# Slovak Society of Chemical Engineering Institute of Chemical and Environmental Engineering Slovak University of Technology in Bratislava

## **PROCEEDINGS**

 $33^{\mathrm{rd}}$  International Conference of Slovak Society of Chemical Engineering

Hotel Hutník Tatranské Matliare, Slovakia May 22 – 26, 2006

Editors: J. Markoš and V. Štefuca

ISBN 80-227-2409-2

#### Kinetic model evaluation of ethanol fermentation from lactose

M. Juraščík <sup>a</sup>, J. Klein <sup>b</sup>, J. Teixeira <sup>b</sup>, J. Markoš <sup>a\*</sup>

<sup>a</sup> Institute of Chemical and Environmental Engineering, Faculty of Chemical and Food Technology, Slovak University of Technology, Radlinského 9, 812 37, Bratislava, Slovakia;

<sup>b</sup> Centre of Biological Engineering, University of Minho, Campus de Gualtar, 4710-057, Braga, Portugal.

## Key words

ethanol fermentation of lactose, recombinant *Saccharomyces cerevisiae*, kinetic model, kinetic parameters estimation

This work presents a multi-route, nonstructural kinetic model for characterization of ethanol fermentation of lactose using a recombinant flocculent *Saccharomyces cerevisiae* strain expressing both the *LAC4* (coding for β-galactosidase) and *LAC12* (coding for lactose permease) genes of *Kluyveromyces lactis*. In this model, the values of different metabolic pathways are calculated applying a modified Monod equation rate in which the growth rate is proportional to the concentration of a key enzyme controlling the single metabolic pathway. In this study, three main metabolic routes for *S. cerevisiae* are considered: oxidation of lactose, reduction of lactose (producing ethanol) and oxidation of ethanol.

The main bioprocess variables determined experimentally were lactose, ethanol, biomass and dissolved oxygen concentrations. Parameters of the proposed kinetic model were established by fitting the experimental data obtained in a small lab-scale fermentor with the initial lactose concentrations ranging from 5 g dm<sup>-3</sup> to 50 g dm<sup>-3</sup>. A very good agreement between experimental data and simulated profiles of the main variables (lactose, ethanol, biomass and dissolved oxygen concentrations) was achieved.

The full text will appear in the journal of Biotechnology and Bioengineering (2006).

### **Acknowledgement**:

This work was supported by the Slovak Scientific Grant Agency, grant number VEGA 1/3579/06.

Tel: +421-2-5932 5259; fax: +421-7-5249 6743

e-mail address: jozef.markos@stuba.sk

<sup>\*</sup> Corresponding author: