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Presentations eBook

2nd WORKSHOP FOCUS ON MODELLING OF CEMENT-BASED MATERIALS AND STRUCTURES

Vienna, Austria, 19-20 September 2015



ESF provides the COST Office through a European Commission contract



COST is supported by the EU Framework Programme



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Editors: Mateusz Wyrzykowski, Farid Benboudjema, Miguel Azenha, Stéphanie Staquet, Dirk Schlicke

Assistance: Core Group of the COST Action TU1404

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COST (European Cooperation in Science and Technology) is a pan-European intergovernmental framework. Its mission is to enable break-through scientific and technological developments leading to new concepts and products and thereby contribute to strengthening Europe's research and innovation capacities.

It allows researchers, engineers and scholars to jointly develop their own ideas and take new initiatives across all fields of science and technology, while promoting multi- and interdisciplinary approaches. COST aims at fostering a better integration of less research intensive countries to the knowledge hubs of the European Research Area. The COST Association, an International not-for-profit Association under Belgian Law, integrates all management, governing and administrative functions necessary for the operation of the framework. The COST Association has currently 36 Member Countries. www.cost.eu

Acknowledgement

This eBook is based on work from COST Action TU 1404, supported by COST.



About COST ACTION TU1404

Cement-based materials (CBM) are the foremost construction materials worldwide. Therefore, there are widely accepted standards for their structural applications. However, for service life designs, current approaches largely depend on CBM strength class and restrictions on CBM constituents.

Consequently, the service life behaviour of CBM structures is still analyzed with insufficiently rigorous approaches that are based on outdated scientific knowledge, particularly regarding the cumulative behaviour since early ages. This results in partial client satisfaction at the completion stage, increased maintenance/repair costs from early ages, and reduced service life of structures, with consequential economic/sustainability impacts.

Despite significant research advances that have been achieved in the last decade in testing and simulation of CBM and thereby predicting their service life performance, there have been no generalized European-funded Actions to assure their incorporation in standards available to designers/contractors.

The main purpose of COST TU1404 Action is to bring together relevant stakeholders (experimental and numerical researchers, standardization offices, manufacturers, designers, contractors, owners and authorities) in order to accelerate knowledge transfer in the form of new guidelines/recommendations, introduce new products and technologies to the market, and promote international and inter-speciality exchange of new information, creating avenues for new developments.



About the 2nd Workshop of COST ACTION TU1404

The 2nd workshop had several objectives related to Work Group 2 (Modelling of Cement-based Materials and Structures) of the Action:

- to promote scientific discussion on the modelling activities, models development, etc. between the members of the Action as well as with the invited external participants;
- to integrate the modelling community within the Action;
- to discuss further developments leading to recommendations/guidelines in collaboration with WG3;
- to share ideas and extend the contents of the simple benchmarking campaign;
- to discuss and define a draft of benchmarking activities related to the experimental results of WG1;
- to discuss and define benchmarking activities related to case studies.

In addition to the scientific activities, the 2nd MC meeting of the Action took place during the workshop (20 September 2015).

Place and dates of the workshop:

Vienna University of Technology (TU Wien), Vienna, Austria, 19-20 September 2015. **Number of participants:** 77 participants representing 27 countries **Webpage of the workshop:** <u>http://www.tu1404.eu/september-2015-vienna</u>



About the 2nd Workshop of COST ACTION TU1404



Photos: Farid Benboudjema, © COST Action TU1404



COST ACTION TU1404

Contacts

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Chair of the Action: Miguel Azenha

miguel.azenha@civil.uminho.pt

Vice Chair of the Action: Stéphanie Staquet

sstaquet@ulb.ac.be



PRESENTATIONS



List of presentations (1)

Authors and title			
Opening session: Mateusz Wyrzykowski, Bernhard Pichler, Miguel Azenha, Stéphanie Staquet			
Session GP2b – Multiscale modelling, Chair: Bernhard Pichler, Cyrille Dunant			
Bernhard Pichler, TU Vienna (bernhard.pichler@tuwien.ac.at): "Multiscale continuum micromechanics: application to cementitious materials"	PAGE 22		
Cyrille Dunant, EPFL (cyrille.dunant@epfl.ch): "Combined experimental and numerical measure of an empirical homogenization scheme appropriate for C-S-H at the very early age"			
Jörg Unger, BAM (joerg.unger@bam.de): "Multiscale modeling of concrete - from mesoscale to macroscale"			
Session GP2a – Microstructural modelling, Chair: Ye Guang			
Ye Guang, TU Delft (g.ye@tudelft.nl): "Micro-scale modelling of cement hydration and properties evolution"	PAGE 98		
Vit Smilauer, Czech TU in Prague (smilauer@cml.fsv.cvut.cz): "Multiphysics modelling of concrete hardening and durability"			
Frédéric Grondin, Centrale Nantes (frederic.grondin@ec-nantes.fr): "Micromechanical studies of delayed deformations and damage of concrete"			
Session GP2c – Macroscopic modelling, Chair: Dariusz Gawin, Matthieu Briffaut			
Dariusz Gawin, TU Lodz (dariusz.gawin@p.lodz.pl) et al.: "Macroscopic model for FE analysis of concrete early age phenomena – multi- phase, poromechanical approach"			
Matthieu Briffaut, UJF Grenoble (matthieu.briffaut@3sr-grenoble.fr): "Modeling thermal behavior in massive concrete structures"	PAGE 219		
Rui Faria, U Porto (rfaria@fe.up.pt) and Miguel Azenha, U Minho: "Thermo-Mechanical Behaviour of Concrete Structures: Material Characterization, In-situ Monitoring and Numerical Simulation"			
Mateusz Wyrzykowski, Empa (mateusz.wyrzykowski@empa.ch) et al.: "Modeling deformations of high-performance concrete with internal curing: from meso- to macro-level simulations"			



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Fernando Lopez Caballero, ECP (fernando.lopez-caballero@ecp.fr): "Probabilistic numerical modelling: application to a RCC dam at early- age"	PAGE 297
Session GP2e –Benchmarking calculations, Chair: Laurie Buffo-Lacarriere, Agnieszka Knoppik-Wróbel	
Laurie Buffo-Lacarriere, INSA-UPS Toulouse (buffo-lacarriere@insa-toulouse.fr): "Objectives and plan of the Group Priority GP2e – Benchmarking calculations"	PAGE 317
Benoit Masson et al., EDF (benoit.masson@edf.fr): "Overview of the Vercors project"	PAGE 336
Miguel Azenha et al., Univ Minho (miguel.azenha@civil.uminho.pt): "Experience of the team of FEUP/UMinho in the Concrack benchmarking program"	
Dirk Schlicke, TU Graz (dirk.schlicke@tugraz.at): "Lessons learned from in-situ measurements in hardening concrete members"	PAGE 372
Session Durability – Chair: Farid Benboudjema	
Max A.N. Hendriks, NTNU (max.hendriks@ntnu.no) and R. Esposito, TU Delft: "Mechanical modeling of Alkali-Silica Reaction in concrete"	PAGE 387
Francesco Pesavento, U Padua (francesco.pesavento@dicea.unipd.it): "Modeling of concrete durability with poromechanical approach"	PAGE 407
Ouali Amiri, U Nantes (ouali.amiri@univ-nantes.fr): "Modeling of multi-species diffusion and effect of electrical double layer"	PAGE 444
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Stéphanie Staquet, Dirk Schlicke, TU Graz (dirk.schlicke@tugraz.at), Emmanuel Rozière, Centrale Nantes (emmanuel.roziere@ec-nantes.fr) et al.: "Status of the RRT+: design and initial phases"	PAGE 505	
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Opening Session

2nd COST TU1404 Meeting – Vienna, September 19-20, 2015

Members of COST TU1404

- 29 COST Countries
- 1 NNC Ukraine (Algeria also coming in)
- 1 IPC Australia (Japan also coming in)
- 226 individual members
- 42% are Early Stage Researchers
- Gender balance: 75% Male; 25% Female





COST ACTION TU1404



What a year! :)

• Ljubljana, Slovenia, April 2015



57 participants

Vienna, Austria, September 2015



78 participants



COST ACTION TU1404



What a year! :)



TOWARDS THE NEXT GENERATION OF STANDARDS FOR SERVICE LIFE OF CEMENT-BASED MATERIALS AND STRUCTURES



Extended Round Robin Testing programme for TU1404

INSTRUCTIONS FOR PARTICIPATION v1.0

28th May 2015

CCOSE





Materials on the way!

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What a year! :)

Total of 6 STSM's





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Leaflet of TU1404

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TOWARDS THE NEXT GENERATION OF STANDARDS FOR SERVICE LIFE OF CEMENT-BASED MATERIALS AND STRUCTURES

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MOTIVATION AND OBJECTIVES

Cement-based materials (CBM) are the foremest construction materials worldwide. Therefore, there are widely accepted standards for their structural applications. However, for service life designs current approaches largely depend on CBM strength class and restrictions on CBM constituents. Consequently, the service life behaviour of CBM structures is still analysed with insufficiently rigorous approaches that are based on outdated scientific knowledge, particularly regarding the cumulative behaviour since early ages.

This results in partial client satisfaction at the completion stage, increased maintenance/repair costs from early ages, and reduced service life of structures, with corsequential economic/sus-Case informant grago, and in reductions mental real on an unclease, which consequential economic sec-tionability impacts. Displays adjustment and advances that have been achieved in the task decade in sesting and simulation of CBM and thereby predicting their service allo performance, there have been no generalized European-Indied Actions to assume their interceptration in standards available to designers/contractors.

Therefore, the main purpose of this Action is to bring together relevant stakeholders (experimental and numerical researchers, standardization offices, manufacturers, designers, contractors, owners and authorities) in order to accelerate knowledge transfer in the form of new guidelines/recommendations introduce new products and technologies to the market and promote international and Inter-speciality exchange of new information, creating avenues for new developments.



NETWORKING TOOLS IN THE SCOPE OF COST ACTIONS

Short term scientific missions (STSM's), Training schools, Meetings, Workshops, Conferences and Dissemination activities. See more details about these tools in http://www.cost.eu/COST_Actions/ networking. To join the action and become eligible to benefit from the networking tools, please check at www.tu1686.eu.

GENERAL LEADERSHIP

Chair: Miguel Azehna, University of Minho, Portugal Vice-Chair: Stephanie Staquet, ULB Bruxelles, Belgium General Secretary: Dirk Schlicke, Graz University Of Technology, Austria

WG1 TESTING OF CEMENT-BASED MATERIALS AND RRT+

Grega Tritnk, Igmat, Slovenia Marijana Serdar, University of Zagreb, Croatia Sreejith Nanukuttan, Queen's University Belfast, United Kingdom

Workgroup 1 deals with experimental testing of properties of cement based materials including eco concrete mixtures. The Extended Round Robin Testing Programme, also called RRT+ involves the sharing of raw matrixes for concrete, motar and content passe. More than 40 tens of coment and aggregates are disseminated among the participants in a common experimental program of unprecedented dimensions in the scope of comtent-based materials.

WG2 MODELLING AND BENCHMARKING

Mateusz Wyrzykowski, Empa Switzerland and Lodz University of Technology, Poland Farid Benboudjema, ENS Cachan, France

Workgroup 2 deals with modelling of cement based materials and reinforced concrete structures including service life-related aspects. The final objective is to integrate the conclusions to create a set of general instructions to be used in designing software. International benchmarking efforts are being made as to exchange knowledge and inter-comparison of modelling capabilities at different scales (from cement paste to structural level).

WG3

RECOMMENDATIONS AND PRODUCTS

François Toutlemonde, Ifsttar, France Terje Kanstad, NTNU Trondheim, Norway

Proposals for comprehensive and upgraded test standards and development of associated devices constitute a first objective of Workgroup 3. This group will propose a methodology compatible with the Eurocode standard format to address thermo-hydro-mechanical coupled effects in service ability design. They will focus on identified shortages of present reference documents and on mature developments of tests, products and methods, to contribute to standards and guidelines improvement in the field of service-life design.

















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Video of TU1404



Watch the video online



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Multiscale continuum micromechanics: application to cementitious materials

Bernhard Pichler, Christian Hellmich

Vienna University of Technology (TU Wien) Institute for Mechanics of Materials and Structures

Outline:

- Fundamental aspects
 - > Why multiscale modeling?
 - Modeling philosophy in continuum micromechanics
- Application to cementitious materials
 - Elasticity homogenization
 - Strength homogenization
 - Creep homogenization
- Conclusions
- References

Why multiscale analysis?

Simple physical laws at microscale translate into complex macroscopic behavior due to nontrivial microstructural interaction

Modeling philosophy in continuum micromechanics:

Introduce as few material constants at microscale as possible
 Upscale to material scale ("homogenization")
 Identify microscopic material constants from experimental set A

- All material constants are quantified
- No fitting parameters !

Check predictive capabilities by comparing model predictions with results from independent experiment set B

Multiscale modeling: continuum micromechanics Material phases in scale-separated hierarchical organization



Chatterji and Jeffrey, Nature, 209, 1966

http://www.fhwa.dot.gov

http://www.fhwa.dot.gov

Key properties of material phases

Volume fractions (dosages) Characteristic shape

3 O =

Mechanical properties Interaction Institute for Mechanics of Materials and Structures Vienna University of Technology

Continuum micromechanics is based on Eshelby-Law problems

= non-trivial three-dimensional strain concentration problem

infinite boundary $\xi(\underline{x}) = \mathbf{E}_0 \cdot \underline{x}$ infinite 3D matrix: stiffness: \mathbb{C}_0 ellipsoidal (3D) inclusion: stiffness: \mathbb{C}_p

Uniform remote loading concentrates into uniform strain in inclusion

$$oldsymbol{arepsilon}_p = \left[\mathbb{I} + \mathbb{P}_p : (\mathbb{C}_p - \mathbb{C}_0)
ight]^{-1} : \mathbf{E}_0$$

Eshelby, Proc.R.Soc.Lond.A. 241, 367-396,1957 Laws, Journal of Elasticity, 7(1), 91-97, 1977

use for heterogeneous materials

Loading of infinite matrix is related to loading of RVE (via strain average rule)

Stiffness of infinite matrix is related to stiffness of RVE (according to type of interaction)

Zaoui, Lecture Notes, Ecole Polytechnique, 1997

Zaoui, J.Eng.Mach (ASCE) 128(8), 808-816, 2002

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Estimate of homogenized stiffness

$$\mathbb{C}^{hom} = \sum_{p} f_p \mathbb{C}_p \colon \left[\mathbb{I} + \mathbb{P}_p^0 \colon (\mathbb{C}_p - \mathbb{C}_0) \right]^{-1} \colon \left\{ \sum_{q} f_q \mathbb{I} + \mathbb{P}_q^0 \quad (\mathbb{C}_q - \mathbb{C}_0) \right]^{-1} \right\}^{-1}$$

Zaoui, Lecture Notes, Ecole Polytechnique, 1997

Zaoui, J.Eng.Mach (ASCE) 128(8), 808-816, 2002

... accounts for ...

Powers, Brownyard, Res.Lab.Port.Cem.Ass.Bull, 22 101-992, 1948 Acker et al. in Concrete at Early Ages, ACI, 33-48, 1986



Phase volume fractions depend on composition and maturity

Powers, Brownyard, Res.Lab.Port.Cem.Ass.Bull, 22 101-992, 1948 Acker et al. in Concrete at Early Ages, ACI, 33-48, 1986

 $C \epsilon$







$$\begin{split} \tilde{f}_{hyd} &= \frac{f_{hyd}}{1 - f_{clin}} = \frac{43.15\,\xi}{20\,\xi + 63\,(w/c)} \\ \tilde{f}_{H_2O} &= \frac{f_{H_2O}}{1 - f_{clin}} = \frac{63\,(w/c) - 26.46\,\xi}{20\,\xi + 63\,(w/c)} \\ \tilde{f}_{air} &= \frac{f_{air}}{1 - f_{clin}} = \frac{3.31\,\xi}{20\,\xi + 63\,(w/c)} \\ f_{clin} &= \frac{20\,(1 - \xi)}{20 + 63\,(w/c)} \qquad f_{hf} = \frac{20\,\xi + 63\,(w/c)}{20 + 63\,(w/c)} \\ \bar{f}_{san} &= \frac{\frac{s/c}{\rho_{san}}}{\frac{1}{\rho_{clin}} + \frac{w/c}{\rho_{H_2O}} + \frac{s/c}{\rho_{san}}} \qquad \bar{f}_{cp} = 1 - \bar{f}_{san} \end{split}$$

Isotropic phase elasticity constants

3

	bulk modulus	shear modulus
Phase	$k [{ m GPa}]$	$\mu ~[{ m GPa}]$
Clinker	$k_{clin} = 116.7$	$\mu_{clin} = 53.8$
Water	$k_{H_2O} = 0.0$	$\mu_{H_2O} = 0.0$
Hydration products	$k_{hyd} = 18.7$	$\mu_{hyd} = 11.8$
Air	$k_{air} = 0.0$	$\mu_{air} = 0.0$
Quartz (sand)	$k_{san} = 37.8$	$\mu_{san} = 44.3$

Acker, Proc.CONCREEP@MIT, 15-26, 2001 Bernard et al. CCR 33 (9) 1293-1309, 2003 Ulm et al. Mat. Struc. 37(1), 43-58, 2004 Pichler and Hellmich CCR 41 (5) 467-476, 2011

$$\mathbb{C}_p = 3k_p \mathbb{J} + 2\mu_p \mathbb{K}$$

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Liquid phases in drained conditions

Multiscale modeling of strength of cementitious materials

- Cementitious materials are intact, if deviatoric stress peaks in hydrates < hydrate strength
- Microscopic hydrate failure = macroscopic material strength

Scale transition to stress peaks: via 2nd order stress averages

Identification of hydrate strength

Nanoindentation testing on low-density C-S-H:

- cohesion c = 50 MPa
- angle of internal friction $\varphi = 12^{\circ}$

This implies:

- Unaxial compressive strength of hydrates $f_{cu,hvd}$ = 123.5 MPa
- von Mises-type deviatoric strength $\sigma_{hud.crit}^{dev}$ = 71.3 MPa

Pichler Hellmich Eberhardsteiner et al. Concreep, (2013)

Sarris and Constantinides, CCC (2013)

macroscopic stress

Constantinides and Ulm, MIT Report (2006)

 $\overline{\overline{\sigma_{hyd,\varphi,\vartheta}^{dev}}} = \sqrt{\frac{-\mu_{hyd}}{\varphi_{hyd,\varphi,\vartheta}}} \Sigma : \frac{\partial [\mathbb{C}^{nom}]^{-1}}{\partial \mu_{\varphi,\vartheta}} : \Sigma$

$\max_{\varphi,\vartheta}\overline{\sigma^{dev}_{hyd,\varphi,\vartheta}}$

Model validation

3

Pichler Hellmich Eberhardsteiner et al., Concreep, (2013)



Model validation: continued

3 🔾



Institute for Mechanics of Materials and Structures Vienna University of Technology

Multiscale modeling of creep of cementitious materials

Hydrates: only creeping component of cementitious materials. Hydrates exhibit deviatoric creep, modeled by Burger's model

Acker, P, Concreep6, 15-25, 2001 Bernard, Ulm, Germaine, CCR, 33(8), 1127-1136. 2003



COST TU 1404, WG2 Workshop, Vienna, September 19-20, 2015 B. Pichler - TU Wien 12 / 18

Nanostructure of C-S-H: Parallel interfaces filled by adsorbed water



$$\underline{\underline{E}} = E_{xz} \left(\underline{e}_x \otimes \underline{e}_z + \underline{e}_z \otimes \underline{e}_x \right)$$

[Shahidi Pichler Hellmich, Eur J Mech A/Sol, 2014]

Shear traction proportional

to rate of dislocations: $T = \eta^{int} \llbracket \dot{\xi} \rrbracket$

Institute for Mechanics of Materials and Structures Vienna University of Technology

Scale transitions in matrix-interface composite:

Concentration-influence relations

 $\llbracket\underline{\xi}\rrbracket = \underline{\underline{A}} : \underline{\underline{E}} + \underline{\underline{D}} \cdot \underline{\underline{T}}$

Macroscopic state equations

$$\underline{\underline{\Sigma}} = \underline{\underline{\underline{C}}}_{hom} : \underline{\underline{\underline{E}}} + \underline{\underline{\underline{B}}} \cdot \underline{\underline{T}}$$

solid phase $T = \eta^{int} \llbracket \xi \rrbracket$ interface phase $E = \underline{E} \cdot \underline{x}$ | >> 2a

Behavior of matrix-interface composite described by differential equation in macrostress and macrostrain

$$\dot{\Sigma}_{xz} \frac{1}{\mu_s} + \Sigma_{xz} \frac{\pi \left[3\left(2 - \nu_s\right) + 16\,d\left(1 - \nu_s\right)\right]}{8\,a\,\eta^{int}\left(1 - \nu_s\right)} = 2\,\dot{E}_{xz} + 2\,E_{xz}\,\frac{3\left(2 - \nu_s\right)\pi\,\mu_s}{8\left(1 - \nu_s\right)a\,\eta^{int}}$$

[Shahidi Pichler Hellmich, J Eng Mech (ASCE), In Print.]

Kelvin-Voigt-type Standard Linear Solid Model: [Shahidi Pichler Hellmich, J Eng

 $\begin{array}{c} \mu_{1} & \text{Mech (ASCE), In Print]} \\ \hline \\ \mu_{e} & \mu_{e} & \hline \\ \eta_{1} & \mu_{e} & \hline \\ \eta_{1} & \mu_{e} & \hline \\ \eta_{1} & \mu_{e} & \mu_{1} & \mu_{1} & \mu_{e} \\ \hline \\ \frac{\dot{\tau}}{\mu_{e}} + \tau \frac{\mu_{1}}{\eta_{1}} \left(\frac{1}{\mu_{1}} + \frac{1}{\mu_{e}}\right) = \dot{\gamma} + \frac{\mu_{1}}{\eta_{1}} \gamma \end{array}$

Behavior of rheological model similar to behavior of matrixinterface composite.

Identify links by comparing coefficients:

$$\tau = \Sigma_{xz} \qquad \mu_e = \mu_s \\ \gamma = 2 E_{xz} \qquad \mu_1 = \mu_s \frac{3(2 - \nu_s)}{16 d (1 - \nu_s)} \qquad \eta_1 = \frac{a \eta^{int}}{2 \pi d}$$
Conclusions:

- Continuum micromechanics = powerful tool for homogenization of (hydrating) cementitious materials
- Straightforward extension towards consideration of eigenstresses and/or eigenstrains is based on phase pair influence tensors
 Pichler, Hellmich, J Eng Mech (2010)
- Future outlook: explain creep of cementitious materials by means of shear dislocations of microscopic viscous interfaces

Shahidi et al., Eur J Mech A/Sol (2014) Shahidi et al. J Eng Mech (2015)

Many thanks for your attention

Literature

Multiscale modeling of shotcrete in the framework of NATM safety analysis:

•Hellmich, Mang (2005) Shotcrete elasticity revisited in the framework of continuum micromechanics: from submicron to meter level. Journal for Materials in Civil Engineerig (ASCE) 17(3):246–256.

•Pichler, Scheiner, Hellmich (2008) From micron-sized needle-shaped hydrates to meter-sized shotcrete tunnel shells: Micromechanical upscaling of stiffness and strength of hydrating shotcrete. Acta Geotechnica, 3(4), 273-294.

•Scheiner, Hellmich, C. (2009) Continuum microviscoelasticity model for aging basic creep of early-age concrete. Journal of Engineering Mechanics (ASCE), 135(4), 307–323.

•Ullah, Pichler, Scheiner, Hellmich (2012), Influence of shotcrete composition on load level estimation in NATM tunnel shells: micromechanics-based sensitivity analyses. International Journal for Numerical and Analytical Methods in Geomechanics, 36(9), 1151-1180.

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Explanation of macroscopic creep of interfaced materials by slip of viscous microscopic interfaces:

- Shahidi, Pichler, Hellmich (2014): *Viscous Interfaces as Source for Material Creep*: A Continuum Micromechanics Approach. European Journal of Mechanics A/Solids, 45, 41 58.
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- Shahidi, Pichler, Hellmich (2015): Interfacial Micromechanics Assessment of Classical Rheological Models I: Single Interface Size and Viscosity; *II: Multiple Interface Sizes and Viscosities*. Journal of Engineering Mechanics. In print.
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Extension of homogenization towards consideration of eigenstrains and/or eigenstresses:

• Pichler, Hellmich (2010) Estimation of Influence Tensors for Eigenstressed Multiphase Elastic Media with Non-Aligned Inclusion Phases of Arbitrary Ellipsoidal Shape. Journal of Engineering Mechanics, 136, 1043 - 1053.



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Experimental C-S-H homogenisation scheme

Cyrille Dunant - EPFL, Switzerland José Granja - Universidade do Minho, Portugal

Outline

The State of the Art

Experiments

Mic and AMIE Modelling

Results and Conclusions

The State of the Art

The State of the Art



C-S-H properties – Experimentally

- On mature paste
- On artificial C-S-H
- Need deconvolution
- Back-calculation from homogenisation



C-S-H properties — Analytically

- Assume shape
- Assume values from experiment
- Get possible evolution form early age
- Sealed vs drained? Shape?
- valid for $\alpha < 0.5$



- 1. Pichler et al, Acta Mechanica, 2009
- 2. Sanahuja et al., Cem Conc Res, 2006

C-S-H properties — Analytically

- Assume shape
- Assume values from experiment
- Get possible evolution form early age
- Sealed vs drained? Shape?
- valid for $\alpha < 0.5$



- 1. Pichler et al, Acta Mechanica, 2009
- 2. Sanahuja et al., Cem Conc Res, 2006

Requirement for an analytical scheme

- Shape must be known
 - in this case, needles and foils, and things in between
- Porosity should be known
 - Also the shape of the pores
- Bounds are assumed to be perfect
- Everything should be isotropic

Requirement for an analytical scheme

- Shape must be known
 - in this case, needles and foils, and things in between
- Porosity should be known
 - Also the shape of the pores
- Bounds are assumed to be perfect
- Everything should be isotropic

All assumption violated

- Needles and foils and things in between
- Which C-S-H?
- Shape of the pores?

Problems and Objectives

- An analytical scheme is required
- It should relate C-S-H properties to C-S-H porosity
- Experimental values required

Method

- EMM-ARM for paste properties
- ¹H NMR for porosity
- $\mu \mathrm{ic}$ for the microstructure, AMIE for FE calculations



Experiments

Experiments



EMM-ARM

- E-Modulus Measurement through Ambient Response Method
- Fourier analysis (1822) and beam theory (ca. 1750)
- Modern sensors...
- Single unknown is the modulus of the paste



EMM-ARM

- E-Modulus Measurement through Ambient Response Method
- Fourier analysis (1822) and beam theory (ca. 1750)
- Modern sensors...
- Single unknown is the modulus of the paste



1. Azhenda et al. Cem Conc Res 2012

Results on white cement

- Complements calorimetry/NMR
- Changes in $\frac{dE}{dt}$ reflected in $\frac{dw}{dt}$
- Microstructure?



1. Analysis by A. Muller and J. Granja



Results on white cement

- Complements calorimetry/NMR
- Changes in $\frac{dE}{dt}$ reflected in $\frac{dw}{dt}$
- Microstructure?



1. Analysis by A. Muller and J. Granja



Finding when inner production starts

- Inner only forms after outer has filled space
- Inner amount can be known from volume of anhydrous
- based on this information, we can construct a model microstructure





Mic and AMIE Modelling

Mic and AMIE Modelling



Mic Modelling

- · Parameters fitted to match phase content
- Produce representative microstructures for all $\boldsymbol{\alpha}$
- μ ic produces voxel files



AMIE Setup

- Read the voxel files
- Compute apparent modulus of paste at each step
- Back-calculate modulus of C-S-H to fit paste stiffness (assume ν)



Results and Conclusions

Results and Conclusions



Experiments vs simulations



Relating to published results



Conclusions

- Produce an empirically measured homogenisation scheme for C-S-H
- Need to also take into account ν
- Need to extend the approach to other systems
 - promising results: the value derived here for white cement were found to work well for grey cement mixes





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Multiscale modeling of concrete From Mesoscale to macroscale

Jörg F. Unger

Federal Institute for Materials Research and Testing, Germany

Vienna - 2015/09/19

Motivation



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Outline

Modeling mesoscale geometries

Discretization

Constitutive models for concrete

Multiscale models



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Modeling mesoscale geometries

Discretization

Constitutive models for concrete

Multiscale models



Grading curve





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Grading curve



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Grading curve



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ΤU

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Mesoscale modeling of concrete

RSA

- <u>random sequential addition</u>
- \bullet very efficient at low ϕ



Mesoscale modeling of concrete

RSA

- <u>random sequential addition</u>
- \bullet very efficient at low ϕ




Mesoscale modeling of concrete

RSA

- <u>r</u>andom <u>s</u>equential <u>a</u>ddition
- \bullet very efficient at low ϕ



Mesoscale modeling of concrete

RSA

- <u>random sequential addition</u>
- \bullet very efficient at low ϕ



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Mesoscale modeling of concrete

RSA

- <u>random</u> <u>sequential</u> <u>addition</u>
- \bullet very efficient at low ϕ



 fixed black particles block red particles

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Mesoscale modeling of concrete

RSA

- <u>random</u> <u>sequential</u> <u>addition</u>
- \bullet very efficient at low ϕ



 fixed black particles block red particles

EDMD

- <u>event-driven</u> <u>molecular</u> <u>dynamics</u>
- able to reach jammed packings



 movable particles allow rearrangement

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Example



Further information: [Titscher and Unger, 2015]



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Modeling mesoscale geometries

Discretization

Constitutive models for concrete

Multiscale models



eXtended Finite Element Method(XFEM)

Displacement interpolation



Enrichment function Ψ



[Unger et al., 2007]

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Levelsets as enrichment for material interfaces



14()4

XFEM enrichment

- enrichment function $\psi = |d(\mathbf{x})|$ with d: signed distance function
- \bullet function $d(\mathbf{x})$ approximated using FE-shape functions



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Modeling mesoscale geometries

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Constitutive models for concrete

Combined damage-plasticity model [Unger et al., 2011]

• evolution of stresses

$$\boldsymbol{\sigma} = (1-\omega)\boldsymbol{D}\left(\boldsymbol{\varepsilon} - \boldsymbol{\varepsilon}^{\boldsymbol{p}}\right)$$

- combination of Drucker-Prager and Rankine yield surfaces
- damage evolution driven by nonlocal equivalente plastic strain

$$\omega = 1 - e^{-\frac{\kappa}{\kappa_d}} \qquad \qquad \kappa_d = f(G, f_{ct}, R)$$



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Gradient enhanced damage model

Governing equations

$$abla \cdot oldsymbol{\sigma} = oldsymbol{0}$$
 with $oldsymbol{\sigma} = (1 - \omega(ar{arepsilon}_{\mathsf{eq}})) oldsymbol{C} oldsymbol{arepsilon}$

$$\bar{\varepsilon}_{eq} - c \nabla^2 \bar{\varepsilon}_{eq} = \varepsilon_{eq}$$
 with $\varepsilon_{eq} = \varepsilon_{eq}(\varepsilon)$

Damage evolution via history variable κ

$$\omega = \omega(\kappa), \quad \dot{\kappa} \ge 0, \quad \bar{\varepsilon}_{eq} - \kappa \le 0, \quad \dot{\kappa}(\bar{\varepsilon}_{eq} - \kappa) = 0$$

Boundary conditions

• displacements

$$oldsymbol{d}(oldsymbol{x}_\Gamma)=oldsymbol{d}_\Gamma$$

• non-local equivalent strains

$$\nabla \bar{\varepsilon}_{eq}(x_{\Gamma}) \cdot \boldsymbol{n}(x_{\Gamma}) = 0$$



Stochastic character of concrete

Damage distribution



Causes of stochastic behaviorg

- heterogenous material structure
- random distribution of material parameters

Correlated random field

•
$$P_i(\boldsymbol{x}) = [1 + X_i(\boldsymbol{x})] \bar{P}$$

•
$$ho_{12}=0.8$$
, $l_{corr}=$ 5cm, 100x100cm





 efficient implementation using series expansion and FFT

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15 10

5

-5 -10

-15

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Modeling mesoscale geometries

Discretization

Constitutive models for concrete

Multiscale models



Coupled hierarchical multiscale model

General procedure for FE²-type of methods

- apply macro strain as boundary condition to the fine scale
- solve fine scale problem
- pass back average stress and algorithmic stiffness to macro scale



Hill-Mandel lemma - standard approach

Energy equivalence

$$\tilde{\boldsymbol{\sigma}}\delta\tilde{\boldsymbol{\epsilon}} = rac{1}{V}\int_{\Omega} \boldsymbol{\sigma}(\boldsymbol{x})\delta\boldsymbol{\epsilon}(\boldsymbol{x}) \; d\Omega$$



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further information: [Unger, 2013]

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Three-Point Bending Test



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Heterogeneous multiscale approach



further information: [Unger et al., 2011]

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Coupling of different domains

Strong coupling Weak coupling Ω^M Ω^M Ω^M Γ^{c} Γ^c Ω^c Ω^m Ω^m Ω^m mortar method arlequin method constraint equations $\int_{\Gamma_c} [u^m - u^M] \,\mathrm{d}\Gamma^c = \mathbf{0} \quad \int_{\Omega_c} [u^m - u^M] \,\mathrm{d}\Omega^c = \mathbf{0}$ $oldsymbol{u}^{oldsymbol{m}}(oldsymbol{x}) = oldsymbol{u}^{oldsymbol{M}}(oldsymbol{x}) \quad orall oldsymbol{x} \!\in\! \! \Gamma^c$

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Adaptation

Generation of a new mesoscale sub-domain



Enlargement of an existing mesoscale sub-domain



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Adaptation

Generation of a new mesoscale sub-domain



Enlargement of an existing mesoscale sub-domain



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L-shaped panel (Experiments by Winkler)

Specimen geometry



material parameters [N, mm]

	Concrete	Mortar	Aggregates	ITZ
E	20 000	18 500	37 000	500 000
ν	0.18	0.18	0.18	—
f_t	—	2.60	—	1.30
G_f	—	0.14	—	0.07
R	—	0.75	—	_
α	_	_	-	1.0

Load-displacement curve



Number of active dofs



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L-shaped panel – Damage



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Conclusions

- mesoscale models capture complex macroscopic phenomena
- multiscale models required to simulate real problems
- concurrent or hierarchical methods suited to model localization phenomena

References



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Application of molecular dynamics simulations for the generation of dense concrete mesoscale geometries. Computers & Structures, 158:274–284.

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An FE^2 -X¹ approach for multiscale localization phenomena.

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Unger, J., Eckardt, S., and Könke, C. (2007).

Modelling of cohesive crack growth in concrete structures with the extended finite element method. Computers Methods in Applied Mechanics and Engineering, 196(41-44):4087-4100.

Unger, J. F., Eckardt, S., and Koenke, C. (2011).

A mesoscale model for concrete to simulate mechanical failure. Computers and Concrete, 8(4):401–423.



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Micro-scale modelling of cement hydration and properties evolution

Ye Guang – Delft University of Technology, the Netherlands





Current microstructural models









CEMHYD3D / VCCTL



HYMOSTRUC3D





μίς

Bentz, 2005/Bullard, 2014 van Breugel, 1991, Koenders, 1997, Ye 2003 Bishnoi/Scrivener, 2008



Cement hydration and Stoichiometry

Hydration of Portland cement (Taylor 1997)

 $2C_3S + 5.6H_2O \rightarrow C_3S_2H_3 + 2.6CH, \Delta H = 120 \text{ cal/g}$

 $2C_2S + 3.6H_2O \rightarrow C_3S_2H_3 + 0.6CH, \Delta H = 62 cal/g$

 $C_3A + 3CSH_2 + 26H_2O \rightarrow C_6AS_3H_{32}, \Delta H = 207 \text{ cal/g}$

 $C_4AF + 3CSH_2 + 30H_2O \rightarrow C_6(A,F)S_3H_{32} + (A,F)H_3 + CH$

What phases present?



Kinetics of Cement hydration

Portland cement

Time (t)

Degree of hydration of poly-mineral and poly-size systems Degree of hydration is a weighed average



Cement hydration - single particle



Stages in hydration process



Cement hydration - single particle





Particle kinetics

Phase-Boundary reaction



For **a spherical particle** with radius $r_0=x/2$ of the reactant and penetration depth $\delta_{in}(t)$, the degree of hydration is:

$$\alpha_{x;\delta_{in}} = 1 - \left[1 - \frac{\delta_{in;x}(t)}{r_0}\right]^3$$

the penetration depth $\delta_{in}(t)$ is

$$\delta_{in;x}(t) = k \times t = r_0 \times \left[1 - (1 - a_{x;\delta_{in;x}})^{\frac{1}{3}} \right]$$



Particle kinetics

Diffusion controlled reaction



• Jander

$$[1 - (1 - a_x)^{\frac{1}{3}}]^N = \frac{2.k.t}{r_0^2}$$

• Ginstling and Brownshtein

$$[1 - \frac{2a_x}{3}] - (1 - a_x)^{\frac{2}{3}} = k.t$$

$$[1+(v-1)\times a_x]^{\frac{2}{3}}+(v-1)\times (1-a_x)^{\frac{2}{3}}-v=k.t$$

v, the ratio of the v. of the reaction products relative to that of the dissolved part of the reactant



Particle kinetics

α

Hydration follows particle kinetics

Hydration obtained from experiment





Particle interaction

20% hydrated paste





dense gel

layer of acicular gel

Cranju & Maso (1984)



Integrated kinetics – HYMOSTRUC

Chemical reaction affected by physical contact between hydrating cement particles

Interaction between hydration kinetics and microstructural development

Integrated kinetics




Particle interaction due to outward growth, van Breugel 1991



Micro-scale modelling of cement hydration and properties evolution | Ye Guang



Rate of penetration of reaction front in particle i



Input for simulation

- » Particle size distribution
- » W/C
- » Simulation body (shape and size)



Number of cement particles

Particles random distribution









Percolation of solid phase and the setting of cement paste



G. Ye, K. van Breugel, and A.L.A. Fraaij, "Experimental study and numerical simulation on the formation of microstructure in cementitious materials at early age". Cement and Concrete Research, vol 33, No.2, 2003, pp 233-239.



Percolation of solid phase and the setting of cement paste





(a) Initial status: solid particles suspend in water, $\alpha = 0\%$

(b) Solid phase is percolated at $\alpha = 2\%$

G. Ye, K. van Breugel, and A.L.A. Fraaij, "Experimental study and numerical simulation on the formation of microstructure in cementitious materials at early age". Cement and Concrete Research, vol 33, No.2, 2003, pp 233-239.



Contact area concept

Contact area

Sun, Z, Ye, G, & Shah, SP (2005). Microstructure and early-age properties of Portland cement paste - effects of connectivity of solid phases. ACI materials journal, 102(2), 122-129





Sun, Z, Ye, G, & Shah, SP (2005). Microstructure and early-age properties of Portland cement paste - effects of connectivity of solid phases. ACI materials journal, 102(2), 122-129

mpressive strength vs. Contact area

Mechanical Performance Evaluation



3D Pore Structure







Isolated poresDead-end pores

Critical link (necks)

Ye, G (2005). Percolation of capillary pores in hardening cement pastes. Cement and concrete research, 35, 167-176.

Connectivity of pore phase

De-percolation of capillary porosity



Ye, G (2005). Percolation of capillary pores in hardening cement pastes. Cement and concrete research, 35, 167-176.



Transport properties: Lattice Boltzmann Method



Mingzhong Zhang, Guang Ye, Klaas van Breugel, Modeling of ionic diffusivity in non-saturated cement-based materials using lattice Boltzmann method, Cement and Concrete Research, 42 (11), 2012, 1524-1533

DiffLBS Module: Diffusion in cement paste





Concentration distribution of chloride ions in the connective pore structure of cement paste

Mingzhong Zhang, Guang Ye, Klaas van Breugel, Modeling of ionic diffusivity in non-saturated cement-based materials using lattice Boltzmann method, Cement and Concrete Research, 42 (11), 2012, 1524-1533



DiffLBS Module: Diffusion in cement paste



M Zhang, G Ye, K van Breugel (2014), Multiscale lattice Boltzmann-finite element modelling of chloride diffusivity in cementitious materials. Part II: Simulation results and validation, *Mechanics Research Communications* 58, 64-72 1



SCMPLBS Module (Moisture Distribution)



The equilibrium distribution of water-gas system with a degree of water saturation of 83% in the microstructure and pore structure of cement paste



M Zhang, G Ye, K van Breugel (2014), Multiscale lattice Boltzmann-finite element modelling of chloride diffusivity in cementitious materials. Part I: Algorithms and implementation, *Mechanics Research Communications* 58, 53-63.

Gas

SCMPLBS Module (Relative Diffusivity)



M Zhang, G Ye, K van Breugel (2014), Multiscale lattice Boltzmann-finite element modelling of chloride diffusivity in cementitious materials. Part I: Algorithms and implementation, *Mechanics Research Communications* 58, 53-63.



Multi scales simulation of concrete



M Zhang, G Ye, K van Breugel (2014), Multiscale lattice Boltzmann-finite element modelling of chloride diffusivity in cementitious materials. Part II: Simulation results and validation, *Mechanics Research Communications* 58, 64-72 1

Link different scales: Upscaling techniques

Volume averaging technique



M Zhang, G Ye, K van Breugel (2014), Multiscale lattice Boltzmann-finite element modelling of chloride diffusivity in cementitious materials. Part II: Simulation results and validation, *Mechanics Research Communications* 58, 64-72 1



The spherical harmonic expansion

 $r(\theta, \varphi) = \\ \sum_{n=0}^{\infty} \sum_{m=-n}^{n} a_{nm} Y_{nm}(\theta, \varphi)$

$$Y_{nm}(\theta,\varphi) = \sqrt{\frac{(2n+1)(n-m)!}{4\pi(n+m)!}} P_{nm}(\cos\theta) e^{im\varphi}$$





An irregular shape sand particle described by spherical harmonics

Z Qian, EJ Garboczi, G Ye, E Schlangen, 2014, Anm: a geometrical model for the composite structure of mortar and concrete using real-shape particles, Materials and Structures, 1-10.



Contributor

- Klaas van Breugel
- Eddy Koenders
- Zhiwei Qian
- Qi Zhang
- Mingzhong Zhang
- Pen Gao



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MULTIPHYSICS MODELING OF CONCRETE HARDENING AND DURABILITY

Vít Šmilauer - Czech Technical University in Prague, Czech Republic Karolina Hájková – Ibid. Michal Hlobil – Ibid.







Outline

- Multiscale framework of thermo-hygro-mechanical model
 - Heat and moisture transport
 - Creep and shrinkage model
 - Damage model and cracking
 - Validation
- Model for carbonation and chlorides including cracks
 - Formulation
 - Validation



Thermo-hygro-mechanical model





[L. Jendele, V. Šmilauer, J. Červenka: Multiscale hydro-thermo-mechanical model for early-age and mature concrete structures. Advances in Engineering Software. 2014, vol. 72, p. 134-146.]



Affinity hydration model

- Modified model from Cervera et al., 1999
- 4 parameters

$$\tilde{A}_{25}(DoH) = B_1 \left(\frac{B_2}{DoH_{\infty}} + DoH\right) \left(DoH_{\infty} - DoH\right) \exp\left(-\bar{\eta}\frac{DoH}{DoH_{\infty}}\right)$$

$$\tilde{A}_T = \tilde{A}_{25} \exp\left[\frac{E_a}{R}\left(\frac{1}{273.15 + 25} - \frac{1}{T}\right)\right]$$

$$\frac{\mathrm{d}\,DoH}{\mathrm{d}t} = \tilde{A}_T(DoH)\beta_{\varphi}, \beta_{\varphi}(\varphi) = \left[1 + (a - a\varphi)^4\right]^{-1}$$

$$Q(t) = Q_{pot}\alpha$$
$$w_n = 0.23c\alpha$$



[W. da Silva, V. Šmilauer, P. Štemberk: Upscaling semi-adiabatic measurements for simulating temperature evolution of mass concrete structures. Materials and Structures. 2015, vol. 48, no. 4, p. 188-197.]



Heat and moisture transport

General mass balance equations

$$\frac{\partial H}{\partial t} = -\nabla \cdot q + Q_h \qquad \dots \text{ heat}$$
$$\frac{\partial w}{\partial t} = -\nabla \cdot J + Q_w \qquad \dots \text{ moisture}$$

Künzel's heat/moisture coupled model

$$\frac{\partial H}{\partial T}\frac{\partial T}{\partial t} = \nabla \cdot (\lambda \nabla T) + \frac{\partial Q_s}{\partial t} + h_v \nabla \cdot (\delta_p \nabla (h \cdot p_{sat}))$$
$$\frac{\partial w}{\partial h}\frac{\partial h}{\partial t} = \nabla \cdot (D_{\varphi} \nabla h + \delta_p \nabla (h \cdot p_{sat})) - w_n$$



Long-term mechanical material model

• Creep and shrinkage - B3 model

$$\varepsilon_{t}(t) = \int_{0}^{t} J(t,t',h,T) d\sigma(t') + \varepsilon_{sh}(t,t_{0},h,T) + \varepsilon_{T}(T)$$

$$J(t,t',h,T) = q_{1} + C_{0}(t,t',T) + C_{d}(t,t',t_{0},h,T)$$

$$\Delta \mathbf{\sigma}_{t} = \mathbf{E}_{t} (\Delta \varepsilon_{t} - \Delta \varepsilon_{t}^{"})$$

- Effect of moisture on drying shrinkage and drying creep
- Effect of temperature on equivalent time



Short-term mechanical material model

- Fracture-plastic model: orthotropic smeared crack model
- Strain decomposition

$$\dot{\sigma}_{ij} = D_{ijkl} \cdot (\dot{\epsilon}_{kl} - \dot{\epsilon}_{kl}^{p} - \dot{\epsilon}_{kl}^{f})$$

• Rankine criterion, Hordijk's softening law



 Crushing based on plasticity, Willam and Menetrey 3 parametric surface





Validation – Oparno bridge

• Highway Prague – Dresden, 2008-2011, arch span 135 m



Arch's cross section close to abutment





Validation – Oparno bridge

• Temperature field





•

Carbonation

• Papadakis & Tsimas, 2002

$$x_c = \sqrt{\frac{2D_{e,CO_2}CO_2}{0.218(C+kP)}}\sqrt{t} = A_1\sqrt{t}$$

$$D_{e,CO_2} = 6.1 \cdot 10^{-6} \left(\frac{[W - 0.267(C + kP)]/1000}{\frac{C + kP}{\rho_c} + \frac{W}{\rho_W}} \right)^3 \cdot (1 - RH)^{2.2}$$

Acceleration by cracking, Kwon & Na, 2011

 $x_c(t) = (2.816\sqrt{w} + 1)A_1\sqrt{t}$



[www.cmc-concrete.com]

Crack width (mm)	Concrete C=400 kg/m3	Concrete C=200 kg/m3
	P(fly ash)=50 kg/m3	P=0 kg/m3
	w/b=0.45	w/b=0.45
0	246 year	157 year
0.1	69.7 year	44.5 year
0.2	49.2 year	31.4 year
0.3	39.1 year	24.9 year



Chloride ingress

• 1D transient ingress

$$C(x,t) = C_s \left[1 - erf\left(\frac{x}{2\sqrt{D_m(t)f(w)t}}\right) \right] \qquad D(t) = D_{ref}\left(\frac{t_{ref}}{t}\right)^m$$

$$D_m(t) = \frac{1}{t} \int_0^t D_{ref} \left(\frac{t_{ref}}{\tau}\right)^m d\tau = \frac{D_{ref}}{1-m} \left(\frac{t_{ref}}{t}\right)^m, \ t < t_R,$$

$$D_m(t) = D_{ref} \left[1 + \frac{t_R}{t} \left(\frac{m}{1-m}\right)\right] \left(\frac{t_{ref}}{t_R}\right)^m, \ t \ge t_R,$$

• Acceleration by cracking (Kwon, Na, Park, Jung, 2009)

 $f(w) = 31.61w^2 + 4.73w + 1$



Chloride ingress and validation

10-year exposure in highway environment (Luping & Utgennant, 2007)





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ConCrack RG8 - Validation

Restrained shrinkage



http://cheops.necs.fr/

[V. Červenka, J. Červenka, L. Jendele, V. Šmilauer, V.: ATENA simulation of crack propagation in CONCRACK benchmark. European Journal of Environmental and Civil Engineering. 2014, vol. 18, no. 7, p. 828-844.]



D=0.9



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D=5.1

ConCrack RG8 - Validation



Relative displacement C-D








ConCrack RG8 - Validation

Cracks at 30 days





ConCrack RG8 - Carbonation

• Induction time for carbonation (70% RH)





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ConCrack RG8 – Chloride ingress

Induction time for chlorides (30 mm cover, marine environment)





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Conclusions

- Thermo-hygro-mechanical model
 - Affinity hydration model
 - Prediction of crack width
- Cracks 0.3 mm decrease induction time about 6x
- Synergy within TU1404 working groups
 - WG1 Material Parameters
 - WG2 Benchmarking, multiscale models
 - WG3 Crack mitigation, recommendations, sensitivity analysis

Acknowledgement

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MICROMECHANICAL STUDIES OF DELAYED DEFORMATIONS AND DAMAGE OF CONCRETE

Frédéric Grondin, Mounia Farah, Ahmed Loukili

Institut de Recherche en Génie Civil et Mécanique (GeM) UMR-CNRS 6183 Ecole Centrale de Nantes, France







SUMMARY

- Introduction
- Experimental and numerical methods
- Analysis of the creep of concrete at early ages
- Conclusion and perspectives



INTRODUCTION

Concrete structures cast in place are subjected to high loads at early ages. The effect of such loads, particularly in terms of creep deformation, is very significant in the following cases:



Underground structures (due to the soil pressure)



High buildings



Reinforced or prestressed concrete structures

Creep is very complex !!

- © Stresses relaxation due to restrained shrinkage when in traction
- Prestress loss even if linear
- Important settlements in high building
- **8 Negative effects** when coupled with microcracking (creep-damage coupling)

At 1 month: is concrete damaged or sound?



INTRODUCTION

Last studies

Studies on the creep of mature concrete (compression, tension, flexural) (Ghosh 1974, Bazant et al.,88; Bissonnette et al.,95; Sanahuja et al., 09; Omar, 04; Reviron, 09; Saliba, 2012, etc)

Studies on the creep of young concrete
✓In compression: (Delahaie, 97; Jiang et al., 14, ...)
✓In tension: (Atrushi, 03; Østergaard et al., 01; Briffaut, 10, etc)

No work on the flexural *creep* of *young* concrete!!!

With low creep loading rates (<30% of the strength), mature concrete has a linear viscoelastic behaviour. But what about at early ages?



INTRODUCTION

Does microcracking occur at low loading?

Time [h]



Zhang, Abraham, Grondin, Loukili, Tournat, Le Duff, Lascoup, Durand, Ultrasonics, 2012



Creep and failure methods



Competition between solidification and creep



Multiscale model





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Multiscale model



The solidification theory (Bazant 1977)
 So in a visco-elastic model the viscous parameters of CSH has maintained constant.

The solidification theory is adopted at a early ages !

How to consider the influence of the porosity on the viscous behaviour of CSH?



Multiscale model



The solidification theory (Bazant 1977)
 So in a visco-elastic model the viscous parameters of CSH has maintained constant.

The solidification theory is adopted at a early ages !

How to consider the influence of the porosity on the viscous behaviour of CSH?

The material is defined by a representative volume and an effective viscoelastic behaviour calculated by homogenization of a viscoelastic matrix and elastic inclusions (Ricaud and Masson, 2009)

Cement paste

$$\left\langle \overline{\varepsilon}^{\nu}(t,\overline{y}) \right\rangle_{V} = \overline{J}^{\text{hom}}(t) : \left\langle \overline{\sigma}(t,\overline{y}) \right\rangle_{V}$$

$$k_{car}^{i} = \frac{3.A(fp).k_{fp}^{i}}{4}$$



COST ACTION TU1404

Multiscale model

Step 1: Inverse approach to determine the « characteristic » visco-elastic parameters of CSH



Step 2: Study on the age influence due to the porosity evolution on the creep of concrete

Step 3: Operating model for the analysis of the flexural creep at early ages



Multiscale model

> Coupling between visco-elasticity and damage $\underline{\sigma}(y)$

$$\underline{\underline{\sigma}}(\underline{y}) = C(\underline{y}, \underline{\underline{\varepsilon}}(\underline{y})) : (\underline{\underline{\varepsilon}}(\underline{y}) - \underline{\underline{\varepsilon}}^{fp}(\underline{y}))$$

 η_{fn}^1

 η_{fn}^n

 $\eta_{\scriptscriptstyle fn}^n$

$$\begin{array}{ll} & \text{Kelvin-Voigt model with 3 chains} & \eta_{jp}^{i} \underline{\dot{\varepsilon}}_{jp}^{i}(t) + k_{jp}^{i} \underline{\varepsilon}_{jp}^{i}(t) = \underline{\widetilde{\sigma}}(t) & & & \\ & & & & \\ & & & & \\ & & & \\ & & & &$$

Saliba, Grondin, Matallah, Loukili, Boussa, Mech Time Depend Mat, 2013







COST ACTION TU1404

Multiscale modelling of the creep tests





Multiscale modelling of the creep tests

How to explain this difference ?

□ Assumption 1: Damage is underestimated by the model.

Assumption 2: There is a damage created by the loading in the experiments that is more accentuated by the increase in the load applied during the bearing load.



Multiscale modelling of the creep tests





Multiscale modelling of the creep tests

Assumption 1 : underestimation of damage

Creep tests results for pre-cracked beams (24h-90% post-peak)



chargement (h)	Etat de la poutre	Rigidité structurelle (kN/m)	d
	Pré-endommagée (simulation)	9 10 ⁴	0.61
24	Pré-endommagée (expérience)	6 10 ⁴	0.74
	64	64	008
Unloading	Reloading	After cree	D D D D D D D D D D D D D D D D D D D



0.22 0.16 0.10





Multiscale modelling of the creep tests

Assumption 2 : damage due to loading to reach the creep force



Comparison of the initial loading between simulations and experiments

The elastic part in the experimental measurement is more important than that of the simulation





CONCLUSION AND PERSPECTIVES

The multiscale model will be improved by introducing the ITZ



- The experimental method for creep at early ages will be improved by modifying the loading method
- The damage model will be modified in order to be more significant at microscale





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MACROSCOPIC MODEL FOR FE ANALYSIS OF CONCRETE EARLY AGE – MULTI-PHASE, POROMECHANICAL APPROACH

Dariusz Gawin – Łódź University of Technology, Poland
Francesco Pesavento – University of Padova, Italy
Bernhard A. Schrefler – University of Padova, Italy
Giuseppe Sciume - Università del Salento, Italy (prev. University of Padova, Italy)
Mateusz Wyrzykowski – EMPA, Zurich, Switzerland (prev. Łódź TU, Poland)

Outline

✓ Introduction

- ✓ General approach to modeling concrete
- ✓ Mathematical model of concrete at early ages
- ✓ Numerical solution and validation of the model
- ✓ Examples of application
- ✓ Final remarks



Introduction: motivation

Deterioration of cement based materials: hygral / thermal cracking, Ca leaching, freezing / thawing, salt crystalization, ASR, DER





Introduction: model development

- HTM model of building materials: [Gawin & Schrefler 1995, 1996]
- CHTM model of concrete at high temperature: [Gawin et al. 1999],

[Gawin, Pesavento, Schrefler – 2002, 2003, 2004, 2006, 2011]

CHTM model of concrete at early ages:

[Gawin, Pesavento, Schrefler – 2006a,b, 2007], [Wyrzykowski et al. – 2011, 2012]

> CHTM model of concrete exposed to salt deterioration:

[Koniorczyk, Gawin - 2008, 2011, 2012]

fundamentowej nowego bloku energetycznego Elektrowni Bełchatów, Budownictwo Technologie Architektura, 2007,Vol. 40 (4), s. 56-61.COST ACTION TU1404SLIDE 4

Introduction: model development

CTHM model of concrete exposed to calcium leaching:

[Gawin, Pesavento, Schrefler - 2008a,b, 2009]

CHTM model of concrete exposed to ASR:

[Pesavento et al. - 2012]

HTM model of fully sat. concrete exposed to freezing / thawing:

[Koniorczyk, Gawin, Schrefler - 2015],

HTM model of partialy sat. concrete exposed to freezing / thawing::

[Gawin, Pesavento, Schrefler – in prep.]



Introduction: model development

Cooperation of University of Padova & Łódź University of Technology

Italian team:

B.A. Schrefler, F. Pesavento, G. Sciume, L. Simoni, C. Majorana

Polish team:

D. Gawin, M. Koniorczyk, M. Wyrzykowski, A. Witek, W. Grymin



Approach:

considering chemo- hygro- thermo- mechanical couplings

Phenomena	Hygral	Thermal	Chemical	Mechanical
Hygral	- Capillary water flow	- Heat convection	- Effect of RH on the	- Shrinkage
	- Adsorbed water flow	- Latent heat of phase change	reaction kinetics	- Creep
	- Vapor flow	- Effect of RH on the thermal		
	- Effect of RH on the transport	properties		
	properties			
Thermal	- Effect of temperature on the	- Heat conduction	- Arhenius law	- Free thermal expansion
	moisture transport properties	- Effect of temperature on the	(activation energy)	- Effect of temperature
	- Thermo-diffusion of water &	thermal properties		on the mat. strength
	vapor			properties
Chemical	- Osmosis	- Latent heat of chemical	- Kinetics law	- Effect of RH on the
	-Effect of salts on the sorption	reaction		chemical strains
	isotherm	- Effect of the reaction		
		products on the thermal		
		properties		
Mechanical	- Effect of cracks on the	- Effect of cracks on the	- Effect of material	- Effect of mechanical
	permeability	thermal conductivity &	cracking on the	degradation (cracking)
	- Effect of cracks on the sorption	convective heat transport	reaction kinetics (e.g.	on the mat. strength
	isotherm		crystallization)	



Approach: components and transport mechanisms

Capillary water (free water):

- advective flow (water pressure gradient) \checkmark **Physically adsorbed water:** diffusive flow (water concentration gradient) \checkmark Chemically bound water: \checkmark no transport Water vapour: advective flow (gas pressure gradient) \checkmark diffusive flow (water vapour concentration gradient) \checkmark Dry air: advective flow (gas pressure gradient) \checkmark
 - diffusive flow (dry air concentration gradient)



 \checkmark

Approach: components and transport mechanisms

Capillary water (free water):

advective flow (water pressure gradient) \checkmark **Physically adsorbed water:** diffusive flow (water concentration gradient) \checkmark Chemically bound water: \checkmark no transport Water vapour: advective flow (gas pressure gradient) \checkmark diffusive flow (water vapour concentration gradient) \checkmark Dry air: advective flow (gas pressure gradient) \checkmark diffusive flow (dry air concentration gradient) \checkmark



Approach: phase changes and reactions

Evaporation: capillary water + energy \Rightarrow water vapour

<u>*Condensation:*</u> water vapour \Rightarrow capillary water + energy

phys. adsorbed water + energy \Rightarrow water vapour

Adsorption:

Desorption:

water vapour \Rightarrow phys. adsorbed water + energy

Dehydration:

solid matrix + energy \Rightarrow bound water water

> <u>Hydration:</u>

chemically bound water \Rightarrow solid matrix + energy



COST ACTION TU1404
Approach: multiphase system



The pores are filled by two phases:

- -Liquid phase
- -Gas phase (vapour + dry air)

$$P_g = P_{da} + P_v$$

Local equilibrium
$$P_{c} = P_{a} - P_{w}$$

S



Approach: Evolution of reactions / processes in a rate form

Free water \rightarrow Chemically bound water

[Ulm & Coussy, 1996]

$$\frac{d\Gamma_{hydr}}{dt} = \tilde{A}_{\Gamma} \left(\Gamma_{hydr} \right) \exp\left(-\frac{E_a}{RT} \right)$$
where $\Gamma_{hydr} = \frac{\chi}{\chi_{\infty}} = \frac{m_{hydr}}{m_{hydr\infty}}$

 $\tilde{A}_{\Gamma}(\Gamma_{hydr})$ - hydration degree-related, normalized affinity, χ - hydration extent, E_a - hydration activation energy, R - universal gas constant, t - time.



Approach: Micro → Macro averaging



Mathematical Model: evolution equations

EVOLUTION EQUATIONS:

- Evolution equation for hydration/dehydration
- Evolution equation for material damage (cracking)
- ✓ Evolution equation for termo-chemical damage

INTERNAL VARIABLES:

- ✓ Hydration/Dehydration degree Γ_{hydr}
- ✓ Mechanical damage degree d
- ✓ Thermo-chemical damage degree V



Introduction: modelling of concrete at early ages (& beyond)

Creep in concrete

- ✓ Bazant, Wittmann (eds)- 1982
- ✓ Bazant et al. 1972 2002
- ✓ Harmathy 1969
- ✓ Bazant, Chern 1978 1987
- ✓ Hansen 1987
- ✓ Bazant, Prasannan 1989
- ✓ De Schutter, Taerwe 1997
- ✓ Sercombe, Hellmich, Ulm, Mang - 2000

Hydration of cement

- ✓ Jensen 1995
- ✓ van Breugel 1995
- ✓ De Schutter, Taerwe 1995
- ✓ Singh et al. 1995
- ✓ Ulm, Coussy -1996
- ✓ Bentz et al. 1998, 1999
- ✓ Sha et al. 1999



Mathematical Model: the multiphase system

Concrete is treated as a **porous solid** and porosity is denoted by ε , so that the volume fraction occupied by the solid skeleton is $\varepsilon^s = 1 - \varepsilon$. The rest of the volume is occupied by the liquid water (ε'); and the gaseous phase (ε^g).



1 Solid phase s:	 Anhydrous cement: Cs Aggregates: As Hydrates: Hs
1 liquid phases <i>I</i> : 1 Gaseous phase <i>g</i> :	Liquid water
	Water vapour: WgDry air: Ag



Chemo - hygrothermal interactions : the hydration process





Chemo - hygrothermal interactions: hydration evolution

Evolution of the hydration degree [Gawin, Pesavento, Schrefler, IJNME 2006 part 1 and part 2]

 $x \cdot (unhydrated cement) + w \cdot H_2O \rightarrow z \cdot (hydrated cement)$

$$A_{\Gamma} \equiv \mathbf{X} \cdot \boldsymbol{\mu}_{unhydr} + \mathbf{W} \cdot \boldsymbol{\mu}_{water} - \mathbf{Z} \cdot \boldsymbol{\mu}_{hydr}$$

$$d\chi = \frac{dN_{unhydr}}{-x} = \frac{dN_{water}}{-w} = \frac{dN_{hydr}}{z}$$

where

 $A_{\Gamma}(\Gamma_{hydr})$ - hydration degree-related chemical affinity, χ - hydration extend, μ - chemical potential, N - mole number, x, w, z - stoichiometric coefficients.



Chemo - hygrothermal interactions: hydration evolution

Evolution of the hydration degree

[Gawin, Pesavento, Schrefler, IJNME 2006 part 1 and part 2]

$$\frac{d\Gamma_{hydr}}{dt} = \tilde{A}_{\Gamma} \left(\Gamma_{hydr} \right) \beta_{\varphi} \left(\Gamma_{hydr}, \varphi \right) \exp \left(-\frac{E_a}{RT} \right)$$
 Effect of relative humidity

where

$$\Gamma_{hydr} = \frac{\chi}{\chi_{\infty}} = \frac{m_{hydr}}{m_{hydr\infty}}$$

$$\begin{split} \tilde{A}_{\Gamma}(\Gamma_{hydr}) &- \text{hydration degree-related, normalized affinity,} \quad \chi - \text{hydration extent,} \\ E_{a} &- \text{hydration activation energy,} \quad R - \text{universal gas constant,} \quad t - \text{time.} \\ \tilde{A}_{\Gamma}(\Gamma_{hydr}) &= A_{1} \left(\frac{A_{2}}{\kappa_{\infty}} + \kappa_{\infty}\Gamma_{hydr} \right) \left(1 - \Gamma_{hydr} \right) \exp\left(-\bar{\eta} \, \Gamma_{hydr} \right) \end{split}$$

➢ from: [Cervera, Olivier, Prato, 1999]



Chemo - hygrothermal interactions Evolution of the hydration process

Influence of the temperature and relative humidity

[Bazant, 1988]





Chemo - hygrothermal interactions Evolution of the hydration proces

Influence of the hydration rate on the heat- & mass- sources





Q_{hydr} – heat of hydration



Hygro-structural - chemical interactions Evolution of the material properties

Evolution of concrete porosity & permeability:



Hygro-structural - chemical interactions Evolution of the material properties

Evolution of concrete porosity & permeability:



Experimental results from [Cook & Hover, 1999]



Hygro-structural - chemical interactions Evolution of the material properties

Evolution of concrete strength properties:



From [De Schutter, 2002]



Mathematical model Hydration dependent desorption isotherm

The desorption isotherm is closely linked with the microstructure of the cement paste that shows important changes during hydration (refinement of the porous network).



Van Genuchten modified analytical expression

$$S_{w} = \left\{ 1 + \left[\frac{p_{c}}{a} \left(\frac{\Gamma + \Gamma_{i}}{1 + \Gamma_{i}} \right)^{-c} \right]^{\frac{b}{b-1}} \right\}^{-\frac{1}{b}}$$



SLIDE 25

Mathematical model Constitutive relationships for thermal properties

Thermal capacity

Thermal conductivity





Mathematical model Constitutive relationships for concrete at early ages





Chemo- mechanical interactions Strain components

In general, a total strain of maturing concrete, ε_{tot} , can be split into :

- 1. free thermal strain
- 2. thermo-chemical strain
- 3. creep strain
- 4. mechanical strain (caused by mechanical load and shrinkage)

Strain decomposition

$$d\boldsymbol{\varepsilon}_{mech} = d\boldsymbol{\varepsilon}_{tot} - d\boldsymbol{\varepsilon}_{c} - d\boldsymbol{\varepsilon}_{th} - d\boldsymbol{\varepsilon}_{ch}$$

Shrinkage strain

$$d\boldsymbol{\varepsilon}_{sh} = -\frac{\alpha}{3K_T} \left(d\chi^{ws} p^c + \chi^{ws} dp^c \right) \mathbf{I}$$

 $d\varepsilon_{t} = \beta_{s} \ dT \ \mathbf{I}$ <u>Thermo-chemical strain</u> $d\varepsilon_{ch} = \beta_{ch} \ d\Gamma_{hydr} \ \mathbf{I}$

Free thermal strain strain



MACROSCOPIC MODEL FOR FE ANALYSIS OF CONCRETE EARLY AGE – MULTIPHASE, POROMECHANICAL APPROACH D. GAWIN

Chemo-mechanical interactions Strain components





Hygro-mechanical interactions Shrinkage of concrete

Effective stress principle:

$$\Rightarrow \mathbf{\sigma}_e^s = \mathbf{\sigma}^s + \alpha \mathbf{I} p^s$$

$$p^s = p^g - \chi^{ws}_s p^c$$

>[Gray & Schrefler, 2001]



where x_s^{WS} is the solid surface fraction in contact with the wetting film,

- I unit, second order tensor, α Biot's coefficient,
- p^{s} pressure in the solid phase



Mathematical model Constitutive law for creep strain

Solidification theory for basic creep

$$d\mathbf{t}^{ef} = \mathbf{D} (d\boldsymbol{\varepsilon} - d\boldsymbol{\varepsilon}_{c} - d\boldsymbol{\varepsilon}_{th} - d\boldsymbol{\varepsilon}_{ch}) + d\mathbf{D} (\boldsymbol{\varepsilon} - \boldsymbol{\varepsilon}_{c} - \boldsymbol{\varepsilon}_{th} - \boldsymbol{\varepsilon}_{ch})$$

$$d\mathbf{\varepsilon}_c = d\mathbf{\varepsilon}_v + d\mathbf{\varepsilon}_f$$

where

ere
$$\dot{\varepsilon}_{v}(t) = \frac{F[\mathbf{t}^{ef}(t)]}{\Gamma_{hvdr}(\mathbf{t})}\dot{\gamma}(t)$$

$$\dot{\varepsilon}_f(t) = \frac{F[\mathbf{t}^{ef}(t)]\mathbf{t}^{ef}(t)}{\eta(t)}$$

Effective stress

Hydration degree

- $\dot{\varepsilon}_{c}$ creep strains (as sum of viscoelastic and viscous (flow) term);
- $\dot{\varepsilon}_{v}$ viscoelastic term;
- $\dot{\varepsilon}_{f}$ flow term;
 - viscoelastic microstrain;

Details:

[Bazant Z.P. Prasannan S., J.Eng.Mech., 1989]
 [Gawin, Pesavento, B.A. Schrefler J.N.M.E, 2006]

- apparent macroscopic viscosity



n

Mathematical model Constitutive law for creep strain

Log-Power law:



where





Microprestress theory

 $\Phi(t-t') = q_2 \ln\left[1 + \left(\frac{\xi}{\lambda_0}\right)^n\right]$

 $\Phi(t-t') \text{ compliance function}$ $q_2 - parameter from B3 model}$ S - microprestress;p,c - positive constants;v(t) - volume fraction of the solified matter; $<math>\lambda_0$ - constant usually equal to 1; α, m - constants of the material;

Details:

[Bazant Z.P. Prasannan S., J.Eng.Mech., 1989]
 [D. Gawin, F. Pesavento and B.A. Schrefler J.N.M.E, 2006]



Validation: Autogenous shrinkage in HPC paste

(Lura, Jensen, van Breugel test)

- ✓ Cubic specimen 50x50x200 mm;
- <u>Initial conditions:</u> T_o= 293.15 K, φ_o= 99.0% RH, Γ_{hydr}=0.1;

✓ Boundary conditions:

- convective heat and mass exchange: sealed (adiabatic)
- surface mechanical load: unloaded
- ✓ Properties of the cement paste:
 - Elastic modulus measured prior the test (1, 3 and 7 days),
 - curing temperature 20°C



Validation: Autogenous shrinkage in HPC paste

(Lura, Jensen, van Breugel test)



R.H. development in time

Hydr. Degree development in time



Numerical example Autogenous shrinkage in HPC paste

(Lura, Jensen, van Breugel test)



Effect of shrinkage – creep coupling



✓ **Square prism** – 7x7x28 cm; equiv. cylinder ϕ =7.6 cm;

✓ <u>Material:</u> concrete C30

- \Box final porosity: 0.122, density: ρ = 1900 kg/m³,
- \Box intrinsic permeability: $k_0 = 5 \cdot 10^{-19} \text{ m}^2$,
- □ Young modulus: E= 38.5 GPa, water/cement ratio w/c=0.45.

✓ Initial conditions:

 T_o = 293.15 K, ϕ_o = 99.9% RH, Γ_{hydr} =0.3;

✓ Boundary conditions:

Shrinkage (from day 1)

- convective heat and mass exchange: α_c =2W/m²K; β_c =0.0013m/s; RH_{amb}=50%
- surface mechanical load: unloaded or load=4.9, 9.8 and 12.3 MPa at 7, 21, 90 and 180 days

Maturing in water (from day 1)

- convective heat and mass exchange: RH_{amb}=99.99%; α_c =2W/m²K, β_c =0.01m/s

Sealed (for the first day and basic creep)

- convective heat and mass exchange: no exchange
- surface mechanical load: load=4.9, 9.8 and 12.3 MPa at 7, 21, 28 and 90 days



- **Square prism** 7x7x28 cm; equiv. cylinder ϕ =7.6 cm; Material: concrete C30 final narrasity 0 100 dansity - 1000 kalm3 equivalent cylinder Initia prism specimen used in experiment $T_0 = 29$ ✓ Bour Shrir - conv Finite Elements Mesh - surfa IS/ Matu - conv Seale - CONVECTIVE TIEAL AND THASS EXCHANGE. NO EXCHANGE
 - surface mechanical load: load=4.9, 9.8 and 12.3 MPa at 7, 21, 28 and 90 days



 \checkmark



Swelling and shrinkage

Relative humidity





Drying & Load (4.905 MPa)

Effect of load (180 days)



Numerical example: tests of L'Hermite (1965) – RH = var

✓ **Square prism** – 7x7x28 cm; equiv. cylinder ϕ =7.6 cm;

✓ <u>Material:</u> concrete C30

- \Box final porosity: 0.122, density: ρ = 1900 kg/m³,
- \Box intrinsic permeability: k_o= 1.10⁻¹⁹ m²,
- Young modulus: E= 28.5 GPa,
- water/cement ratio w/c=0.45, aggregate/cement ratio a/c=3.95

✓ Initial conditions:

 T_o = 293.15 K, ϕ_o = 99.8% RH, Γ_{hydr} =0.3;

✓ Boundary conditions:

Shrinkage (cyclic conditions)

- convective heat and mass exchange in air: α_c =2W/m²K; β_c =0.00013 m/s; RH_{amb}=50%
- convective heat and mass exchange in water: $\alpha_c = 2W/m^2K$; $\beta_c = 0.00026$ m/s; RH_{amb} = 99.9%



Numerical example: tests of L'Hermite (1965) – RH = var



Total strain



Numerical example: tests of L'Hermite (1965) – RH = var



Relative humidity and Effective stress



Example of application: repaired beam



Mechanical boundary conditions and geometrical configuration for the 3-points bending test (a); Force versus averaged strain of the compressed fiber optic sensor (b); Force versus displacement curves (numerical results) (c)



Example of application:

concreting of a massive concrete structure

Bełchatów Power Station (Poland)

Foundation: 98.8 m x 83.5 m with thickness of 2.5-4.5 m
 Volume: 27500 m³, continous concreting of 6 days (200 m³/h)



[Bujak W. et al. Budownictwo Technologie Architektura, 2007]



Example of application: concreting of a massive concrete structure



✓ simulations: 13.5 K/m



Example of application: repaired beam



Mechanical boundary conditions and geometrical configuration for the 3-points bending test (a); Force versus averaged strain of the compressed fiber optic sensor (b); Force versus displacement curves (numerical results) (c)


Conclusions

- A general approach to modeling concrete as multiphase porous material by means the mechanics of multiphase porous media for the analysis of its thermo-hygral-chemical and mechanical behaviour has been presented.
- A mathematical model of concreto at early ages and beyond had been presented and experimentally validated
- Effective stresses are consequently used for description of concrete strains (shrinkage and creep)
- Hydration is described in the rate form to account for variable hygrothermal environmental conditions
- Some examples of the model application has been presented





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Modeling thermo mechanical behavior in massive concrete structure : Application to tunnel lining

BRIFFAUT M.¹, BENBOUDJEMA F.² , D'ALOIA L.³ ¹Laboratoire 3SR (Grenoble), ²LMT (Cachan), ³ CETU(Lyon)







Industrial context

- Extension Paris subway line No.4
 - Final tunnel lining : 10m formwork (thickness ~50cm)
 - Shotcrete support
 - Tunnel lining = prevention of water inflow (no structural role)
- Objectives of the study
 - Calibration and validation of macroscopic model on global laboratory test
 - Blind crack prediction to test macroscopic modelling of early age cracking



Tunnel lining formwork



Cutting machine (support)



Scientific issues

Cracking mechanism: restrained shrinkage

Thermal and autogenous restrained shrinkage





OUTLINE

- Model presentation
 - Thermal model
 - Mechanical model
- Model parameters identification
 - Focus on activation energy
 - Validation on a global laboratory test
 - Focus on coupling between creep and damage
- Application to tunnel lining
 - Classification of involved phenomena



Chemo-thermal model

Heat equation with source

 $C\dot{T} = \nabla(k\nabla T) + L\dot{\xi}$

C = C (ξ , T, concrete mix) = Volumetric thermal capacity k = k (ξ , T, concrete mix) = Thermal conductivity L = L (concrete mix) =Total heat release

Hydration degree evolution

[Regourd et al., 80] [Lackner et al., 04] [Ulm et al., 98]

$$\dot{\xi} = \widetilde{A}(\xi) \exp\left(-\frac{E_a}{RT}\right)$$

Mechanical parameters evolution

[De Schutter et Taerwe, 96]

$$X(\xi) = X_{\infty} \left(\frac{\xi(t) - \xi_0}{\xi_{\infty} - \xi_0} \right)^{a_X} \qquad p \ o \ u\xi \not > \xi_0$$

Autogeneous and thermal strains [Laplante, 93][Mounanga et al., 06][Ulm et al. 98]

$$\dot{\varepsilon}_{ij}^{au} = \kappa \dot{\xi} \delta_{ij} \quad pour \, \xi > \xi_0 \qquad \dot{\varepsilon}_{ij}^{th} = \alpha \dot{T} \delta_{ij}$$



Creep model







[Mazars,84][Mazzoti, 03]

Mechanical model

Strains decomposition $\dot{\sim}$ $\pi(x)$

$$\widetilde{\boldsymbol{\sigma}} = \mathbf{E}(\boldsymbol{\xi})\dot{\boldsymbol{\varepsilon}}_{el} = \mathbf{E}(\boldsymbol{\xi})(\dot{\boldsymbol{\varepsilon}}_{tot} - \dot{\boldsymbol{\varepsilon}}_{bc} - \dot{\boldsymbol{\varepsilon}}_{au} - \dot{\boldsymbol{\varepsilon}}_{ah})$$

Equivalent strain

$$\widetilde{\boldsymbol{\varepsilon}} = \sqrt{\left\langle \boldsymbol{\varepsilon}_{e} \right\rangle_{+} : \left\langle \boldsymbol{\varepsilon}_{e} \right\rangle_{+} + \beta \left\langle \boldsymbol{\varepsilon}_{bc} \right\rangle_{+} : \left\langle \boldsymbol{\varepsilon}_{bc} \right\rangle_{+}}$$

Damage threshold

$$\kappa_0 = \frac{f_{t\infty}}{E_{\infty}} \cdot \left(\frac{\xi - \xi_0}{\xi_{\infty} - \xi_0}\right)^{c-d}$$



Tensile behavior law of cement paste

Damage variable evolution

[Nechnech, 00]

$$D_t(\tilde{\varepsilon}) = 1 - \frac{\kappa_0}{\tilde{\varepsilon}} \Big[(1 + a_t) \exp(-b_t (\tilde{\varepsilon} - \kappa_0)) - a_t \exp(-2b_t (\tilde{\varepsilon} - \kappa_0)) \Big]$$

Regularization by fracture energy

[Hillerborg, 76][De Schutter, 99]

σ



OUTLINE

- Model presentation
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Global calibration strategy





Hydration degree

Hydration degree evolution

[Van Breugel, 97]

$$\xi(t) = \frac{m_{ch}(t)}{m_{can}(t=0)}$$

Identification thanks to calorimetry

$$\xi(t) = \alpha(t) \times \xi_{\infty} = \frac{m_{ch}(t)}{m_{ch}(t=\infty)} \xi_{\infty}$$



Essai QAB (LCPC)

Semi-adiabatic calorimetry

Principle : reaction progression proportional to heat release

Determination of adiabatic temperature





Activation energy

Chemo thermal model

$$C\dot{T} = \nabla(k\nabla T) + L\dot{\xi}$$
$$\dot{\xi} = \widetilde{A}(\xi) \exp\left(-\frac{E_a}{RT}\right)$$

C = C (ξ , T, concrete mix) = Volumetric thermal capacity k = k (ξ , T, concrete mix) = Thermal conductivity L = L (concrete mix) = Total heat release





Activation energy

Chemo thermal model

$$C\dot{T} = \nabla(k\nabla T) + L\dot{\xi}$$
$$\dot{\xi} = \widetilde{A}(\xi) \exp\left(-\frac{E_a}{RT}\right)$$

C = C (ξ , T, concrete mix) = Volumetric thermal capacity k = k (ξ , T, concrete mix) = Thermal conductivity L = L (concrete mix) = Total heat release





Global calibration strategie





Thermal ring test



Thermal ring test : actif

- Principe: thermal expansion of metallic ring
- Advantages:
 - Axisymmetric geometry
 - Temperature, creep, rupture,...
- Complex test -> Model benchmarking?



Ring test before casting



Ring test after casting



Thermal ring test : results





Cracked concrete ring

Experimental results

- Temperature brass and concrete
- Deformations measured on the inside radius of brass (low dispersion)
- Strain gap: cracking of the concrete ring
- Study of rebars, construction joints [Briffaut et al. 11]



Model & parameters validation

Equivalent strain

[Mazars,84][Mazzoti, 03]

$$\widetilde{\varepsilon} = \sqrt{\langle \boldsymbol{\varepsilon}_e \rangle_+ : \langle \boldsymbol{\varepsilon}_e \rangle_+ + \beta \langle \boldsymbol{\varepsilon}_{bc} \rangle_+ : \langle \boldsymbol{\varepsilon}_{bc} \rangle_+}$$



Model & parameters validation





OUTLINE

- Model presentation
 - Thermal model
 - Mechanical model
 - Model parameters identification
 - Focus on activation energy
 - Focus on coupling between creep and damage
 - Validation on a global laboratory test
- Application to tunnel lining
 - Classification of involved phenomena



Tunnel lining simulations



Decrease of tensile strength due to scale effect (40%) [Van Vliet and Van Mier, 00]: otherwise no crack is predict

Coupling coefficient : 0,4

Cracking pattern similar to the one observed

Vertical crossing cracks

Horizontal crack





Phenomenon classification





Damage field due to both thermal and <u>autogenous</u> shrinkage after 360 hours (in considering creep)

Damage field due to thermal shrinkage after 360 hours Damage field due to both thermal and <u>autogenous</u> shrinkage after 360 hours (in neglecting creep) High influence of creep (as expected) Main phenomena involve in cracking : Thermal evolution

D

0.75

0.5 0.25

2

Conclusion

- A global strategy coupling complex and innovative test with chemo-thermo mechanical modelling was used to identify a macroscopic concrete model
 - With this model an approximate value of activation energy is sufficient but the whole set of parameters validation required a global laboratory test
 - Coupling coefficient between creep and damage is explained by strains incompatibilities but remains still to calibrate for macroscopic modelling
- Blind cracking prediction on a real structure is very closed to the observed pattern
 - Main phenomena involves in tunnel lining cracking is thermal shrinkage





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THERMO-MECHANICAL BEHAVIOUR OF CONCRETE STRUCTURES: MATERIAL CHARACTERIZATION, IN SITU MONITORING AND NUMERICAL SIMULATION

Rui Faria - University of Porto, Faculty of Engineering, Portugal
Miguel Azenha - University of Minho, School of Engineering, Portugal
José Conceição - University of Porto, Faculty of Engineering, Portugal







Universidade do Minho Escola de Engenharia



Initial considerations

- In concrete structures the heat released by the cement hydration reactions, combined with the low thermal conductivity of concrete, promotes significant temperature rises and thermal gradients.
- Combined with external and internal restraints to the free deformation of concrete, these thermal effects may lead to tensile stresses during the concrete early ages, responsible for the occurrence of cracking.
- This is particularly severe when dealing with:
 - Massive concrete structures (dams, thick slabs, etc.)
 - High cement contents in the concrete mix
 - Fast construction



(...)

- Presently thermo-mechanical (T-M) numerical modelling of concrete structures, at a macro-scale level, is feasible with many available advanced Finite Element codes.
- The main difficulty lies on the susceptibility of T-M predictions to the material parameters and boundary conditions (frequently difficult to assess) that are considered in the analyses.
- These difficulties can be minimized by using as much as possible:
 - Suitable experimental characterization of concrete T-M properties (macro-scale).
 - In situ monitoring of concrete temperatures and strains, for adjustment of the model and validation of results.



Contents

- 1. Overview of the T-M numerical modelling
- 2. Characterization of T-M material properties
- 3. Case study with in situ monitoring:
 - Concrete embodying the Turbine Spiral Case of the Power Station of Batalha dam (Brazil)
- 4. Conclusions



Thermal problem

$$k\nabla \cdot (\nabla T) + \dot{Q} = \rho c \dot{T}$$
Arrhenius Law
$$\dot{Q} = a f(\alpha) e^{-E_a/(RT)}$$

- Boundary conditions (convection-radiation): $q = h_{cr} (T_b T_a)$
- Nonlinear problem on T (solved via the N-R method)

 \Rightarrow Geometrical discretization (FEM)

$$T = N T^e$$

⇒ Temporal discretization (backward-Euler)

$$\dot{T}_{n+1} = \left(T_{n+1} - T_n\right) / \Delta t$$



Mechanical problem

- The mechanical model is activated <u>after the thermal one</u>, from which it gets the temperatures, indispensable for computing the concrete strains and also the evolving material properties.
- Concrete stresses are evaluated via a viscoelastic linear model, which accounts for basic creep and material ageing.
 - Double Power Law

$$J(t,t') = \frac{1}{E_0(t')} + \frac{\phi_1}{E_0(t')} (t')^{-m} (t-t')^n$$

• Evolutions of $f_c(t)$, $f_{ct}(t)$ and $E_c(t)$ are characterized in the lab at a temperature T_{ref} , and corrected for the temperature history at each integration point using the Equivalent Age concept:

$$t_{eq} = \int_0^t e^{-\frac{E_a}{R} \left(\frac{1}{T(\tau)} - \frac{1}{T_{ref}}\right)} d\tau$$



Characterization of heat generation





$$\dot{Q} = a f(\alpha) e^{-E_a/(RT)}$$



 $a = 1.74994 \times 10^{9} \text{ W}$ $E_a = 3.6509 \text{ kJ mol}^{-1}$ $Q_{\infty} = 279.5 \text{ kJ kg}^{-3}$





Characterization of mechanical properties











COST ACTION TU1404

EMM-ARM for continuous measurement of E_c







Novel method for assessing concrete tensile creep - Variable Restraint Frame (VRF)





Some results from the VRF





- It also allows assessment of the $E_c(t)$ evolution (via short duration unloading/reloading cycles performed along the test).
- The VRF works even if the restrained concrete specimen cracks.





Sensors for monitoring T and strains

Vibrating Wire Strain Gages - *T* and ε_c



PT100 thermal sensors - T



Electrical strain gages - Es



Carlson sensors - T and ε_c (dams)




Case study







- Concrete embodying the Turbine Spiral Case of the Power Station of Batalha dam (Brazil).
- 4 concrete casting layers, with thicknesses: 2.75m, 1.56m, 0.80m and 0.72m.
- 1st layer consumes a concrete volume of 250m³; the others ~100m³.
- The spiral is made-up of steel and contains water under pressure during the casting operations.



FEM model (with the 1st concrete casting layer)





Monitoring of T and strains



- 6 Carlson sensors (strains and temperatures) were installed on the 1st casting layer, mostly on Section 1-1.
- Temperatures monitored on S6 helped validation of the adopted *h_{cr}* coefficient.



(...)





Monitoring the 'stress-free' concrete volumetric strains



Properties for the thermal analysis

Material	k (Wm ⁻¹ K ⁻¹)	p c (kJm ⁻³ K ⁻¹)
Concrete	3.0	2420
Water	0.6 ⇒ 4.0	4187
Soil	2.87	2261

Interface	h _{cr} (Wm ⁻² K ⁻¹)	
Concrete-air	10	
Concrete-formwork-air	4.3	

Isothermal testing		Q_{∞} [kJ/kg]
-	15°C	269.25
	25°C	274.61
	35°C	288.15
	45°C	293.18
	55°C	317.79
		211.12



- Initial temperature of concrete: ~32°C.
- Average daily ambient temperature: ~25°C.

 $a = 1.74994 \times 10^{9} \text{ W}$ $E_a = 3.6509 \text{ kJmol}^{-1}$ $Q_{\infty} = 8.6757 \times 10^{9} \text{ Jm}^{-3}$



Properties for the mechanical analysis

Soil: $E_s = 1.1$ GPa; $\upsilon_s = 0.2$; $\alpha_s = 10 \times 10^{-6} \,^{\circ}\text{C}^{-1}$ **Water**: $K_w = 2.11$ GPa; $G_w = 0$ GPa; $\alpha_w = 100 \times 10^{-6} \,^{\circ}\text{C}^{-1}$

Concrete: $\upsilon_c = 0.2$; $\alpha_c = 10 \times 10^{-6} \, {}^{\circ}\text{C}^{-1}$ (evaluated <u>based on S3 measurements</u>)





Temperatures (°C) – Section 1-1





Concrete T: numerical vs. monitored







Concrete total strains: numerical vs. monitored





750.62

S5

S4 • S3

S2

• S1

0.55m 0.70m 0.23m

0.90m

0.57m

🕻 0.14m

0.20m

0.74m

\$ 0.20m

Conclusions

- Temperatures predicted numerically by the T-M model due to the cement hydration reactions were in close agreement to the ones monitored *in situ*.
- Concrete strains monitored *in situ* were fairly predicted by the numerical framework.
- Difficulties on getting good matches for the strains rely mostly on the unknown instant at which the sensors start to adequately measure concrete deformations, and in some cases on the disturbance on the local strain field introduced by the sensors themselves. (Need for a new generation of sensors !)
- Success of the actual numerical predictions relies moistly on:
 - Completeness of the experimental characterization of the concrete T-M properties.
 - Use of *in situ* monitoring, to assess the values of *h_{cr}* and other T-M boundary conditions.





