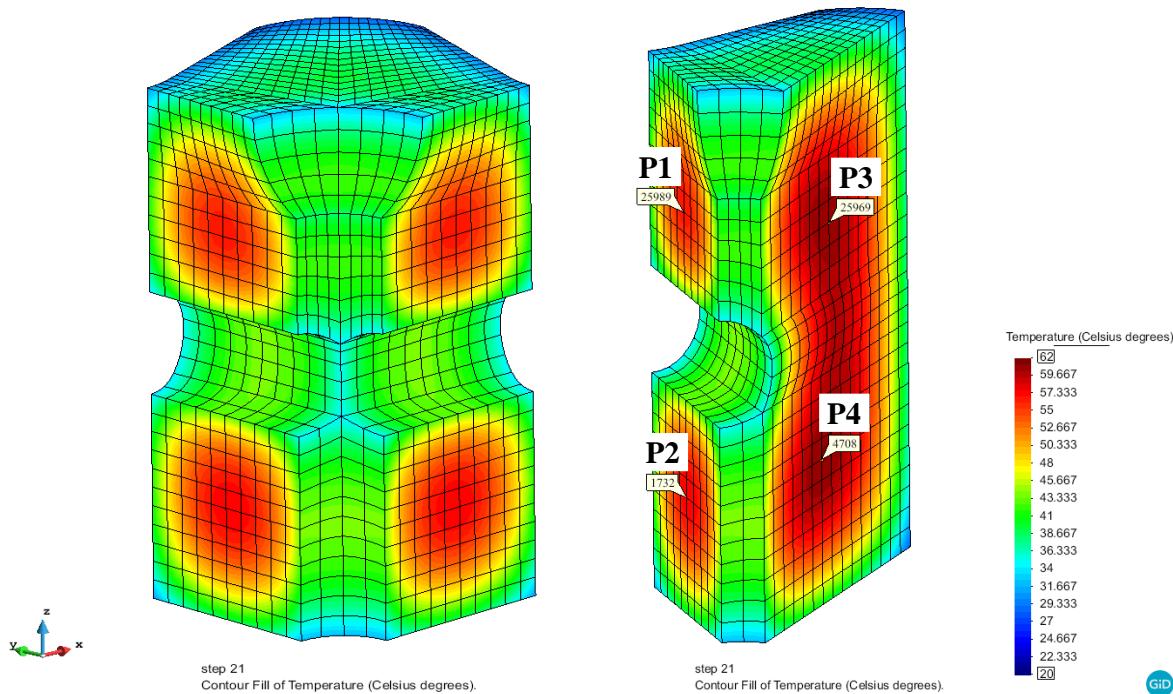
SC1.1: mesh 005



Obs. Point	Max. Temperature (°C)	Time (h)	Min. Temperature (°C)	Time (h)
P1	56.52	18	21.21	192
P2	57.62	19	21.32	192
P3	60.70	21	21.40	192
P4	61.01	21	21.47	192

Parametric analysis: SC1.1, SC1.2 and SC1.3

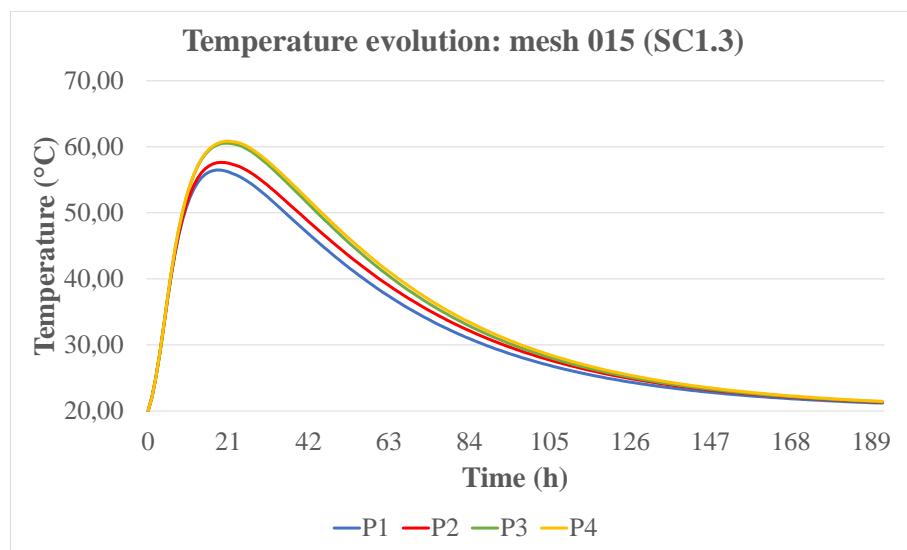
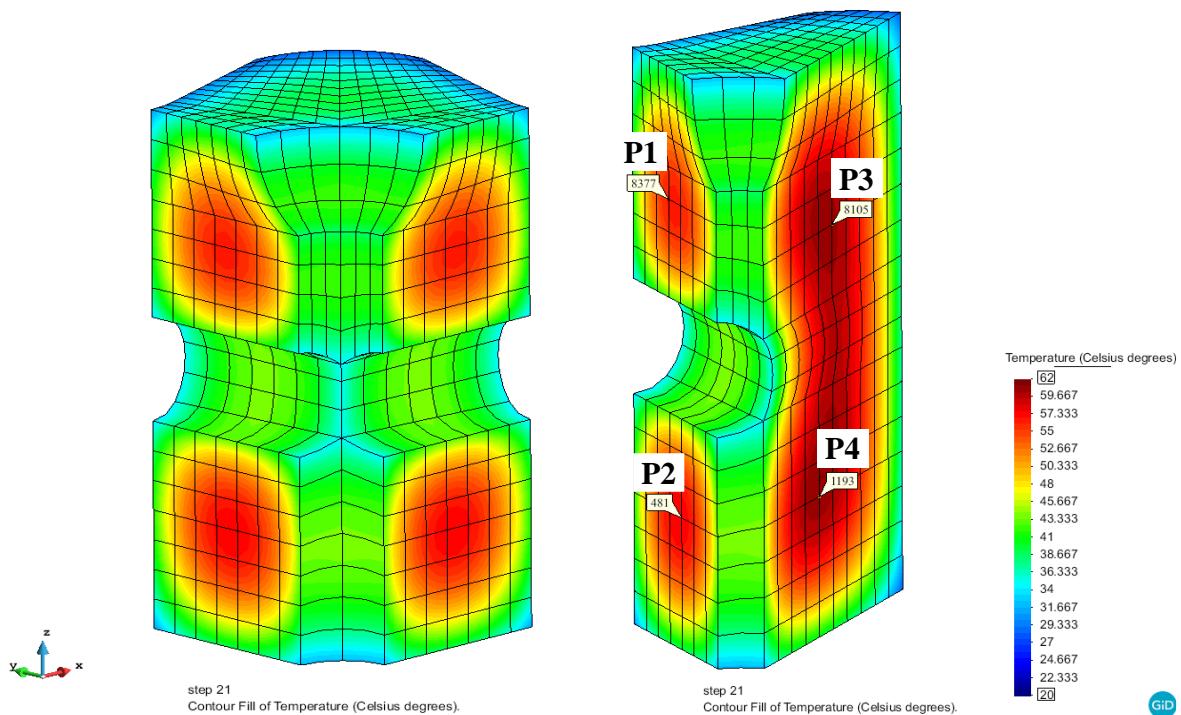
SC1.2: mesh 01



Obs. Point	Max. Temperature (°C)	Time (h)	Min. Temperature (°C)	Time (h)
P1	56.67	18	21.21	192
P2	57.67	19	21.32	192
P3	60.72	21	21.39	192
P4	61.00	21	21.47	192

Parametric analysis: SC1.1, SC1.2 and SC1.3

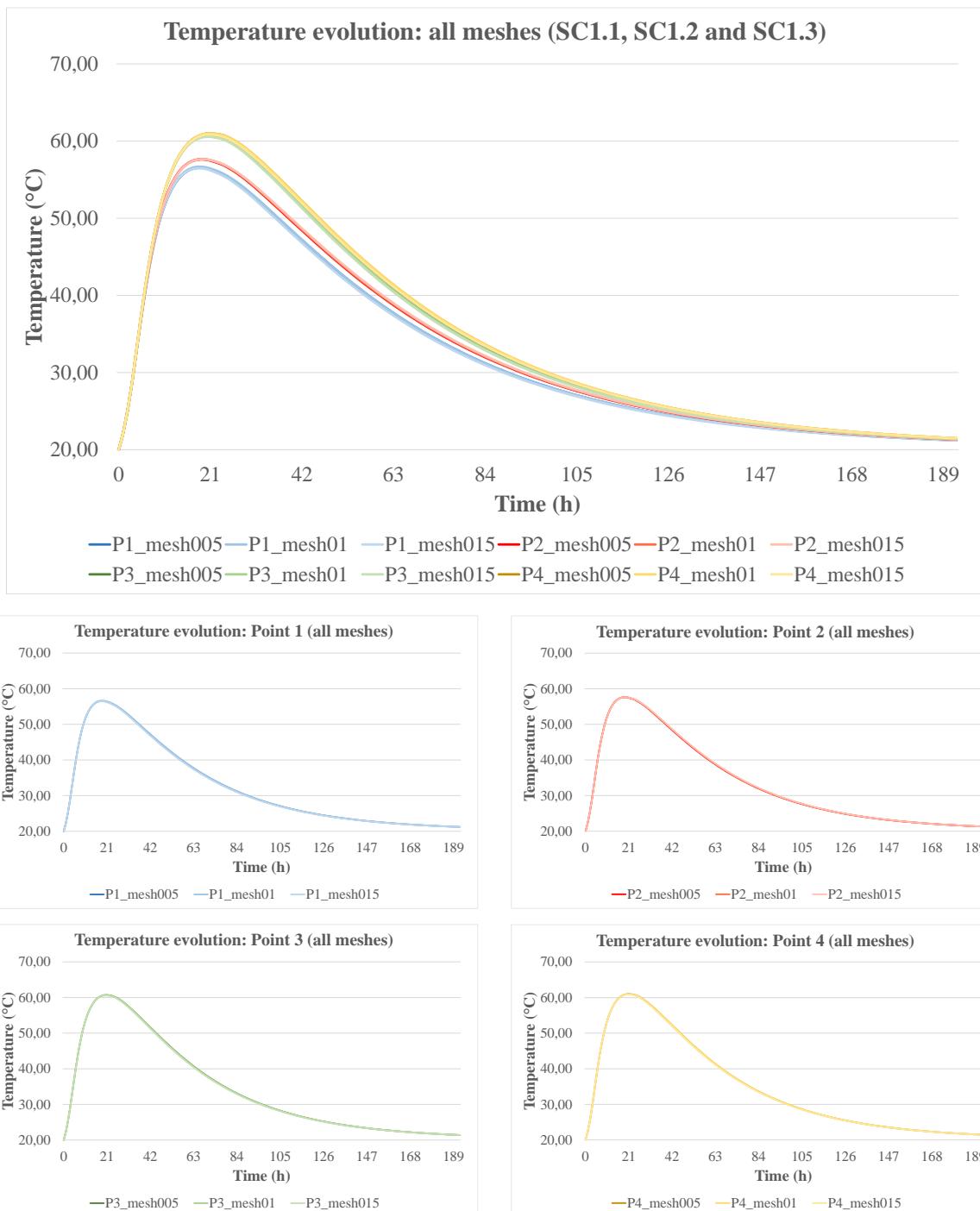
SC1.3: mesh 015

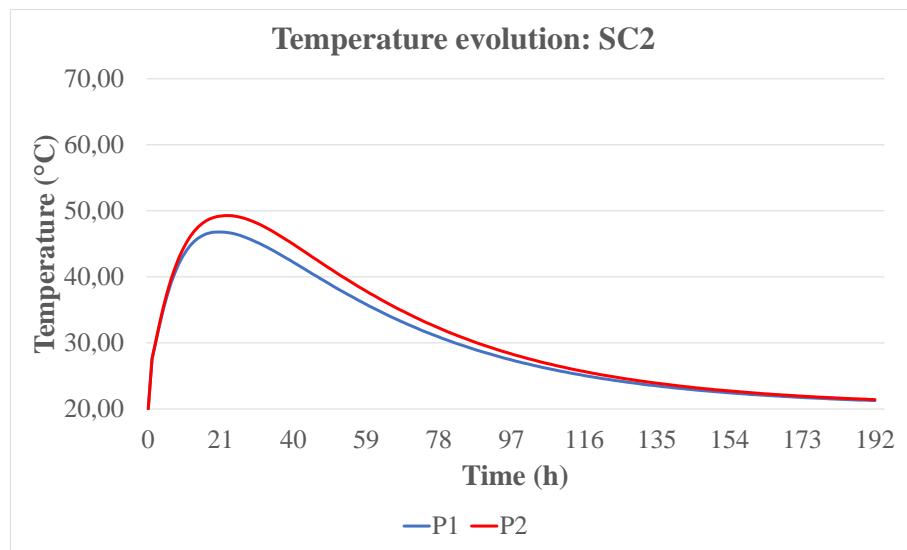
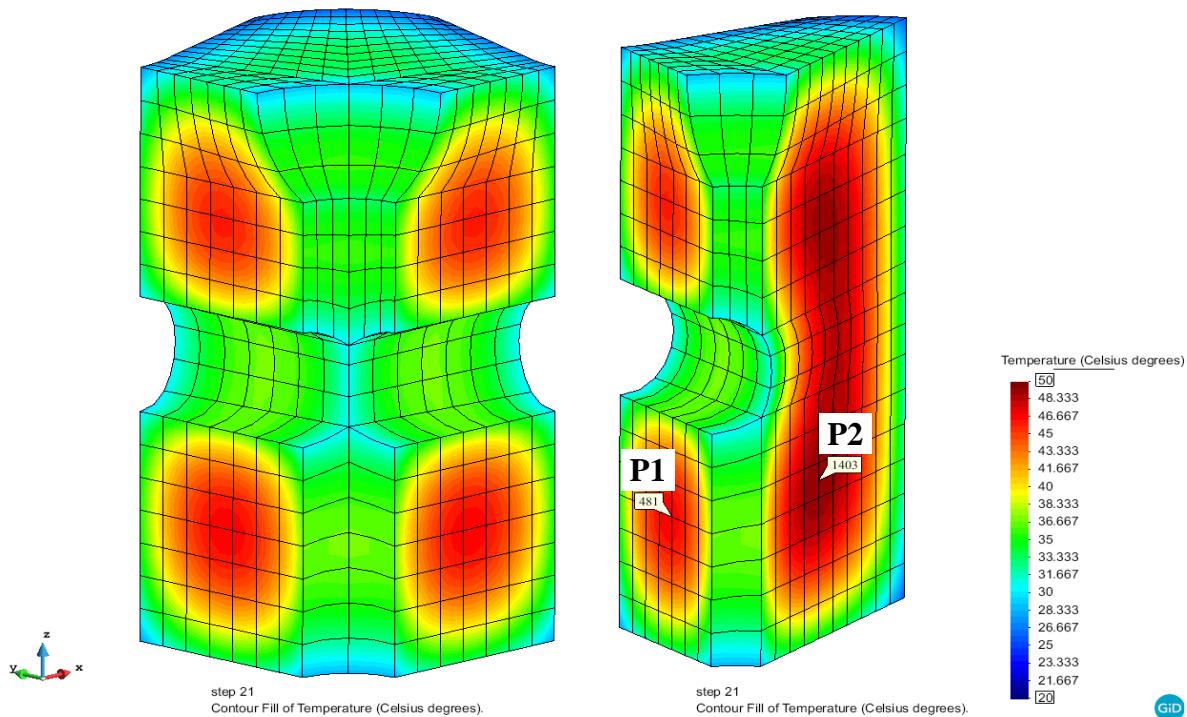


Obs. Point	Max. Temperature (°C)	Time (h)	Min. Temperature (°C)	Time (h)
P1	56.48	18	21.19	192
P2	57.64	19	21.33	192
P3	60.55	21	21.38	192
P4	60.85	21	21.46	192

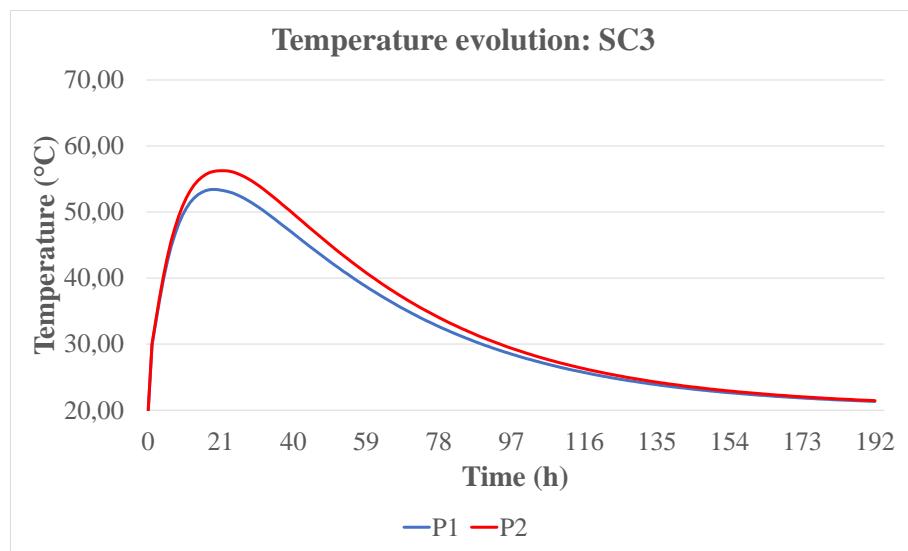
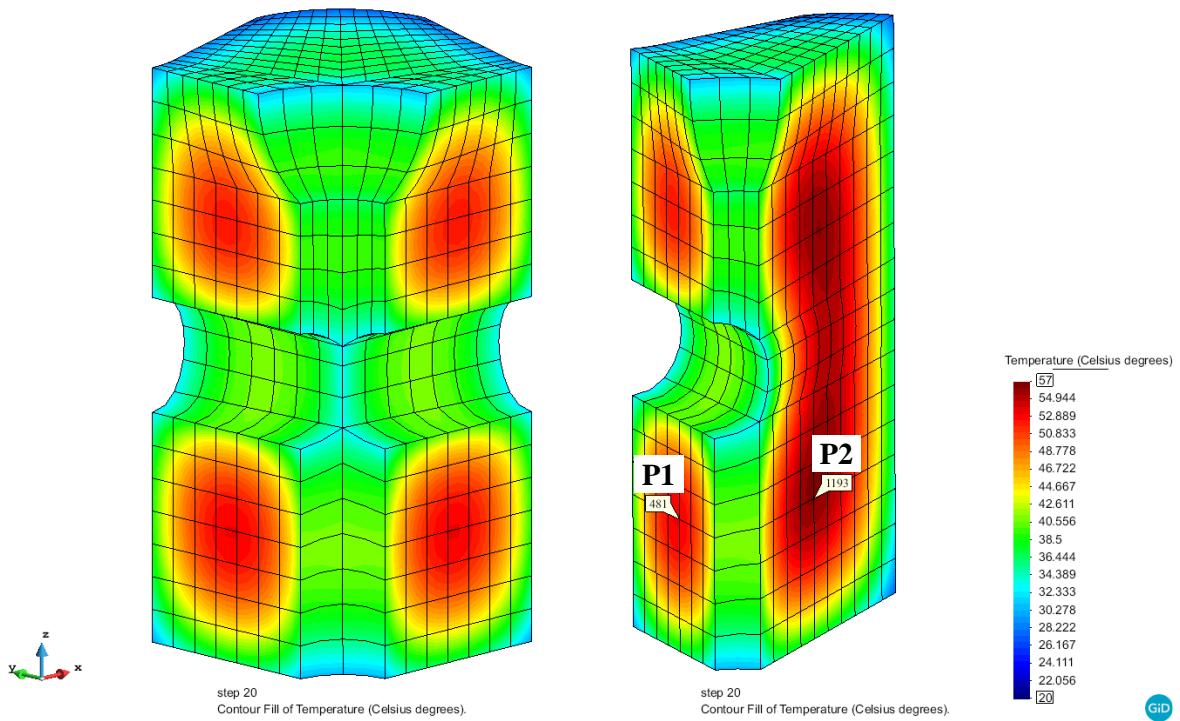
Parametric analysis: SC1.1, SC1.2 and SC1.3

All meshes

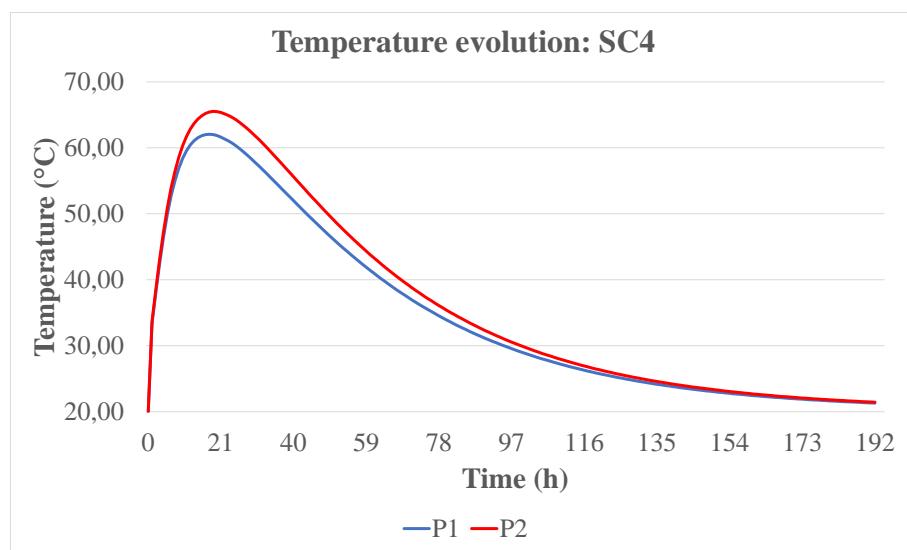
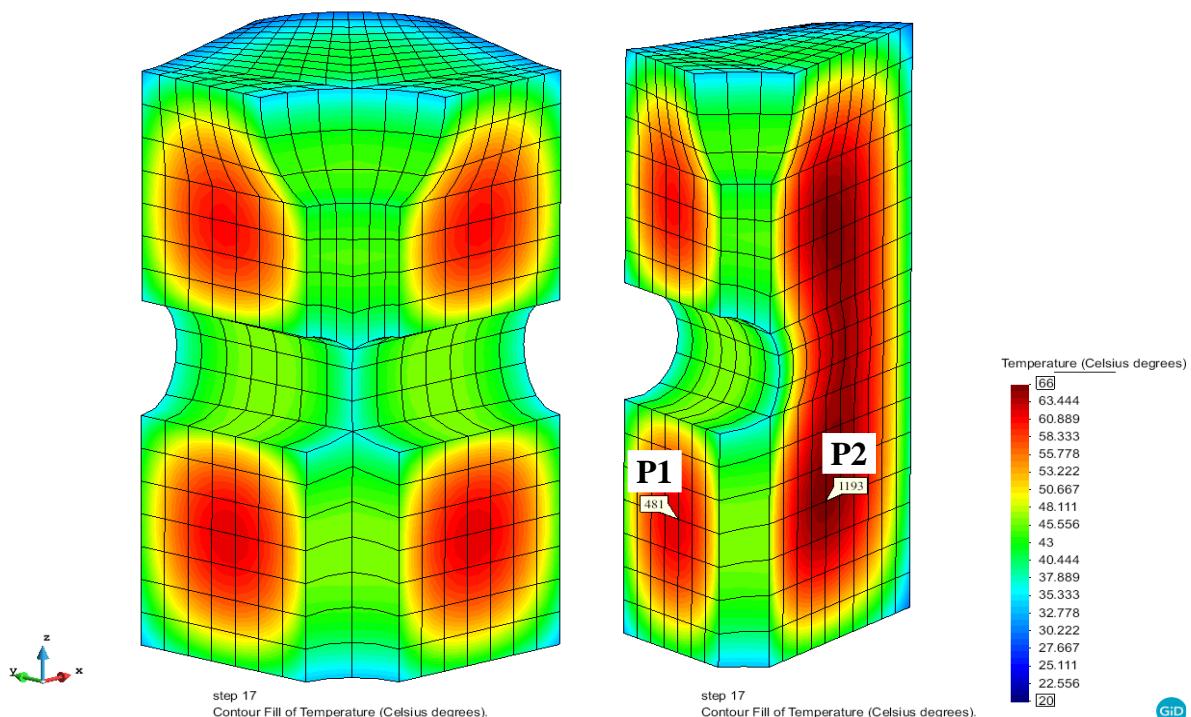


SC2

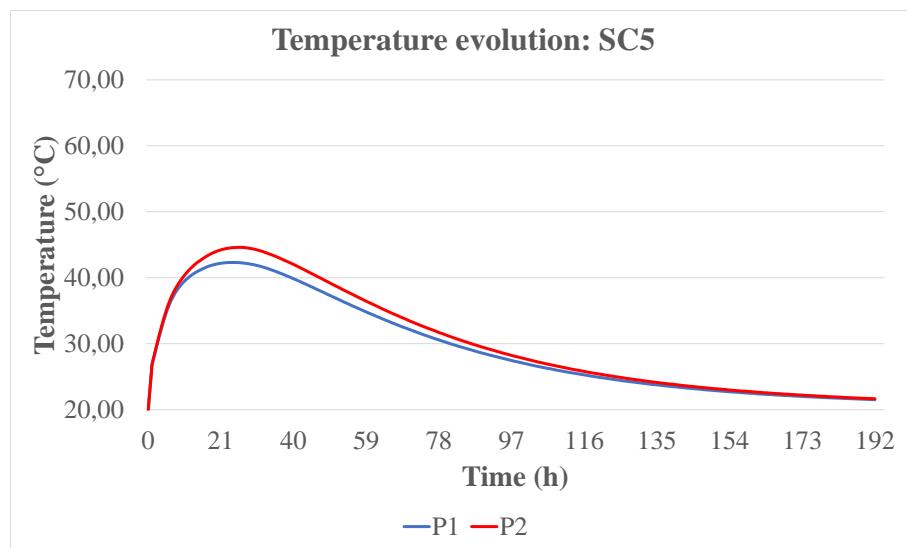
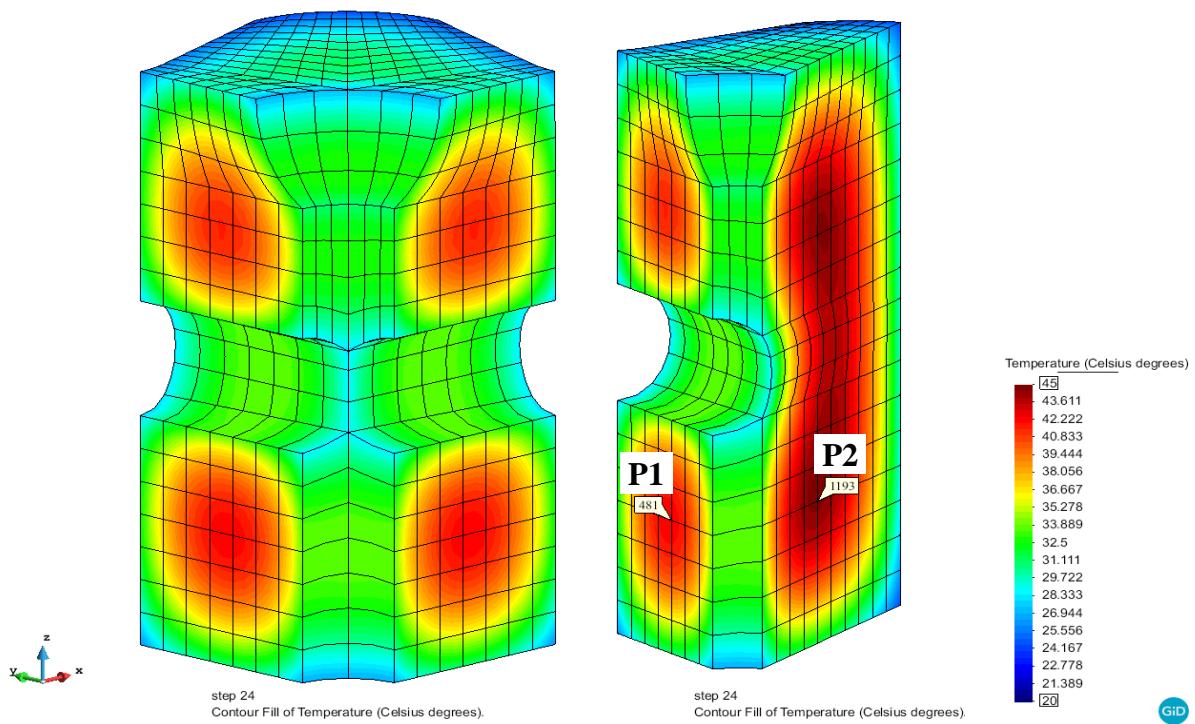
Obs. Point	Max. Temperature (°C)	Time (h)	Min. Temperature (°C)	Time (h)
P1	46.80	20	21.27	192
P2	49.29	23	21.41	192

SC3

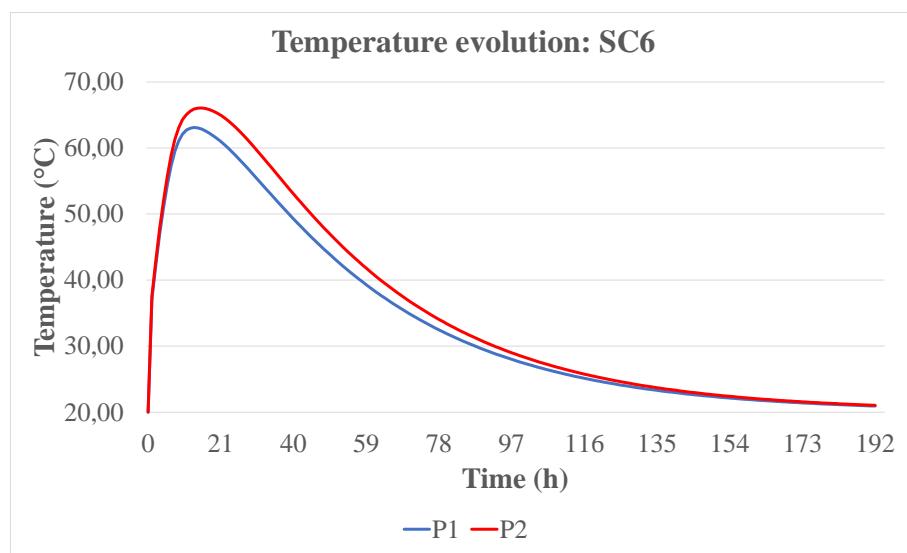
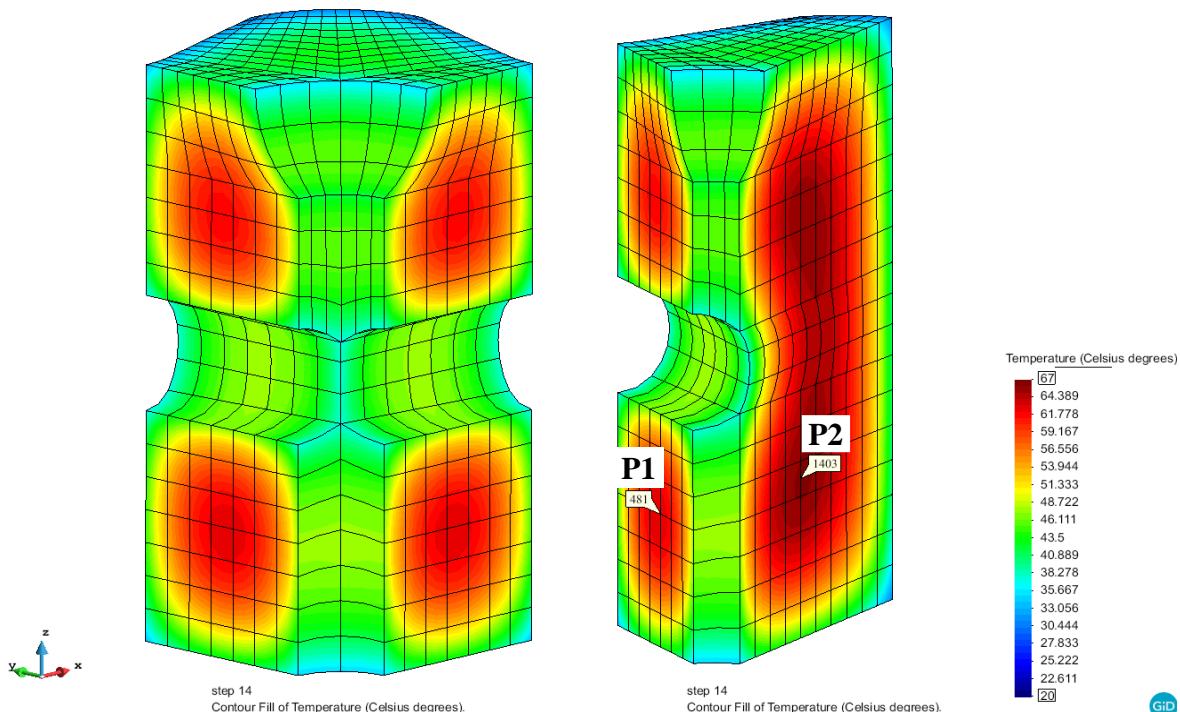
Obs. Point	Max. Temperature (°C)	Time (h)	Min. Temperature (°C)	Time (h)
P1	53.42	19	21.31	192
P2	56.26	22	21.44	192

SC4

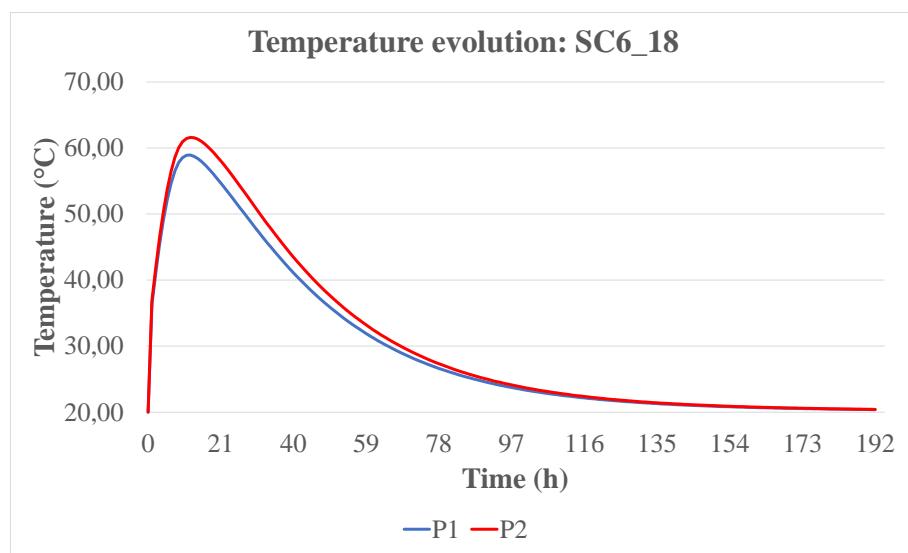
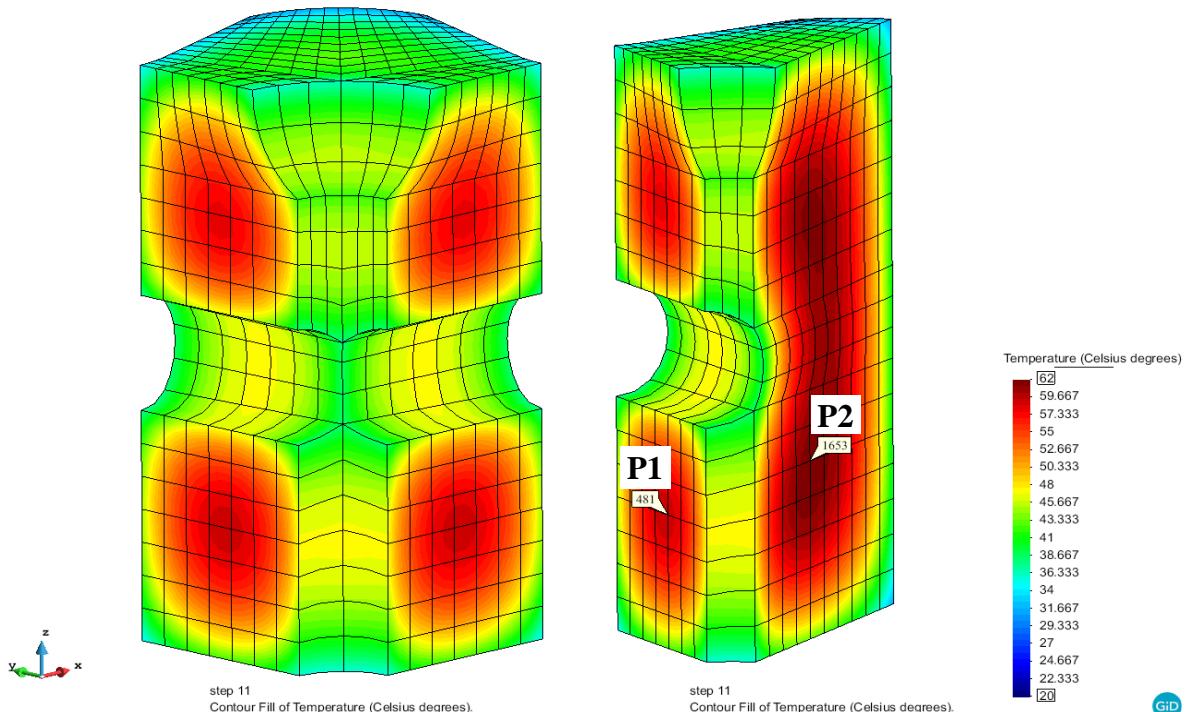
Obs. Point	Max. Temperature (°C)	Time (h)	Min. Temperature (°C)	Time (h)
P1	62.04	18	21.30	192
P2	65.51	19	21.43	192

SC5

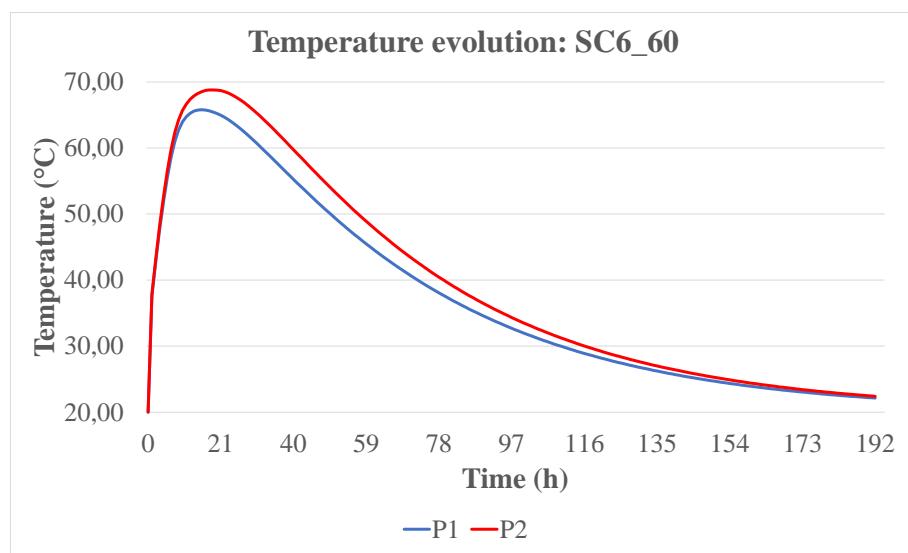
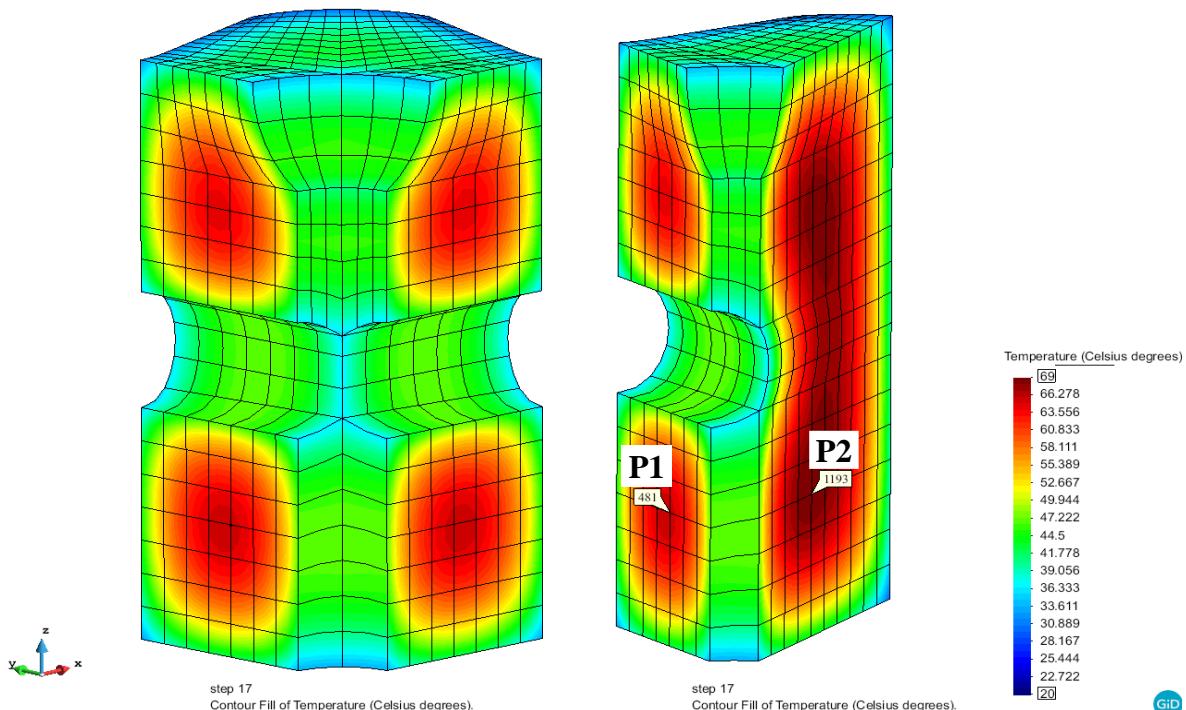
Obs. Point	Max. Temperature (°C)	Time (h)	Min. Temperature (°C)	Time (h)
P1	42.32	24	21.51	192
P2	44.60	26	21.65	192

SC6

Obs. Point	Max. Temperature (°C)	Time (h)	Min. Temperature (°C)	Time (h)
P1	63.09	14	20.93	192
P2	66.05	16	21.04	192

SC6_18

Obs. Point	Max. Temperature (°C)	Time (h)	Min. Temperature (°C)	Time (h)
P1	58.93	13	20.39	192
P2	61.59	13	20.42	192

SC6_60

Obs. Point	Max. Temperature (°C)	Time (h)	Min. Temperature (°C)	Time (h)
P1	65.78	16	22.13	192
P2	68.79	19	22.40	192

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Appendix 4B

Normal stress evolution:

Mechanical linear analysis

Mechanical nonlinear analysis

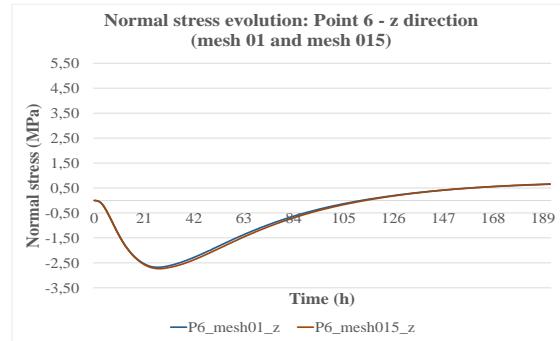
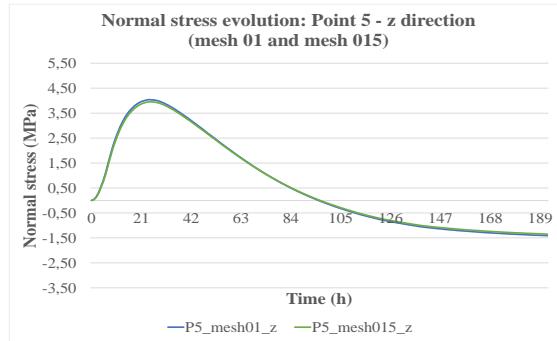
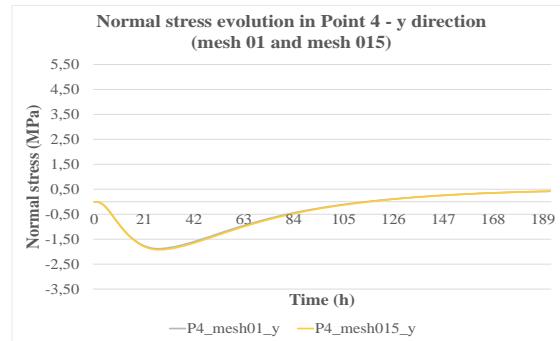
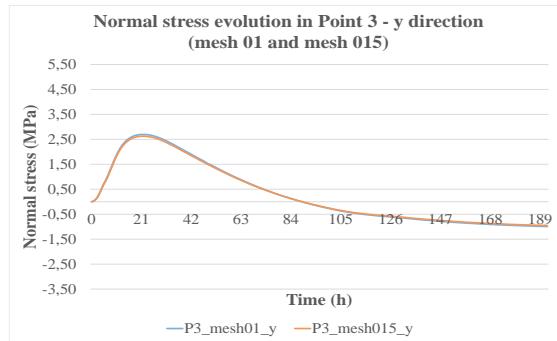
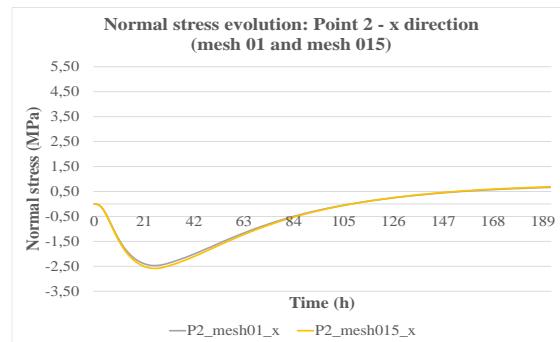
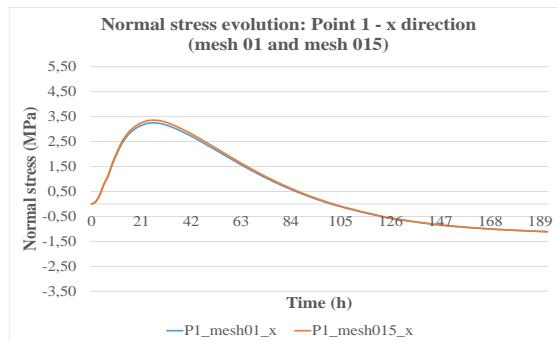
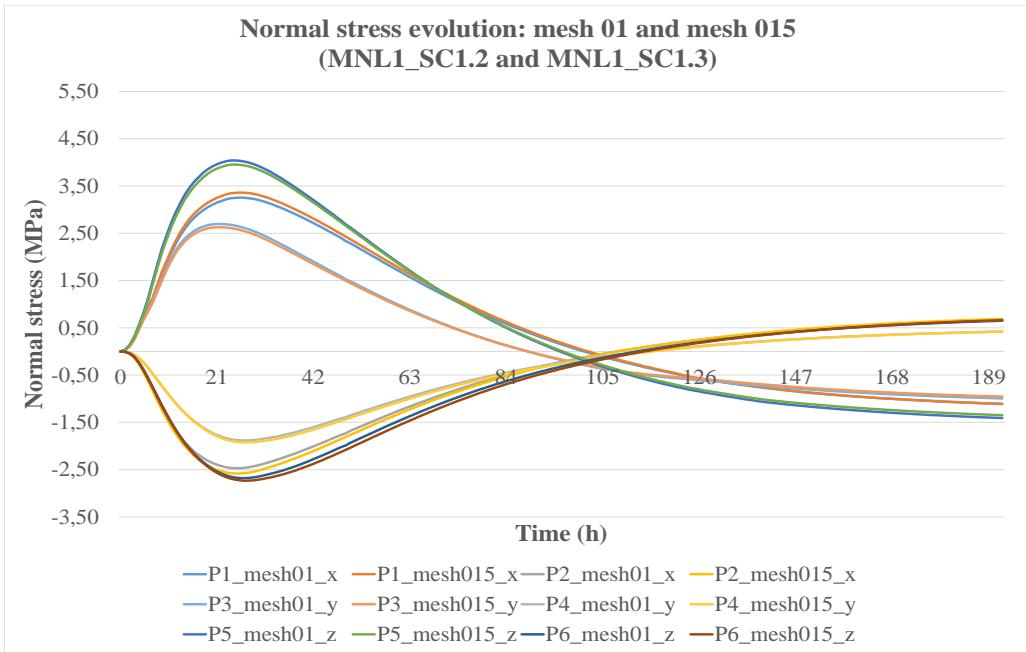
Shrinkage and creep analysis

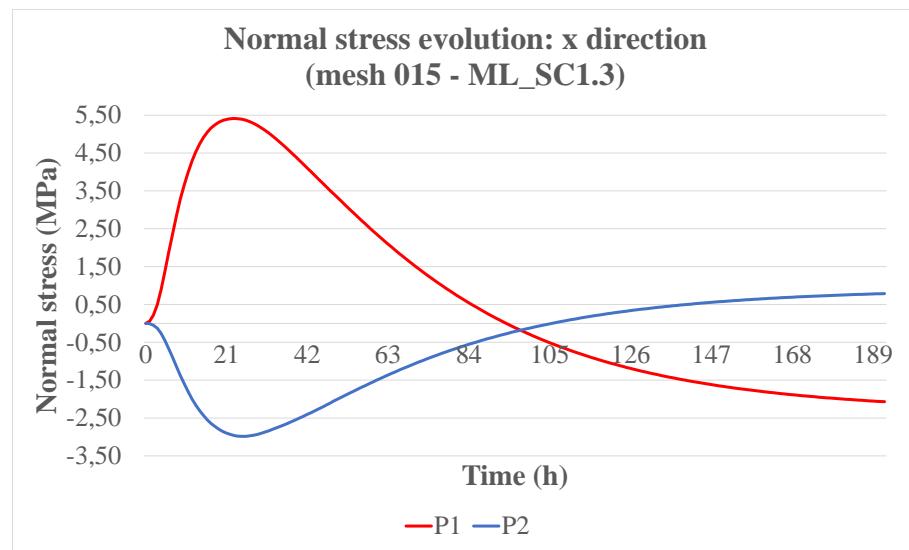
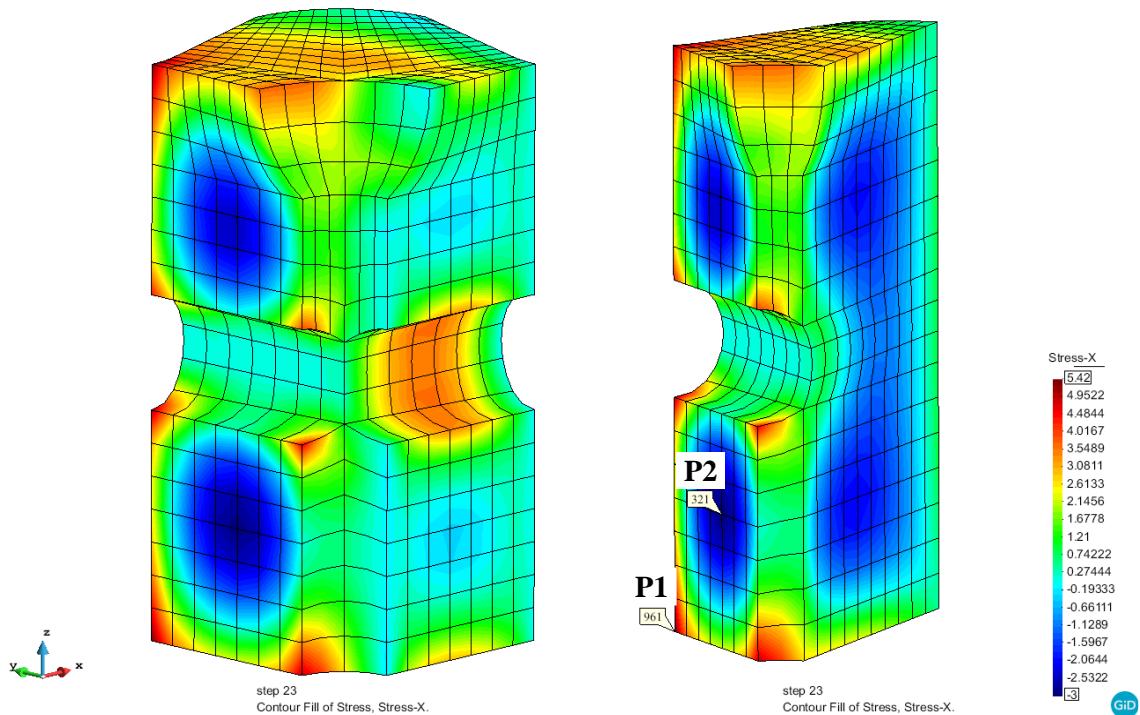
Mechanical Scenarios Simulation Time: 192 h (8 days)						
Scenario	Mesh	Cement content (kg/m³)	Cement type	Concrete strength class	RSFRC toughness class	Analysis type
SC1.2	01	400	CEM I 42.5R	C40/50	4d	MNL1
SC1.3	015	400	CEM I 42.5R	C40/50	4d	ML; MNL1; MNL2; SC
SC2	015	310	CEM I 42.5R	C20/25	3b	SC
SC3	015	368	CEM I 42.5R	C35/45	4c	SC
SC4	015	435	CEM I 42.5R	C50/60	5e	SC
SC5	015	368	CEM IV 32.5N	C30/37	3b	SC
SC6	015	368	CEM I 52.5R	C40/50	5e	SC

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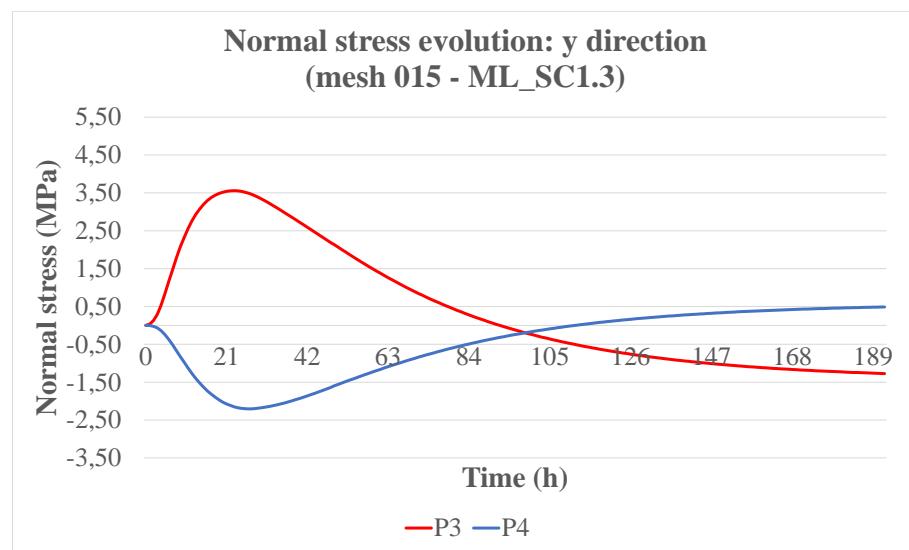
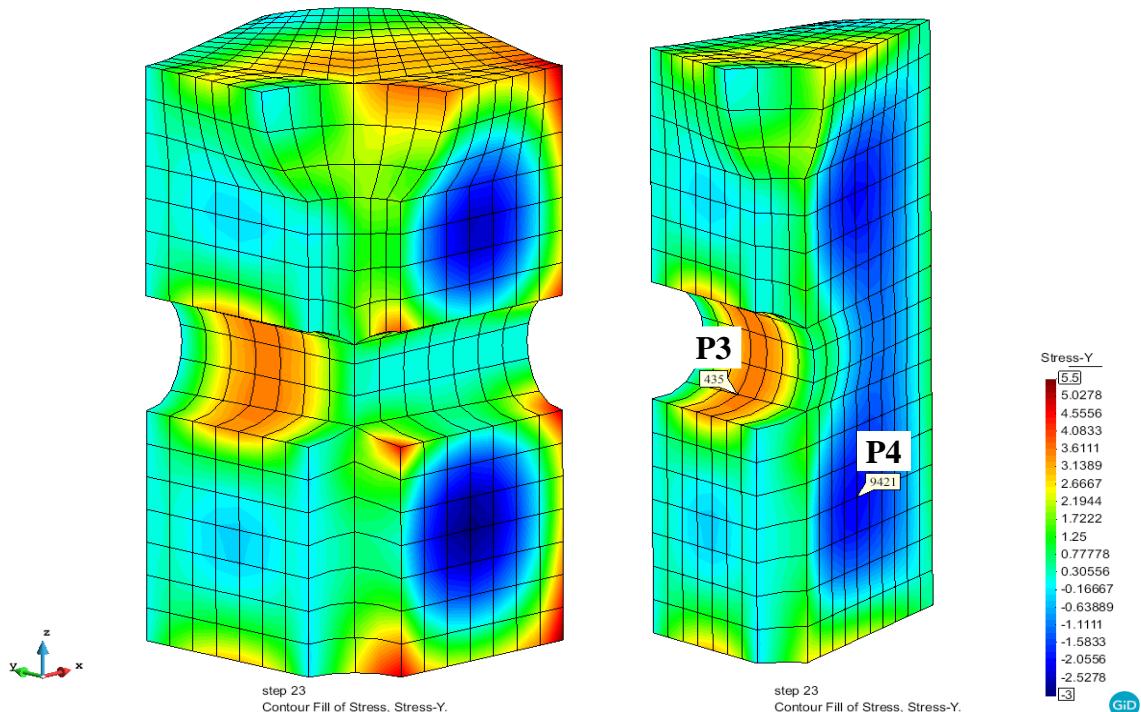
Parametric analysis: MNL1_SC1.2 and MNL1_SC1.3

Mesh 01 and mesh 015

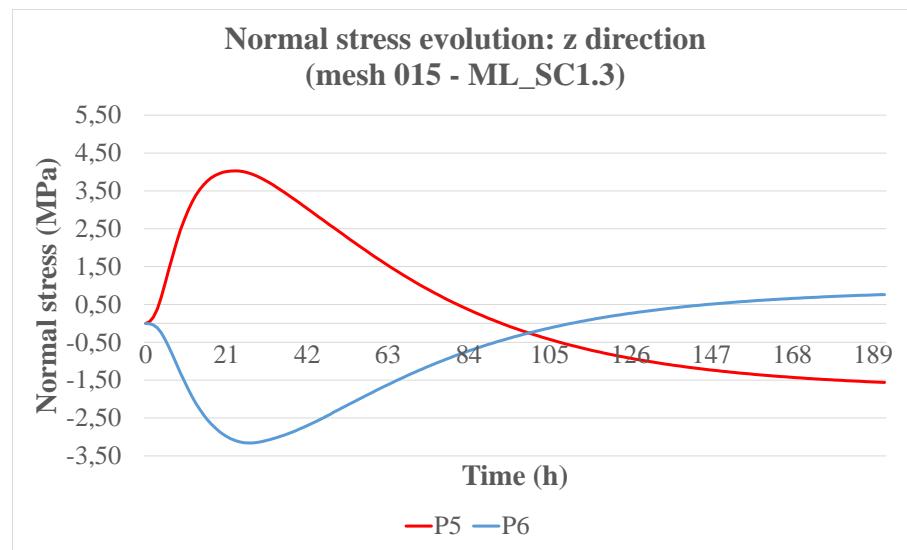
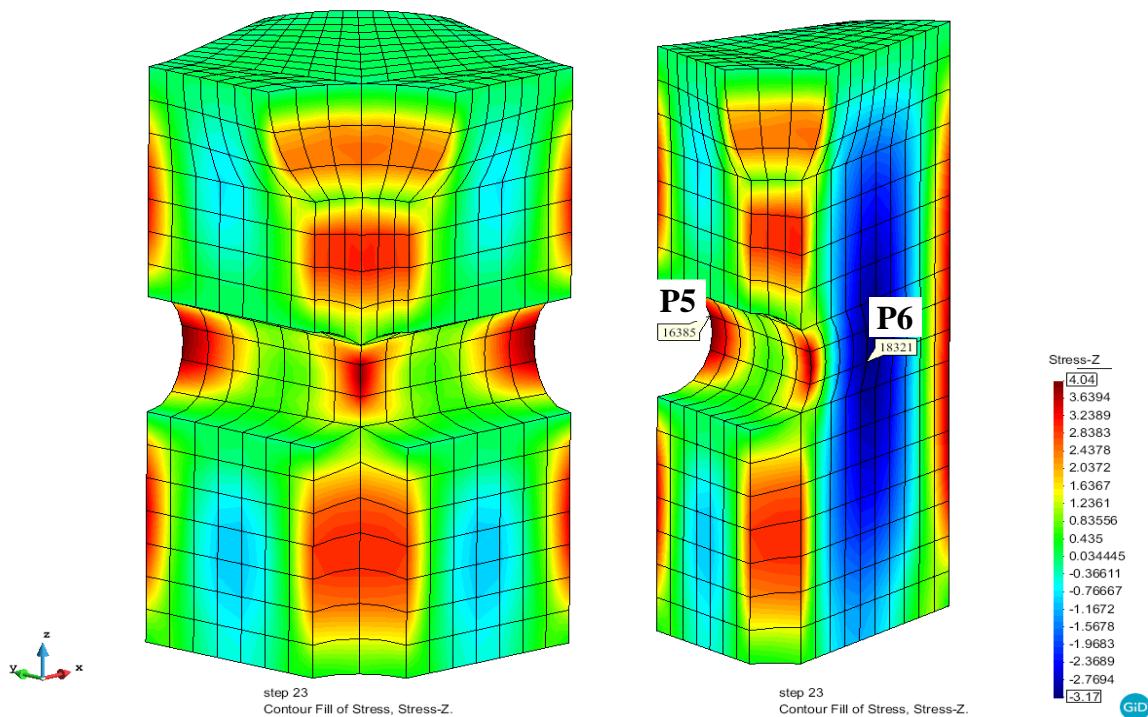


ML_SC1.3

O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	5.41	23	-2.07	192	x
P2	0.79	192	-2.99	25	x

ML_SC1.3 (cont.)

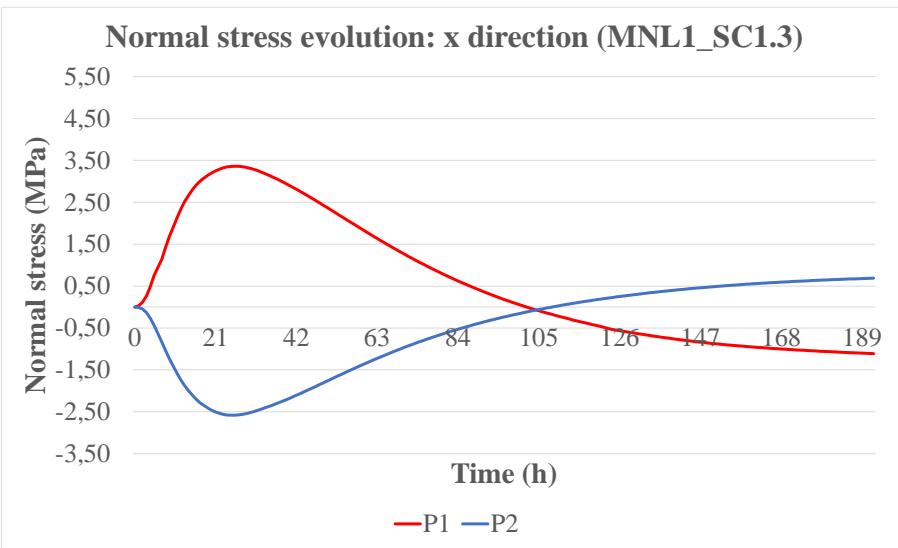
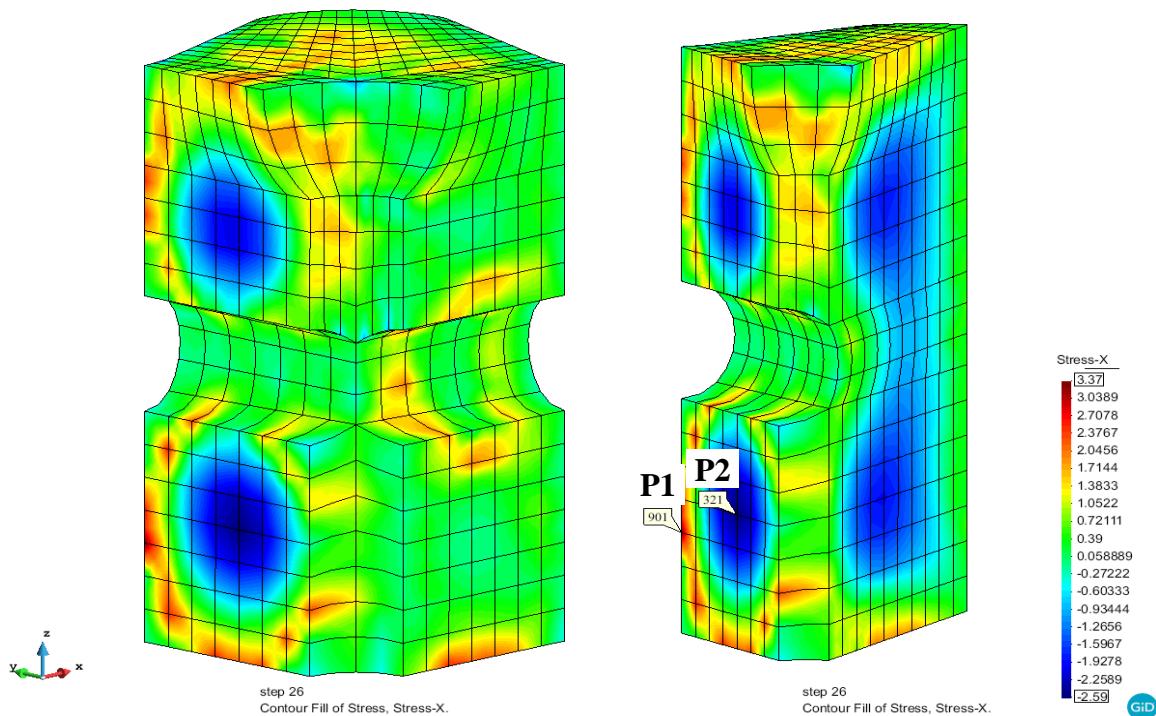
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	3.56	23	-1.27	192	y
P4	0.49	192	-2.20	27	y

ML_SC1.3 (cont.)

O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	4.03	23	-1.56	192	z
P6	0.76	192	-3.16	27	z

Parametric analysis: MNL1_SC1.3 and MNL2_SC1.3

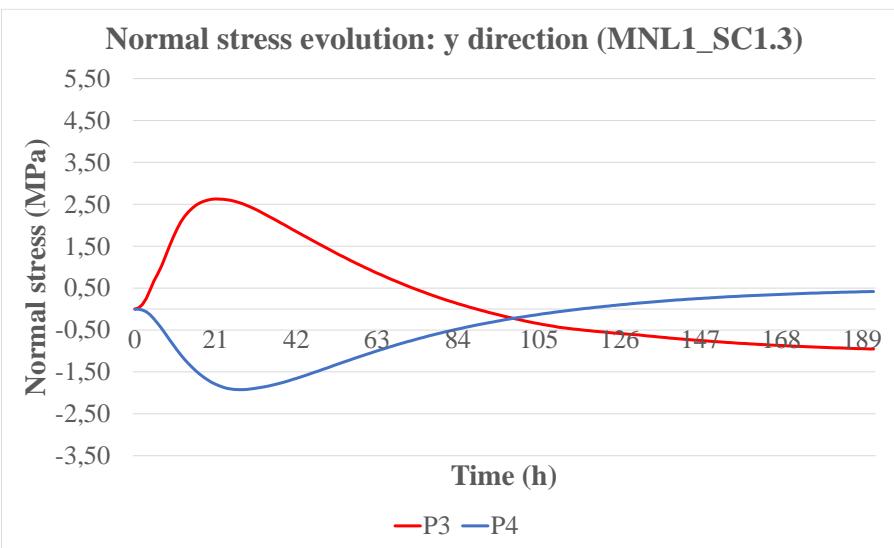
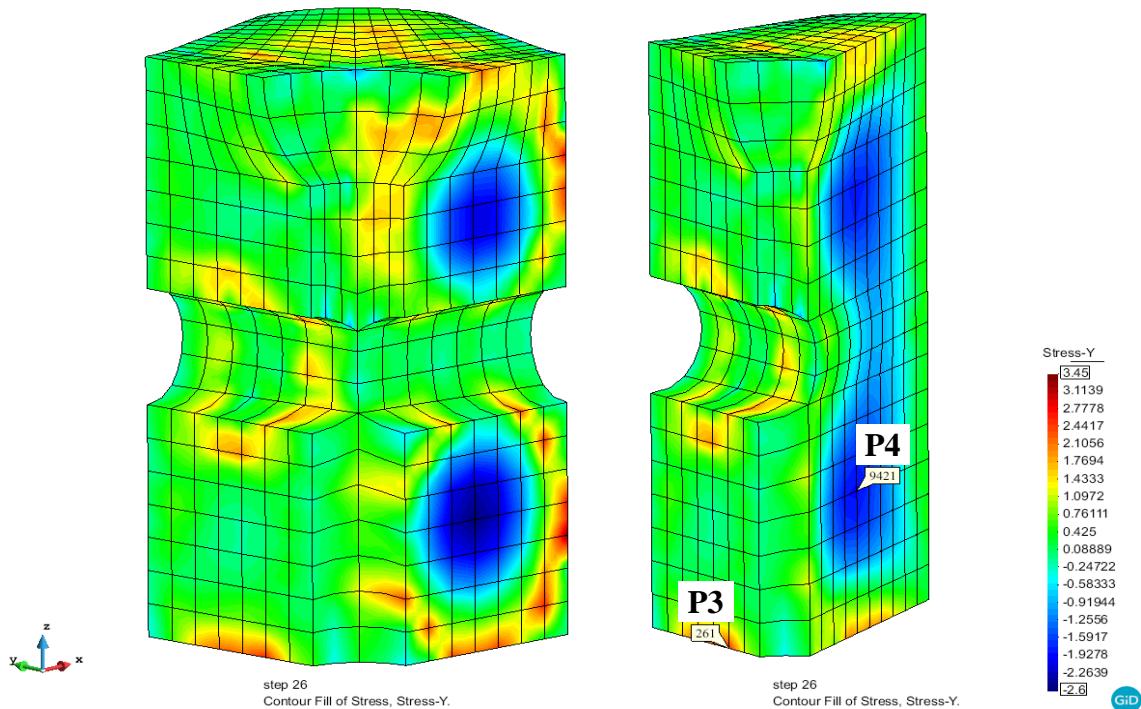
MNL1_SC1.3



O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	3.36	26	-1.11	192	x
P2	0.69	192	-2.58	26	x

Parametric analysis: MNL1_SC1.3 and MNL2_SC1.3

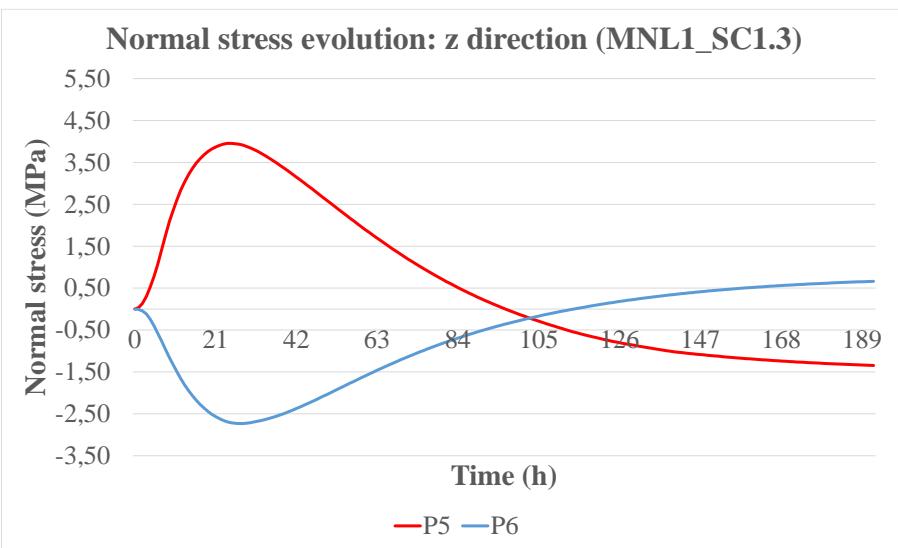
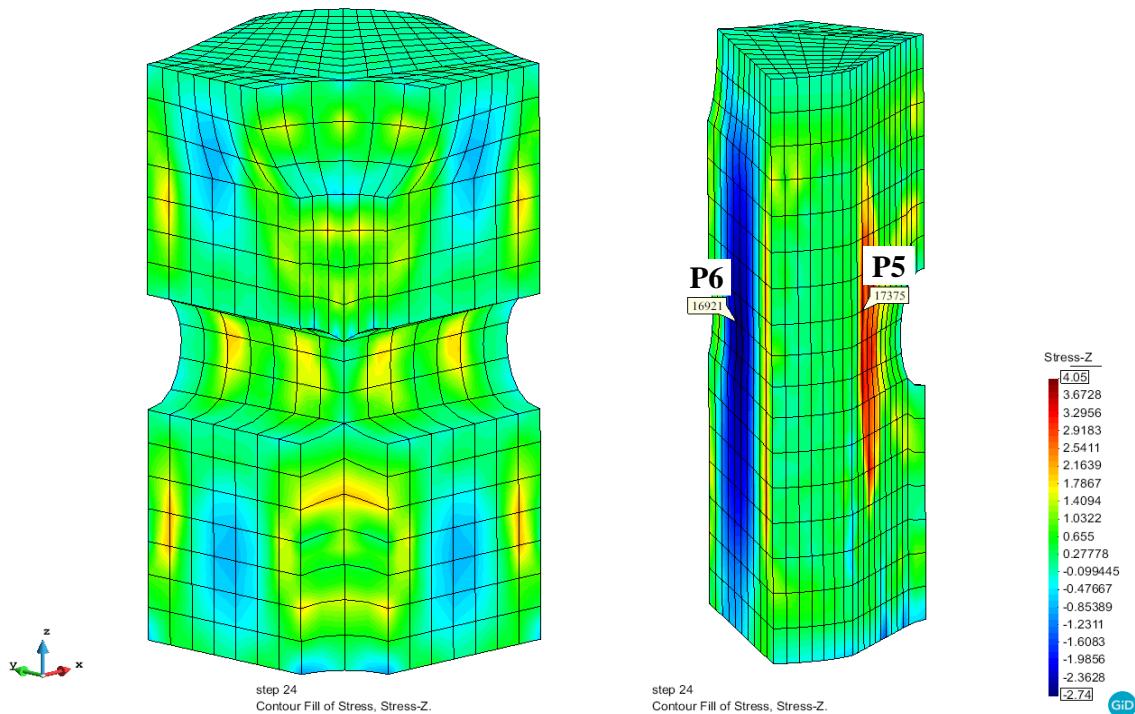
MNL1_SC1.3 (cont.)



O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	2.63	21	-0.95	192	y
P4	0.42	192	-1.92	27	y

Parametric analysis: MNL1_SC1.3 and MNL2_SC1.3

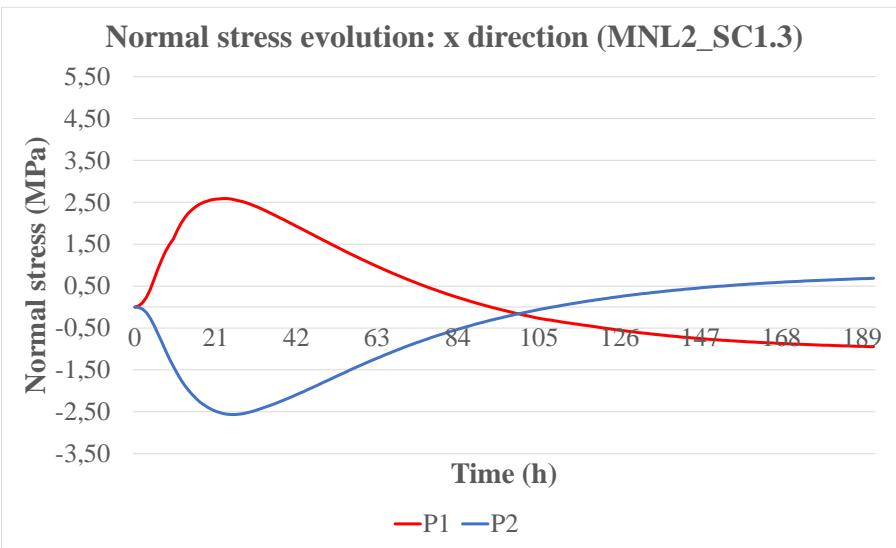
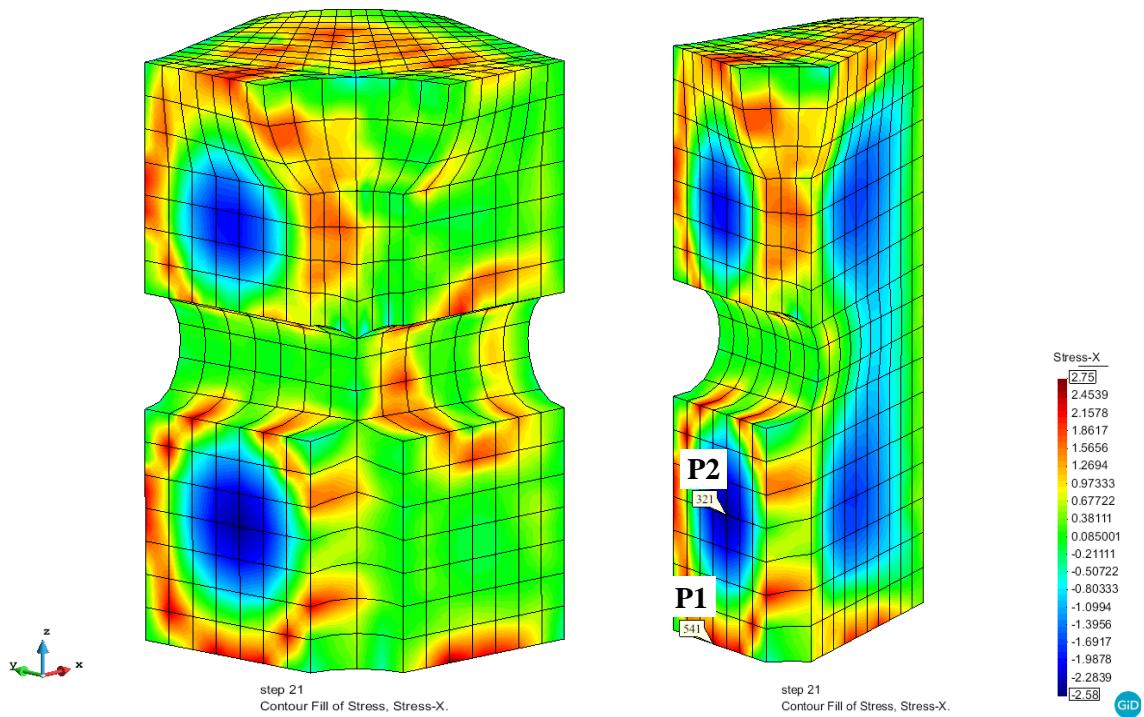
MNL1_SC1.3 (cont.)



O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	3.95	25	-1.35	192	z
P6	0.66	192	-2.73	27	z

Parametric analysis: MNL1_SC1.3 and MNL2_SC1.3

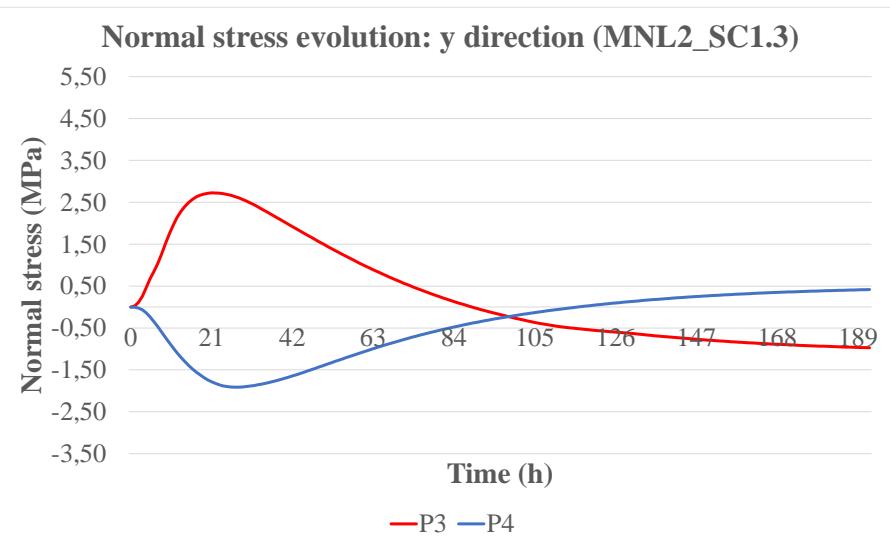
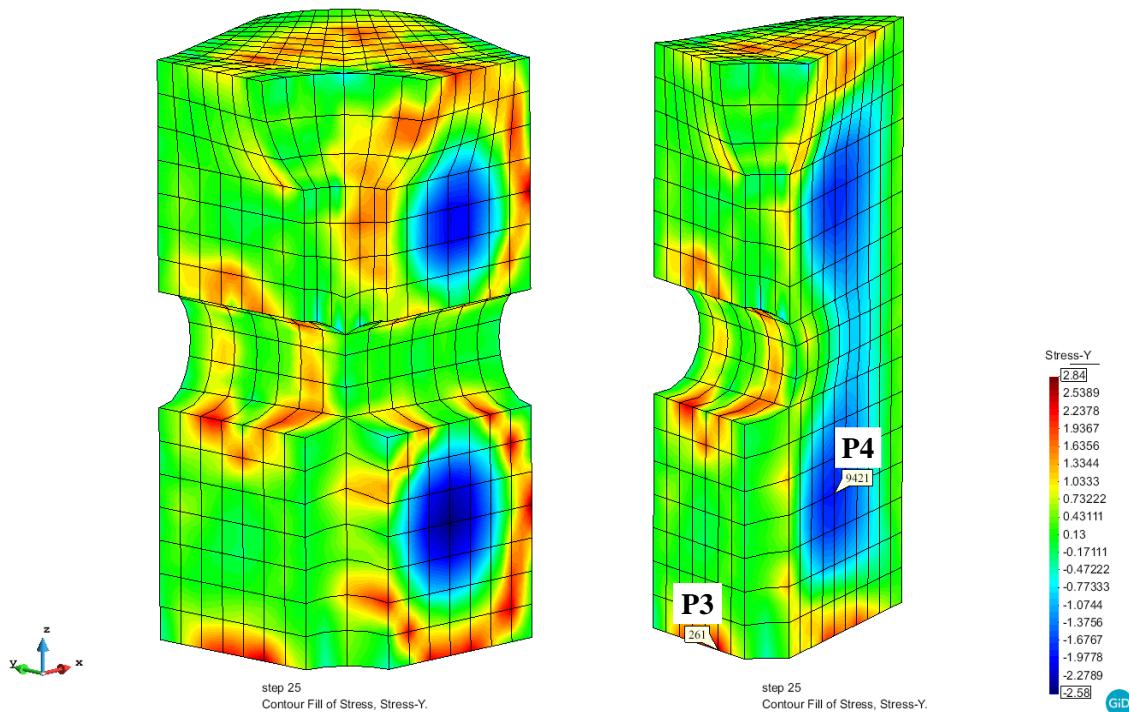
MNL2_SC1.3



O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	2.59	23	-0.95	192	x
P2	0.69	192	-2.57	25	x

Parametric analysis: MNL1_SC1.3 and MNL2_SC1.3

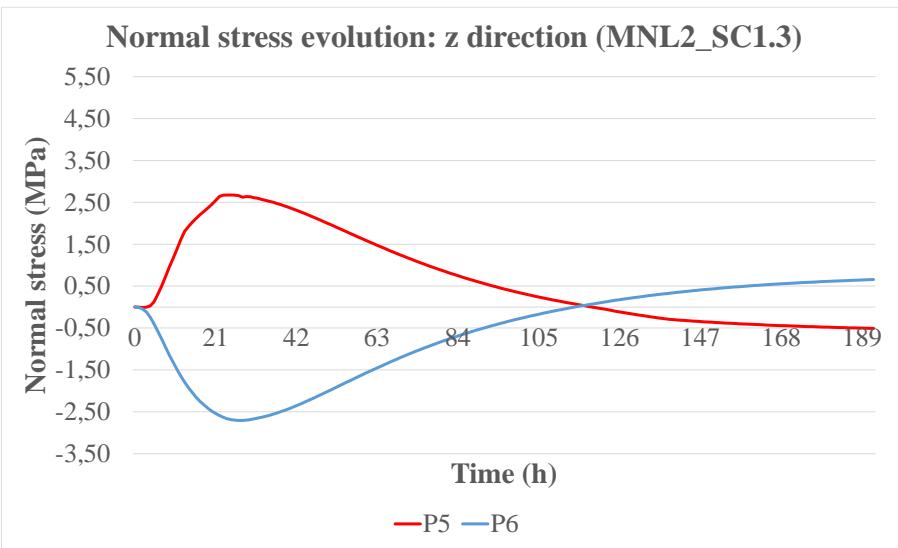
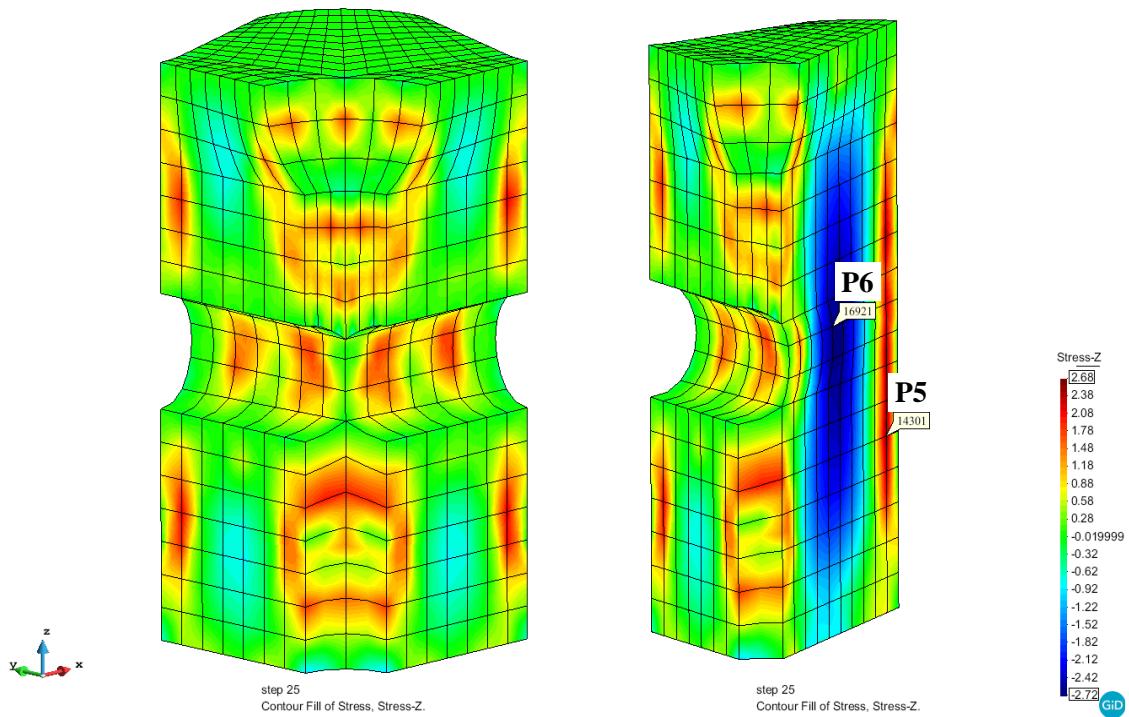
MNL2_SC1.3 (cont.)