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Modeling deformations of high-performance concrete with internal curing: from meso- to macro-level simulations

Mateusz Wyrzykowski – Empa, Swiss Federal Laboratories for Materials Science and Technology Francesco Pesavento – Padua University Dariusz Gawin – Lodz University of Technology Pietro Lura – Empa and ETH Zurich



Materials Science & Technology





Motivation

High Performance Concrete (HPC)

- Low w/c ratio
- High cement content
- Silica fume
- Fine structure of porosity
- High stiffness and strength
- High potential for cracking at early ages
 Autogenous shrinkage + drying shrinkage
 Thermal deformations



Burj Kalifa, Dubaj, 2010 source: wikipedia



Outline

Introduction

- Autogenous shrinkage and drying
- Poromechanical modeling of early age concrete
 - General description of the model
 - Description of water loss and shrinkage
 - Water migration during internal curing meso-level
 - Internal curing macro-level

Simulations

- Modelling water transport during drying of HPC column
- Effect of internal curing (high RH maintained) on thermal and shrinkge deformations



Introduction

Self-desiccation and autogenous shrinkage

 Self-desiccation: drop of internal RH due to consumption of water in pores of decreasing dimensions (capillary effects)

 Autogenous shrinkage: bulk strain of a closed, isothermal, cementitious material system not subjected to external forces









Jensen and Hansen, CCR 2001 Lura, Jensen, van Breugel, CCR 2003



Introduction Effects of moisture loss





Poromechanical model General description

- Multi-phase porous medium
 - solid (skeleton),
 - water (capillary water + bound water),
 - gaseous phase (dry air + water vapour).

Various mechanisms of mass and energy transport

Full coupling: hygral, thermal, chemical, mechanical phenomena

The model of concrete:

• D. Gawin, F. Pesavento, B.A. Schrefler, Hygro-thermo-chemo-mechanical modelling of concrete ... IJNME (2006)

Presentation by D. Gawin



Poromechanical model Homogenizing scheme (overlapping continuum)



Evolution variable:
 hydration degree – α
 (Ulm and Coussy 1995)

D. Gawin, F. Pesavento, B.A. Schrefler, Hygro-thermo-chemo-mechanical modelling of concrete ... (2006)
Presentation by D. Gawin



Poromechanical model Description of water loss

Water and solid skeleton mass conservation

$$n(\rho^{w} - \rho^{gw})\frac{\partial S_{w}}{\partial p^{c}}\frac{\partial p^{c}}{\partial t} - \left\{\beta_{s}\rho^{gw}(1-n)(1-S_{w}) + [(1-n)\beta_{s} + n\beta_{w}]\rho^{w}S_{w}\right\}\frac{\partial T}{\partial t} + (1-S_{w})n\left(\frac{\partial\rho^{gw}}{\partial T}\frac{\partial T}{\partial t}\right) + \left[\rho^{gw}(1-S_{w}) + \rho^{w}S_{w}\right]div\frac{\partial \mathbf{u}}{\partial t} - \left[div\left[\rho^{g}\frac{M_{a}M_{w}}{M_{g}^{2}}\mathbf{D}_{d}^{gw}grad\left(\frac{p^{gw}}{p^{g}}\right)\right] + div\left[\rho^{gw}\frac{k\mathbf{l}k^{rg}}{\mu^{g}}(-grad\ p^{g})\right] + \left[div\left[\rho^{gw}\frac{k\mathbf{l}k^{rw}}{\mu^{w}}(-grad\ p^{g} + grad\ p^{c})\right]\right] = \frac{\rho^{gw}}{\rho^{s}}(1-S_{w})\dot{m}_{hydr} + \frac{\rho^{w}}{\rho^{s}}S_{w}\dot{m}_{hydr} - \dot{m}_{hydr} + \dot{m}_{IC}$$
Transport and exchange through boundaries
Consumption due to hydration
Boundary conditions:
I type (fixed value)



II type (fixed flux) III type (convective)

Poromechanical model Water transport in concrete

Advective flow of liquid water – Darcy's law



Wyrzykowski, Lura, Pesavento, Gawin: Modeling of water migration ... MTENG (2012)



Modeling deformations of high-performance concrete| Wyrzykowski et al.

Poromechanical model Description of deformations

Linear momentum balance $div(\dot{\sigma}) = 0$

$$\sigma_e = \sigma + \alpha (p^g - Sp^c)$$

Gray and Schrefler Eur J Mech A 2001

External load

Internal load (drying or self-desiccation)



Coussy et al. 2004 Vlahinic et al. 2009



Internal curing with superabsorbent polymers (SAP)





See: Jensen & Hansen CCR (2001, 2002)



Modelling internal curing at the meso-level



• Trtik, Lura et al. Neutron tomography investigation of water release ... 2010



Results from the meso-level



Cement paste • Wyrzykowski, Lura, Pesavento, Gawin, Modeling of water migration ... MTENG (2012)



Modelling internal curing at the meso-level



For the commonly applied sizes of SAP the whole volume of cured material is practically *uniformly and instantaneously* provided with curing water during the initial days of hydration

Wyrzykowski, Lura, Pesavento, Gawin, Modeling of water migration ... MTENG (2012)



M

Modelling internal curing at the macro-level



• Wyrzykowski, Lura, Pesavento, Gawin, Modeling of internal curing in maturing mortar, CCR (2011)



Modeling deformations of high-performance concrete| Wyrzykowski et al.

Example Drying in column cross-section

reference w/c 0.30





Contour Fill of REL. HUMIDITY.



Modeling deformations of high-performance concrete| Wyrzykowski et al.

Example Drying in column cross-section



$$\varepsilon_{sh} = \frac{Sp^c}{3} \left(\frac{1}{K} - \frac{1}{K_s} \right)$$





Summary

- The HMTRA model allows describing:
 - drying: due to self-desiccation and moisture exchange with environment
 - temperature evolution: self-heating and heat exchange with environment
 - coupled thermo-hygral behavior → strains:
 - autogenous shrinkage
 - drying shrinkage
 - thermal deformations
- Evolution of material properties (transport, mechanical properties) described using hydration degreee

 Model allows describing water transport on a scale range from meso- to macro-level

 Distribution of water during internal curing can be described on a scale of single reservoirs and also on a structural level accompanying external drying





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Numerical simulation of hydro-mechanical behavior of nano-porous materials: application to cement paste

J.-B. Colliat, M. Hosseini, N. Burlion - LML, Université de Lille, France





Chr

computed with Grid'5000

HYDRO-MECHANICAL BEHAVIOR

[IUPAC 1985]

- Sorption/desorption isotherms
- Quite complex at macro-scale



- Numerical simulations: Where should we put our efforts?
 - On an accurate description of mass flows
 [Matheron 1976, Ahrenholz et al. 2008, Adler et al. 2005, Vennat et al. 2010]
 - On an accurate description of the pore space geometry [Bentz et al. 1998, Hilpert et al. 2003]

- "Mixed" [Ranaivomanana et al. 2011]

Assumption:

This complexity comes from the complexity of the pore space





Morphological model

• Excursion sets of Random Fields [Adler et al. 1978]

$$g(\omega, \boldsymbol{x}) \; : \; \Omega imes \mathbb{R}^N \;
ightarrow \; \mathbb{R}^N$$







Large correlation length

Medium correlation length

Small correlation length

- Useful to model parametric variabilities [Keese, 2003]
- Easy simulation: "R" software



Morphological model

• Excursion sets of Random Fields [Jeulin et al. 1983, Garboczi et al. 1998, Taylor et al. 2010]

$$E_s = \{ \boldsymbol{x} \in M \mid g(\boldsymbol{x}) \ge \kappa \}$$





Application for a cement paste (W/C = 0.8)

1³ micrometers³ 800^3 voxels



Targeted porosity: 31% Targeted specific area: 31 m²/g Porosity: 28.5% Specific area: 28.8 m²/g


Application for a cement paste (W/C = 0.8)

Image filtering: morphological opening [Sera 1984]





Application for a cement paste (W/C = 0.8)

Image filtering: geodesic reconstruction [Sera 1984]

Open porosity



Closed porosity





Desorption isotherm

Kelvin-Laplace law

$d = -\frac{4\gamma . M}{R.T.\rho.ln(RH)}$ Morphological opening





Desorption isotherm





Shrinkage

- Capillary pressure
- **Disjoining pressure** [Wittmann 1968]
- Surface energy [Ishai 1965]





Shrinkage

• Capillary pressure

- **Disjoining pressure** [Wittmann 1968]
- Surface energy [Ishai 1965]

- Image filtering
- Compute strain energy (at each RH stage)
- Higher values than expected?





Conclusions

- Assumption: the isotherms complexity inherits from the pores complexity
- Starting point: 3D digital image of pore space
- Extracting information using image **filtering coupled to physics**:
 - for now: capillarity, adsorption
 - working on: diffusion of vapor (kinetics)
- Going further to **volume changes**
 - for now: capillary and disjoining pressures
 - working on: variation of surface energy
- More details at:

session RS03-1, 22/Sep/2015, 4:10pm - 6:10pm, Location: H8





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METHODOLOGY FOR A PROBABILISTIC ANALYSIS OF AN RCC GRAVITY DAM CONSTRUCTION

Fernando Lopez-Caballero - CentraleSupélec, France Ana Gaspar - CentraleSupélec, France Arezou Modaressi - CentraleSupélec, France Antonio Gomes-Correia - Universidade do Minho, Portugal





Universidade do Minho Escola de Engenharia

OBJECTIVES

- What?
 - To assess probability of failure obtained for a certain limit-state (i.e. cracking),
 - given uncertainties related to some input parameters.
- How?
 - By coupling Finite Element Methods with Reliability Methods (i.e. Monte Carlo).
- Why?
 - Probabilistic tools are a complement to the deterministic classical tools based mostly under the basis of an empiric global security coefficient.



UNCERTAINTIES:

- ambient temperature casting temperature;
- mechanical properties and their evolution in time;
- adiabatic heat rise;
- planned construction schedule ...
- models increasing complexity leads to increase number of parameters that have to be determinate





OVERVIEW OF THE WORK





THERMO-CHEMO-MECHANICAL MODEL

- Ruled by the hydration reaction :
 - Exothermic;
 - Thermally activated.
 - Based on the theory of reactive porous media by Coussy (1996).

$$\rho \cdot c \cdot \dot{T} = -\operatorname{div}(\underline{q}) + \dot{Q} \quad ; \quad \underline{q} = -\underline{\underline{k}} \cdot \underline{\operatorname{grad}T}$$

$$\dot{Q} = l_{\xi} \cdot \dot{\xi} \quad ; \quad \dot{\xi} = \tilde{A}(\xi) \cdot \exp\left(-\frac{E_{a}}{R \cdot T}\right)$$

$$\tilde{A}(\xi) = \frac{k_{\xi}}{\eta_{\xi 0}} \left(\frac{A_{\xi 0}}{k_{\xi}\xi_{\infty}} + \xi\right) (\xi_{\infty} - \xi) \exp\left(-\overline{\eta}\frac{\xi}{\xi_{\infty}}\right)$$



THERMO-CHEMO-MECHANICAL MODEL

- Introduction of an ageing degree κ(Cervera et al. 2002)
- Mechanical properties are dependent on both the temperature and hydration degree.

$$\begin{split} \dot{\kappa} &= \lambda_{T}(T) \cdot \lambda_{f_{c}}(\xi) \cdot \dot{\xi} \geq 0 \\ \lambda_{T}(T) &= \left(\frac{T_{T} - T}{T_{T} - T_{ref}}\right)^{n_{T}} \\ \lambda_{f_{c}}(\xi) &= A_{f} \cdot \xi + B_{f}, \text{ for } \xi \geq \xi_{set} \\ f_{c}(\kappa) &= \kappa \cdot f_{c,\infty} \\ E(\kappa) &= \kappa^{1/2} \cdot E_{\infty} \\ f_{t}(\kappa) &= \kappa^{2/3} \cdot f_{t,\infty} \end{split}$$



time [days]

DAM MODEL

- Results at the end of dam's construction :
 - 2D modeling plane strain;
 - geometry inspired from Pedrógão dam (Leitão et al., 2007).





THERMAL BOUNDARY CONDITIONS



 $T_{ext}(t) = T_m + \Delta T_y \cdot \sin\left(2\pi \cdot f_y \cdot t + \phi_y\right) + \Delta T_d \cdot \sin\left(2\pi \cdot f_d \cdot t + \phi_d\right)$

$$\frac{\partial T}{\partial \underline{n}} = \begin{cases} \frac{h}{k} \cdot (T_{ext} - T), & \forall (\underline{x}, \underline{y}) \in (\Sigma_1 \cup \Sigma_2) \\ 0, & \forall (\underline{x}, \underline{y}) \in (\Sigma_3 \cup \Sigma_4) \end{cases} \qquad h = \begin{cases} h_{rcc} = 27 W / (m^2 \circ C) \\ h_{fnd} = 25 W / (m^2 \circ C) \\ k_{fnd} = 25 W / (m^2 \circ C) \end{cases} \\ k = \begin{cases} k_{rcc} = 2.3 W / (m^2 \circ C) \\ k_{fnd} = 2.9 W / (m^2 \circ C) \\ k_{fnd} = 2.9 W / (m^2 \circ C) \end{cases}$$







Temperature

Hydration degree

First principal stress

Second principal stress



COST ACTION TU1404



- Results at the end of dam's construction :
 - Tensile strength vs Tensile stress





- Results at the end of dam's construction :
 - Tensile strength vs Tensile stress





- Measure of "failure" extent :
 - The cracking extent is evaluated at each casted layer by a cracking density concept.



UNCERTAINTIES QUANTIFICATION AND PROPAGATION

- Uncertainties
 - into Vulnerability: taken into account by giving a random character to the intrinsic material parameters, such as: water-tocement ratio (w/c), cement content (c), etc.;
 - into Hazard: taken into account by giving a random character to the loads (e.g. wind speed → h[W/(m2·∘C)])
- Objective
 - The aim is to understand how those uncertainties propagate through the model and how their variability will affect the output's variability.
- Sampling methods and Sensitivity Analysis
 - Monte-Carlo based techniques;
 - Global Sensitivity Analysis (Sobol index via RBD-FAST);
 - 2D random fields (for model parameters).



PROBABILISTIC APPROACH

- Uncertainties quantification:
 - six independent random variables;
 - ξ_{∞} depends on w/c;
 - $I_{\xi}[kJ/m^3]$ depends on the cement content c;
 - $f_{t,\infty}$ [MPa] and E_{∞} [GPa] depend on $f_{c,\infty}$.

	w/c[.]	c[kg/m³]	<i>k</i> [W/(m·°C)]	$\xi_{set}[.]$	$f_{c,\infty}[MPa]$	$\Delta T_0[^{\circ}C]$
μ	0.6	220	2.3	0.3	40	2
CV	0.1	0.15	0.25	0.2	0.25	0.5

 $\xi_{\infty} = \frac{1.031 \cdot w/c}{0.194 + w/c} \quad I_{\xi} = c \cdot 284 \text{kJ/kg} \quad f_{t,\infty} = 0.342 \cdot f_{c,\infty}^{2/3}; \quad E_{\infty} = 3.95 \cdot f_{c,\infty}^{1/2}$



PROBABILISTIC APPROACH

- Uncertainties propagation.
 - 250 computations;
 - cracking density curves on layers #4 and #19.





PROBABILISTIC APPROACH

- Cracking density on layer #19
- Statistical analysis over the results and estimation of the probability of exceeding a given cracking density limit $\rho_{f,\text{lim}}$





COST ACTION TU1404

• First-order sensitivity index

GLOBAL SENSITIVITY ANALYSIS



 S_i over temperature

 S_i over hydration degree

 S_i over ageing degree



GLOBAL SENSITIVITY ANALYSIS



S_i for cement content over I_f

S_i for the thermal conductivity over I_f



MAIN CONCLUSIONS

- probability curves for cracking density within each casted layer as functions of both age and boundary conditions are predicted;
- Weibull distribution fits well the majority of the CCDF curves;
- a unique probability curve is not representative of the entire dam;
- the cement content is the considered random variable which is most affecting the thermal behaviour of the dam and leading to extreme cracking patterns.





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Objectives and plan of the group priority GP2e – Benchmarking calculations

Laurie Buffo-Lacarrière – University of Toulouse, France Agnieszka Knoppik-Wróbel – Silesian University of Technology, Poland

Benchmarking calculations in Cost action

Several stages of calculations

- \Rightarrow Stage I : simple examples (THC calculations)
- ⇒ Stage II : extended examples (Mechanical calculations on lab specimens)
- \Rightarrow Stage III : case studies (Structural scale)

Several questions raised to organise the work

- \Rightarrow Deadline for different stages ?
- \Rightarrow Blind or not blind calculations ?
- \Rightarrow How many cases mandatory in each stage ?





SLIDE 2

AKW

- Stage I : Simple examples
- Stage II : Extended examples
- Stage III : Case studies
- Conclusions









Stage I : THC calculations

See previous presentation of Mateusz in Ljubljana

Validation tests for microstructural and multiscale models

Validation for different W/C ratios

- \Rightarrow Input data : Composition, Blaine fineness
- ⇒ Results : Hydration heat evolution, chemical shrinkage, pore size distribution at several ages

Validation for slag blended cement

- ⇒ Input data : Composition of cement and slag, Blaine fineness, formula of paste (different cement replacement ratios)
- ⇒ Results : Hydration heat evolution, bound water and portlandite content at different ages and for different curing temperatures



Chen et

al. 2013

Fig. 6, Size distribution of pore entries measured with MIP for different hydration times for a) w/c 0.30, b) w/c 0.35, and c) w/c 0.40.



SLIDE 4

Kolani et al. 2012





Stage I: THC calculations

Validation tests for macroscopic and probabilistic models

Heat evolution for blended cement

- \Rightarrow Input data : Composition of different blended cements (C+FA and C+Slag), curing temperatures Klemczak and
- \Rightarrow Results : Heat development

Temperature evolution

- Azenha \Rightarrow Input data : geometry, cement composition, et al. calorimetry at different T [°C]
- \Rightarrow Results : Temperature evolution in the centre and on surfaces



Batog 2015

2011



Fig. 2. View of the camera image and spatial relationship with the specimen.







Stage I : THC calculations

Validation tests for macroscopic and probabilistic models

Heat and moisture transport (*numerical test*)

- ⇒ Input data : Geometry, material properties (calorimetry, sorption, porosity, …)
- ⇒ Results : Temperature and RH in the centre of the wall (+ stresses ?)

Effect of boundary conditions (*numerical test*)

- ⇒ Input data : geometry, cement composition, calorimetry
- ⇒ Results : Temperature evolution in different points of the wall



Honorio

et al.

2014

Gawin et al. 2006



Fig. 1. Schematic representation of the phenomena involved in the chemo-therma analysis of a concrete structure.

SLIDE 6



Stage I : THC calculations

Validation tests for macroscopic and probabilistic models

Effect of curing conditions (*numerical test*)

- ⇒ Input data : geometry, concrete composition, initial temperature, ambient temperature, boundary conditions
- ⇒ Results : Temperature and moisture content evolution in different points of the slab/wall (+ *stresses ?*)

Klemczak and Knoppik-Wróbel 2011







- Stage I : Simple examples
- Stage II : Extended examples
- Stage III : Case studies
- Conclusions






Stage II : Extended examples

Tests for microstructural and multiscale models

Input data and test used for fitting

 \Rightarrow Chemical characterisation of Vercors materials

Expected results

 \Rightarrow + ...

- \Rightarrow Evolution of microstructure (porosity, hydrates, ...)
- \Rightarrow Evolution of elastic properties
- \Rightarrow Evolution of creep properties
- \Rightarrow Evolution of fracture properties











RESULTS

FROM WG1

Stage II : Extended examples

Tests for macroscopic and probabilistic models

Input data and test used for fitting

- \Rightarrow Results from multiscale model
- \Rightarrow Or: evolution of properties from WG1

Expected results

 \Rightarrow Early age THCM behaviour of TSTM specimen



Work of ULB team in WG1

Test on laboratory structure with well controlled experimental conditions

SLIDE 10







RESULTS

FROM WG1

I BI

- Stage I : Simple examples
 - Stage II : Extended examples
- Stage III : Case studies
- Conclusions



•





Stage III: Case studies

Vercors structure

More information in the following presentation by J. Sanahuja

Why this case study is needed

Vercors concrete is the reference concrete for WG1

- \Rightarrow Materials completely characterized
- \Rightarrow Coherence of the global action

Risks

- \Rightarrow Boundary conditions were not well controlled
- \Rightarrow No too much time for feedback on experimental measurements











Stage III: Case studies

Restrained structures from CEOS project





Why this case study could be interesting

- ⇒ Structures highly instrumented (temperature, stains in concrete, on reinforcement, crack pattern, …)
- \Rightarrow 3 structures with different reinforcement
- \Rightarrow Important feedback on measurements

More information in the presentation by J-M Torrenti (tomorrow)

SLIDE 13





AKW

Stage III: Case studies

Other structural case studies

- **Civaux experimental massive wall**
- \Rightarrow 2 walls cast on slab
- \Rightarrow Different concretes (CEM V and CEM I)

More information in the presentation by J-M Torrenti (tomorrow)







Stage III: Case studies

Other structural case studies

Investigation of real structures

- ⇒ Input data : geometry, concrete composition, initial temp. of concrete, environmental conditions (ambient temp., sometimes RH of air, wind), surface protection
- \Rightarrow Results : cracking pattern, width of cracks (sometimes)
- \Rightarrow What is lacking : temperature evolution measurements, strain measurements





SLIDE 15

- Stage I : Simple examples
 - Stage II : Extended examples
- Stage III : Case studies
- Conclusions



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LBL

Keys for a successful benchmarking program?

Good knowledge of the chosen structure

Large experimental campaign on the Vercors project

"Overview of the Vercors project" by J. Sanahuja

Benchmark organization

What are the data to give? Can teams choose to adapt some input data? ...?

"Experience of the team FEUP/Uminho in Concrack benchmark" by M. Azenha

Feedback on the in-situ measurements

How to analyze the obtained data? Specificities for hardening concrete?

"Lessons learned from in-situ measurements in hardening concrete" by D. Schlicke





SLIDE 17

LBL

Conclusions

	Stag	ge I	Sta	Stage III			
	Micro / Multiscale	Macro / Proba	Micro Multiscale Proba				
Tests	 Effect of W/C Effect of cement replacement ratio 	 Heat for blended cement Heat-Moisture Cube temp. Effect of BC 	Evolution of mech. properties	TSTM (1 among ≠ tests)	Vercors + CEOS + Civaux ? + Real struct.		
Dates	ASA	٩P	Needs W res	Needs WG1 complete results			
Blind or not?	No (publish	ed results)	?	No (published results)			
	In each GP	2 (a,b,c,d)	?	In GP2e			



SLIDE 18





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Overview of the VeRCoRs Project

Benoit MASSON, Manuel CORBIN – EDF SEPTEN, France Sylvie MICHEL–PONNELLE, Gautier MOREAU, Jean-Philippe MATHIEU – EDF R&D, France



Context of the VeRCoRs Project:

EDF TARGET

Continuous effort on the safety and life extension of the nuclear power plant

MAIN OBJECTIVES OF THE VERCORS MOCK UP

- Give confidence in the behavior under severe accident conditions
- Study the evolution of the leak tightness under the effects of the ageing
- Study the behavior at early age
- Experiment monitoring and NDE techniques



The VERCOS mock-up supports both industrial and research objectives



Progress of the civil works (1/2): dome



28/04/2015 : End of erection of the inner containment



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Progress of the civil works (2/2): pre stressing





Pre stressing of the whole containment performed from may to august 2015





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General information about the benchmark

International Benchmark Theme 1 : Mock-up at early age Theme 2: Containment history May 2015 : Preliminary results

<u>Total</u>

- 47 registered participants
- 18 countries involved across 3 continents
- ✓ 50%: Industrial companies
- 50%: Universities and research centers

Preliminary submissions per theme

- Theme 1 : 11 reports
- ✓ Theme 2: 7 reports



For more information : www.fr.amiando.com/EDF-vercors-project



Schedule and key dates

Postponement of the final work submission date to 2nd October

	2015									2016					
in the second the second second	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3
Start	♦		1.4							1.44					
Preliminary work															
Preliminary report				1	0						- F				
Work															
Final report								Ó		\checkmark					
Mockup air test	-			1					1						
Experimental data sent to participant							-								
Complementary works before workshop	1.						1								
Workshop		1		11					in the						₀w10

Save the date : the workshop will take place from the 7th to the 9th of March 2016.



Theme 1 : Early age

- Reminder of the global work :
 - Prediction of the early age behavior of the gusset, since its pouring up to ten months (end of erection of the whole containment).
- Preliminary work :
 - Forecast of the gusset's temperature history:
 - 1 month period after placement.
- Preliminary report (following slides):
 - Comparison of submitted temperature histories
 - Analysis, comments and input data adjustment



Theme 1 : Early age







Results analysis:

-

- Temperature values are underestimated during the first 50 hours
- The experimental temperature plateau (between 10 and 35 h) was not found



Theme 1 : Early age

<u>Statistics</u>



<u>Comments</u>

- Underestimation of temperature values can be due to a poor evaluation of the heated air temperature around the gusset.

- The obtaining of the plateau is directly linked to the duration of the air heating around the gusset.



Theme 1 : Propositions and conclusion

• Findings :

•

- The thermometer providing the heated air temperature around the gusset has malfunctioned.

- There is a difference between the theoretical geometric positions of sensors and the ones reported after execution phase.

DATA adjustment for the final report:

-Due to the unreliable measurement of the heated air temperature around the gusset, new boundary conditions must be used.

Numerical analysis performed at EDF shows better results with the following B.C.

- ✓ 2 blowers: Increase of air temperature by 20°C
- ✓ 4 blowers: Increase of air temperature by 30°C
- The heated air temperature curve is updated
- 3 PT100 sensors are used at each level (including one in the middle) The positions of sensors are updated



Theme 1 : EDF proposition of Gusset BC

Convective exchange with heated air temperature

2 blowers: T_heat = T_air + 20°C || 4 blowers: T_heat = T_air + 30°C





Theme 2 : Containment history

- Reminder of the global work :
 - Prediction of deformations, stresses and cracking history of the whole containment wall (before/after pre stressing, after pressurization test,...)
- Preliminary work :
 - Calculation of deformations due to pre stressing (initial state = just before pre stressing; final state = end of pre stressing) and in sequence, deformations due to pressurization test.
- Preliminary report (following slides):
 - For specific points: comparison of submitted deformations
 - First analysis and comments

The experimental results are not yet known



Theme 2 : Containment history Deformations due to pre stressing



ID 12 ID 37 21 ID 20 ID 15 ID 49 ID 14 0 -50 (E-06) -100 -150 ■ H1_V Deformation -200 ■ H1_T -250 -300 -350 -400 -450

H1



H2



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SLIDE 13| 19

Theme 2 : Containment history Deformations due to pre stressing



- Overall : Numerical results are consistent
- Differences are due to various initial states definition before pre stressing and to diverse estimations of pre stressing losses due to relaxation and friction of tendons.





Theme 2 : Containment history Deformations due to pressurization





H2 ID 12 ID 49 ID 37 ID 14 ID 21 ID 20 ID 15' 250 150 100 50 -50 -100 -150 -200



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Theme 2 : Containment history Deformations due to pressurization



A lot of differences :

- Due to pre stressing, pressurization induces a loss of compression rather than pure tension
- →Some results include only pressurization, others include both pressurization and pre stressing loads.
- Some participants considered a relative pressure of 5.2 bars. The prescribed value is 4.2 bars.





General Conclusions of the Theme 2

- <u>Results</u>:
- Despite some differences in the evaluation of tendons pre stressing losses, pre stressing effect is generally consistent.
- Some results given after pressurization do not include pre stressing load
- A misinterpretation of the relative pressure value is observed.
- <u>Propositions for the final work (will be detailed on the web site)</u>:
- Two groups of results are expected (see scheme next slide):
 - ✓ <u>Group 1</u>: For those who contribute to theme 1, two results have to be submitted.
 - The first with an initial state corresponding to concrete placement. The following calculations shall take into account the early age behavior of concrete.
 - The second with an initial state just before pre stressing (this, in order to allow a comparison with Group 2)
 - ✓ <u>Group 2</u>: For those who are not contributing to theme 1, the initial state is just before pre stressing, the structure is assumed fully erected submitted to its own weight.









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Experience of the team of FEUP/UMinho in the CONCRACK benchmarking program

Miguel Azenha - University of Minho, School of Engineering. Portugal
 Rui Faria - University of Porto, Faculty of Engineering, Portugal
 Mário Pimentel - University of Porto, Faculty of Engineering, Portugal



Universidade do Minho Escola de Engenharia



E Institute for Sustainability and Innovation in Structural Engineering





Introduction

- International benchmark CONCRACK CEOS.fr
- Set of 4 challenges for participants: 2 shear walls and 2 large beams (RL1 and RG8)
- Team Porto/Minho number 10
- Experience in similar situations: consultancy; monitoring



Presentation scope

- Simulation of the large beam RG8 (restrained shrinkage)
- Highlight the modelling and parameter estimation strategies
- Focus on 'blind stage' and comparison with actual monitoring





CEOS.fr



Overview of RG8



Significant data on material properties and environmental conditions



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Modelling approach

- Thermo-mechanical analyses with FEM (DIANA).
- <u>Strict compliance</u> to the material properties/characterization provided by the organization.

Thermal model

• Transient non-linear analysis with 3D brick elements (8 nodes)

$$\frac{\partial}{\partial x} \left(k \frac{\partial T}{\partial x} \right) + \frac{\partial}{\partial y} \left(k \frac{\partial T}{\partial y} \right) + \frac{\partial}{\partial z} \left(k \frac{\partial T}{\partial z} \right) + \dot{Q} = \rho c \frac{\partial T}{\partial t} \quad \text{Governing equation}$$

- k and ρc mantained constant throughout the entire analysis
- Arrhenius based formulation for cement induced exothermal reactions

$$\dot{Q} = a f(\alpha) e^{-\frac{E_a}{RT}}$$
 Reinhardt et al. (1982)

Convection/radiation coefficient on boundaries (disregarding solar radiation, night cooling and evaporative cooling) $q = h_{conv/rad} (T_{surf} - T_{env})$



•

Modelling approach Mechanical model

- Transient non-linear analysis with 3D brick elements (20 nodes)
- Maturity dependent properties (equivalent age concept): E, fct
- Constant thermal dilation and Poisson's coefficients throughout the analyses
- Creep according to the Double Power Law DPL (only basic creep simulated)
- Embedded reinforcement (full bond)





Material properties – thermal model

- Heat capacity = 900 J/°C/Kg (hardened concrete) (CONCRACK)
- Density = 2410 kg/m³ from mix composition (CONCRACK)
- Thermal conductivity k = 3.28 W/mK computed with basis on the mix proportions and the thermal conductivity of constituents (Azenha, 2009)
- Strut steel thermal properties: k = 54 W/mK; $\rho c = 3.27 \times 10^6$ JK⁻¹m⁻³ (estimated)
- Boundary conditions and transfer coefficients; solar radiation
- Adiabatic temperature rise (CONCRACK)
- Activation energy computed according to the approach recommended by CONCRACK (Schindler 2004 – ACI Material Journal)

 $E = 22,100 \cdot p_{C_3A}^{0.30} \cdot p_{C_4AF}^{0.25} \cdot \text{Blaine}^{0.35}$

CONCRACK information

$$E = 44600 J / mol$$

Activation energy used for both hydration heat computation and equivalent age calculations.



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Material properties – mechanical model

- Tensile strength EC2 curve matching data given by CONCRACK
- E-modulus EC2 curve matching data given by CONCRACK, with an adaptation at early ages as to initiate E-modulus development at approximately 9h age (matching hydration initiation in the adiabatic tests)



Material properties – mechanical model

- Thermal dilation coefficient = 12×10⁻⁶ (CONCRACK)
- Poisson's coefficient = 0.19 (CONCRACK)
- Steel: E=200 GPa; v=0.3 (CONCRACK) perfectly plastic behaviour
- Fracture energy $G_F = 110$ N/m; tension stiffening parameter $\beta_t = 0.4$
- DPL Creep parameters adjusted to fit data given by CONCRACK





Boundaries and convection/radiation

- Average wind speed v=1.4m/s and env. temperaure (CONCRACK)
- Effect of aluminium bars disregarded
- Recourse to electrical analogy might be arguable due to the large thickness of formwork system -> 2D FEM made for assessment
- Convection/radiation coefficient with radiation contribution linearized according to Azenha (2009); solar radiation neglected
- Convection/radiation coefficient $h = 16.3 \text{ Wm}^{-2}\text{K}^{-1}$ (no formwork) and h = 0.75Wm⁻²K⁻¹ (with formwork)





Additional aspects

Initial temperature and shrinkage

- Initial temperature 17°C
- Drying shrinkage as uniform imposed strain with an extent based on the equivalent thickness of the specimen
- Maturity dependent autogeneous shrinkage given by CONCRACK

Time step and load step strategy

- 60 days of analysis with 1 hour time steps (1438 time steps)
- Load test not simulated



Geometry of the FE model





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Boundary conditions and material distribution





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Results of the thermal model



- Peak temperature underestimated 5K; kinetics problems -> from adiabatic temp. rise?
- Temperature less uniform than predicted
- Clear effect of solar radiation
- Average temperature provided by CONCRACK seems under real temperature
- Satisfactory results in view of simplifications (solar radiation, night cooling, electrical resistance analogy...)



Results of the mechanical model





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Results of the mechanical model



- Difference in instant of peak displacement related to the temperature calculation
- Post-peak displacements (>48h) correctly simulated
- Pre-peak displacements with simulation innacuracies due to:
 - Prolonged dormant period (not present in simulation)
 - Thermal Dilation Coefficient?
 - Early creep?
 - Monitoring issues?



Conclusions

- Participation of FEUP/UMinho team in Concrack presented.
- Relevance of sound parameter choice and characterization.
- Problems with the temperature field predictions adiabatic temperature?
- Through cracking well predicted at a later instant than observed experimentally.
- Characterization of concrete and RG8 prepared with the same concrete mix but at different batches -> problem?
- Hottest topic: early viscoelastic behaviour and its validation.
- Overall good performance for a blind stage

Lessons learned for future experiences, particularly in the scope of COST TU1404!





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LESSONS LEARNED FROM IN-SITU MEASUREMENTS IN HARDENING CONCRETE MEMBERS

Dirk Schlicke - Graz University of Technology, Austria



SCIENCE · PASSION · TECHNOLOGY

Outline

- In-situ measuring system for hardening concrete members
- Measuring programs and application examples
- Detected structural behavior
 - Ground slabs
 - Walls on foundations
- Lessons learned
- Outlook



Measuring system

In-situ measurements •



thermocouples in several material points for ΔT

 $\alpha_{\rm T} \cdot \Delta T + \varepsilon_{\rm cs} + \varepsilon_{\rm cc} = \frac{\Delta l}{l} - \frac{\Delta l}{l}$ $\frac{c}{E(t)}$



vibrating wire for (almost) measurement of $\sigma_c / E(t)$



stressmeter for direct measurement of σ_c

Accompanying measurements for computational verification



•

ambient temperature and solar radiation



quasi-adiabatic hydration heat release ΔT_{adi}



Measuring system





no recording of relaxation in the concrete

no recording of restrained shrinkage

no recording of influence of stiffness evolution

 $\Delta \varepsilon_{\text{real}}(t_i) = \Delta \varepsilon_{\text{meas}}(t_i) + \alpha_{\text{T}} \cdot \Delta T(t_i)$

$$\Delta \sigma_{\rm c}(t_i) = \left[\Delta \varepsilon_{\rm meas}(t_i) - \Delta \varepsilon_{\rm cs}(t_i, t_{i-1}) - \sum_{k=0}^{i-1} \Delta \varepsilon_{{\rm crp},k}(t_i, t_{i-1}) \right] \cdot E_c(t_i)$$

Compatibility check / validation of determined stresses with direct stress measurements





Measuring programs with direct involvement



Ground slab power plant 'Boxberg', $h_{\rm P}$ = 3.8 m



Ground slab and chamber wall 'Sluice Sülfeld'





Cooling tower shell 'Hamm Westfalen', $d_{\rm W}$ = 0.3 m



Application examples

only temperature (usually thermocouple)





▲ concrete stress (stress meter)



Chamber wall 'Sluice Sülfeld'

Ground slab power plant 'Boxberg'

0.16 m 0.03 m 0.19 msurface $0.31\,\mathrm{m}$ concrete $0.70 \,\mathrm{m}$ $1.10 \mathrm{m}$ $3.8\,\mathrm{m}$ $1.50\,\mathrm{m}$ core concrete $1.90 \,\mathrm{m}$ $2.34\,\mathrm{m}$ $0.5 \,\mathrm{m}$ $2.78\,\mathrm{m}$ surface -concrete, 3.22 m $3.65\,\mathrm{m}$ subbase Q soil ш 22





Application examples

Compatibility check



Ground slab power plant 'Boxberg'



In both cases the point in the middle of the cross section is shown



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Chamber wall 'Sluice Sülfeld'

Detected structural behavior

Ground slabs / ground slab power plant 'Boxberg'



- high uniformly distributed temperature field change ($\Delta T_{\rm N}$)
- high temperature gradient due to temperature history of bottom side ($\Delta T_{\rm M}$)
- disproportional small centric restraint
- disappearing bending restraint with approaching of temperature equalization
- considerable residual stresses
- early tensile stressing at bottom due to long lasting casting with retarded layers
- free deformation reaches almost $\alpha_{\rm T} \cdot \Delta T_{\rm N}$
- no curvature = 100 % bending restraint
- plane cross section = residual stresses



Detected structural behavior

· Walls on foundations / chamber wall 'Sluice Sülfeld'





- high uniformly distributed temperature field change ($\Delta T_{\rm N}$)
- negligible temperature gradient $\Delta T_{\rm M}$
- centric restraint according to ratio of axial stiffness and gravity load ativation





Recalculation with 3D FEM

Ground slabs / ground slab power plant 'Boxberg'





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10 layers \emptyset 28 mm - 15 cm in each direction

Recalculation with 3D FEM

· Walls on foundations / chamber wall 'Sluice Sülfeld'





Lessons learned

- In-situ measurements and data interpretation
 - Reliable material model is needed to interpret results of vibrating wires
 - Stressmeters are viable for stress history as long as the observed material point is under compression
 - Compatibility check of measurement data is indispensable
- 3D FEM Recalculation
 - Heat storage effect of subsoil
 - Realistic consideration of gravity load activation with bedding springs
 - Viable material model
 - Consideration of casting process
 - Consideration of heavy reinforcement layers



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Lessons learned

- Structural behavior
 - Ground slabs on standard subsoil: bending restraint is decisive / centric restraint becomes negligible for ground slabs with increasing height
 - Walls: centric restraint is decisive but depends considerably on the gravity load activation according to the length-heigth-ratio
- Efficient crack width control
 - requires consideration of real member behavior

Schlicke, D. and Tue, N. V. (2015),

Minimum reinforcement for crack width control in restrained concrete members considering the deformation compatibility.

Structural Concrete, 16: 221 - 232. doi: 10.1002/suco.201400058



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Outlook

Service life monitoring of monolithic structures



Experimental simulation of restrained RC structures









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The Deteriorating Impact of Alkali-Silica Reaction in Concrete

Max A.N. Hendriks – Delft University of Technology, Netherlands
& Norwegian University of science and technology, Norway
Rita Esposito – Delft University of Technology, Netherlands



Alkali-Silica Reaction in Concrete: Multiple scales



Focus of this presentation Relation between ASR expansion & Degradation of concrete properties



The Deteriorating Impact of Alkali-Silica Reaction in Concrete

Expansion vs. Mechanical Properties

Free Expansion Experiments

Multiscale Material Modeling

Testing «Nautesund Concrete»

Statistical analysis of literature data

Micro-porofracture mechanics

Analytical homogenization

The Deteriorating Impact of Alkali-Silica Reaction in Concrete

Expansion vs. Mechanical Properties

Free Expansion Experiments

Testing «Nautesund Concrete»

Statistical analysis of literature data

Micro-porofracture mechanics

Multiscale Material

Modeling

Analytical homogenization

ASR-induced Mechanical Degradation of Concrete

- Mixes with 2 type of aggregates:
 - Norwegian crushed aggregates
 - Dutch natural aggregates
- Testing:
 - Expansion
 - Mechanical properties (elastic modulus and strengths)
 - Statistical analysis



Evolution of mechanical properties as a function of the expansion

Statistical analysis

- Literature data from **12 authors**:
 - Young's modulus: 9 authors
 - Compressive strength: 10 authors
 - Tensile strength: 7 authors
- The mechanical properties have been normalized with respect to their value at expansion equal to 0.05%

Mechanical properties vs. Expansion



• Statistical relevant relations between properties and expansion

Elastic modulus best indicator

All the properties degradates with a **different rate**

INFLUENCE OF THE ALKALI-SILICA REACTION ON THE MECHANICAL DEGRADATION OF CONCRETE, Rita Esposito, Caner Anaç, Max A.N. Hendriks, Oguzhan Çopuroglu, Accepted for ASCE's Journal of Materials in Civil Engineering

Strengths vs. Stiffness

The standardized relations between stiffness and strenght properties for sound concrete

are <u>not</u> applicable for ASR affected concrete



IMPORTANT for structural assessment

The Deteriorating Impact of Alkali-Silica Reaction in Concrete

Expansion vs. Mechanical Properties

Free Expansion Experiments

Multiscale Material Modeling

Testing «Nautesund Concrete» Statistical analysis of literature data

Micro-porofracture mechanics

Analytical homogenization
Multiscale Material Model

- From aggregate to concrete level
- Poro-mechanics → Swelling of ASR gel = internal pressure
- Analytical Homogenization → Concrete properties retrieved by properties of its constituents
 - Linear fracture mechanics → Damage propagation

Structure of concrete



State Equations

- Poro-mechanics Theory
 - Effect of external mechanical load (E)
 - Internal pressure (P)





Model's assumptions

- ASR gel swelling gives Internal pressure → pressure controlled model
 - Properties of solid matrix are constant during
 damage
 No distinction in damage location
- Solid matrix is a linear elastic material
- The damage propagation is related to the dissipated energy

Unaffected concrete

Tensile Behaviour

Compressive Behaviour



Unaffected concrete - Uniaxial loading



the model simulates the softening and hardening branches in tension and compression

ASR-affected concrete: comparison with experiments



- The ASR expansion strains are under-predicted
- The relation between the mechanical properties is resembled well

The Deteriorating Impact of Alkali-Silica Reaction in Concrete

- 1. Experimentally, we observe statistical relevant relations between ASR expansion and ASR degradation
 - In absence of permanent deformations,
 - the model underestimates the expansion.
- The known relationships between strength and stiffness properties of sound concrete do not apply for ASR affected concrete
 - Well simulated by the model



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MODELING OF CONCRETE DURABILITY WITH POROMECHANICAL APPROACH

Francesco Pesavento - University of Padova, Italy Bernhard Schrefler – University of Padova, Italy Luciano Simoni – University of Padova, Italy Dariusz Gawin – Tech. University of Lodz, Poland Mateusz Wyrzykowski – EMPA, Switzerland



LOCAL FORMULATION (MICRO-SCALE, DETAIL OF THE REV)



System of governing equations: -Mass balance equations of the phases; -Linear momentum balance equations;

-Mass balance equations of the species.

MACROSCOPIC FORMULATION



NUMERICAL SOLUTION

FEM (in space) FDM (in the time domain)

Constrained Averaging Theory (Gray & Miller, 2005)

Thermodynamically

The Representative Elementary Volume (REV) at microscopic level must be large enough so that averages of properties are independent of the sample size.

The REV must contain all phases. REV represents a point in the macroscopic description: REV must be small enough so that partial derivatives at macroscopic level make sense

SLIDE 2|36

Mathematical Model: Evolution equations

EVOLUTION EQUATIONS:

- Evolution equation for hydration/dehydration
- Evolution equation for material damage (work in progress)
- Evolution equation for thermo-chemical damage
- ✓ Evolution equation for <u>ASR process</u>
- ✓ Evolution equations for <u>freezing/melting processes</u>
- Evolution equation for Leaching

INTERNAL VARIABLES:

- ✓ Hydration/Dehydration degree ℘_{hydr}
- Mechanical damage degree d
- ✓ Thermo-Chemical damage degree V
- ✓ ASR reaction extent Γ_{ASR}
- ✓ Mass of frozen water (i.e. ice) m_{ice}

✓ Leaching degree ($\Gamma_{leach}[s_{Ca}(t)] = \frac{s_{Ca}^0 - s_{Ca}(t)}{s_{Ca}^0}$



Alkali-Silica-Reaction simulation

Existing models and model proposed

• The <u>existing models</u> can be classified essentially into two classes: models which attribute the process progression to the water imbibitions (temperature independent) [1, 2] and models which consider temperature as the main parameter, i.e. ASR is considered as a pure thermally activated process [3, 4].

• In the **present model** the ASR is modelled as a two-stage process, involving chemical reactions causing first silica dissolution and then gel formation, [1]. The effect of moisture content on the kinetics of the first process is considered similarly as in [1, 2] and effect of temperature following approach proposed in [3, 4]. It is assumed that the gel formation process causes expansion of the material skeleton and the maximal chemical strain is dependent on the moisture content and to a much lesser extent on the temperature value. The gel is assumed to be in equilibrium with moisture in its pores, hence any variation of relative humidity causes an immediate change of chemical strains, also during decrease of water content.

A. Steffens et al., Aging Approach to Water Effect on Alkali–Silica Reaction Degradation of Structures, Journal of Engineering Mechanics, 129, 50-59, (2003).

(2) F. Bangert et al., Chemo-hygro-mechanical modelling and numerical simulation of concrete deterioration caused by alkali-silica reaction, Int. J. Numer. Anal. Meth. Geomech., 28(78), 689-714, (2004).