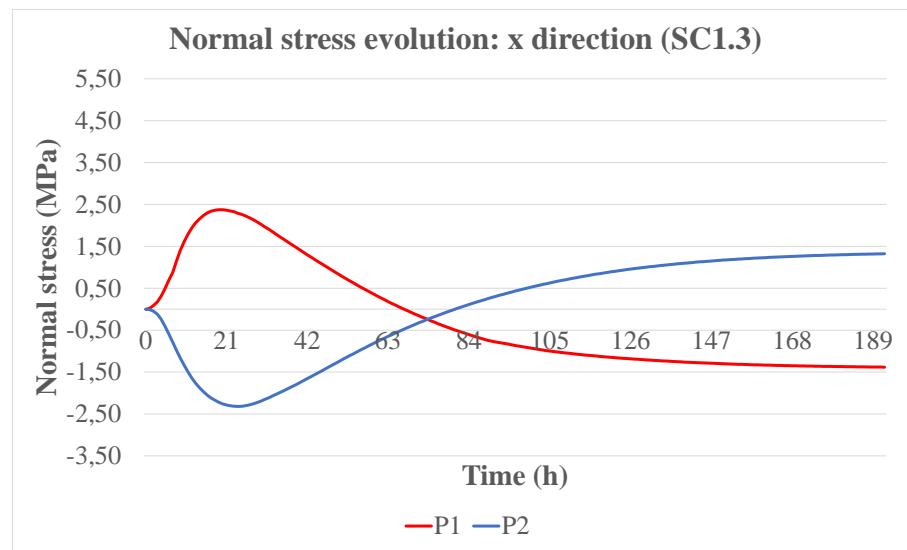
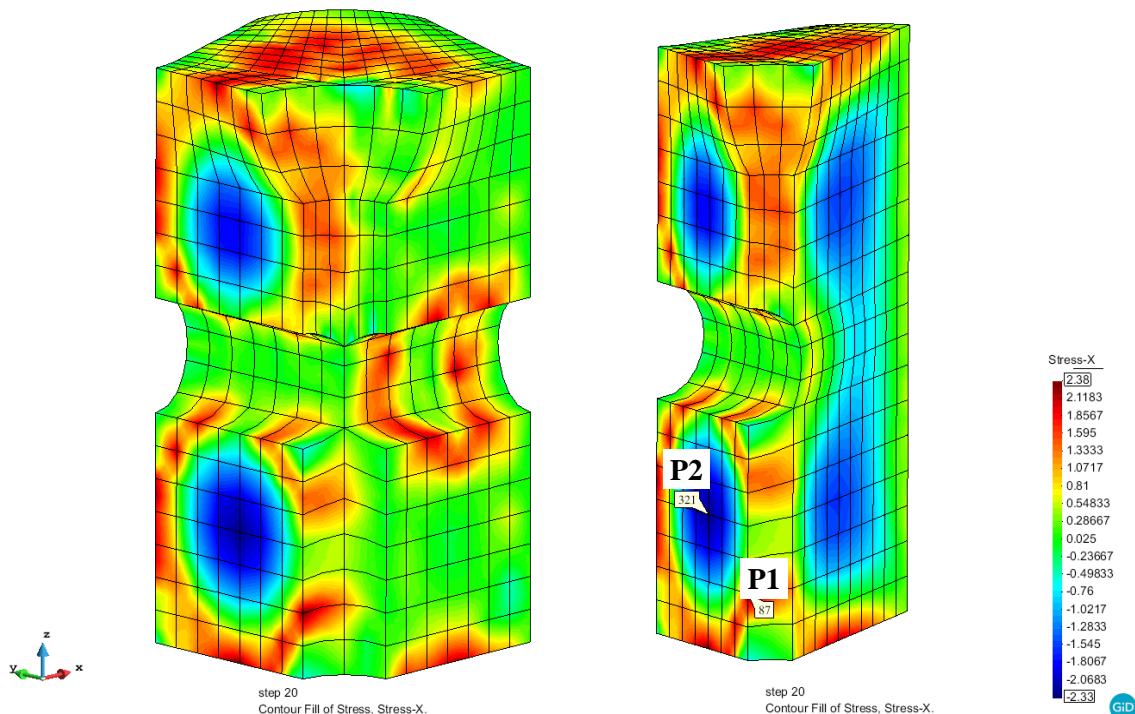
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	2.72	21	-0.97	192	y
P4	0.42	192	-1.91	27	y

Parametric analysis: MNL1_SC1.3 and MNL2_SC1.3

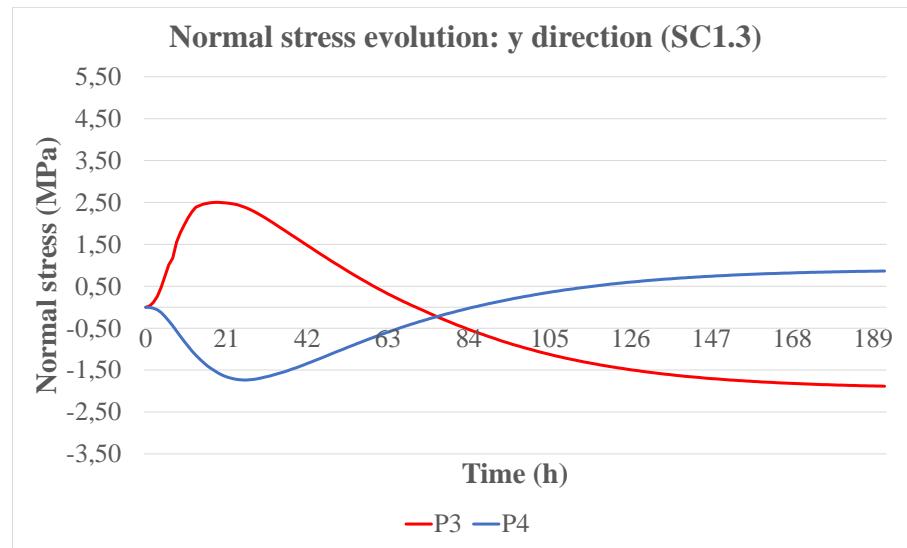
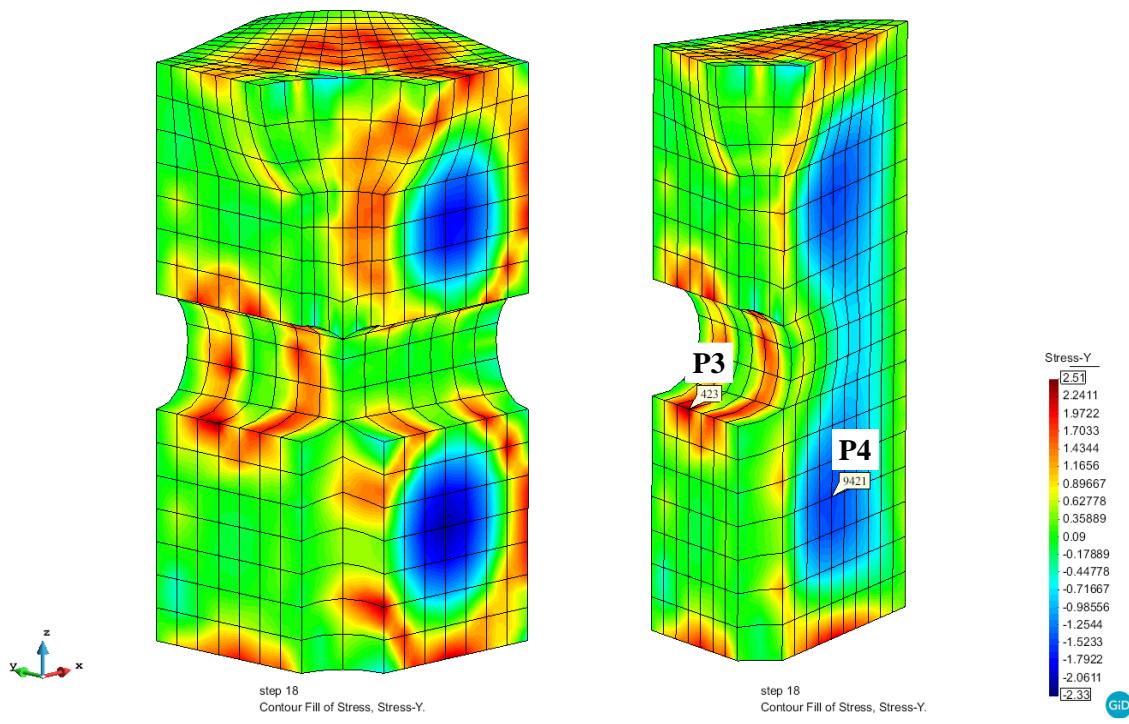
MNL2_SC1.3 (cont.)



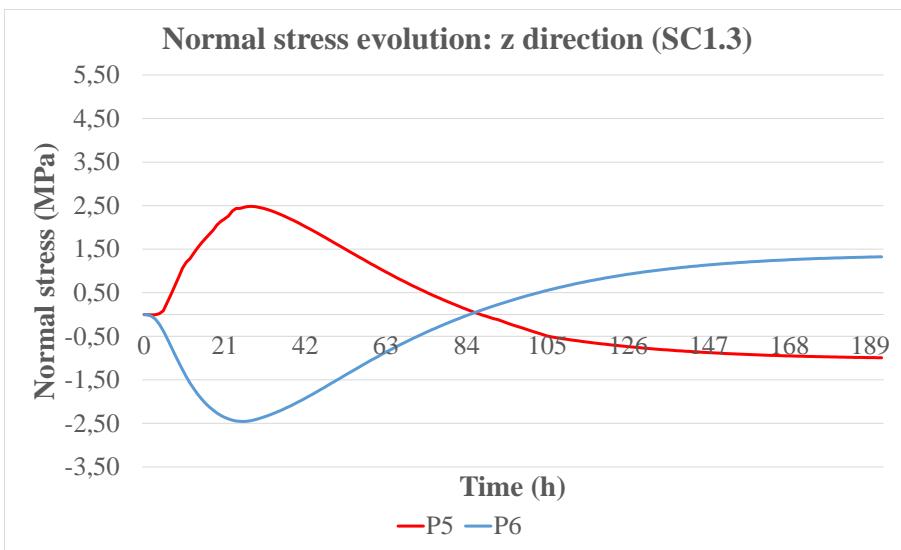
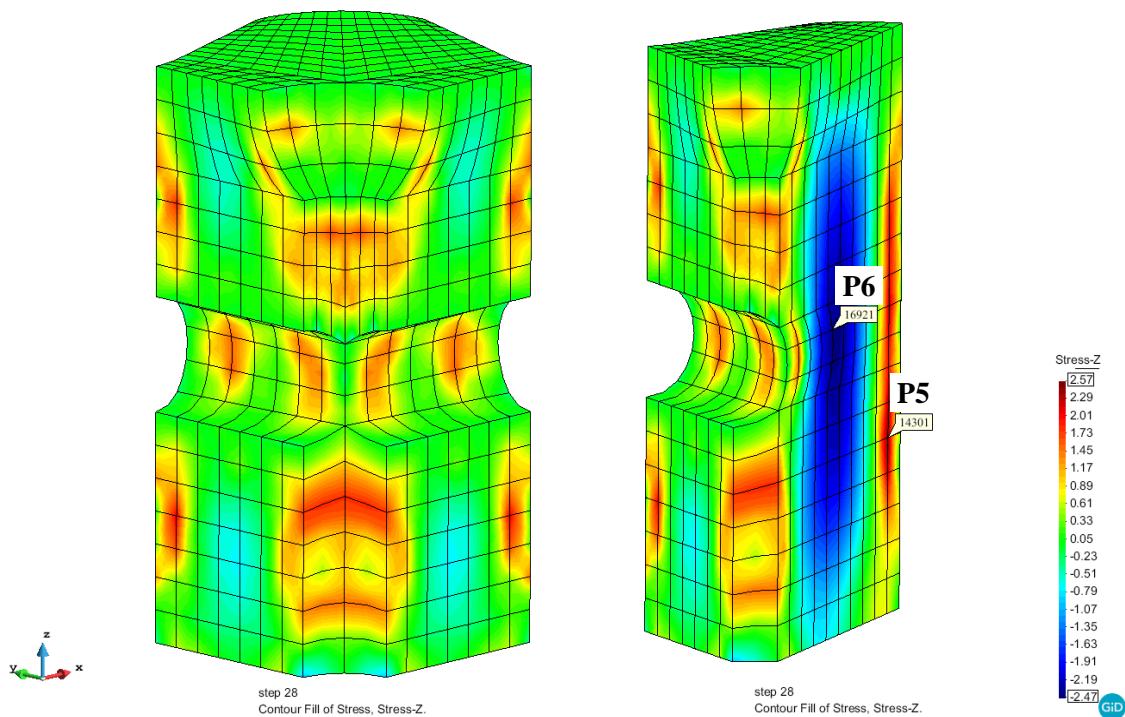
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	2.67	25	-0.51	192	z
P6	0.66	192	-2.71	27	z

SC1.3

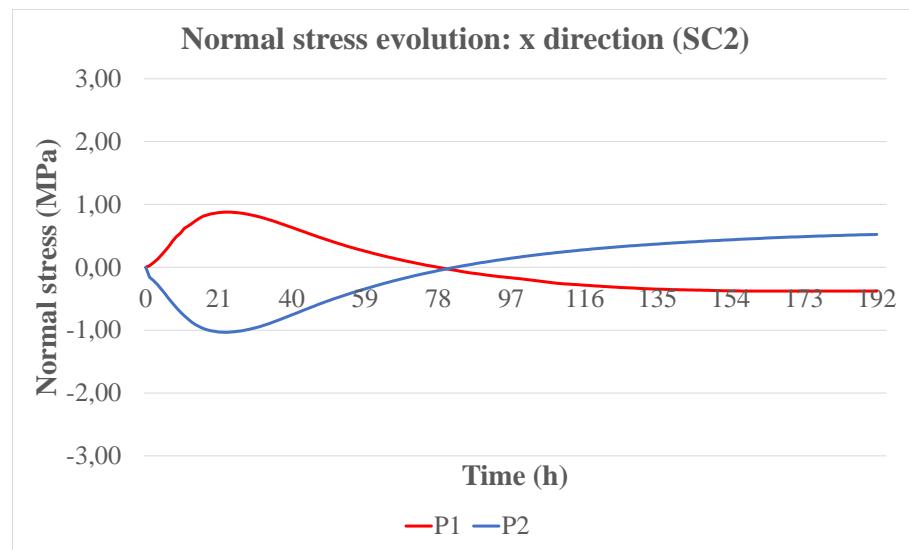
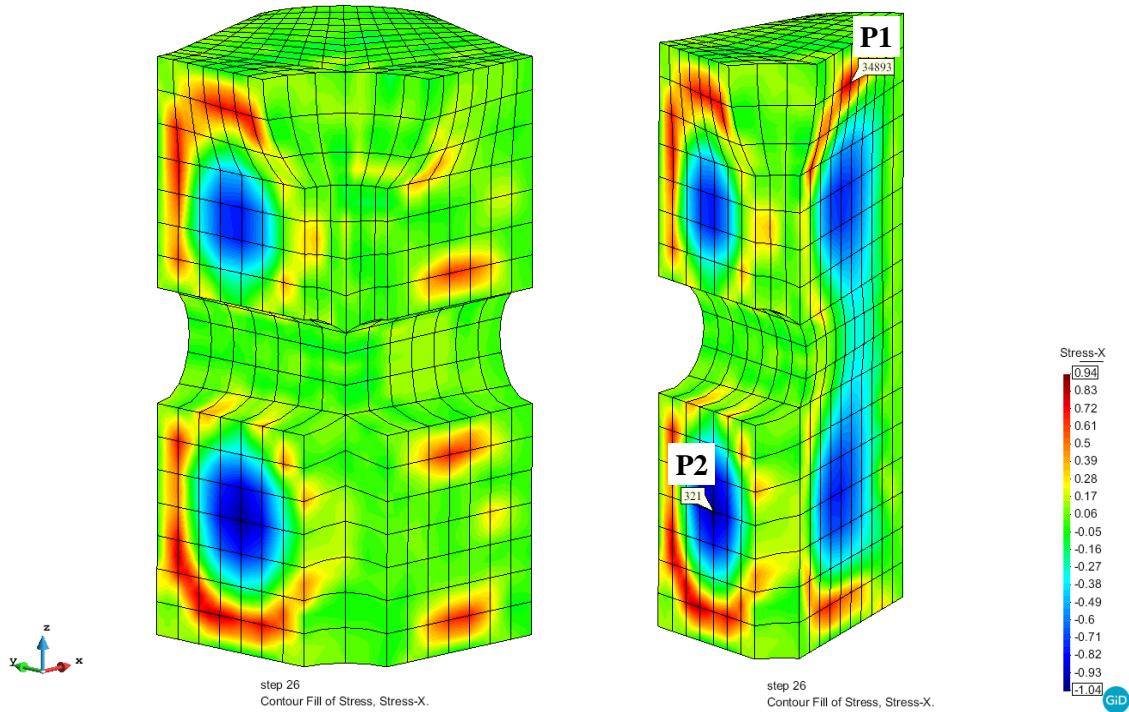
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	2.37	20	-1.38	192	x
P2	1.32	192	-2.32	24	x

SC1.3 (cont.)

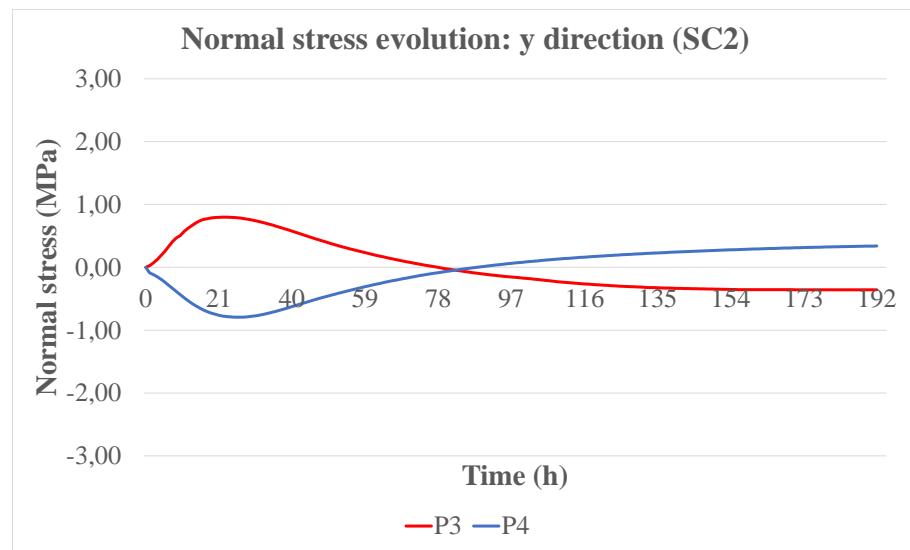
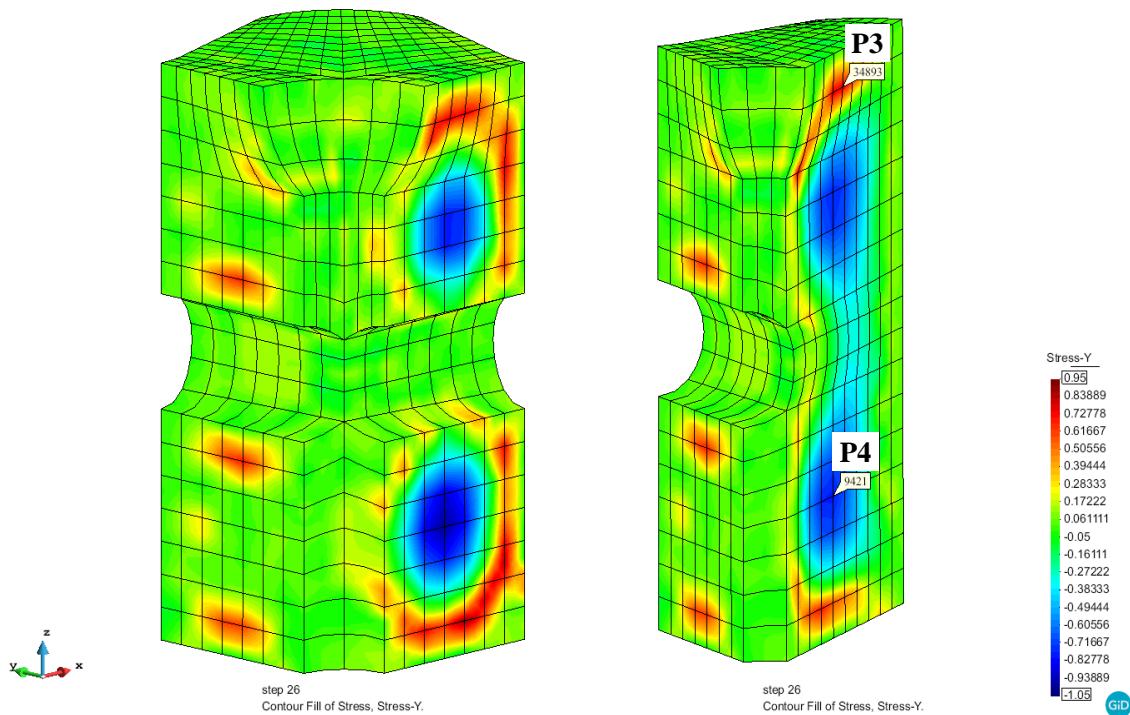
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	2.50	18	-1.88	192	y
P4	0.86	192	-1.74	26	y

SC1.3 (cont.)

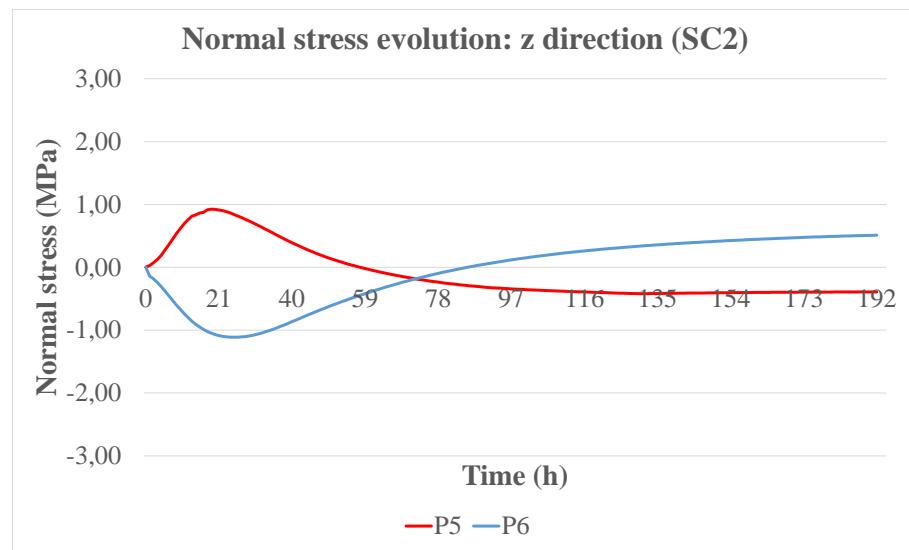
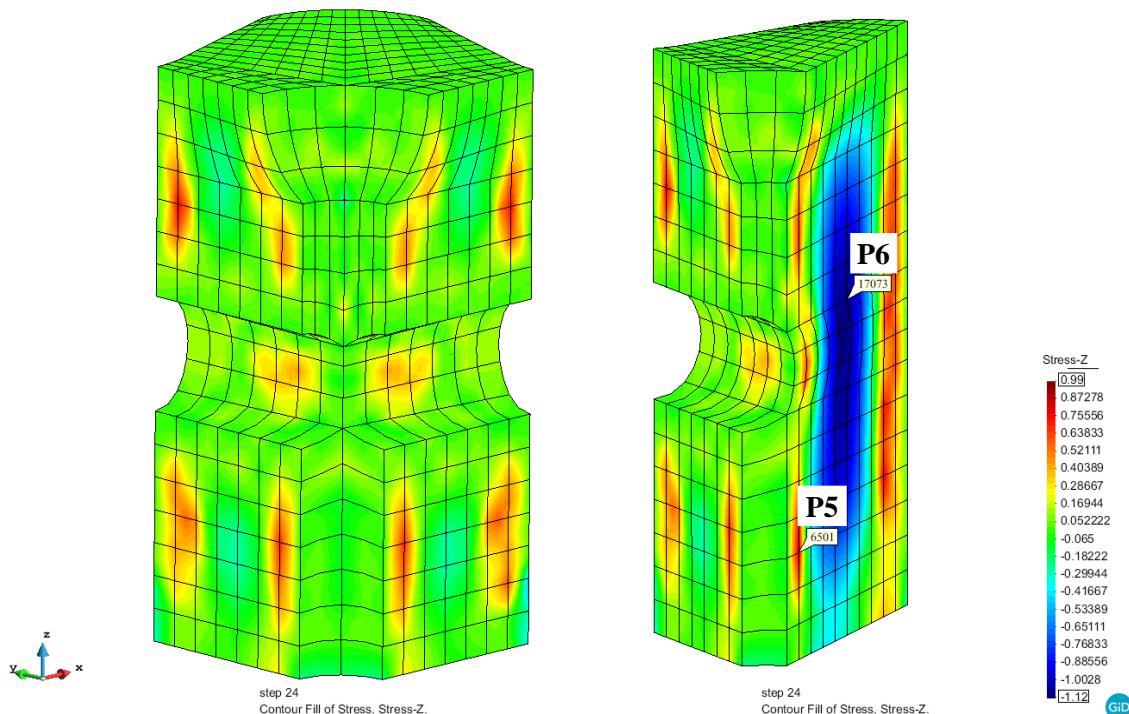
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	2.48	28	-0.99	192	z
P6	1.32	192	-2.46	26	z

SC2

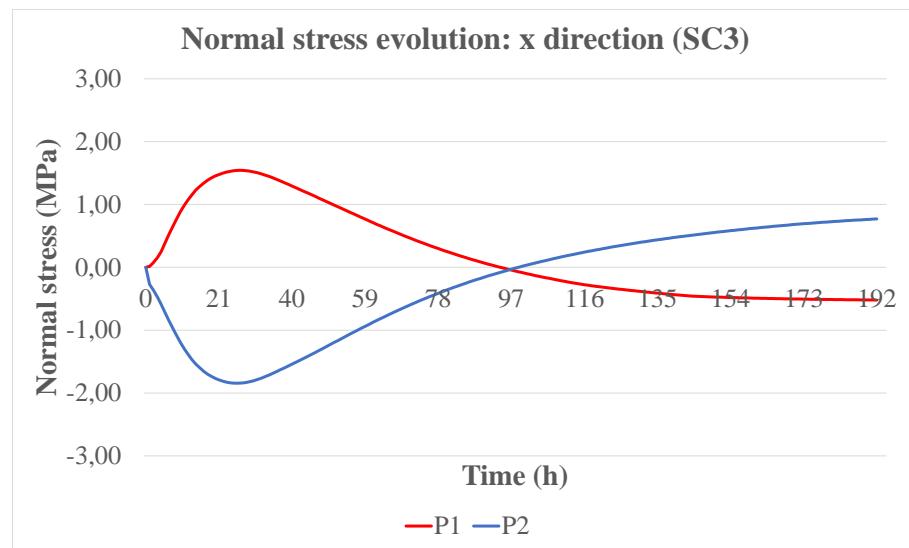
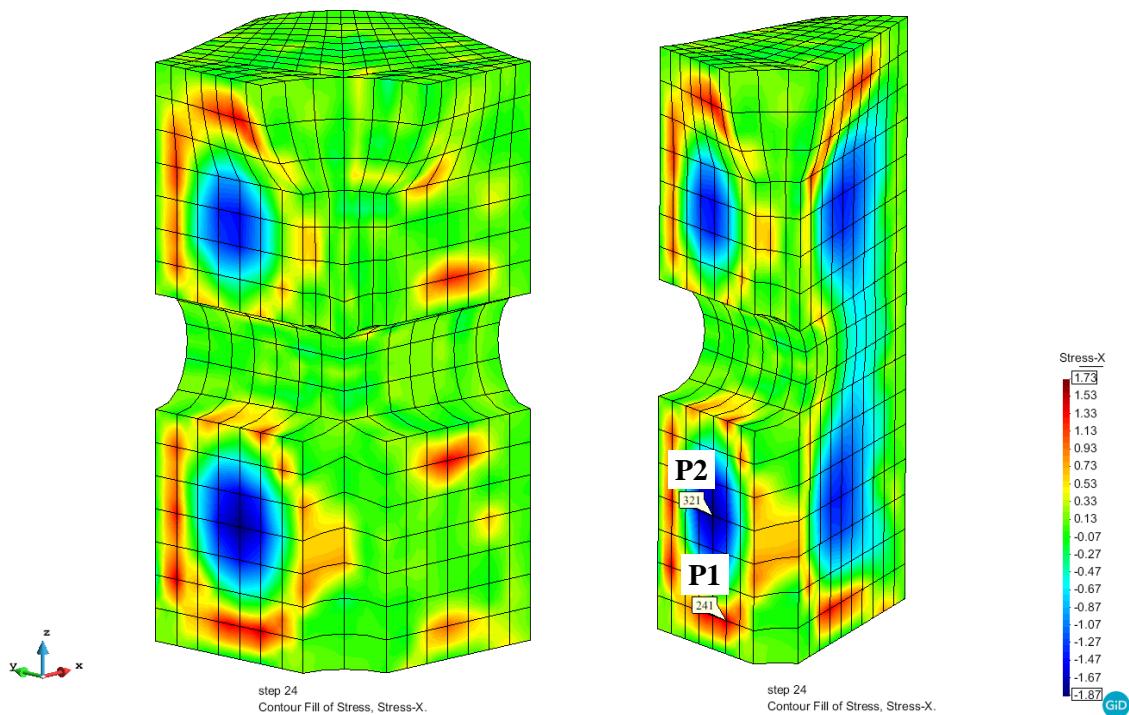
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	0.88	23	-0.38	192	x
P2	0.52	192	-1.03	23	x

SC2 (cont.)