(3) Larive, C. Apports combinés de l'expérimentation et la modélisation à la compréhension de l'alcali-réaction et de ses effets mécaniques, Monograph LPC, 0A28, Laboratoire Central des Ponts et Chaussées, Paris (1998).

(*F*-J Ulm et al., Thermo-chemo-mechanics of ASR expansion in concrete structures, Journal of Engineering Mechanics, 126(3), 233-242, (2000).



Model of Silica Alkali Reaction

First stage of the process: evolution of the reaction extent Γ_{ASR}

 $\dot{\Gamma}_{ASR} = \frac{1 - \Gamma_{ASR}}{t}$

where (at constant T and S_w):



 $t_r = k_r/A_0$ is the reaction time (A₀ is the initial chemical affinity and k_r is the kinetic coefficient)

The chemical affinity is:
$$A_{\Gamma}(\Gamma_{ASR}) = A_{0}(1 - \Gamma_{ASR})$$

Ref.: Larive et al. Journal of Engineering Mechanics 2000

The <u>reaction time</u> is: $t_r = \tau_r(T, S_w) \cdot \lambda(T, S_w, \Gamma_{ASR})$ where $\lambda(T, S_w, \Gamma_{ASR}) = \frac{1 + \exp(-\tau_L / \tau_r)}{\Gamma_{ASR} + \exp(-\tau_L / \tau_r)}$

with

Latency time

Characteristic time

$$\tau_{L}(T, S_{w}) = \tau_{L0} \left[U_{L} \left(\frac{1}{T} - \frac{1}{T_{0}} \right) \right] \left(A_{L} \cdot S_{w} + B_{L} \right)$$

Influence of saturation level
$$\tau_{r} \left(T, S_{w} \right) = \tau_{r0} \left[U_{r} \left(\frac{1}{T} - \frac{1}{T_{0}} \right) \right] \left(A_{L} \cdot S_{w} + B_{L} \right)$$

$$\tau_{L0}, \tau_{r0}, A_{L}, B_{L} \text{ are material parameters}$$



Model of Silica Alkali Reaction

Second stage of the process: evolution of ASR strain Σ_{ASR}

$$\dot{\boldsymbol{\varepsilon}}_{ASR}(t) = \frac{\alpha}{\rho^{ASR}} \cdot \dot{\boldsymbol{m}}_{ASR}(t) \mathbf{I}$$

Where \dot{m}_{ASR} is the rate of water mass combination with the gel $\dot{m}_{ASR} \propto \dot{\Gamma}_{ASR}$ α is the chemo-elastic dilatation coefficient; ρ^{ASR} the density of the formed gel.

Comp. Methods in Appl. Mech. and Eng. 2012

Water Aging

Due to peculiar physico-chemical processes a loss of swelling potential is experimentally observed; this loss can be considered as a sort of "material aging":



with

 Γ_a is the aging process extent; t_a is the characteristic time of aging.

□ Ref.: Steffens et al, Journal of Engineering Mechanics 2003

The water-gel combination rate is now:

$$\dot{m}_{ASR} = M_{ASR} \left(S_{w} \right) \cdot \left(1 - \Gamma_{a} \right) \cdot \dot{\Gamma}_{ASR}$$

in which $M_{ASR}(S_w)$ is the water combination coefficient at saturation level S_w



Modelling ASR: experimental-numerical results comparison

Poyet's experimental tests at constant relative humidity

Material properties as in:

S. Poyet, Etude de la dégradation des ouvrages en béton atteints de la réaction alcali–silice: approche expérimentale et modélisation numérique multi-échelle des dégradations dans un environnement hydrochemo–mécanique variable, PhD thesis, Université de Marne la Vallée, France (2003).

✓ Size of the specimens:

Cylindrical specimens - radius=1cm, height=16cm

✓ Boundary conditions:

- convective heat and mass exchange:
 - RH_∞=82%, and then 59%, 76%, 82%, 96% or 100% kept constant in time with β_c =0.002 m/s (drying cases) and β_c =0.002 m/s (swelling cases)
 - T=60°C with α_c =5 W/Km²
- surface mechanical load: unloaded







COST ACTION TU1404

SLIDE 8|36

Poyet's experimental tests at variable relative humidity

✓ Material properties as in:

S. Poyet, Etude de la dégradation des ouvrages en béton atteints de la réaction alcali–silice: approche expérimentale et modélisation numérique multi-échelle des dégradations dans un environnement hydrochemo–mécanique variable, PhD thesis, Université de Marne la Vallée, France (2003).

✓ Size of the specimens:

Cylindrical specimens – radius=1cm, height=16cm

✓ Boundary conditions:

- convective heat and mass exchange:
- RH_∞=59-96% variable in time with two different cycles: short (14 days) and long (28 days)
 β_c=0.002 m/s (drying phases) and β_c=0.002 m/s (swelling phases)
- T=60°C with α_c =5 W/Km²



Poyet's experimental tests at variable relative humidity (long cycle)





Poyet's experimental tests at variable relative humidity (short cycle)





Kinetics of freezing process in porous materials

Non-Equilibrium approach: the present model

In this work freezing/melting process is modelled as a **non-equilibrium process** (i.e. taking into account its kinetics):

Evolution Law:

$$\dot{s}_i = A_{fr} \dot{\Gamma}_{fr}$$

From linear thermodynamics of chemical reactions, we can express the rate of freezing as:

 $\dot{\Gamma}_{fr} = kA_{fr}$ where the proportionality constant, k, is assumed in the following form (Coussy):



 $k = \frac{1}{RT\tau_{fr}}$ Where τ_{fr} is the <u>characteristic time of the process</u>



Kinetics of freezing process in porous materials

Non-Equilibrium approach: the present model

The actual level of liquid water in the pores is:

$$S_{w} = S_{w}(r_{pore}) = S_{w}\left(\frac{2\gamma_{w'gw}}{r_{pore}}\right) = S_{w}(p^{c})$$

so, there is freezing when this saturation degree is greater than the corresponding value at equilibrium, *i.e.* **capillary pressure during freezing is lower than the corresponding value at equilibrium**.

Ice mass source - FREEZING

if
$$p_{fr}^{c} < p_{fr,eq}^{c}(T)$$
 and $\dot{T} < 0$: $\dot{m}_{fr/w} = -n\rho^{w}S_{w}\frac{v_{w}}{RT}\frac{p_{fr}^{c} - p_{fr,eq}^{c}}{\tau_{fr}}$;
otherwise : $\dot{m}_{fr/w} = 0$.

This relationship was obtained by assuming a **spherical shape** of the liquid water / ice meniscus during freezing.



MODELING OF CONCRETE DURABILITY WITH POROMECHANICAL APPROACH| Francesco Pesavento

Kinetics of freezing process in porous materials Non-Equilibrium approach: the present model



Ice-water equilibrium:

 $\Delta T \approx \frac{\gamma_{CL} \kappa_{CL}}{\Delta S_{fv}}$



Kinetics of freezing process in porous materials

Non-Equilibrium approach: the present model

<u>The temperature of freezing and melting is DIFFERENT</u> (due to the different shape of the "w/ice" interface during the processes)

From experimental tests (i.e. DSC) or by supposing a shape for this interface (i.e. cylindrical for melting and spherical for freezing), we can define the ratio of the curvatures as:

$$\overline{\lambda}\left(S_{w}\right) = \frac{T_{m}^{*} - T_{m}\left(\kappa_{pore}\right)}{T_{m}^{*} - T_{fr}\left(r_{pore}\right)} \cong \frac{\gamma_{ice,w}\kappa_{ice,w}^{m}}{\gamma_{ice,w}\kappa_{ice,w}^{fr}} = \frac{\kappa_{ice,w}^{m}}{2 / r_{pore}}$$

Ice mass source - MELTING

if
$$p_{fr}^c > p_{m,eq}^c(T)$$
 and $\dot{T} > 0$: $\dot{m}_{fr/w} = -n\rho^w S_w \overline{\lambda} \left(S_w\right) \frac{v_w}{RT} \frac{p_{fr}^c - p_{m,eq}^c}{\tau_m}$;
otherwise : $\dot{m}_{fr/w} = 0$.



COST ACTION TU1404

 $\boldsymbol{p}_{m,eq}^{c} = \boldsymbol{p}_{fr,eq}^{c} / \overline{\lambda} \left(S_{w} \right)$

with

Kinetics of freezing process in porous materials

First conclusion:

- 1. This means that at a given temperature, water freezing starts at higher values of saturation degree than melting (i.e. the saturation degree corresponds to 2 times larger pore entrance radius).
- 2. Or, alternatively, freezing of water in pores of a given entrance radius starts at lower temperature than melting of ice in the same pores.



Volume of ice in the pores of a fully water saturated cement mortar at different temperature, during freezing and melting, measured by means of Differential Scanning Calorimeter (DSC).



First numerical validation of the model

- Data of the simulation correspond to the tests performed by **Scherer & Sun 2010**:
 - DSC test (Differential Scanning Calorimeter) for measuring the ice formation;
 - DMA test (Differential Mechanical Analyzer) for measuring dimensional changes;
 - Material: mortar (STM Type I ordinary Portland cement) with two amounts of entrained air (0 and 6 vol.%).
- Initial and Boundary conditions:
 - heat and mass exchange:
 - the specimen is completely sealed;
 - ■T_∞ varying in time (see the graphs): two cycles with minimum temperature equal to -15°C and -40°C respectively;
 - $\alpha_c = 30 \text{ W/Km}^2$
 - mechanically unloaded



Cycle at -15°C – material with 6% of entrained AIR







Cycle at -15°C – material with 6% of entrained AIR





Cycle at -15°C – material with 0% of entrained AIR







Cycle at -40°C – material with 0% of entrained AIR







Modelling Concrete Leaching



Picture of a leached cement paste sample, obtained by means of microscopic analysis in a fluorescent light.

Equilibrium based models: Gérard (1996), Kuhl et al. (2004), Kuhl and Meschke (2007)

Process kinetics based models: Ulm, Torrenti, Adenot – *J. Engineering. Mechanics,* 1999 Gawin, Pesavento, Schrefler - Part 1 & Part 2, *Solids and Structures,* 2008 Gawin, Pesavento, Schrefler, CMAME 2009.



Chemical reactions leading to calcium leaching process

> **Portlandite** dissolution (calcium hydroxide)

 $Ca(OH)_2 \Leftrightarrow Ca^{2+} + 2OH^-$

ettringite dissolution



 $Ca_{6}Al_{2}O_{6}(SO_{4})_{3} \cdot 32H_{2}O \Leftrightarrow 6Ca^{2+} + 2Al(OH)_{4}^{-} + 3SO_{4}^{2-} + 4OH^{-} + 26H_{2}O$

dissolution of different phases of CSH gel

 $nCaO \cdot SiO_2 \cdot nH_2O \Leftrightarrow nCa^{2+} + H_3SiO_4^- + [2n-1]H_2O$



Curve describing equilibrium between solid and liquid calcium





Thermodynamic description of the process

[Ulm, Torrenti, Adenot – J. Engng. Mech. 1999]

$$A_{s} = \mu^{s} - \Gamma = \eta \frac{ds_{Ca}}{dt}$$

η- parameter dependent on micro-diffusion of Ca^{2+} , /s – chemical potential of liquid calcium, \wp – chemical potential of solid calcium.

$$dA_{s} = RT \frac{dc_{Ca}}{c_{Ca}} - \mathbf{B} : \left(d\mathbf{\varepsilon} - d\mathbf{\varepsilon}^{p}\right) + kd\chi - \kappa ds_{Ca}$$

Effect of Ca concentration

Effect of the material elastic properties

Effect of microcracking Effect of *Ca* content in skeleton



Thermodynamic description of the process

[Ulm, Torrenti, Adenot – J. Engng. Mech. 1999]

$$A_{s} = \mu^{s} - \Gamma = \eta \frac{ds_{Ca}}{dt}$$

η- parameter dependent on micro-diffusion of Ca^{2+} , /s – chemical potential of liquid calcium, \wp – chemical potential of solid calcium.




Concrete leaching process kinetics

Thermodynamic description of the process





Concrete leaching process kinetics

Extension to the non-isothermal conditions

The values of the equilibrium constant

 $\kappa(s_{Ca},T)$

can be found from the thermodynamic equilibrium condition at temperature T, which can be written in the incremental form as

$$dA_{s} = RT \frac{dc_{Ca}}{c_{Ca}} - \kappa ds_{Ca} = 0 \qquad \text{in this way we get} \qquad \kappa \left(s_{Ca}, T\right) = \frac{RT}{c_{Ca}} \left(\frac{ds_{Ca}}{dc_{Ca}}\right)$$

and taking into account the expression
$$c_{Ca}^{ef}(T) = c_{Ca} \times \exp\left[-\frac{E_{leach}}{R}\left(\frac{1}{T} - \frac{1}{T_{ref}}\right)\right]$$

one can write

$$\kappa(s_{Ca},T) = \kappa(s_{Ca},T_{ref})\frac{T}{T_{ref}}$$

This allows writing the general relationship describing the thermodynamic of the process as:

$$\frac{\partial s_{Ca}}{\partial t} = \frac{1}{\tau_{leach}(T)} \frac{1}{RT_{ref}} \left[\int_{s_{Ca}^0}^{s_{Ca}^*} \kappa(\overline{s}, T_{ref}) d\overline{s} - \int_{s_{Ca}^0}^{s_{Ca}} \kappa(\overline{s}, T_{ref}) d\overline{s} \right]$$

i.e. the dependence on the temperature is concentrated in the function





Numerical simulation results

Modeling of a wall subject to reaction-diffusion-advection process



Boundary Conditions



Numerical simulation results Reaction-diffusion-advection process: 25°C and 60°C-25°C cases



Ca ions concentration

Calcium content Solid skeleton



Numerical simulation results

Reaction-diffusion-advection process: 25°C and 60°C-25°C cases



Chemical Damage



Numerical simulation results Reaction-diffusion-advection process: 60°C and 25°C-60°C cases



Ca ions concentration

Calcium content Solid skeleton



Numerical simulation results

Reaction-diffusion-advection process: 60°C and 25°C-60°C cases



Chemical Damage



Numerical simulation results

Modeling of a wall subject to reaction-diffusion-advection process



Leaching front evolution



CONCLUSIONS

A multiscale model based on the mechanics of multiphase porous media for the analysis of thermo-hygral-chemical and mechanical behaviour of concrete has been presented (this morning...).

Three relevant applications of this model have been shown:

- Alkali-Silica Reaction evolution and the strain development;
- Freezing/Melting processes of cementitious materials;
 Concrete exposed to chemical degradation by pure water (i.e. leaching) in both isothermal and non-isothermal conditions;



CONCLUSIONS

> Alkali-Silica Reaction model:

- The model accounts for both water content (i.e. saturation) and temperature influence on the reaction evolution and the strain development.
- **Sorption isotherm** modifications due to the changes of the material microstructure are taken into account.

Freezing-Melting process model:

- Phase changes are properly treated on the base of Phase Change
 Thermodynamics considering mechanical and chemical stability conditions.
- The model considers the kinetics of the freezing/melting processes, taking also into account their different evolutions (i.e. the different shape of the ice/water interface during melting and freezing).

Leaching model:

- The **leaching model** considers not only the diffusive calcium transport, as other existing models, but additionally also the **advective calcium flow**.
- Calcium leaching process is modeled by considering thermodynamic imbalance of the calcium in solid and liquid phases, what allows for the description of process kinetics.





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Modeling of multi-species diffusion and effect of electrical double layer

Ouali Amiri - University of Nantes, France







Outline

Introduction: problem related to ionic transport

- Physicochemical phenomena linked to ionic ingress
- Modelling of chloride ingress in saturated porous media
 Macroscopic approach: law Fick
 Multispecies approach: Electrical Double Layer (EDL) effect
- Conclusion



1. Introduction : problem related to ionic transport

Steel in concrete are triply protected by:

- Concrete cover
- basic medium (pH ≈ 13)
- Existence of passif layer along the steel

What is then the problem??

Chloride, le CO₂...





1. Introduction : problem related to ionic transport

Severe degradation occurred on pier of Ré Bridge (south west in France) built in 1986

Economic issues :

4% of GDP used for Restauration of reinforced concretes in OECD countries

OECD: The Organisation for Economic Co-operation and Development **GDP**: Gross Domestic Product





1. Introduction : problem related to ionic transport TUUTTI Diagram



Initiation Period : Chloride Profile , <u>diffusion coefficient</u>: <u>durability parameter</u> Permeability, porosity, wetting-drying cycles...

Question often asked: which approach use?



2. Physico-chemical phenomena related to ionic transport

Which phenomena are occurring during diffusion?

- Chemical interaction between chloride and cement matrix: binding, crystallization...
 - Physical interaction between chloride and cement matrix:
 Electrical double layer: Van Der waals Interactions
- Electrostatic interactions between the ions of the pore solution: potential electrostatic
- Chemical activity of the pore solution: <u>active concentration</u>: decreasing of initial concentration



Macroscopic Approach type Fick : Mono-specie Transport equation

$$\frac{\partial C}{\partial t} = D \frac{\partial^2 C}{\partial x^2} - V \frac{\partial C}{\partial x} - KC$$

Analytical Solutions : Linear isotherm

- 2 types of boundary conditions can be considered:
- Semi-infinite Diffusion: bridge pier: unsteady state: CTH method
- Finite Diffusion: wall thin: unsteady and steady state

Problem: The phenomena presented above are not taken into account Another approach is then required



Multi-species Approach

Flux equations (Nernst-Planck) conservation, electroneutrality, current density

$$\vec{j}_{k} = -QD_{k} \overline{\text{grad}}c_{k} + z_{k} \frac{F}{RT}c_{k}QD_{k}\vec{E}$$

div $\vec{j}_{k} + \varepsilon_{L} \frac{\partial c_{k}}{\partial t} = -\varepsilon_{L} \frac{\partial c_{bk}}{\partial t}$
 $\sum_{k} z_{k}c_{k} = 0$
 $\vec{i} = F\sum_{k} z_{k}\vec{j}_{k}$



Additional interest:

Analysis of ionic transfer in electrical current terms



Modeling of multi-species diffusion and effect of electrical double layer | Ouali Amiri

3. Modelling of ionic transport in saturated porous media

Multi-species Approach

First result: Steady state study

• We can show in steady state

Mono-specie method overestimate the chloride concentration in the sample

 $D_{eCl} = \frac{j_{Cl}RT}{c_{Cl,S}FE}$

Comparison with mono-specie method

$$D_{eCl, up} = \frac{j_{Cl}RT}{c_{Cl, up}FE}$$

Observation :

 $c_{C \mid S} \neq c_{C \mid u \mid p}$

$$c_{Cl,S} = \frac{c_{Cl,up}}{c_{Cl,up} + c_{OH}} c_{OH}$$

Multi species, electroneutrality



3. Modelling of ionic transport in saturated porous media Multi-species Approach

Second result : Steady state study

Calculation of diffusion coeffcient by using current measurement:

Advtange of multi-species approach: Chloride dosage avoid: only current measurement is required

$$D_{eCl} = \frac{\left(i_{i} - i_{f}\right)RT}{c_{Cl,S}EF^{2}\left(\frac{D_{OH}}{D_{Cl}} - 1\right)}$$



Modeling of multi-species diffusion and effect of electrical double layer | Ouali Amiri

3. Modelling of ionic transport in saturated porous media

Multi-species Approach Unsteady state study

Current density versus time into cement mortar w/c = 0.5



Observation : The simulated current is changing faster than the current measured



Multi-species Approach

Unsteady state case

First Approach : Consideration of slowing down effect through corrected factor $C = 1/r_D$ affected to flux of cations (TRUC, 2000)



Result: Decreasing of simulated current when the flux cation is corrected



Multi-species Approach Second approach : Consideration of EDF through Stern Model



Hypothesis at microscopic Scale : Geometry considered: capillary pore (Dubois 1992) : clay's medium



Multi-species Approach

EDL effect: Main equations

Démarche

- Poisson Boltzmann's equation

$$\frac{\partial^2 \delta \psi_+}{\partial X^2} = \frac{2F^2 c_{PC}}{RT\varepsilon} \sinh \delta \psi_+$$

$$\delta \psi_{+} = -2Z \ln \left(\operatorname{cotanh} \frac{X_{+} + \xi_{0}}{2} \right)$$

 $\delta \psi_{+Ap} = -2Z \ln \left(\operatorname{cotanh} \frac{\xi_0}{2} \right)$

- Debye 'constant

Zêta pontential

 $\kappa = \sqrt{\frac{2F^2 c_{PC}}{RT\varepsilon}}$ $X_{\perp} = \kappa X$

Concentration of ions

$$c_k = c_{PO} \exp(-z_k \delta \psi_+)$$

Assumption : semi-finite media



Electrical double layer Effect: Evolution of concentrations (in a pore)

Approximation de Padé (1853-1963) : weak and strong overlapping (Dufrêche et al (2001))



All transport equations: flux, balance et Current density, isotherms... are influenced by the coefficients K+ or K-



3. Modelling of ionic transport in saturated porous media Multi-species Approach

Evolution of current density according time with in un mortar w/c = 0.5



- Confirmation of slowing down effect of EDL
- Decreasing of simulated current when the flux cation is corrected

Modeling of multi-species diffusion and effect of electrical double layer | Ouali Amiri

3. Modelling of ionic transport in saturated porous media

EDL Effect : Two key parameters

• Zeta Potential : intensity of the induced potential

Pore diameter: Overlapping





CONCLUSION

Phenomenological approach: why not as first step, for comparison

Evolution of Electrical current allows to explain some phenomena

Electrical double layer effect : Pore size and Zeta Potential

Consideration of more realistic pore network.