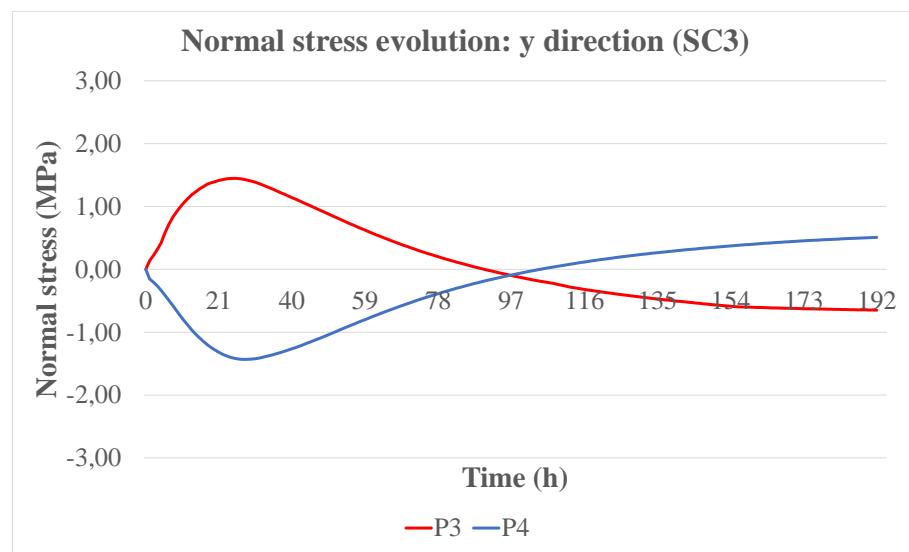
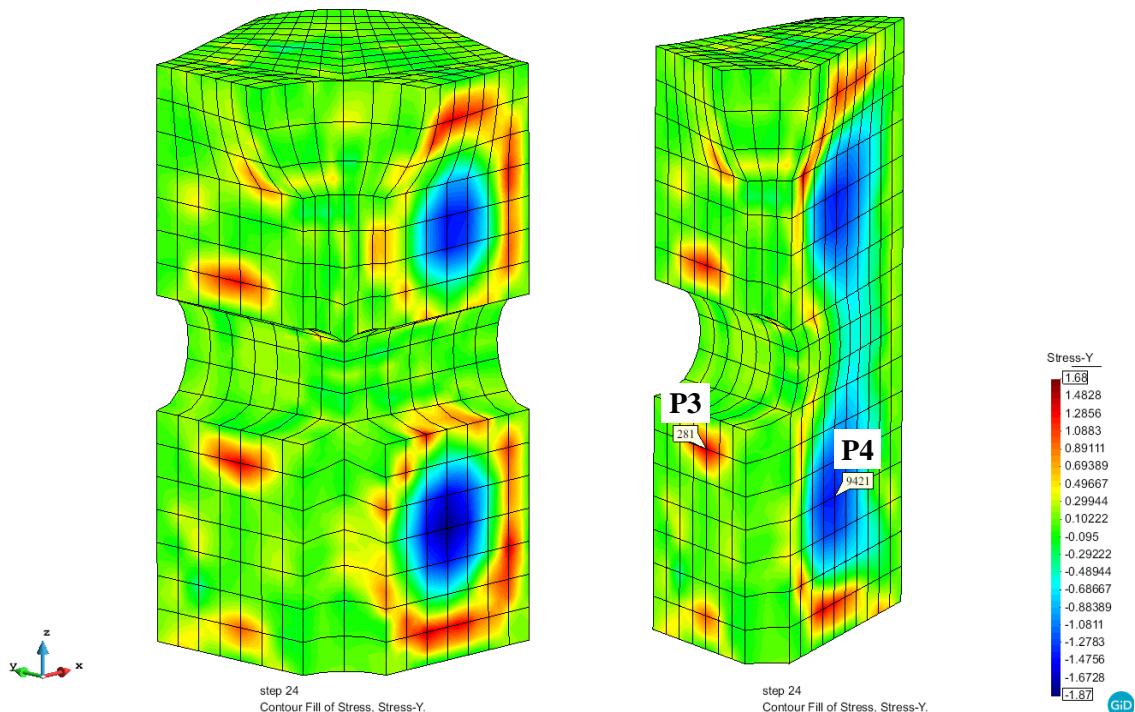
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	0.80	22	-0.36	192	y
P4	0.34	192	-0.79	26	y

SC2 (cont.)

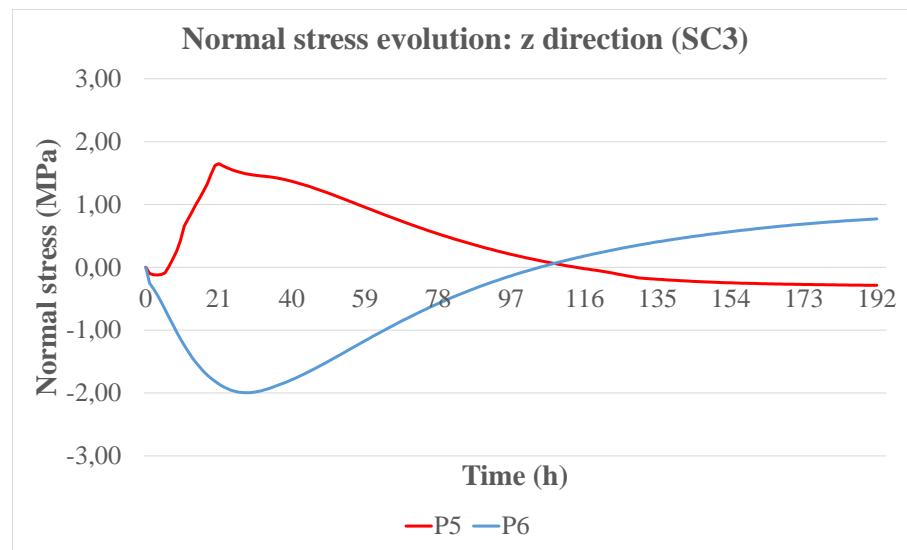
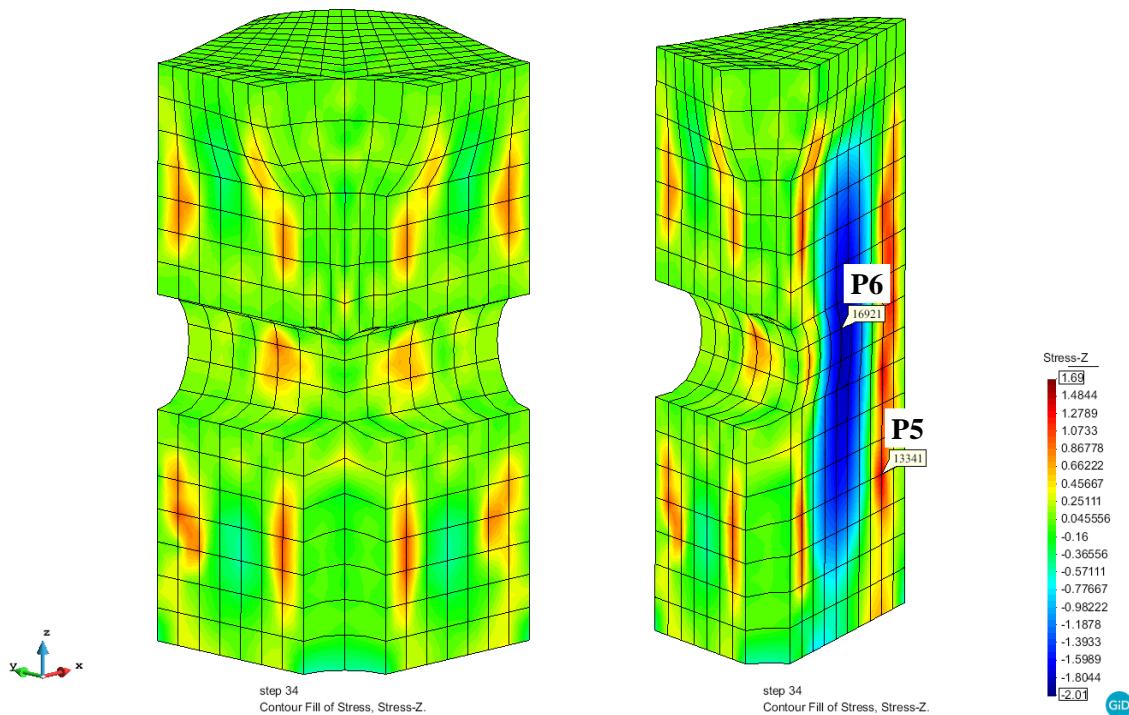
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	0.92	19	-0.42	131	z
P6	0.51	192	-1.11	25	z

SC3

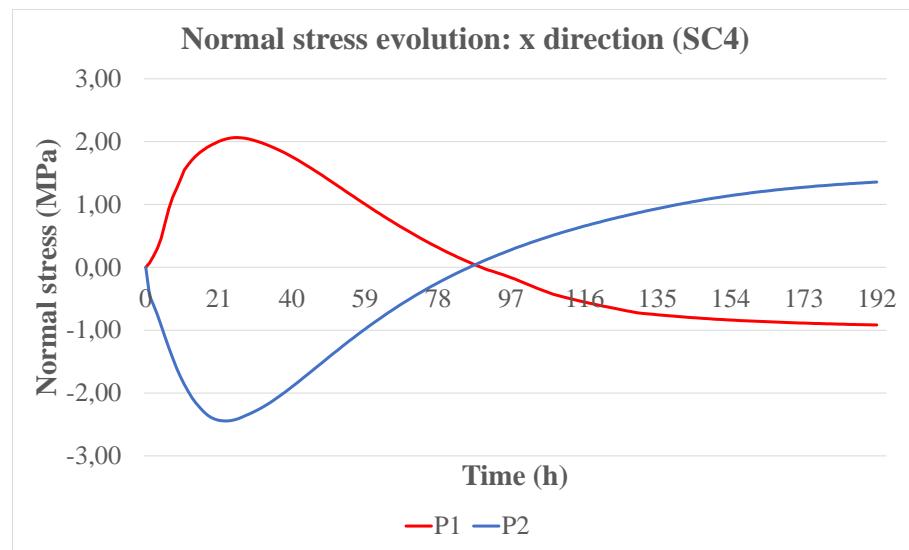
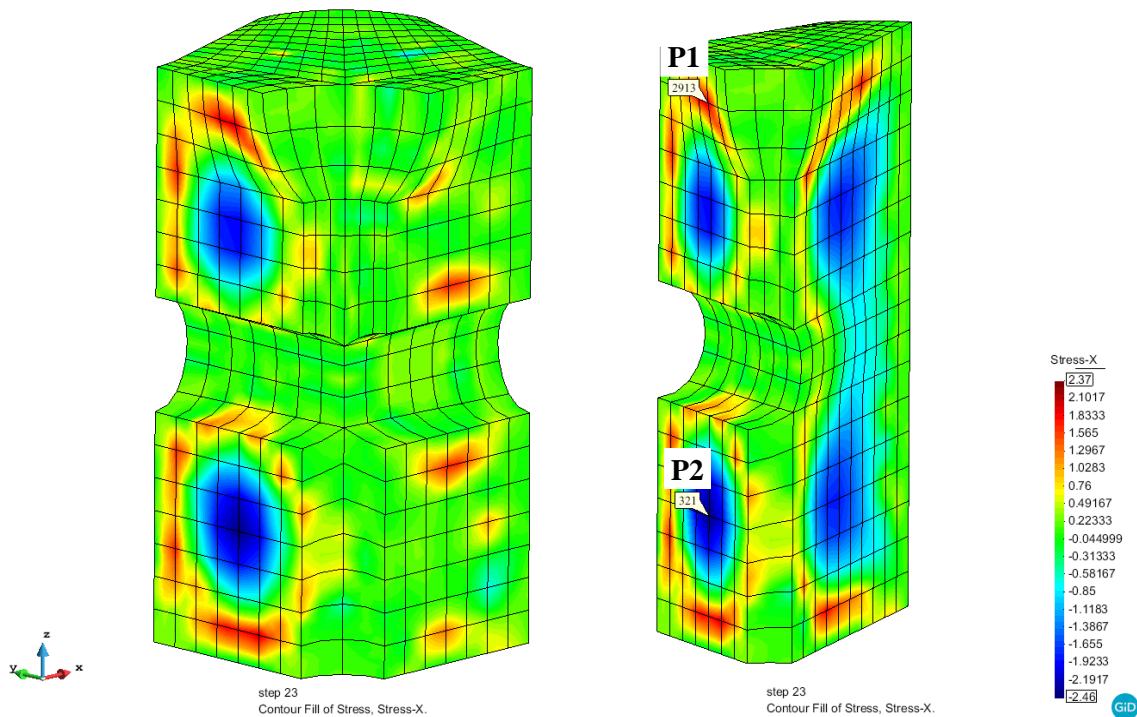
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	1.54	27	-0.52	192	x
P2	0.77	192	-1.84	26	x

SC3 (cont.)

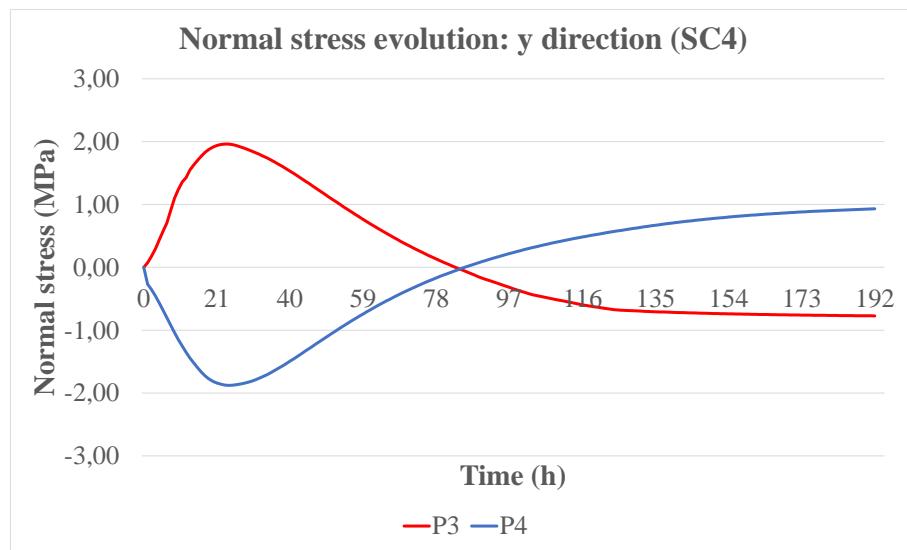
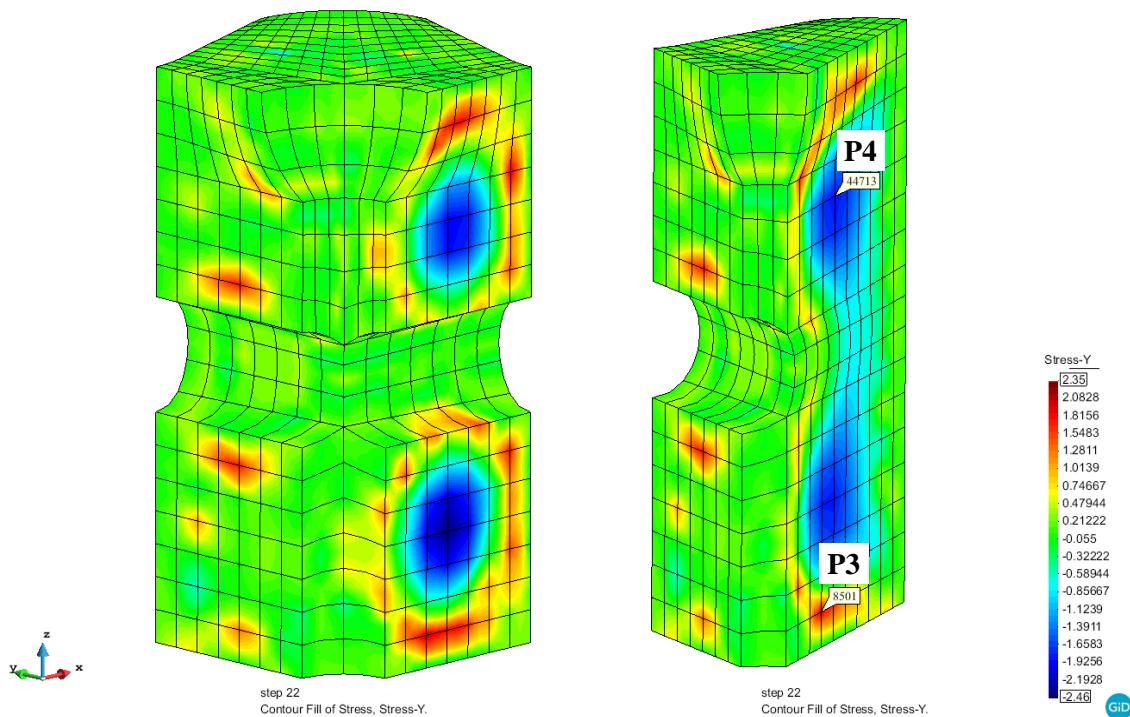
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	1.45	25	-0.65	192	y
P4	0.51	192	-1.43	28	y

SC3 (cont.)

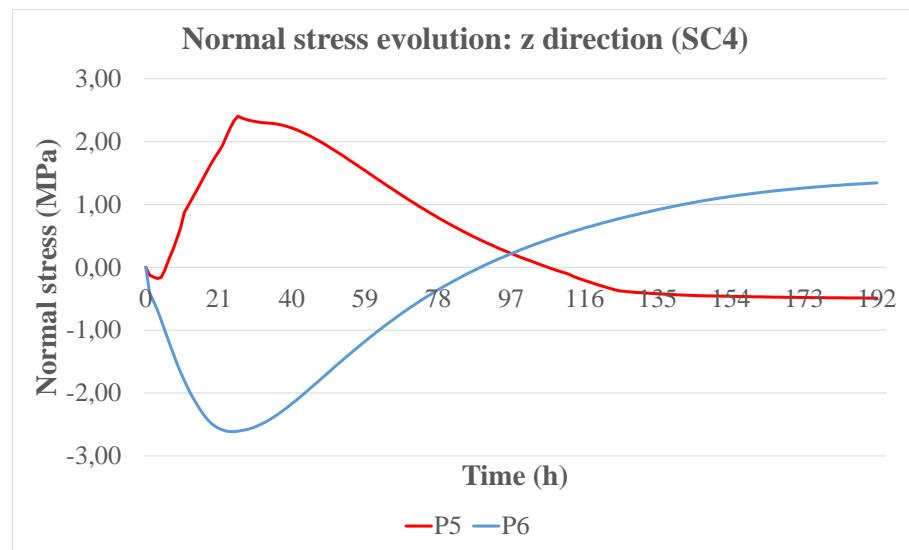
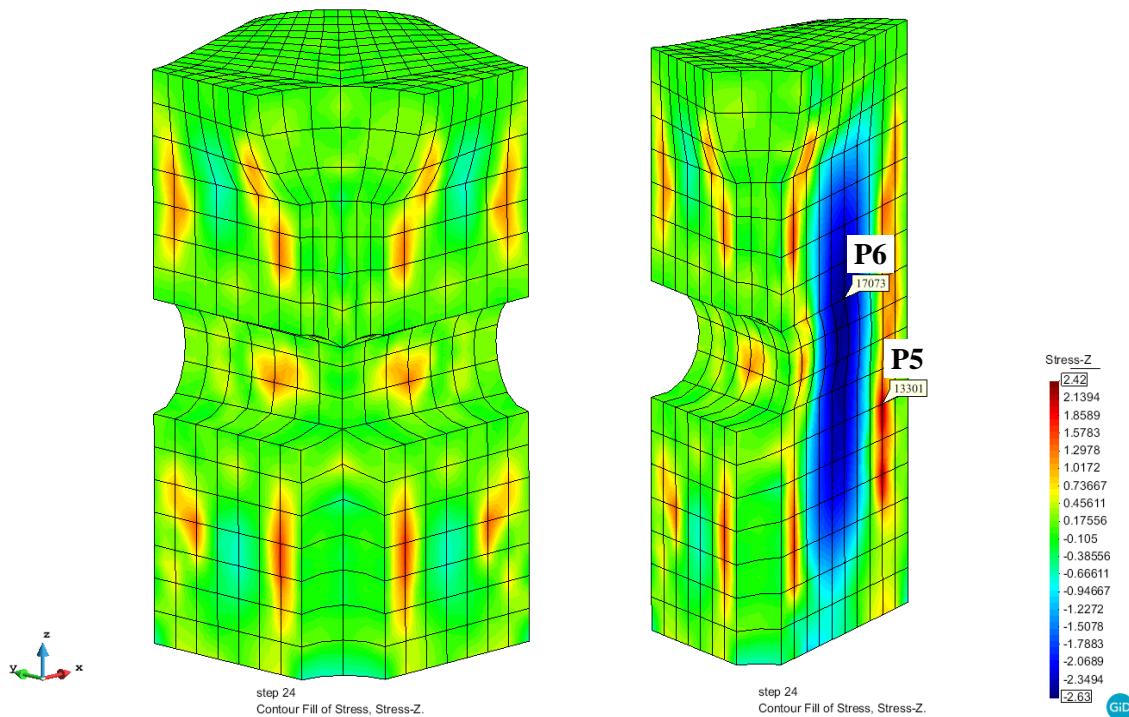
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	1.65	21	-0.29	192	z
P6	0.77	192	-2.00	28	z

SC4

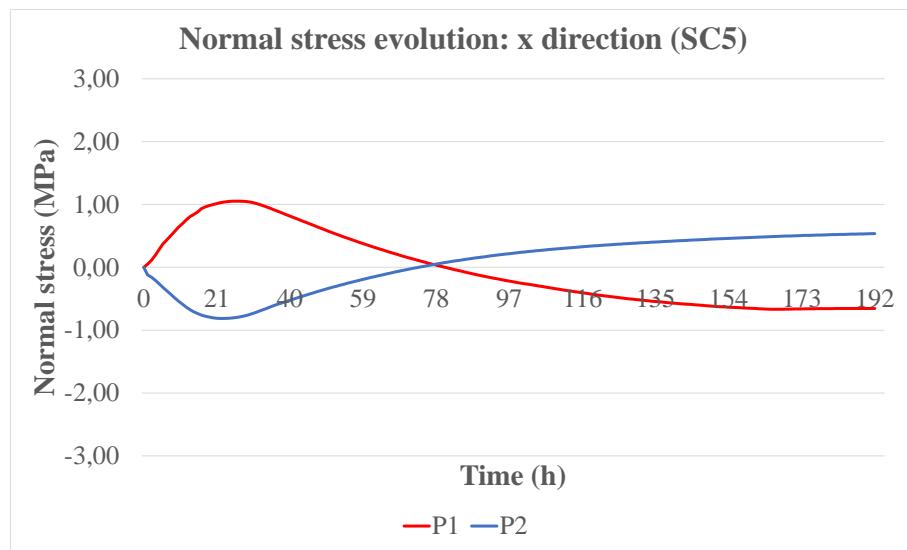
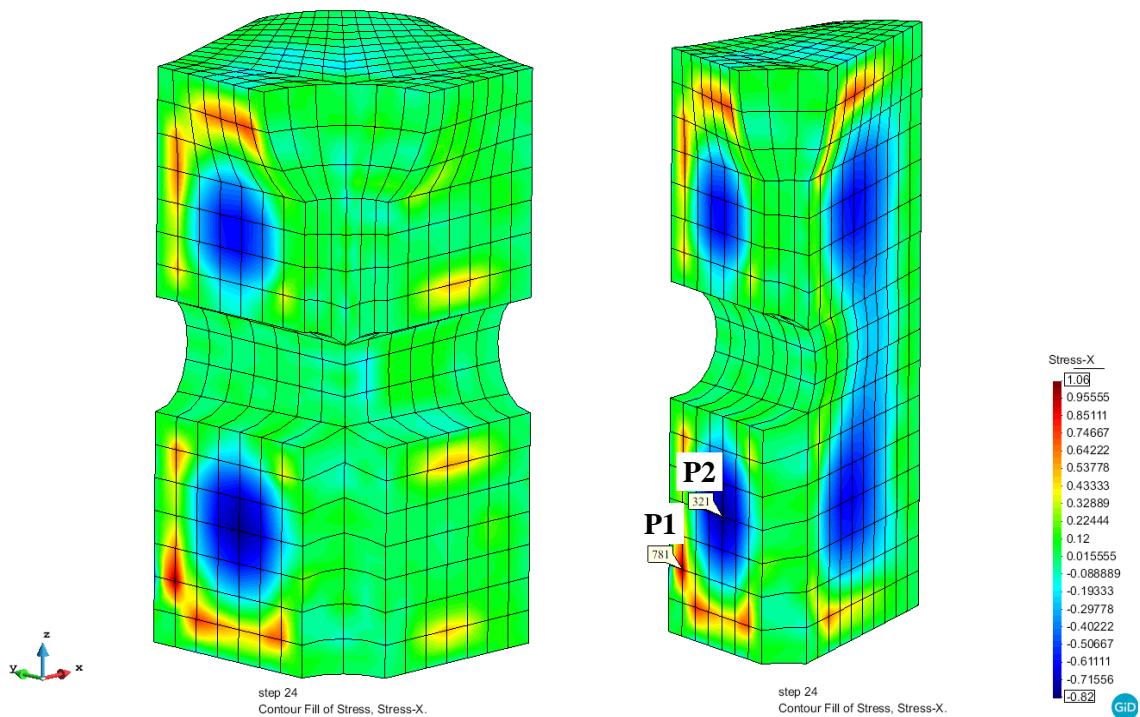
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	2.06	26	-0.92	192	x
P2	1.36	192	-2.45	23	x

SC4 (cont.)

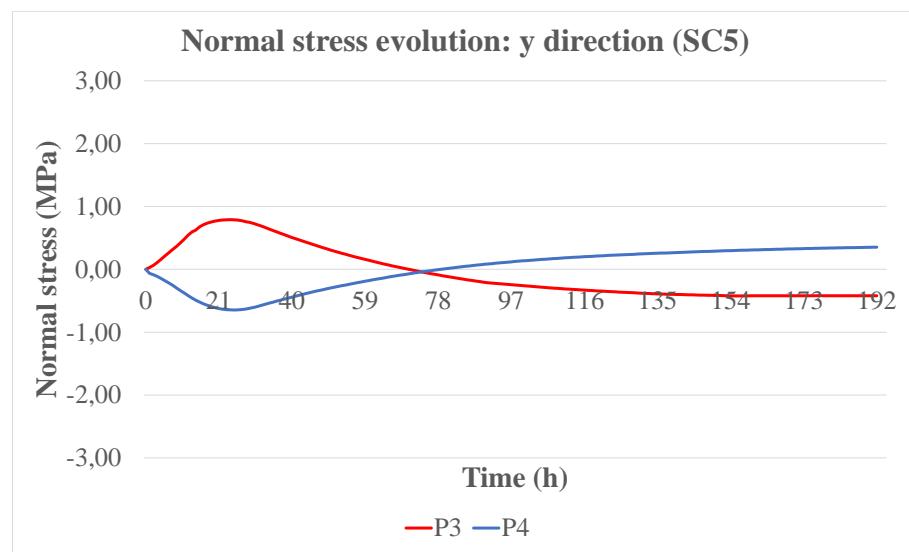
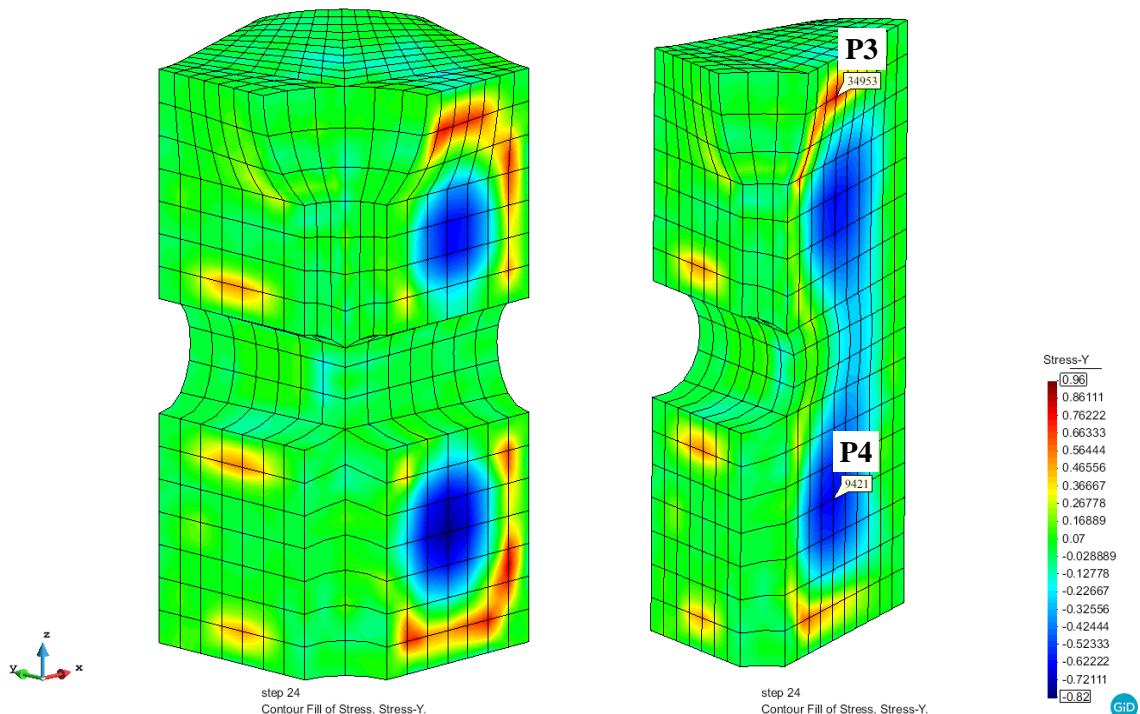
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	1.96	23	-0.77	192	y
P4	0.93	192	-1.88	24	y

SC4 (cont.)

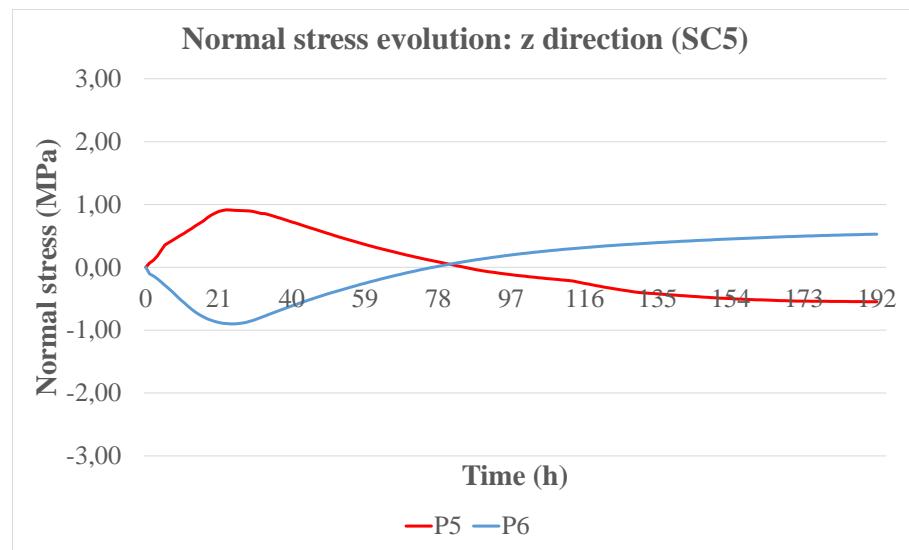
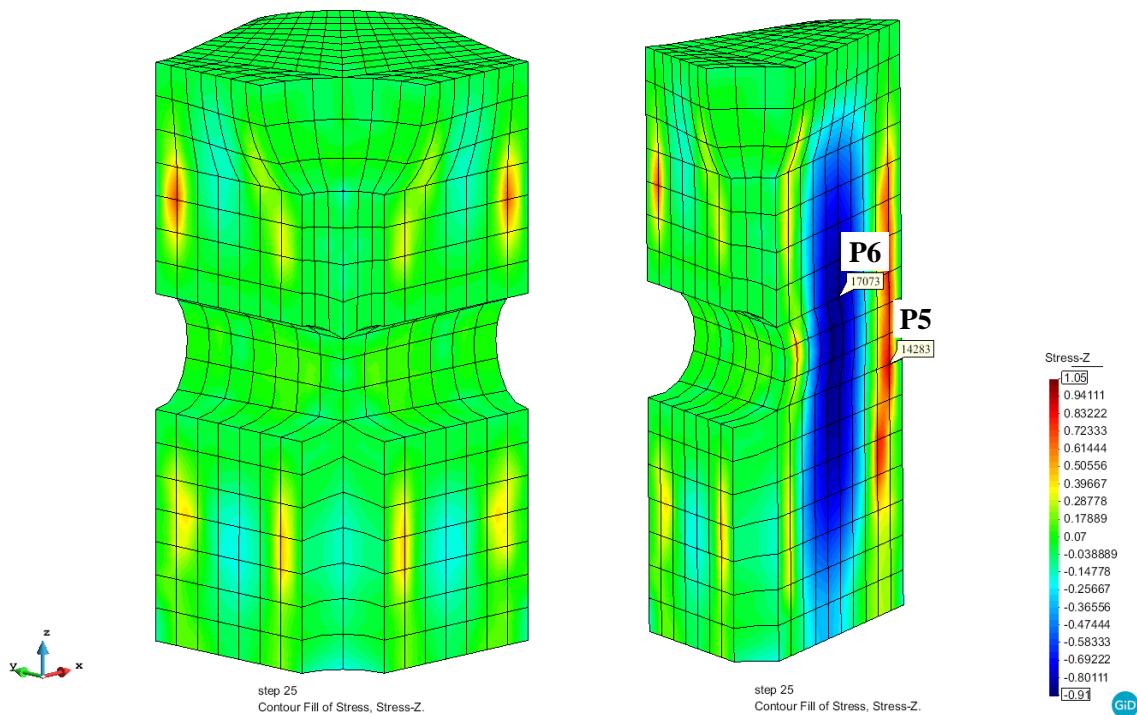
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	2.40	26	-0.49	192	z
P6	1.34	192	-2.62	24	z

SC5

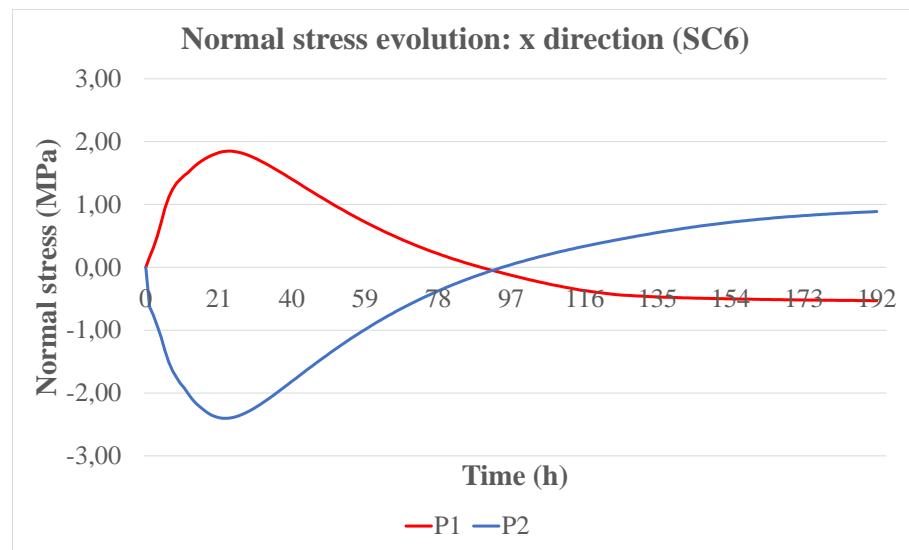
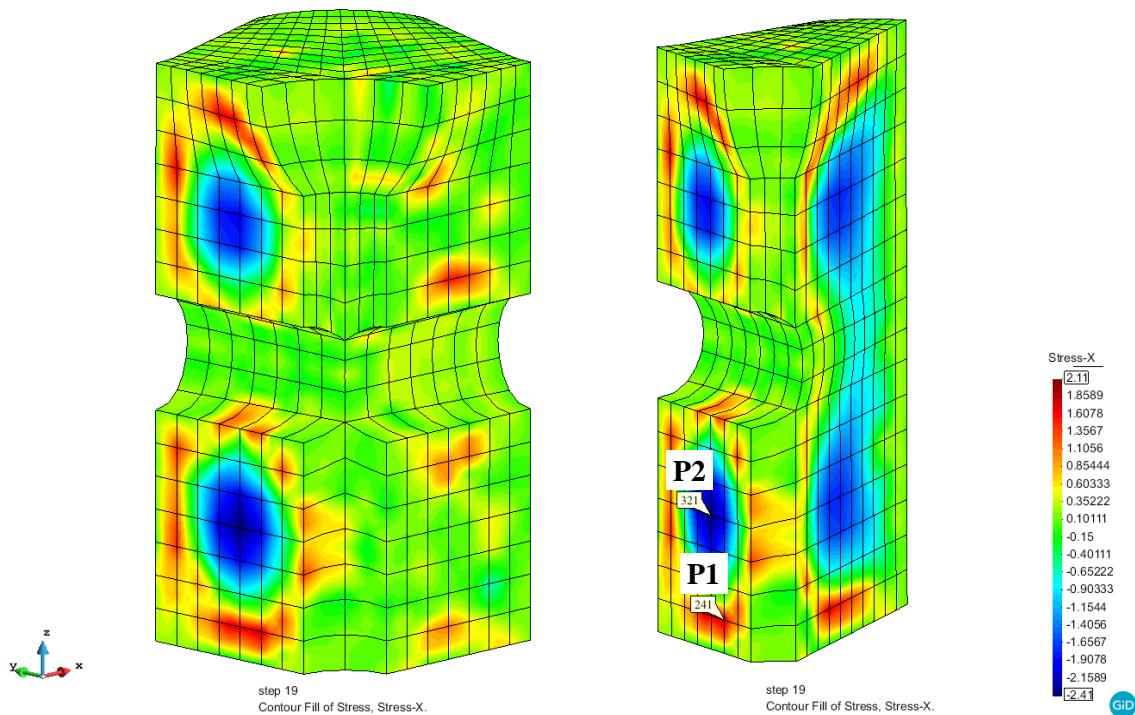
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	1.05	26	-0.67	166	x
P2	0.54	192	-0.81	23	x

SC5 (cont.)

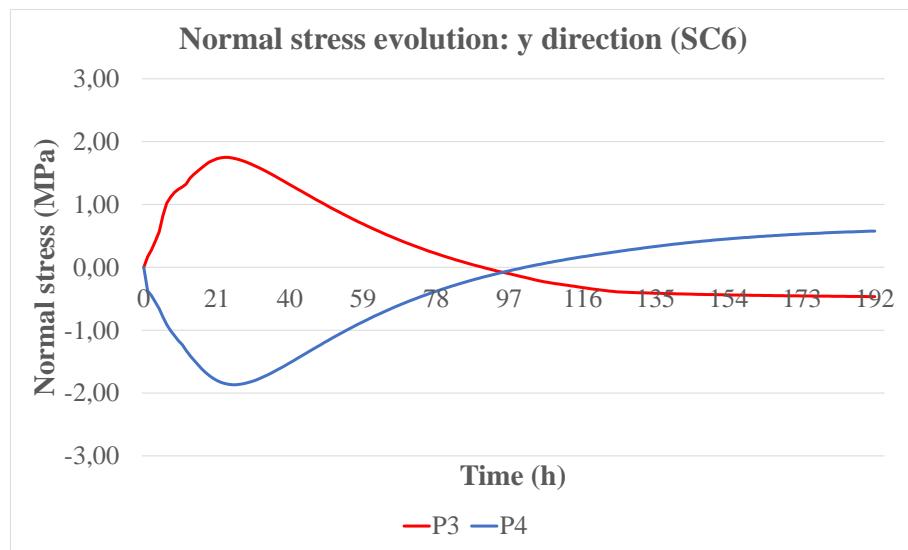
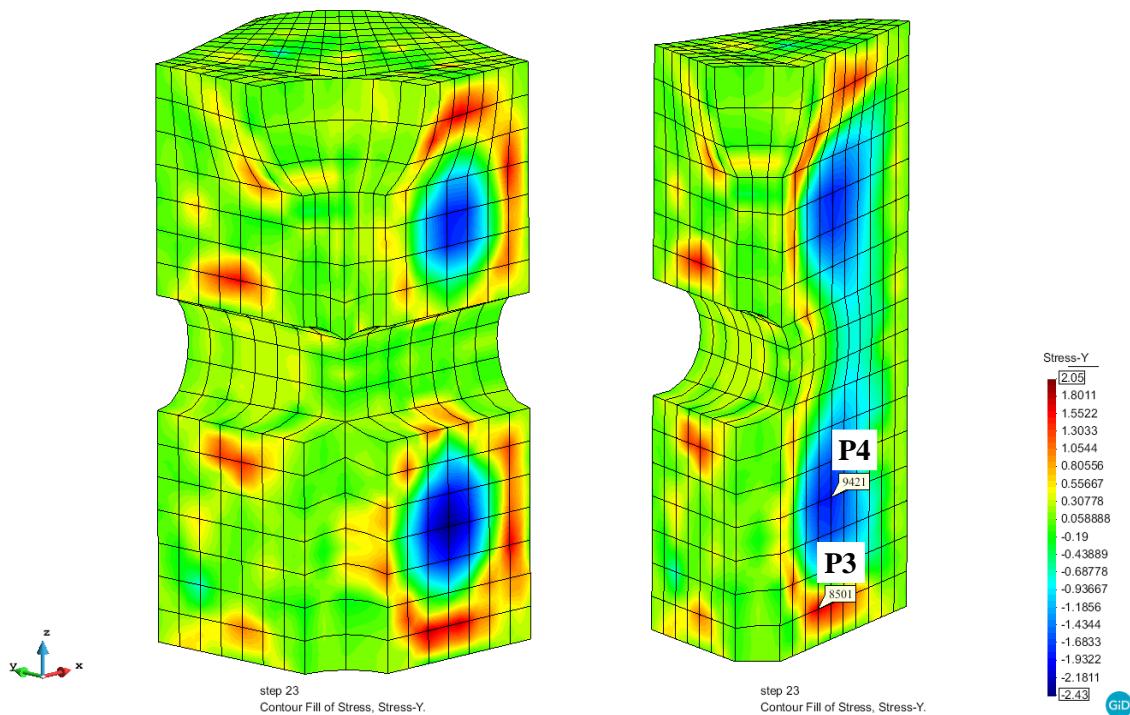
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	0.79	24	-0.42	156	y
P4	0.35	192	-0.65	25	y

SC5 (cont.)

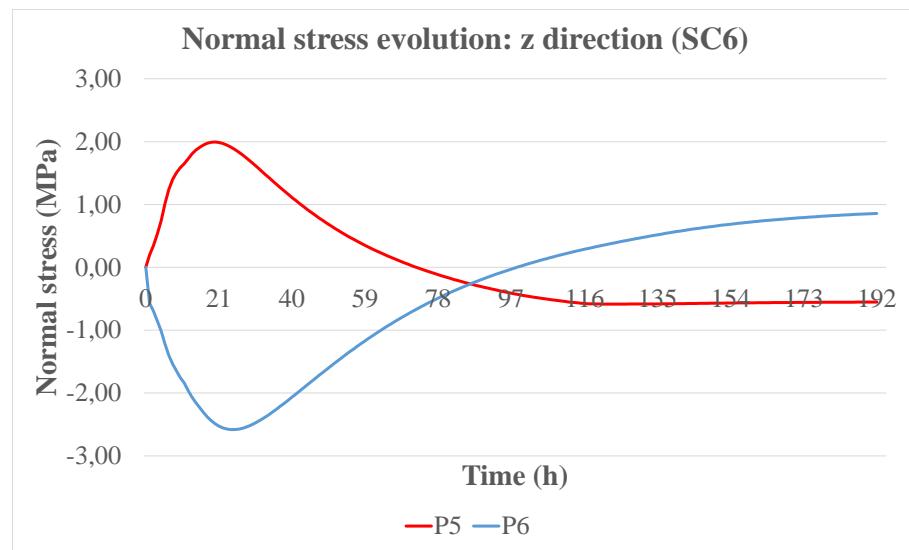
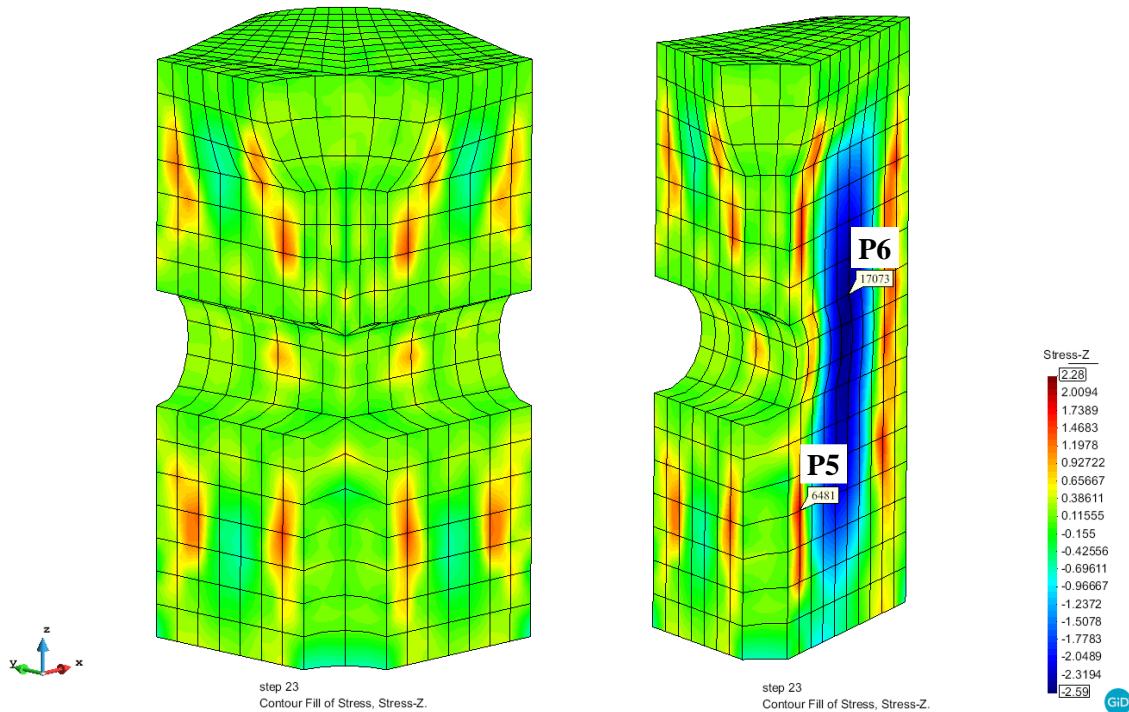
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	0.92	23	-0.55	192	z
P6	0.53	192	-0.90	24	z

SC6

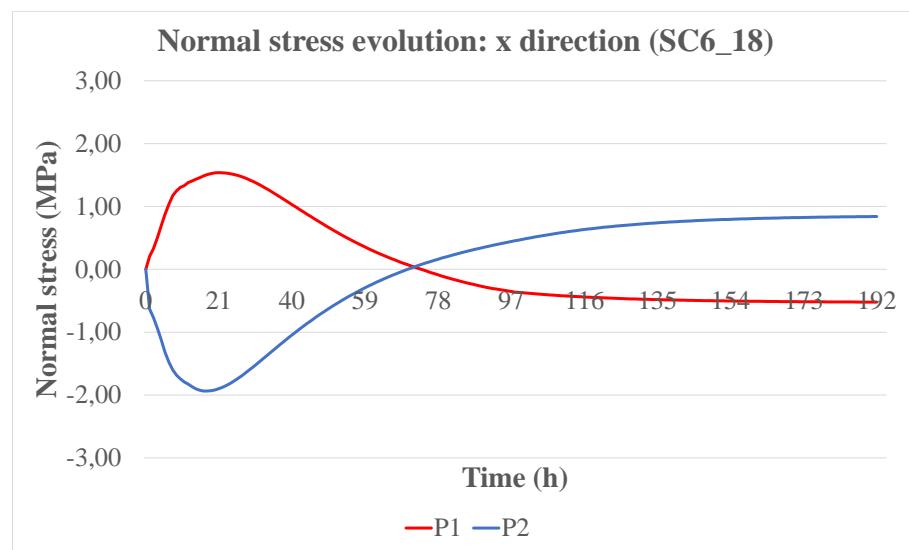
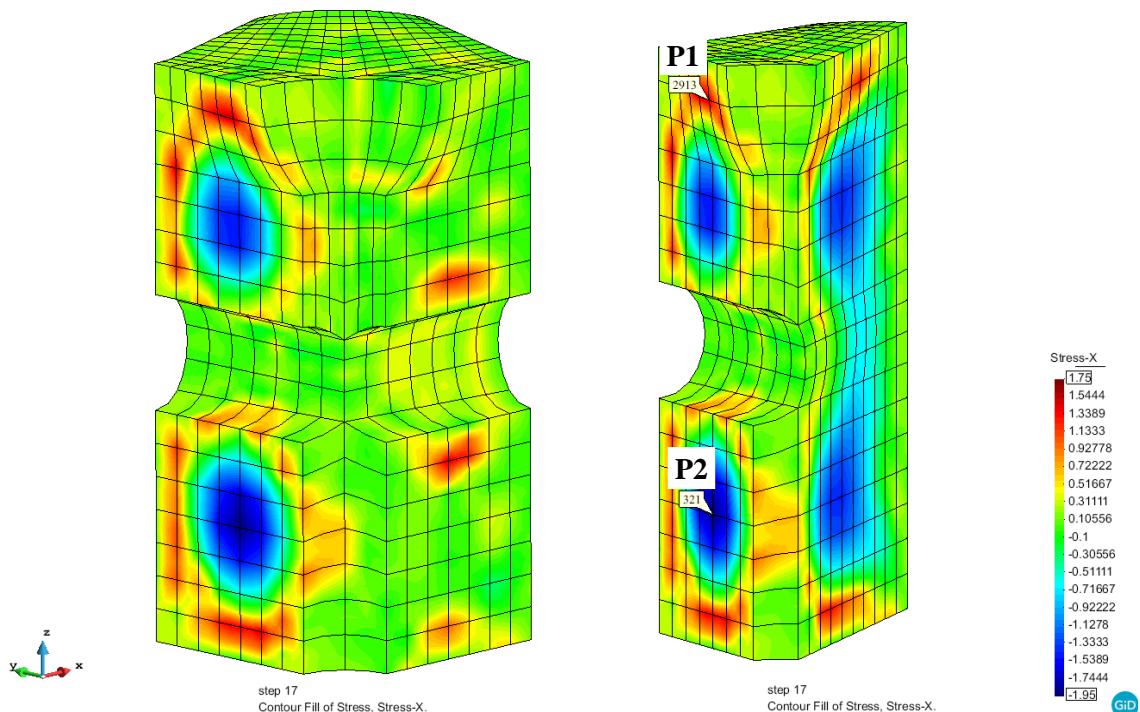
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	1.85	24	-0.53	192	x
P2	0.89	192	-2.40	23	x

SC6 (cont.)

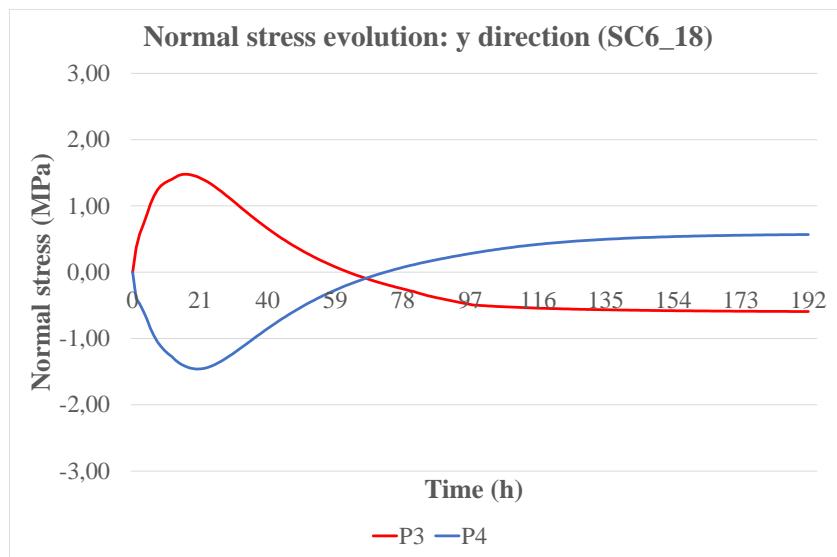
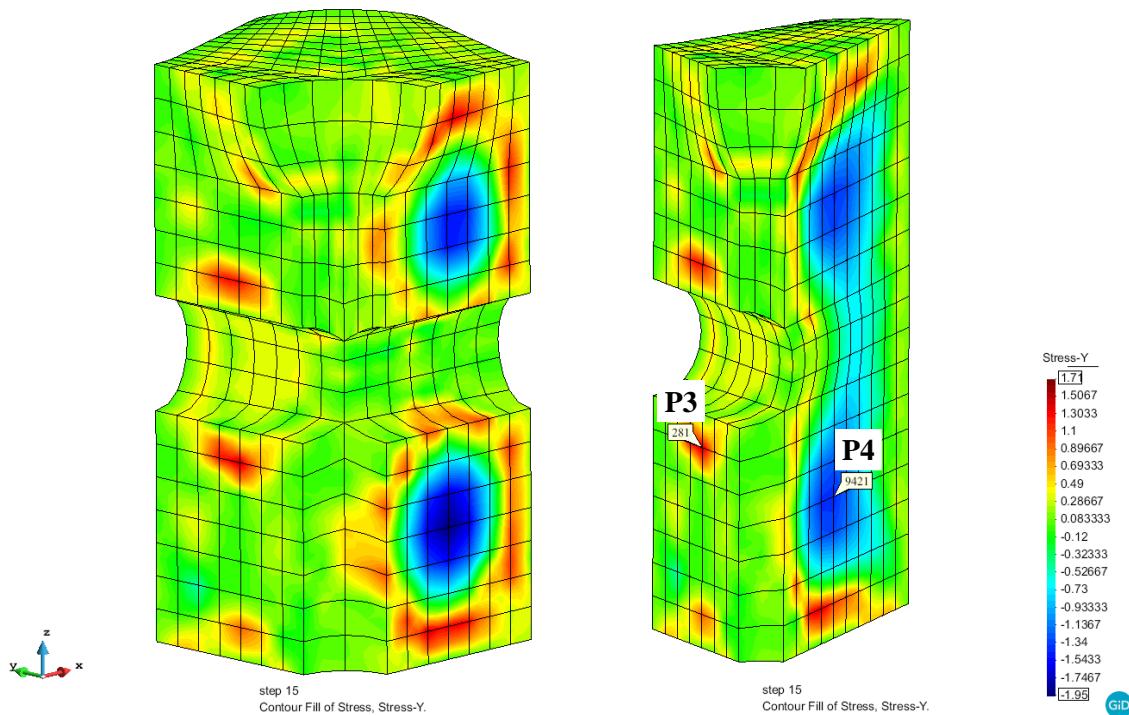
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	1.75	23	-0.47	192	y
P4	0.58	192	-1.87	26	y

SC6 (cont.)

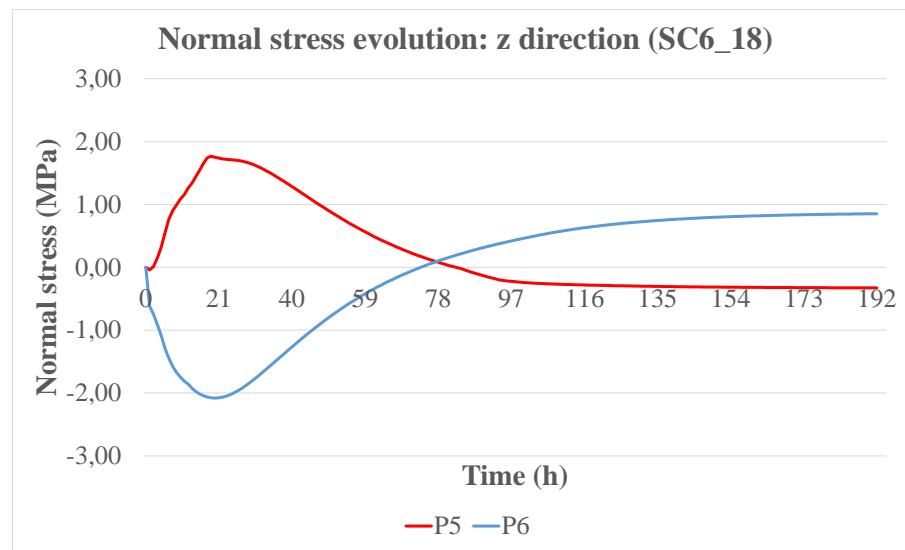
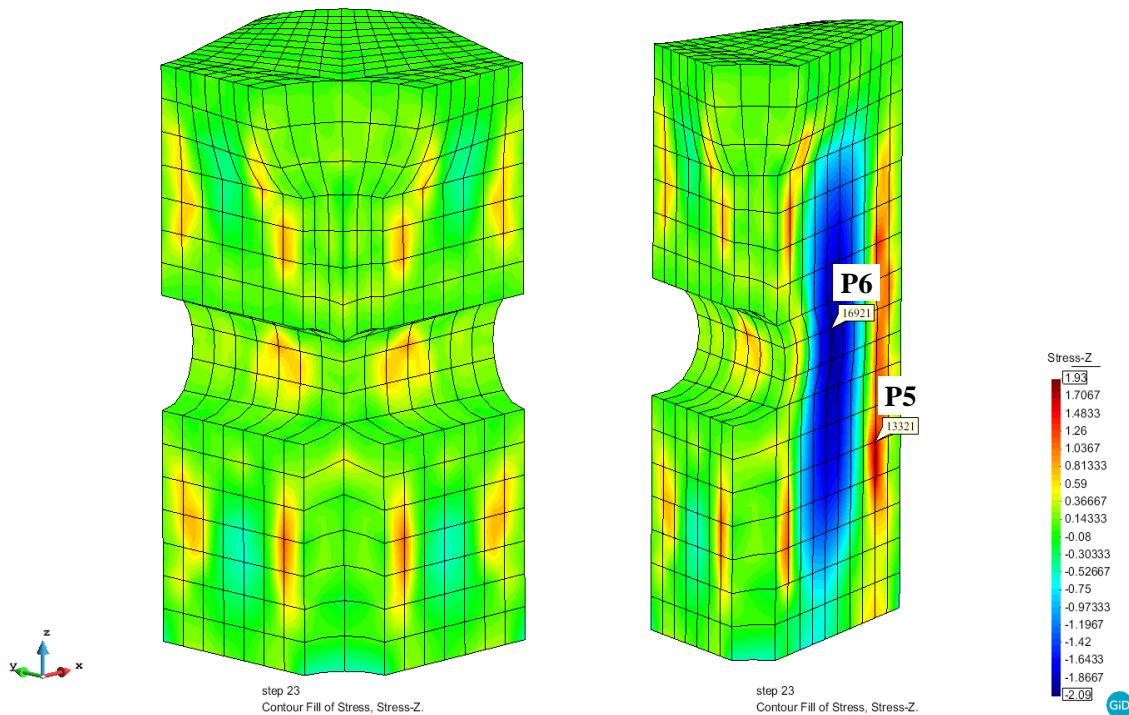
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	1.99	20	-0.58	122	z
P6	0.86	192	-2.58	25	z

SC6_18

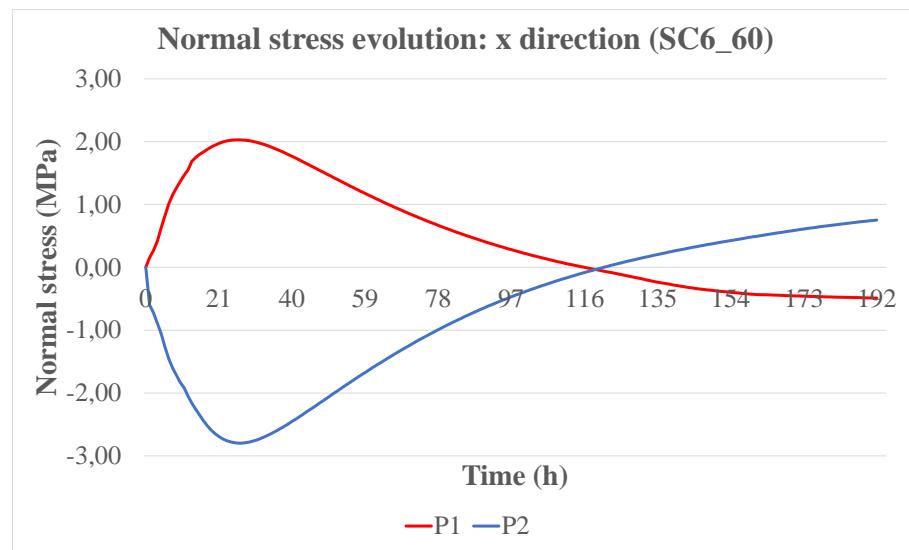
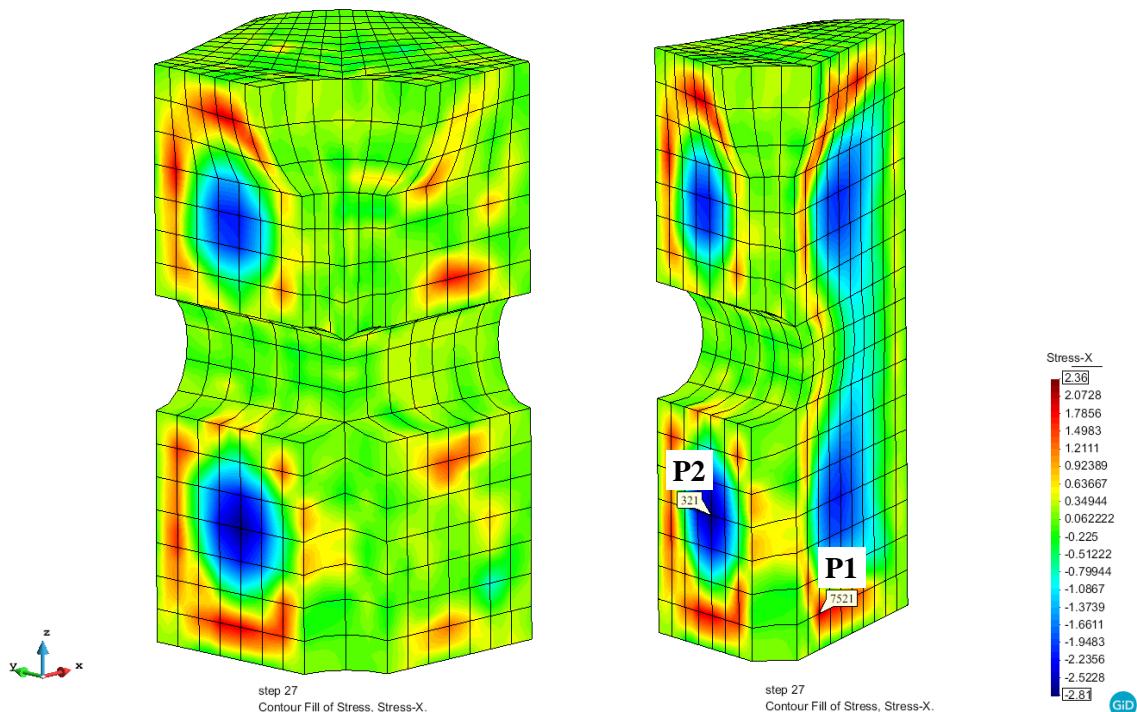
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	1.54	21	-0.52	192	x
P2	0.84	192	-1.94	18	x

SC6_18 (cont.)

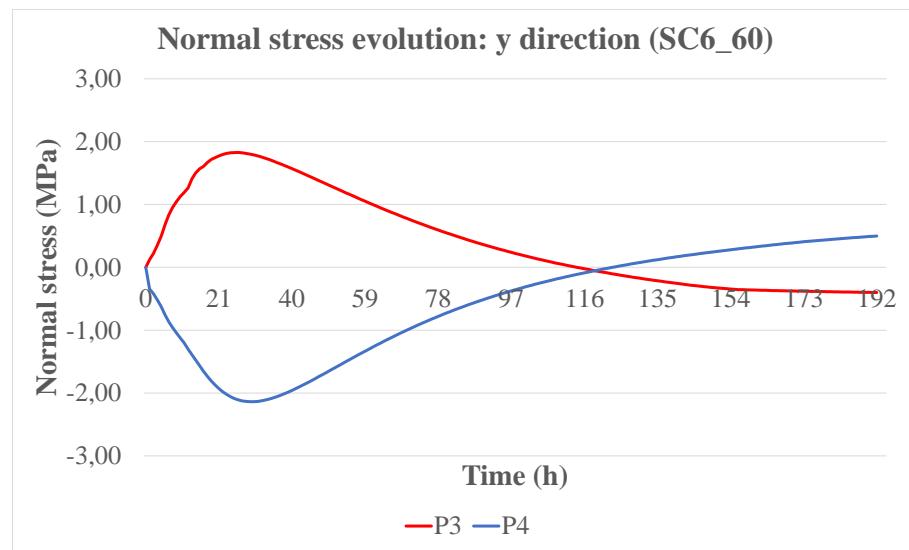
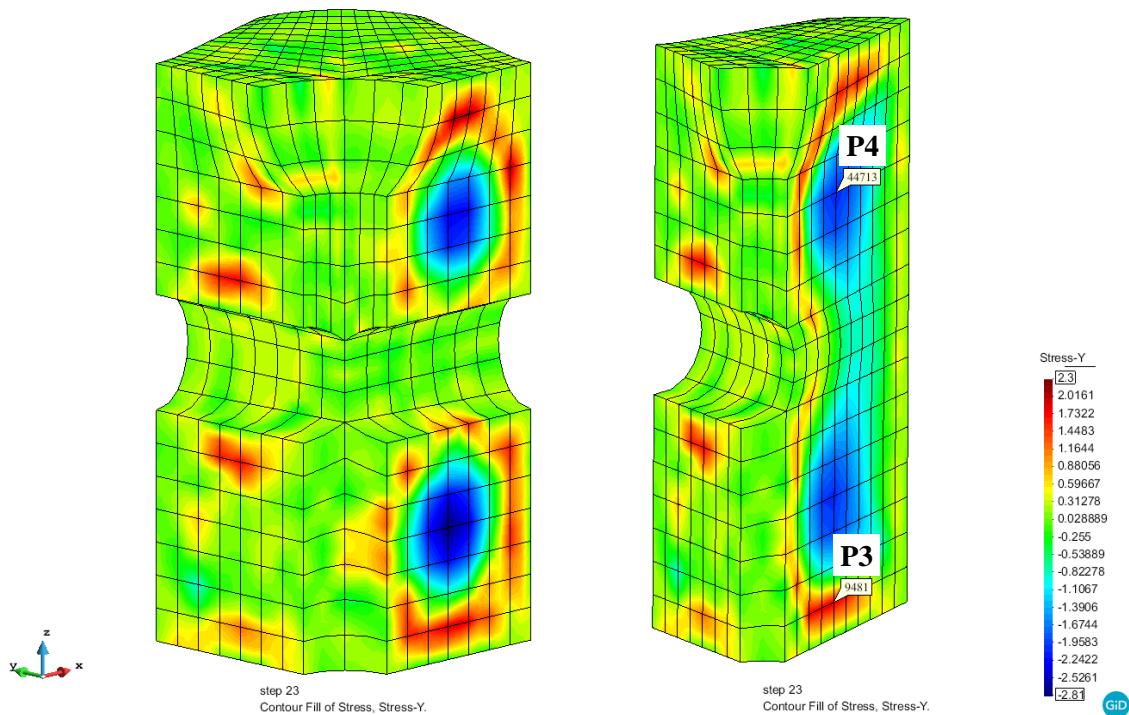
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	1.48	17	-0.59	192	y
P4	0.57	192	-1.46	20	y

SC6_18 (cont.)

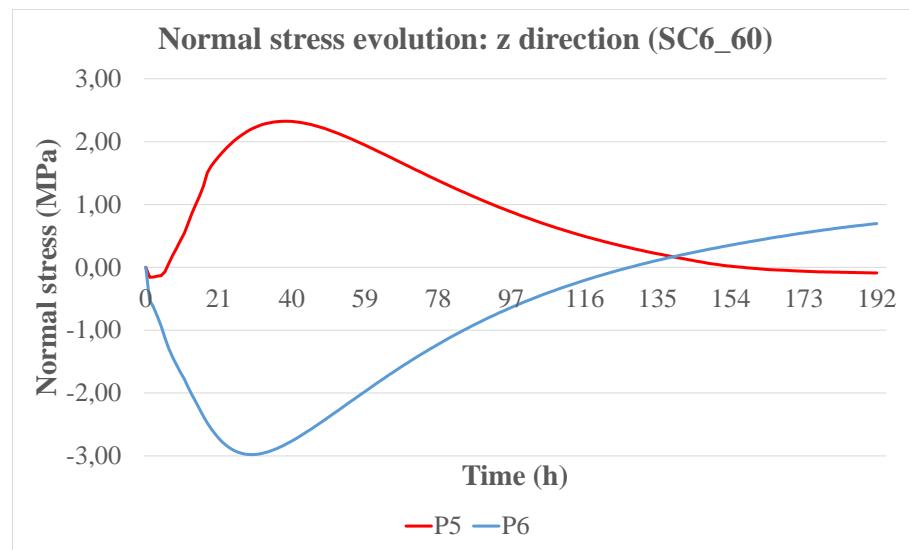
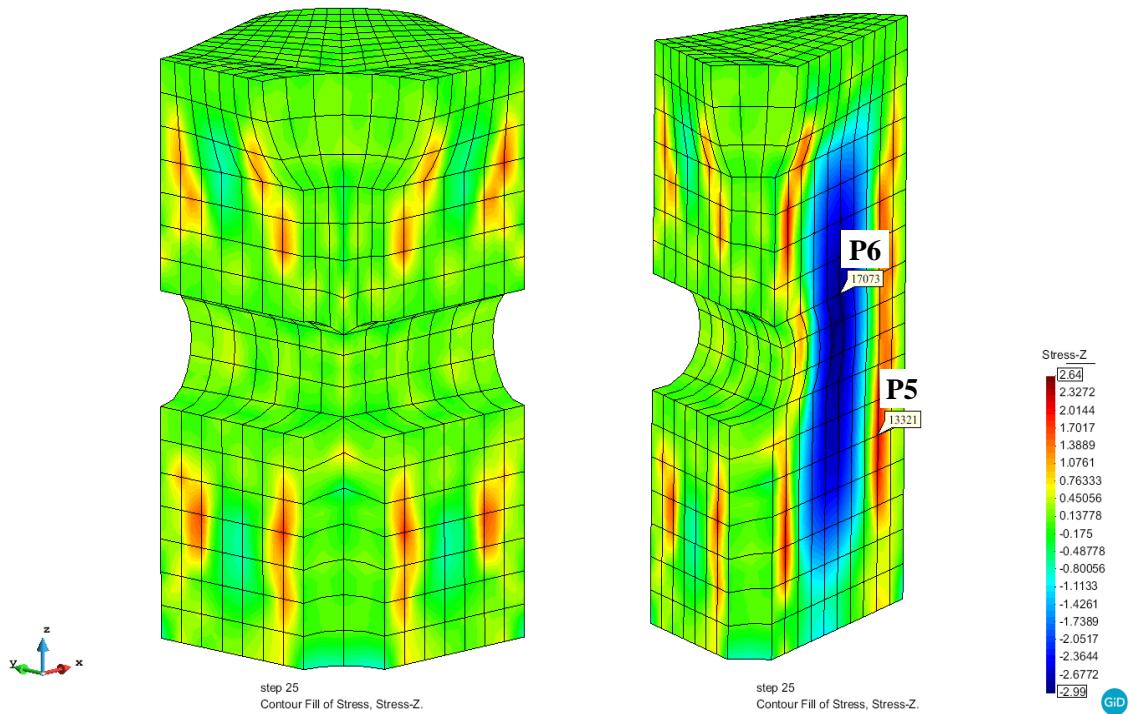
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	1.77	19	-0.33	192	z
P6	0.85	192	-2.08	20	z

SC6_60

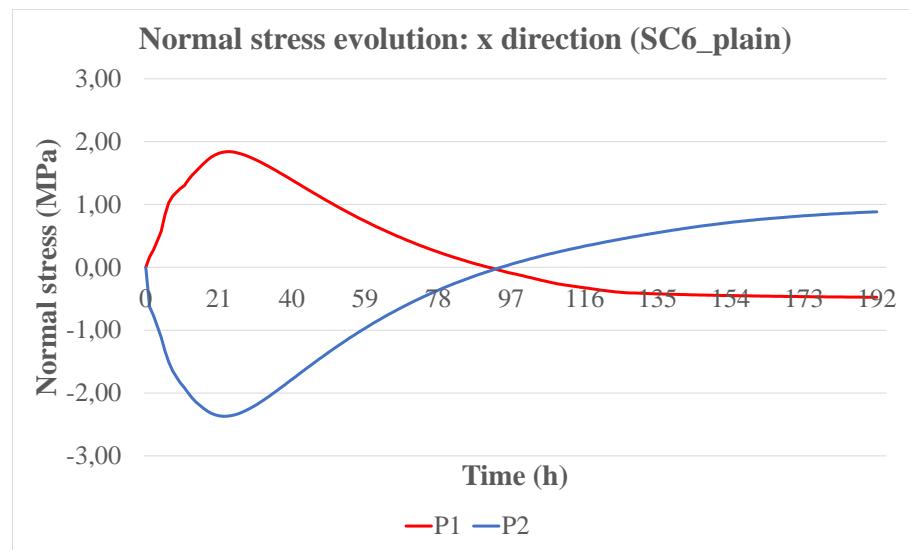
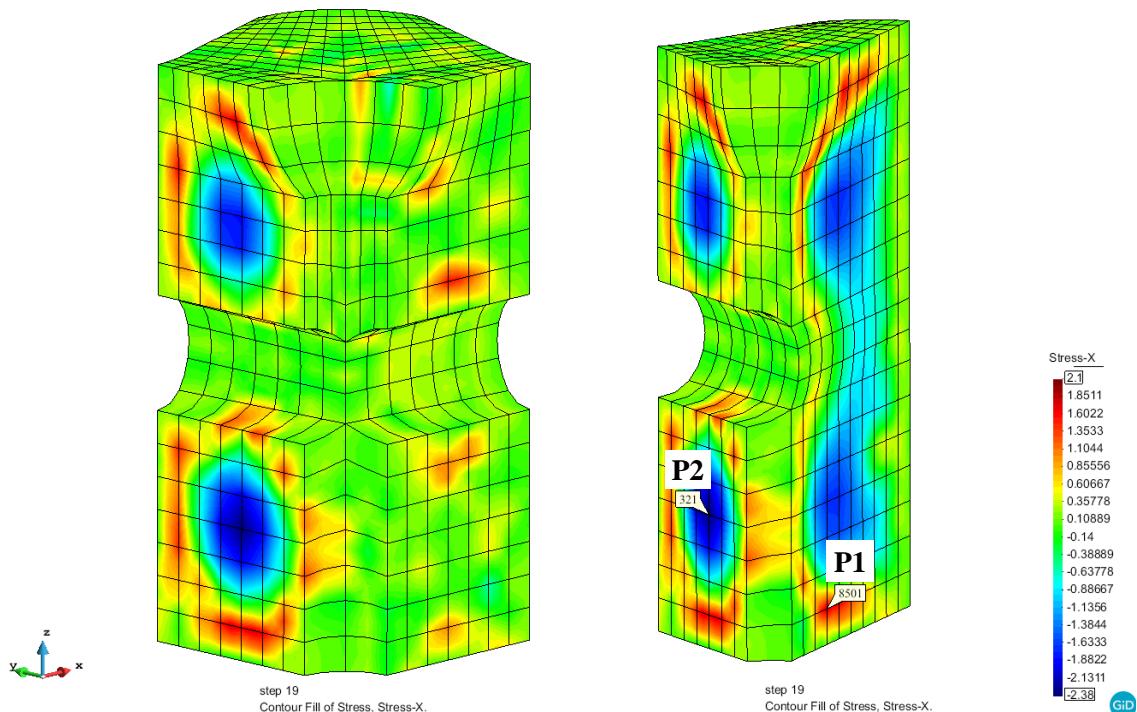
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	2.03	26	-0.49	192	x
P2	0.75	192	-2.80	26	x

SC6_60 (cont.)

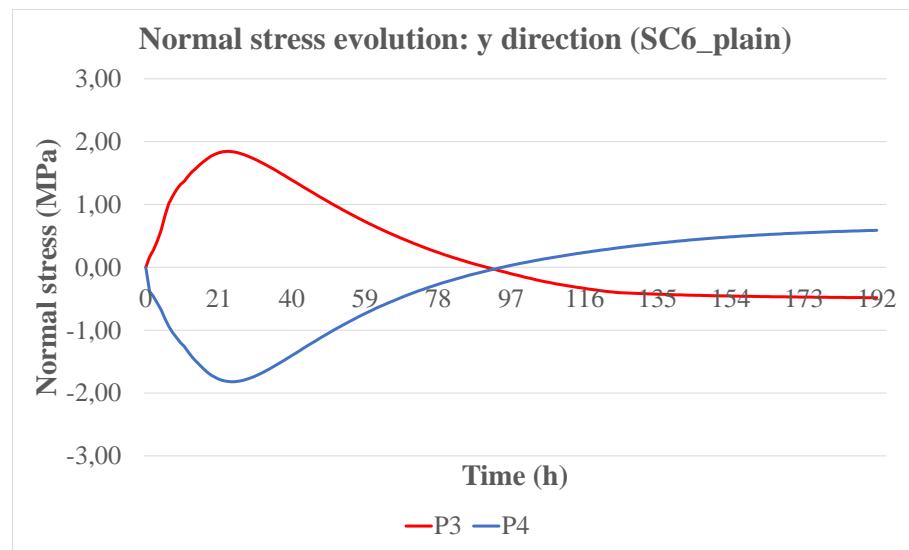
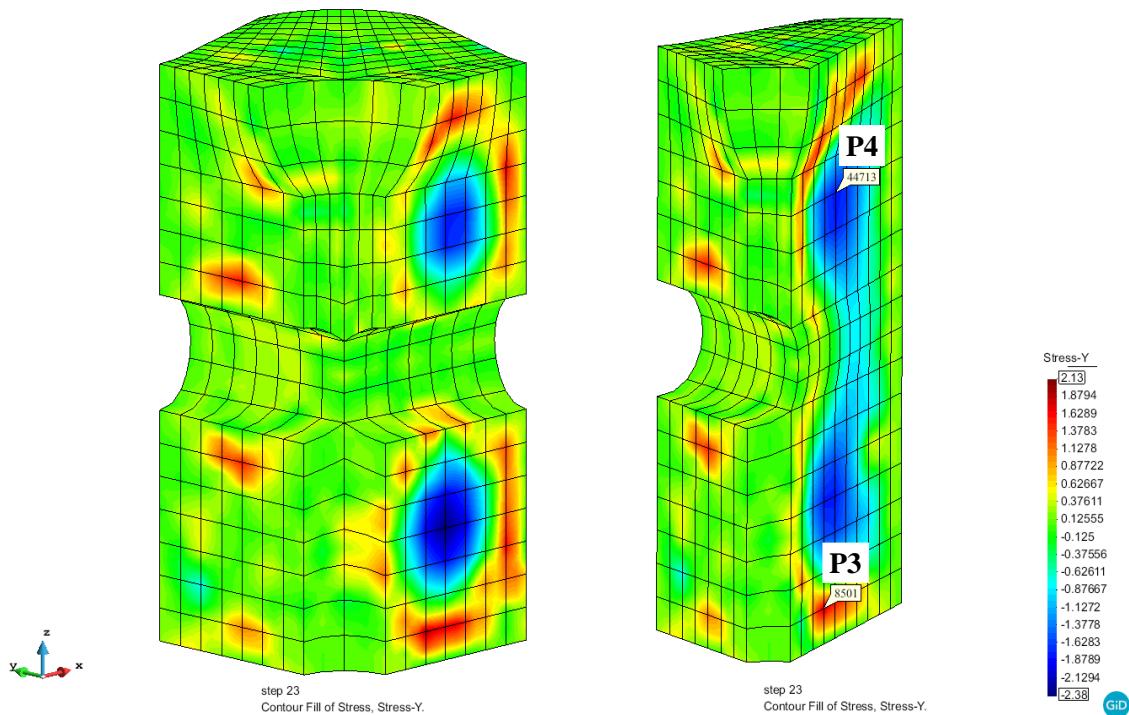
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	1.83	26	-0.40	192	y
P4	0.50	192	-2.14	29	y

SC6_60 (cont.)

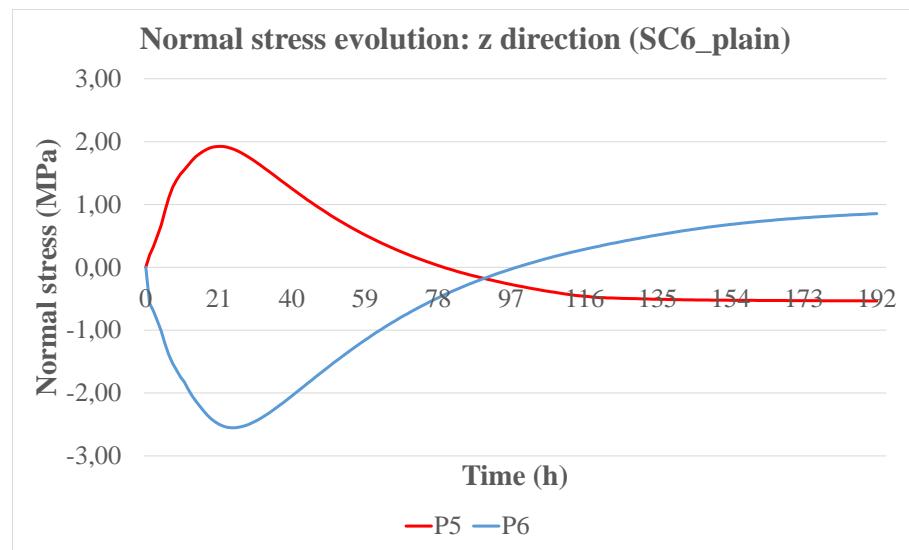
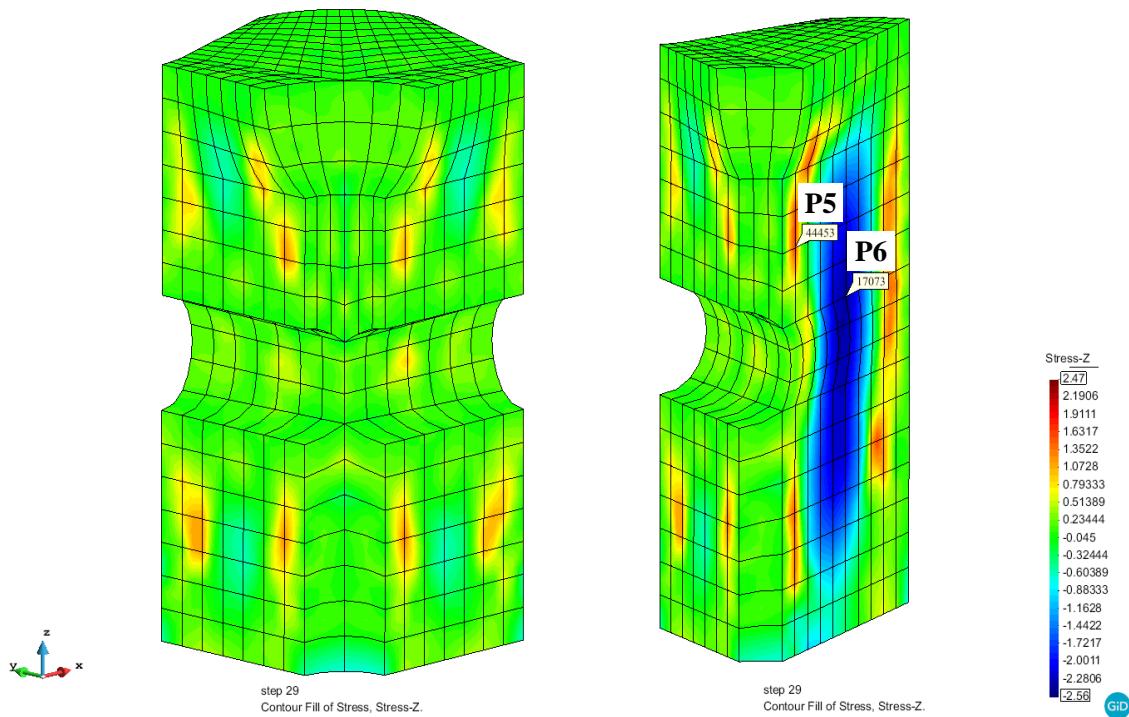
O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	2.32	38	-0.16	3	z
P6	0.70	192	-2.98	29	z

SC6_plain

O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P1	1.84	23	-0.48	192	x
P2	0.88	192	-2.37	23	x

SC6_plain (cont.)

O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P3	1.85	23	-0.48	192	y
P4	0.59	192	-1.82	24	y

SC6_plain (cont.)

O.P.	Max. tensile stress (MPa)	Time (h)	Max. compressive stress (MPa)	Time (h)	Direction
P5	1.93	21	-0.53	192	z
P6	0.85	192	-2.55	25	z

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Appendix 4C

Maximum crack opening

Mechanical Scenarios Simulation Time: 192 h (8 days)						
Scenario	Mesh	Cement content (kg/m³)	Cement type	Concrete strength class	RSFRC toughness class	Analysis type
SC1.2	01	400	CEM I 42.5R	C40/50	4d	MNL1
SC1.3	015	400	CEM I 42.5R	C40/50	4d	ML; MNL1; MNL2; SC
SC2	015	310	CEM I 42.5R	C20/25	3b	SC
SC3	015	368	CEM I 42.5R	C35/45	4c	SC
SC4	015	435	CEM I 42.5R	C50/60	5e	SC
SC5	015	368	CEM IV 32.5N	C30/37	3b	SC
SC6	015	368	CEM I 52.5R	C40/50	5e	SC

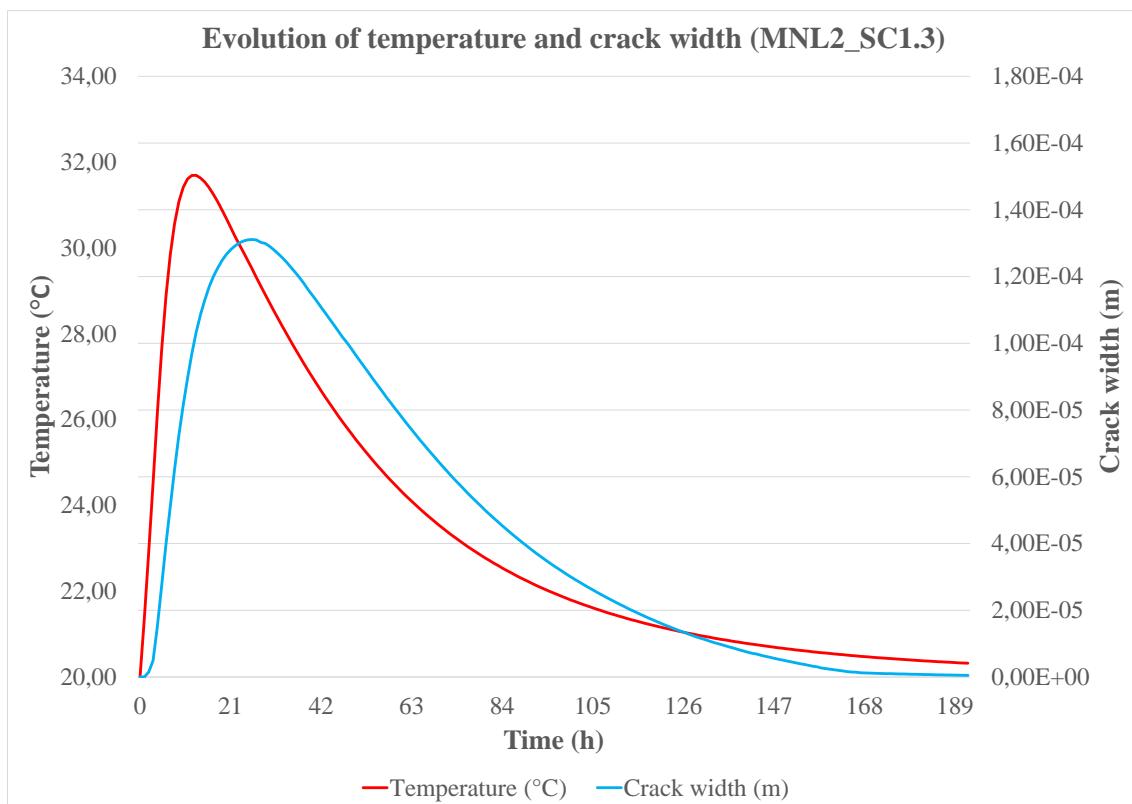
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Parametric analysis: MNL2_SC1.3 and SC1.3

MNL2_SC1.3 ($t = 20$ hours)

Obs. Point	Element	IP	Max. Normal Stress (MPa)	Time (h)
P3	21	3	1.79	20

Maximum Crack Opening							
Time (h)	Element	IP	Max. Temperature (°C)	Max. Normal Stress (MPa)	Max. Crack Normal Strain (%)	Crack Band Width (m)	Max. Crack width (m)
20	2198	3	31.69	0.09	2.75E-03	0.0477	1.31E-04

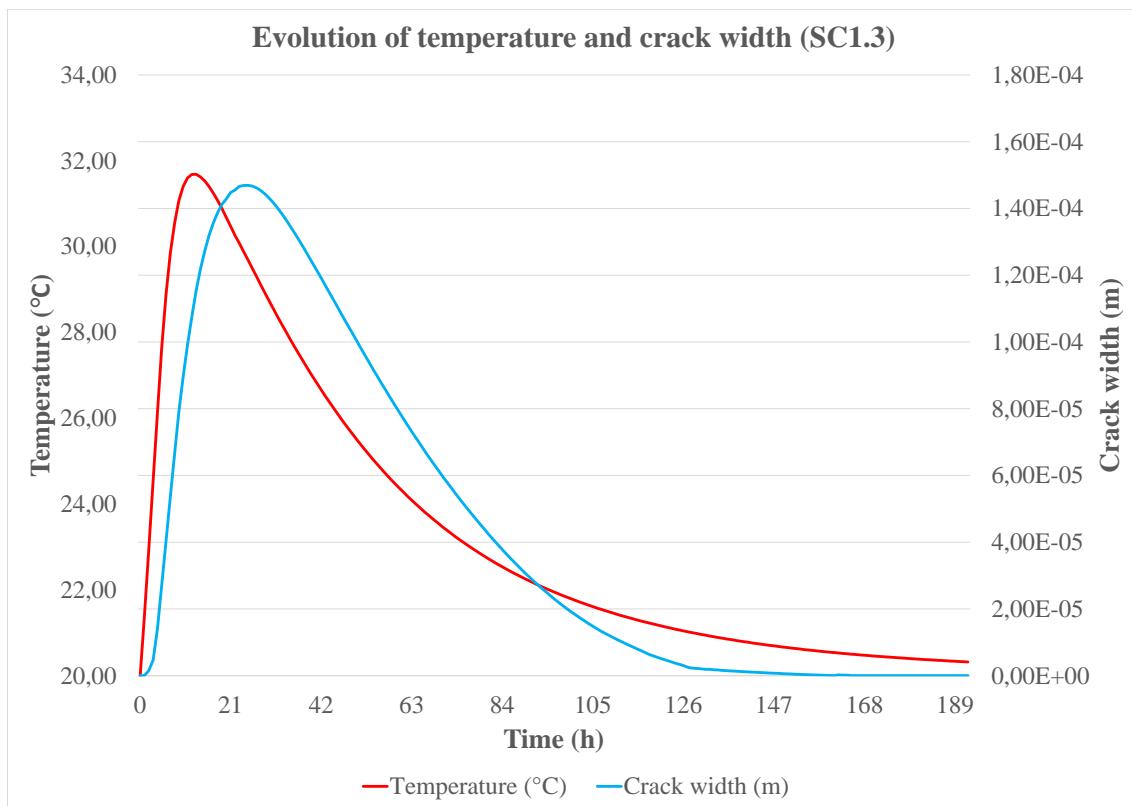


Parametric analysis: MNL2_SC1.3 and SC1.3

SC1.3 ($t = 19$ hours)

Obs. Point	Element	IP	Max. Normal Stress (MPa)	Time (h)
P3	29	4	1.79	19

Maximum Crack Opening							
Time (h)	Element	IP	Max. Temperature (°C)	Max. Normal Stress (MPa)	Max. Crack Normal Strain (%)	Crack Band Width (m)	Max. Crack Width (m)
19	176	4	31.69	0.08	3.04E-03	0.0484	1.47E-04

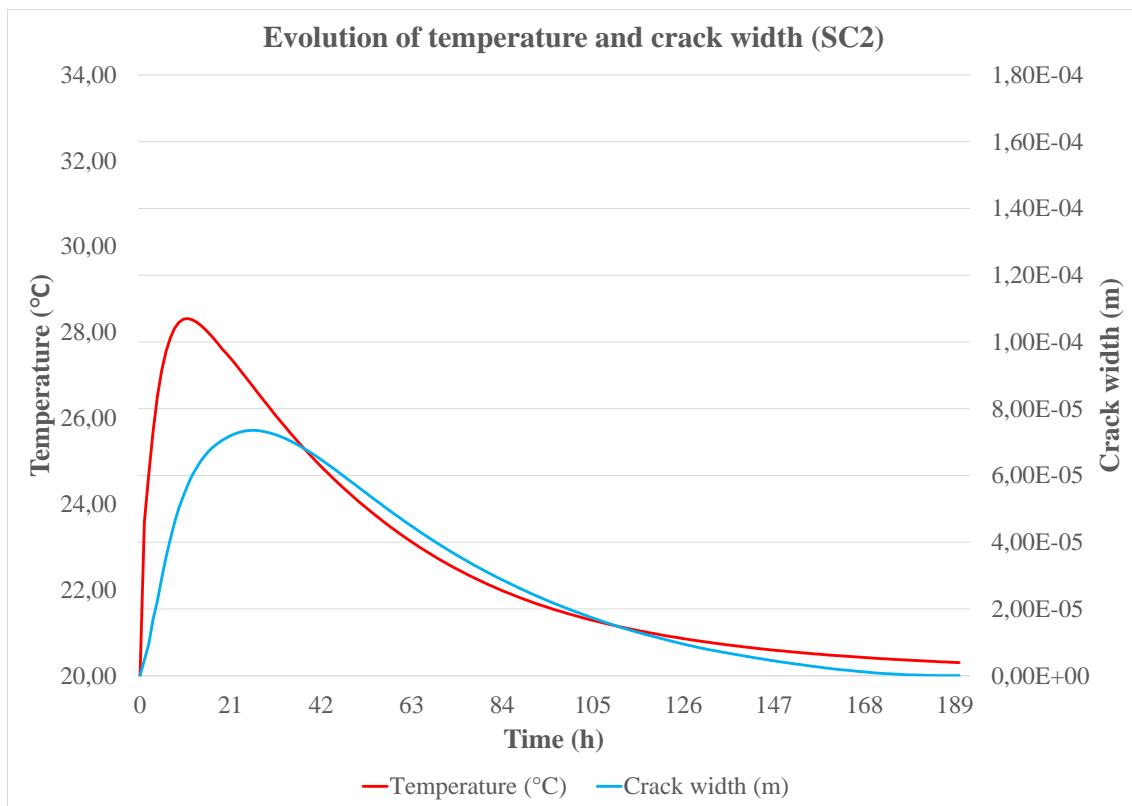


SC2

$t = 18$ hours

Obs. Point	Element	IP	Max. Normal Stress (MPa)	Time (h)
P5	326	2	0.75	18

Maximum Crack Opening							
Time (h)	Element	IP	Max. Temperature (°C)	Max. Normal Stress (MPa)	Max. Crack Normal Strain (%)	Crack Band Width (m)	Max. Crack Width (m)
18	2198	1	28.32	0.12	1.55E-03	0.0473	7.35E-05

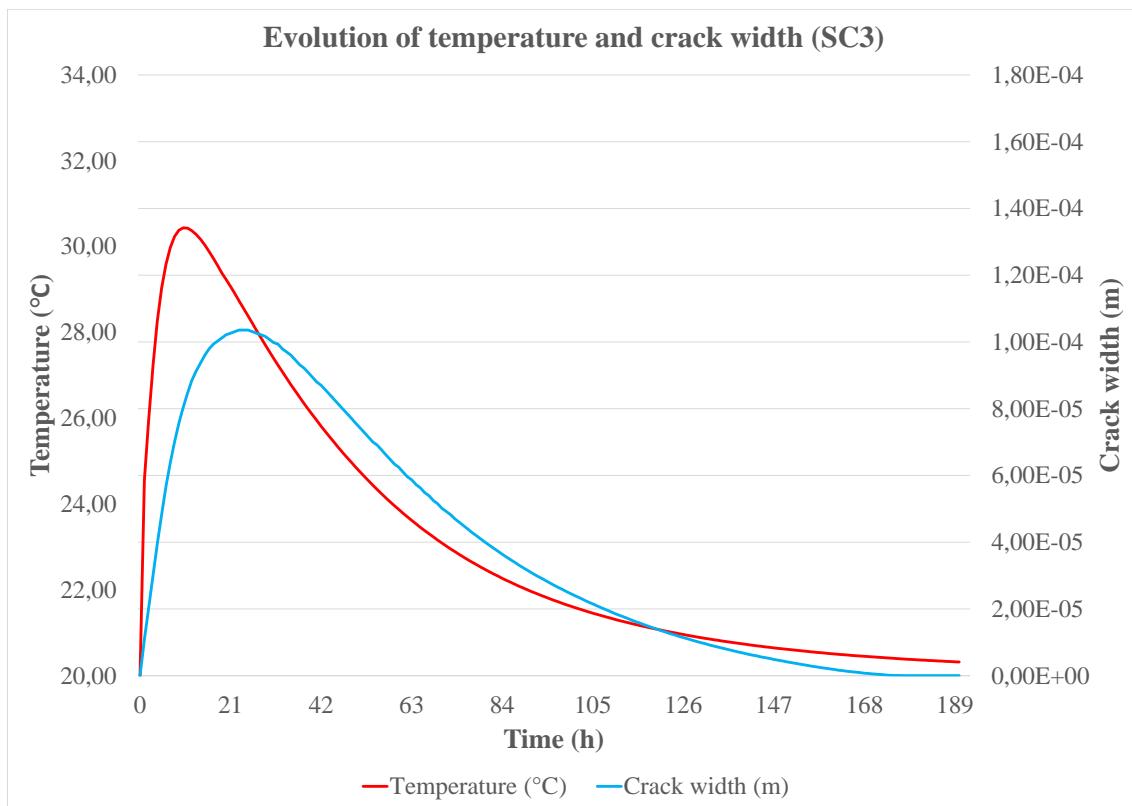


SC3

$t = 21$ hours

Obs. Point	Element	IP	Max. Normal Stress (MPa)	Time (h)
P5	669	2	1.40	21

Maximum Crack Opening							
Time (h)	Element	IP	Max. Temperature (°C)	Max. Normal Stress (MPa)	Max. Crack Normal Strain (%)	Crack Band Width (m)	Max. Crack Width (m)
21	2198	1	30.44	0.17	2.19E-03	0.0473	1.04E-04

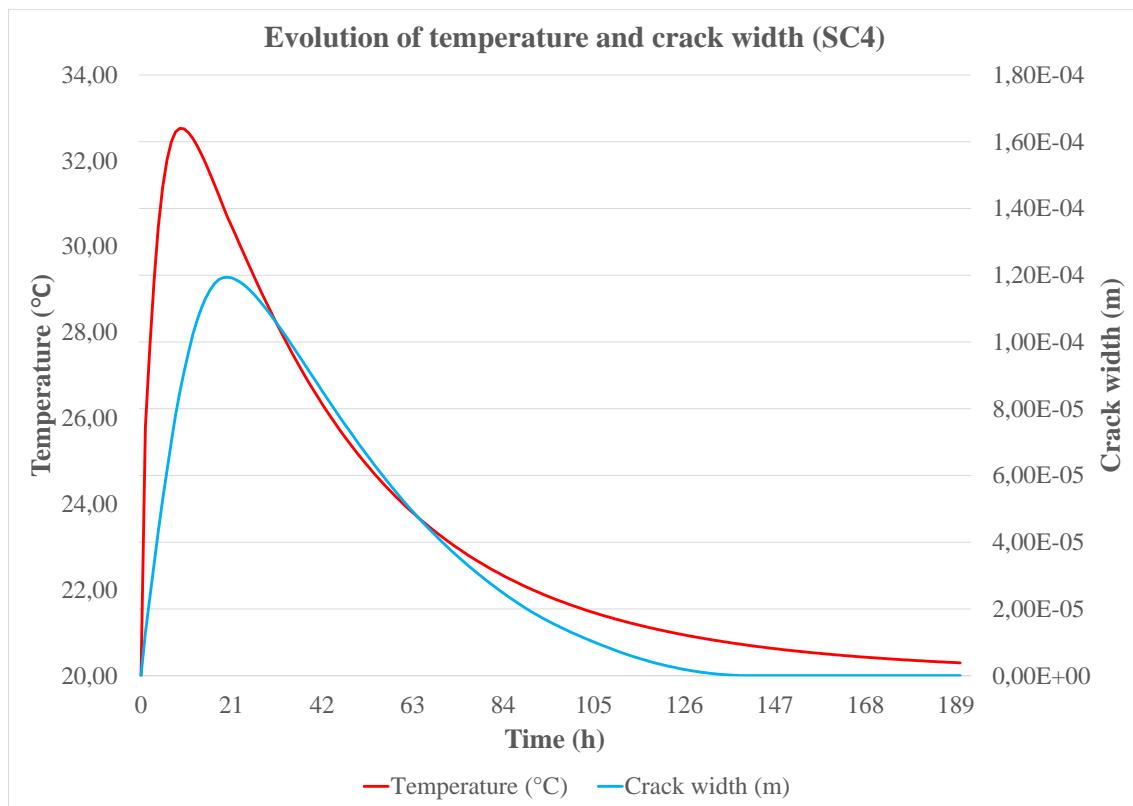


SC4

$t = 26$ hours

Obs. Point	Element	IP	Max. Normal Stress (MPa)	Time (h)
P5	716	5	1.64	26

Maximum Crack Opening							
Time (h)	Element	IP	Max. Temperature (°C)	Max. Normal Stress (MPa)	Max. Crack Normal Strain (%)	Crack Band Width (m)	Max. Crack Width (m)
26	2140	1	32.76	0.21	2.35E-03	0.0509	1.19E-04

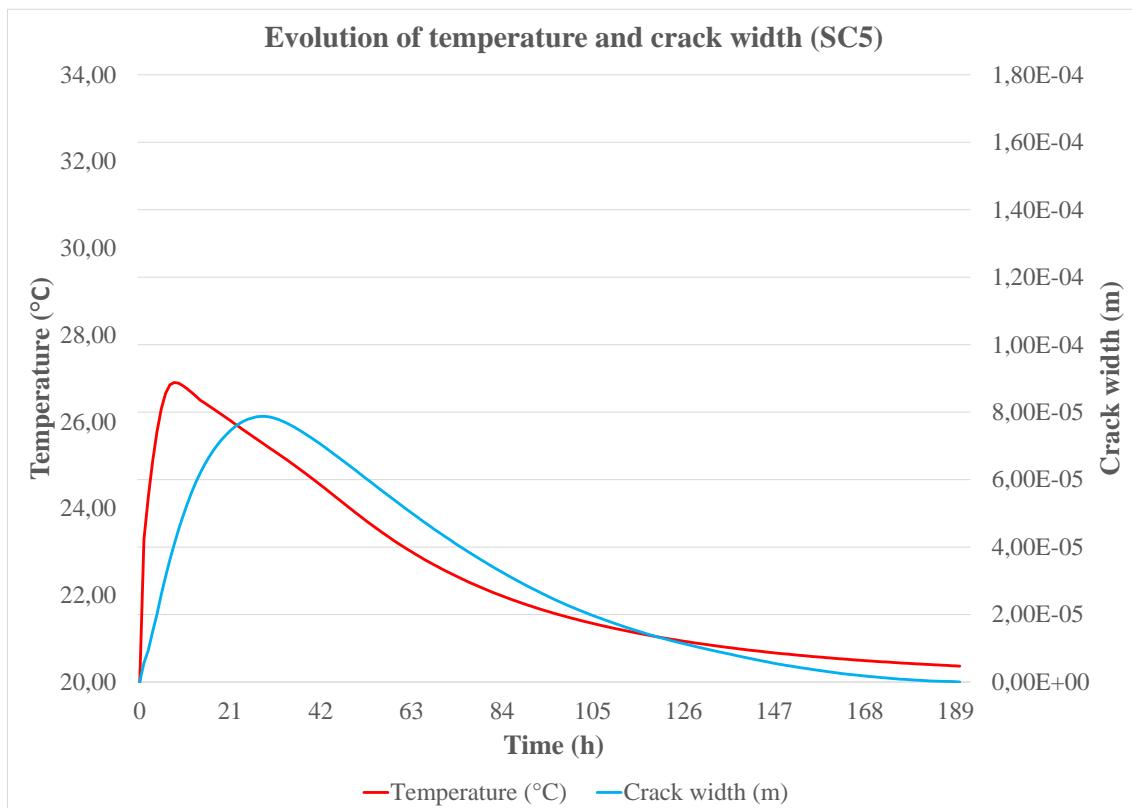


SC5

$t = 24$ hours

Obs. Point	Element	IP	Max. Normal Stress (MPa)	Time (h)
P1	47	3	0.89	24

Maximum Crack Opening							
Time (h)	Element	IP	Max. Temperature (°C)	Max. Normal Stress (MPa)	Max. Crack Normal Strain (%)	Crack Band Width (m)	Max. Crack Width (m)
24	2198	1	26.91	0.08	1.67E-03	0.0473	7.88E-05

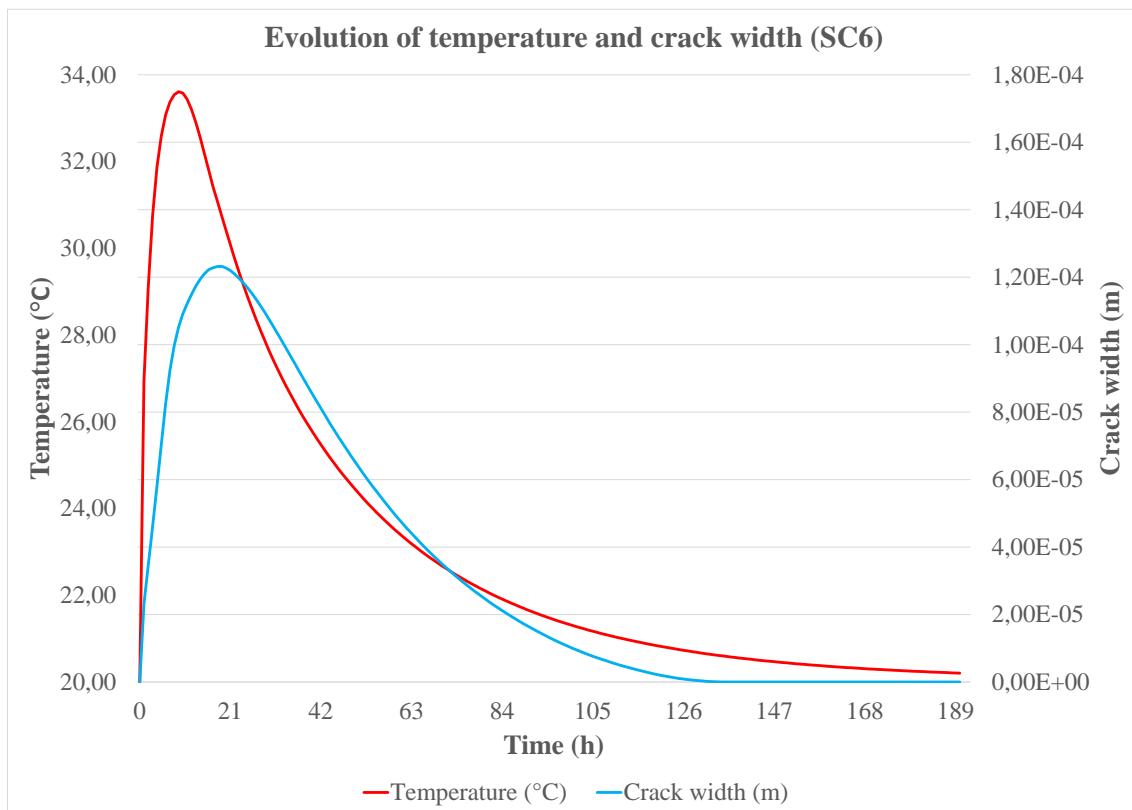


SC6

$t = 20$ hours

Obs. Point	Element	IP	Max. Normal Stress (MPa)	Time (h)
P5	326	2	1.51	20

Maximum Crack Opening							
Time (h)	Element	IP	Max. Temperature (°C)	Max. Normal Stress (MPa)	Max. Crack Normal Strain (%)	Crack Band Width (m)	Max. Crack Width (m)
20	1928	4	33.61	0.19	2.48E-03	0.0497	1.23E-04

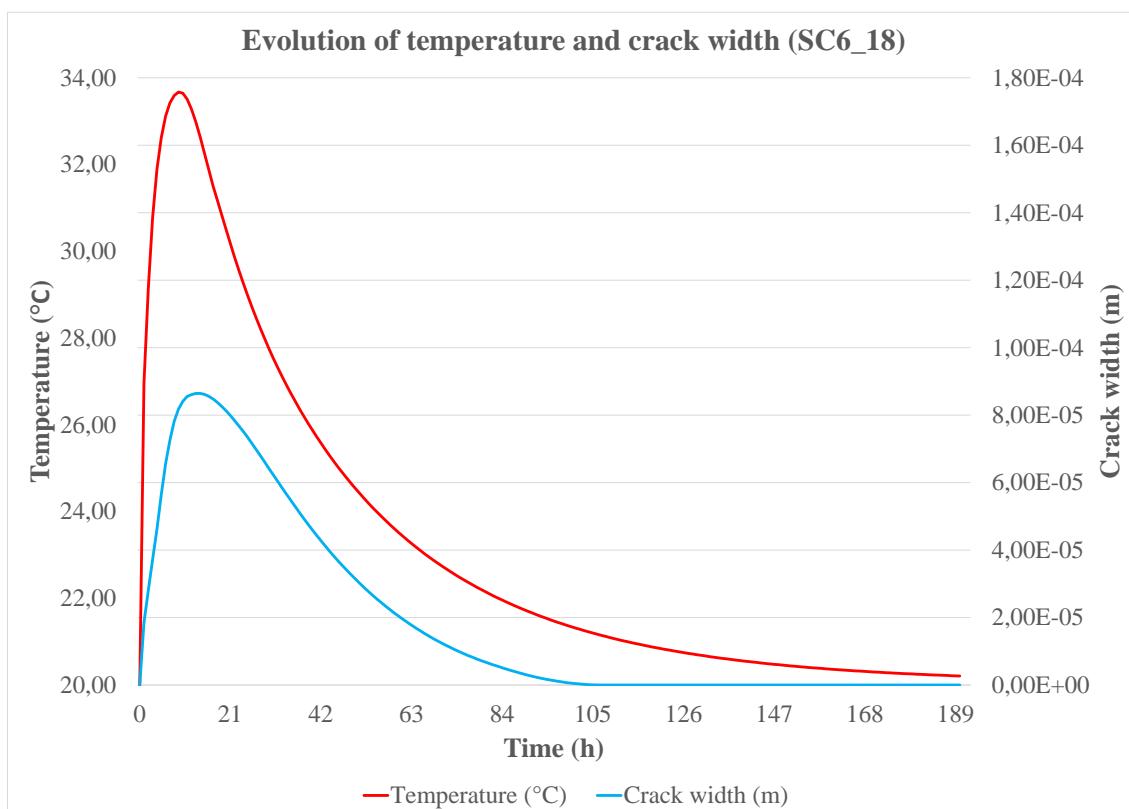


SC6_18

$t = 19$ hours

Obs. Point	Element	IP	Max. Normal Stress (MPa)	Time (h)
P5	717	5	1.49	19

Maximum Crack Opening							
Time (h)	Element	IP	Max. Temperature (°C)	Max. Normal Stress (MPa)	Max. Crack Normal Strain (%)	Crack Band Width (m)	Max. Crack Width (m)
19	2143	3	33.67	0.20	2.10E-03	0.0411	8.65E-05

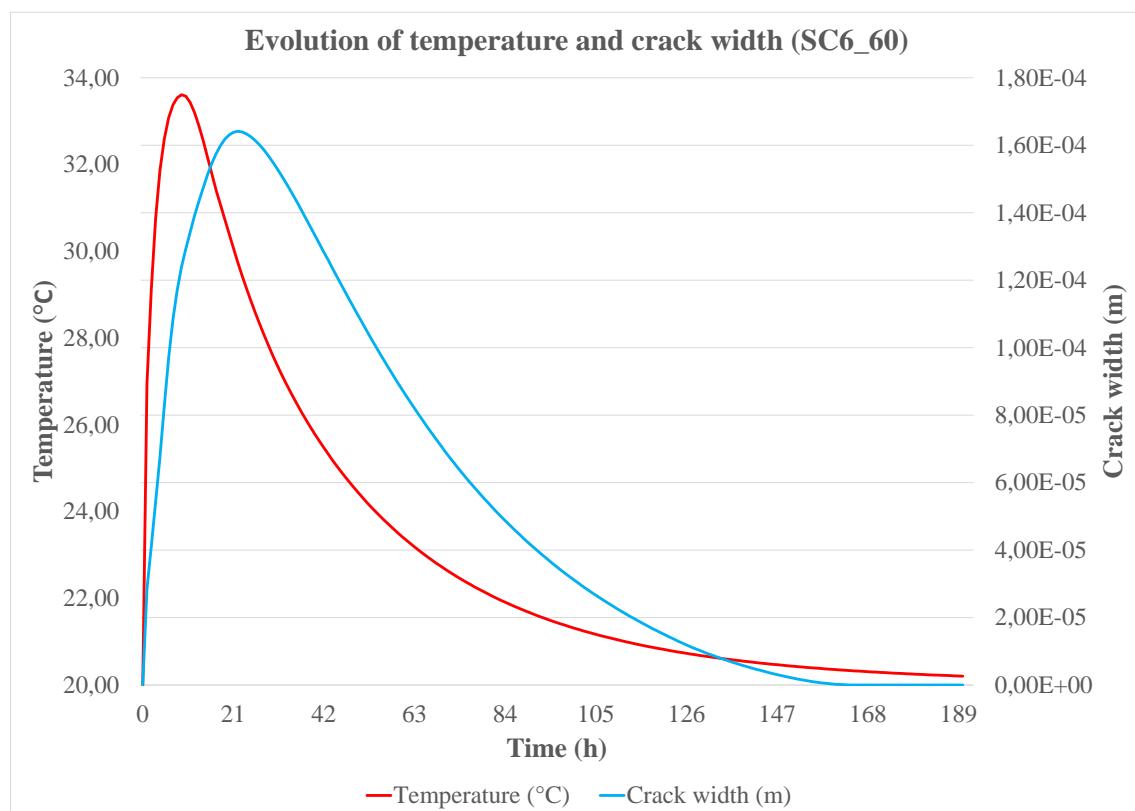


SC6_60

$t = 35$ hours

Obs. Point	Element	IP	Max. Normal Stress (MPa)	Time (h)
P5	717	6	1.99	35

Maximum Crack Opening							
Time (h)	Element	IP	Max. Temperature (°C)	Max. Normal Stress (MPa)	Max. Crack Normal Strain (%)	Crack Band Width (m)	Max. Crack Width (m)
35	2140	3	33.61	0.20	2.80E-03	0.0586	1.64E-04



SC6_plain

$t = 21$ hours

Obs. Point	Element	IP	Max. Normal Stress (MPa)	Time (h)
P5	2233	5	1.68	21

Maximum Crack Opening							
Time (h)	Element	IP	Max. Temperature (°C)	Max. Normal Stress (MPa)	Max. Crack Normal Strain (%)	Crack Band Width (m)	Max. Crack Width (m)
21	1928	4	33.61	0.18	3.05E-03	0.0497	1.52E-04