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Numerical Analysis of Crack-Induced Diffusivity of Cement Paste though Phase-Fielding Modeling Coupled with Diffusion

Tao Wu - Technische Universität Braunschweig, Germany **Laura De Lorenzis** - Technische Universität Braunschweig, Germany





Chloride diffusion – Corrosion of steel

Cracking accelerates chloride diffusion Jin et al. (2014)

Objective: modeling effects of cracks on chloride diffusion

Model Review

Models	Limitations	References
Analytical Models	Highly simplified	Bentz et al. (1999)
Artificial Cracks	Not realistic cracking phenomenon, no coupling with mechanical field	Bentz and Garboczi (1998) Martin-Perez et al. (2000)
Continuum Damage Model	Mesh sensitivity, phenomenological formulation	Wang and Ueda (2009) Nilenius et al. (2014, 2015)
Cohesive Zone Model	Crack path known a priori, difficulty in obtaining parameters of interface	Carol et al. (2004), Wu and Wriggers (2015)
Lattice Model	Depending on crack criteria	Savija et al. (2010),

Objective : phase field cracking model coupled with diffusion

Outline

- Introduction to Phase Field Modeling of Cracking
- Diffusion coupled with Phase Field Model
- Numerical Examples
- Multiscale Investigation on Concrete
- Conclusions and Outlook

Outline

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Numerical Example : Single Edge-Notched Test



div
$$\boldsymbol{\sigma} = 0$$
 $\boldsymbol{\sigma}(\boldsymbol{u}, \boldsymbol{s}) := (\boldsymbol{s}^2 + \eta) \frac{\partial \Psi_0^+(\boldsymbol{\epsilon})}{\partial \boldsymbol{\epsilon}} + \frac{\partial \Psi_0^-(\boldsymbol{\epsilon})}{\partial \boldsymbol{\epsilon}}$

$$G_c\left(2l\Delta s + \frac{1-s}{2l}\right) = 2s\mathcal{H}^+$$

$$\mathcal{H}^+ := \max_{\tau \in [0,t]} \Psi_0^+(\boldsymbol{\varepsilon}(\boldsymbol{x},\tau))$$

Phase Field Parameter

Diffusive Crack

s=[0,1]

Amor et al. (2009) Miehe et al. (2010) Ambati et al. (2014)

Variational fracture formulation Francfort and Marigo (1998)

$$E(\boldsymbol{u}, \Gamma) = \int_{\boldsymbol{\mathcal{B}}_t} \Psi_0(\boldsymbol{\epsilon}(\boldsymbol{u})) \, \mathrm{d}\boldsymbol{x} + G_c \int_{\partial \boldsymbol{\mathcal{B}}_t} \mathrm{d}s$$

Regularization Bo

Bourdin et al. (2000)

$$E(\boldsymbol{u},s) = (s^2 + \eta) \int_{\mathcal{B}_t} \Psi_0(\boldsymbol{\epsilon}(\boldsymbol{u})) \, \mathrm{d}\boldsymbol{x} + G_c \int_{\mathcal{B}_t} \left(\frac{1}{4l} (1-s)^2 + l |\nabla s|^2 \right) \, \mathrm{d}\boldsymbol{x}$$
Advantage

- Elegant mathematical background
- Describe the three-dimensional crack behaviors without introducing any additional ad-hoc criteria and without the need of using remeshing strategies
- Few parameters in the model

Disadvantage

• Very fine mesh in the critical zone

Amor et al. (2009) Miehe et al. (2010) Ambati et al. (2014)

Outline

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Gurtin's framework Gurtin et al. (2013)

Internal power
$$\mathcal{P} = \int_{\mathcal{B}_t} \boldsymbol{\sigma} : \dot{\boldsymbol{\epsilon}} \, \mathrm{d}v + \int_{\mathcal{B}_t} \boldsymbol{\xi} \cdot \nabla \dot{s} \, \mathrm{d}v + \int_{\mathcal{B}_t} \boldsymbol{\zeta} \cdot \dot{s} \, \mathrm{d}v$$

External power
$$\mathcal{W} = \int_{\partial \mathcal{B}_t} t \cdot \dot{u} \, \mathrm{d}a + \int_{\mathcal{B}_t} b \cdot \dot{u} \, \mathrm{d}v + \int_{\partial \mathcal{B}_t} \mathcal{X} \dot{s} \, \mathrm{d}a + \int_{\mathcal{B}_t} \mathcal{R} \dot{s} \, \mathrm{d}v$$

Principle of virtual power $\mathcal{W} = \mathcal{P}$

Macroscopic force balance $\operatorname{div} \boldsymbol{\sigma} = 0$ Phase Field microscopic force balance $\operatorname{div} \boldsymbol{\xi} + \boldsymbol{\zeta} + \mathcal{R} = 0$

Mass balance

 $\dot{c} = -\mathrm{div}\boldsymbol{h} + h$

Free-energy imbalance

Power through transport

Total free-energy

Local dissipation inequality

Evolution of phase field

 $\sigma = \frac{\partial \Psi}{\partial \epsilon} \qquad \mu = \frac{\partial \Psi}{\partial c}$

$$\begin{split} &\int_{\mathcal{B}_{t}} \dot{\psi} \, \mathrm{d}v \leq \mathcal{W} + \mathcal{T} \\ &\mathcal{T} = -\int_{\partial \mathcal{B}_{t}} \mu \mathbf{h} \cdot \mathbf{n} \, \mathrm{d}a + \int_{\mathcal{B}_{t}} \mu h \, \mathrm{d}v \\ &\Psi = \Psi(\boldsymbol{\epsilon}, c, s, \nabla s) \\ &\dot{\Psi} - \boldsymbol{\sigma} : \dot{\boldsymbol{\epsilon}} - \boldsymbol{\xi} \cdot \nabla \dot{s} - \zeta \dot{s} - \mu \dot{c} + \mathbf{h} \cdot \nabla \mu \leq 0 \end{split}$$

 $\partial \Psi$

$$\xi = \frac{\partial \Psi}{\partial s} \qquad \zeta = \frac{\partial \Psi}{\partial \nabla s}$$
$$\operatorname{div}(\frac{\partial \Psi}{\partial \nabla s}) - \frac{\partial \Psi}{\partial s} = 0$$
$$\mathbf{h} \cdot \nabla \mu \leq 0 \qquad \mathbf{h} = -\mathbf{D}$$

 $\partial \Psi$

sotropic
$$D \ge 0$$

Reduced dissipation inequality $h \cdot \nabla \mu \leq 0$ $h = -D\nabla \mu$ $\begin{bmatrix} Isotropic \\ Anisotropic \end{bmatrix}$ $D \geq 0$

Free-energy imbalance

Power through transport

Total free-energy

Local dissipation inequality

$$= \frac{\partial \Psi}{\partial \epsilon} \qquad \mu = \frac{\partial \Psi}{\partial c} \qquad \xi = \frac{\partial \Psi}{\partial s} \qquad \zeta = \frac{\partial \Psi}{$$

Evolution of phase field

Reduced dissipation inequality

$$\begin{split} &\int_{\mathcal{B}_{t}} \dot{\psi} \, \mathrm{d}v \leq \mathcal{W} + \mathcal{T} \\ &\mathcal{T} = -\int_{\partial \mathcal{B}_{t}} \mu h \cdot n \, \mathrm{d}a + \int_{\mathcal{B}_{t}} \mu h \, \mathrm{d}v \\ &\Psi = \Psi(\boldsymbol{\epsilon}, c, s, \nabla s) \\ &\dot{\Psi} - \boldsymbol{\sigma} : \dot{\boldsymbol{\epsilon}} - \boldsymbol{\epsilon} \cdot \nabla \dot{s} - \zeta \dot{s} - \mu \dot{c} + \boldsymbol{h} \cdot \nabla \mu < 0 \end{split}$$

$$\frac{\partial s}{\partial v} = 0$$

$$div(\frac{\partial \Psi}{\partial \nabla s}) - \frac{\partial \Psi}{\partial s} = 0$$

$$h \cdot \nabla \mu \leq 0 \qquad h = -D \nabla \mu$$

$$lsotropic \qquad D \geq 0$$

$$Anisotropic \qquad D positive semi-definite$$



$$D(s) = (1 - s^a)D_0 + s^a D_1$$



Outline

- Introduction to Phase Field Modeling of Cracking
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Homogenization

Isotropic Material

 $h = -D(s)\nabla c$ Fick's Law

Effective Constitutive Law

$$h^*(\langle \nabla c \rangle) = -D^*\langle \nabla c \rangle$$

$$\Pi := [\langle \boldsymbol{h} \rangle - \boldsymbol{h}^* (\langle \nabla c \rangle)]^2 \quad \rightarrow \quad \min$$

 $\frac{\mathbf{D}\Pi}{\mathbf{d}D^*} \stackrel{!}{=} 0$

$$D^* = -\frac{\langle h \rangle_1 \langle \nabla c \rangle_1 + \langle h \rangle_2 \langle \nabla c \rangle_2 + \langle h \rangle_3 \langle \nabla c \rangle_3}{\langle \nabla c \rangle_1^2 + \langle \nabla c \rangle_2^2 + \langle \nabla c \rangle_3^2}$$

 D^*

Post-processing

Better comparison with experiment

Hain et al. (2008), Wu et al. (2013)













Par 22 4008++04 24+4 14+4 2,000++01







Akhavan et al. (2013)





Parameter Identification



Local Diffusivity-Phase Field

Outline

- Introduction to Phase Field Modeling of Cracking
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Multiscale Framework



Local diffusivity-phase field



Mesoscale of Concrete

Take-Place Approach

Wriggers and Moftah (2005) Hafner et al. (2006) Wu et al. (2013)

Numerical Example : Unit Cell



Numerical Example : Unit Cell



Numerical Example : Unit Cell



Flux in y direction

Numerical Example : Concrete



Conclusions

- Phase field model of cracking coupled with diffusion
- Numerical results compared with experiments
- Multiscale framework set-up

Outlook

- Anisotropic diffusion
- Diffusion accompanying with reaction: internal source term
- Cracks induced by corrosion of chloride ions



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STATUS OF THE RRT+

Gregor Trtnik – Igmat Building Materials Institute, Slovenia
 Stephanie Staquet - Université Libre de Bruxelles, Belgium
 Dirk Schlicke - Graz University of Technology, Austria
 Marijana Serdar – University of Zagreb, Croatia
 Miguel Azenha - University of Minho, Portugal

About RRT+ (please read RRT+ document!)

- RRT+ extended round robin testing programme due to the nature of this RRT (testing of difference advanced testing techniques, developing of "modified advanced" concrete mixtures)
- RRT+ is divided into three different ways:

1) DIV 1: division according to main objectives of RRT+ (design phase, initial experimental phase, main experimental phase, additional experimental phase)

2) DIV 2: division according to the materials used to perform necessary experiments: level 0 – reference concrete mixtures, level 1 – sustainable and inovative CBM compositions (Stephanie Staquet, level 2 – modification of reference mixtures with the objective to show the ability of advanced testing techniques to detect such changes)

3) DIV 3: division according to the interest of the participants: type A (interested in using advanced testing technique), type B (interested in advanced concrete mixtures)



Design phase of RRT+ document

• The design phase of RRT+ is finished.

-

- **Objectives:** to prepare RRT+ document entitled *"Instruction for participation*", with all the instructions necessary to perform all the experiments
 - to collect *"letters of commitment"* from all interested organizations (> 40 letter of commitment have been received)
 - to prepare a list of experimental procedures each interested laboratory wants to perform
 - to collect the amount of basic materials needed for each testing laboratory to perform the desired experiements
 - to organize transportaion of the materials from EDF (France) to national contact points of each country.



SUMMARY (STATISTISTICS) OF RRT+ Participants interested in a specific GP1







SUMMARY (STATISTISTICS) OF RRT+ Participants interested in initial experimental phase



- No. of interested organizations: 38
- % of participants interested in mandatory test: 100%
- % of participants interested in additional tests: 32-48%



SUMMARY (STATISTISTICS) OF RRT+

Participants interested in GP1a: Fresh properties and setting



- No. of interested . organizations: 31
- % of participants interested in No. of participants (rel) mandatory test: 45-81%
 - % of participants interested in additional tests: 19-48%
 - Most interesting "advanced" test: US technique (15 participants)

SUMMARY (STATISTISTICS) OF RRT+

Participants interested in GP1b: Mechanical and micostructural characterization



- No. of interested organizations: 12
- % of participants interested in No. of participants (rel) mandatory test: 33-83%
 - % of participants interested in additional tests: 8-67%
 - Most interesting "advanced" test: hydration degree of cement using TGA (8 participants)



STATUS OF THE RRT+| Gregor Trtnik, Stephanie Staquet, Dirk Schlicke, Marijana Serdar , Miguel Azenha

SUMMARY (STATISTISTICS) OF RRT+ Participants interested in GP1c: Transport properties and boundary effects



- No. of interested organizations: 19
- % of participants interested in

participants (rel)

of

è.

- mandatory test: 63%
- % of participants interested in additional tests: 32-68%
 - Most interesting "advanced" test: determination of capillary absorption (13 participants)

SUMMARY (STATISTISTICS) OF RRT+ Participants interested in GP1d: Mechanical properties



■ abs ■ rel

- No. of interested organizations: 28
- % of participants interested in mandatory test: 86-100%

No. of participants (rel)

- % of participants interested in additional tests: 0-68%
- Most interesting "advanced" test: indirect tenile strength, young's modulus (19 participants)

SUMMARY (STATISTISTICS) OF RRT+ Participants interested in GP1e: Volume stability



- No. of interested organizations: 16
- % of participants interested in mandatory test: 88-100%
- % of participants interested in additional tests: 19-63%
- Most interesting "advanced" test: early age autogenous shrinkage (10 participants)

SUMMARY (STATISTISTICS) OF RRT+ Participants interested in GP1f: Fracture properties and cracking



- No. of interested organizations: 13
- % of participants interested in mandatory test: 69-85%
 - % of participants interested in additional tests: 8-69%
- Most interesting "advanced" test: determination of bending strength(9 participants)



ORGANIZATION OF SUBGROUPS

(Participants interested in the same "advanced" testing techniques)

- Idea: to bring together all the participants interested in the same "advanced" testing techique (DIV 3, type A) and to define experimental materials and mixtures (DIV 2, level 2), curing conditions, timelines, leader of the subgroup, etc.
- <u>Procedure: each interested participants performs experiments on the same predefined materials under the same predefined curing condition using their own experimental technique and procedure.</u>
- **<u>Results:</u>** Experimental report showing all the results, comparison between the results and statistical analysis of the results,
- Final outcome: to recommend universal experimental procedure(s) and most appropriate testing technique(s) with the objective to become standard in the near future.



SOME REMARKS...

Managing team of RRT+ procedure would like to thank all the participants for showing great interest in RRT+ and their great contribution needed to achieve all the objectives of the design phase of RRT+ procedure.

We kindly ask you to carefully read the initial RRT+ document entitled "Instructions for participation".

All the participants are kindly ask to perform all the experiments carefully, responsibly, according to valid standards and instructions provided in RRT+ document and to respect deadlines which will be defined shortly.

Based on the number of the participants and amount of experimental materials, our RRT+ can be considered as one of the largest round robin testing programs in Europe.



COST ACTION TU1404


Back to the list of presentations

Vienna, September 20, 2015



TOWARDS THE NEXT GENERATION OF STANDARDS FOR SERVICE LIFE OF CEMENT-BASED MATERIALS AND STRUCTURES

> Status of the Round Robin Test RRT + on different properties of cement based materials

> > **DESIGN and INITIAL PHASES**

Stéphanie Staquet, sstaquet@ulb.ac.be

Dirk Schlicke, dirk.schlicke@tugraz.at

Emmanuel Rozière, Emmanuel.Roziere@ec-nantes.fr

Gregor Trtnik, Marijana Serdar, Miguel Azenha



ESF provides the COST Office through a European Commission contract





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RRT+ ORGANIZATION

DIVISION OF RRT+





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STATUS OF RRT+



The first RRT+ document entitled *"Instruction for participation":*

- Section 1: Introduction (general facts of COST TU1404 Action and RRT+ procedure)
- Section 2: description and instructions for participation in initial experimental phase
- Section 3: description and instructions for participation in main experimental phase:



STATUS OF RRT+



The first RRT+ document entitled *"Instruction for participation":*

- Section 1: Introduction (general facts of COST TU1404 Action and RRT+ procedure)
- Section 2: description and instructions for participation in initial experimental phase
- Section 3: description and instructions for participation in main experimental phase:



COST action TU1404 – status of the RRT+











RRT+?















COST action TU1404 – status of the RRT+







How to manage ?







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Lessons learnt from →

- 1. Final report with the Round Robin test results
- 2. Bjøntegaard Ø. and Hammer T.A. (2006) RILEM Technical Committee 195-DTD: Motive and technical content.
- Krauss. M., Bjøntegaard Ø. and Hammer T.A. (2006) Statistical evaluation of autogenous deformation test results performed in the RILEM Technical Committee 195-DTD framework.
- 4. Hammer T.A. and Bjøntegaard Ø. (2006) Testing of autogenous deformation (AD) and thermal dilation (TD) of early age mortar and concrete recommended test procedure.

Ref 2-4: In Proc. of the Int. RILEM conference on Volume Changes of Hardening Concrete: Testing and Mitigation, 20-23 Aug. 2006, Tech. Univ. of Denmark, Lyngby, Denmark

RILEM State-of-the-Art Reports

Øyvind Bjøntegaard Tor Arne Martius-Hammer Matias Krauss Harald Budelmann

RILEM Technical Committee 195-DTD Recommendation for Test Methods for AD and TD of Early Age Concrete

Round Robin Documentation Report: Program, Test Results and Statistical Evaluation





Main sources of variations

- Preparation of the materials: wrong water/binder ratio (<u>initial aggregate</u> <u>moisture state</u>), wrong aggregate size.
- 2. Initial air content
- 3. Initial temperature of fresh concrete, malfunction of **temperature control**.
- 4. Amount of superplasticizer.
- 5. Excessive **bleeding**.

RILEM State-of-the-Art Reports

Øyvind Bjøntegaard Tor Arne Martius-Hammer Matias Krauss Harald Budelmann

RILEM Technical Committee 195-DTD Recommendation for Test Methods for AD and TD of Early Age Concrete

Round Robin Documentation Report: Program, Test Results and Statistical Evaluation



Springer



1. Preparation of the materials



Influence of mix-design parameters

Vercors concrete

 $W_{eff}/C = 0.52$



Ordinary concrete (OC)

Influence of mix-design parameters



Ordinary concrete (OC)

Influence of mix-design parameters

Dry aggregates



Influence of mix-design parameters: initial water saturation



⇒ Significant Influence of initial water saturation of aggregates on shrinkage and mechanical properties of concrete [*Cortas et al., CCC, 2014*]

 \Rightarrow If dry aggregates are used, water actually absorbed < water theoretically absorbed, thus higher (unknown) Water eff./Cement ratio

Influence of mix-design parameters: initial water saturation

Saturated aggregates Partially saturated agg Dry aggregates 0% 0% 100 % **Aggregates** Aggregates Aggregates Aggregates Water theor. absorbed Water in aggr. Actually abs. water Water in aggr. Added water content of paste Theorical water Added water Water in paste Added water Cement Cement Cement Cement

Influence of mix-design parameters: initial water saturation



Ordinary concrete (OC)

Preparation of aggregates



Preparation of aggregates and sand





Trial tests in the lab at ULB on the Vercors OC, Brussels in July 2015



Trial tests at ULB, Brussels in July 2015

	INITIAL STATE OF S	ATURATION				
	Total weight before drying	Total weight AFTER drying	Water content	Water content (%)	Average % of water	Absorption coef.
	420,588	417,705	0,012	1,178		
	423,637	420,453	0,013	1,280	1,060	
Gravel 2	403,768	402,113	0,007	0,723		2,25
	378,892	376,976	0,009	0,932		
	385,177	383,090	0,010	0,999	0,992	
Gravel 1	393,293	391,050	0,010	1,045		2,61
	281,589	279,513	0,019	1,921		
	273,489	271,191	0,023	2,313	2,356	
Sand	275,660	272,815	0,028	2,833		0,77

Trial tests at ULB, Brussels in July 2015

	INITIAL STATE OF S	ATURATION				
	Total weight before drying	Total weight AFTER drying	Water content	Water content (%)	Average % of water	Absorption coef.
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	378,892	376,976	0,009	0,932		
	385,177	383,090	0,010	0,999	0,992	
Gravel 1	393,293	391,050	0,010	1,045		2,61
	281,589	279,513	0,019	1,921		
	273,489	271,191	0,023	2,313	2,356	
Sand	275,660	272,815	0,028	2,833		0,77



Ordinary concrete (OC)

2. Modified mixtures : concrete – mortar – paste for multi-scale modelling

RRT+

2. Modified mixtures : concrete – mortar – paste for multi-scale modelling

RRT+

Trial tests in concrete laboratory in ECNantes in June 2015



Influence of mix-design parameters

Vercors concrete



Ordinary concrete (OC)

Modified ordinary concrete (OC) 27

Modified concrete

A	D	L L	U		r	6	п		J	И
Cement, C	451		Vor	core						
Weff/C	0.35		ver	COIS		Friday 20 March 201		15		
Volume of paste (Vp), I/m3	320		н	PC						
Vercors		Vt	1000							
Initial concrete mixture		Vp	320							
		Vg	680	Batch			Absorption coef	Water content		
	MV (kg/l)	M (kg/m3)	V (I)	40	L		(% of dry mass)	(% of dry mass)		
Gravel 2 : 8/16 R Balloy	2.58	526	203.9			Gravel 2	2.25	2.24		
		538		21.52	kg					
Gravel 1 : 4/11 R GSM LGP1	2.53	426	168.3			Gravel 1	2.61	2.5		
		436		17.46	kg					
Sand 0/4 REC GSM LGP1	2.58	794	307.8			Sand	0.77	0.8		
		800		32.02	kg					
Cement CEM I 52,5 N CE CP2 NF G	3.17	451	142.2	18.03	kg					
Sp (SIKAPLAST techno 80)	1.06	5.0	5.30	0.200	kg	Time when add	ling water :	10:00		
Water added	1	154.1	152.0	6.163	kg	Superplasticize	r added:	62	80	
Water total	1	186.9	186.9			(gramme)				
Water absorbed	1	29.1	29.1	Water		Slump: (mm)		120	180	
Water superplasticizer	1	4.0	4.0	addad	in	Targeted consi	stency is S4 (slump	between 160 an	d 210 m	m)
Water effective	1	157.8	157.8	auueu		Temperature f	resh concrete:	19.4		
	Total	2356	980.0	the mi	xer	(°C)				
		Density	2.404			Air content fre	sh concrete:	2.5		
		Air (I/m3)	20.0			(%)				
						Mixing room	Temperature (°C)	18.2		
	G/S	1.20					RH (%)	64		
	VG/VS	1.21				Time when sta	rting tests	Test 1 :	10:34	
	Sp/C (%)	1.11				(data logging)		Test 2 :	10:53	8
▶ NA Vercors initial (NSC) OC	🗋 Vercors Hi	PC MOC / Mor	tar OM 🖌 Past	e OCP /		•	·		l î î î î î	

	OC	MOC 1	MOC 2
Cement CEM I 52,5 N CE CP2 NF Gaurain	320	451 /	496
Sand 0/4 REC GSM LGP1	830	794	759
Gravel 1 : 4/11 R GSM LGP1	445	526	407
Gravel 2 : 8/16 R Balloy	550	426	503
Sp (SIKAPLAST techno 80)	2.4	10.4	7.5
Eau	164.5	149.5	167.6
Weff/C*	0.52	0.35	0.35
Sp/C (%)	0.75	2.31	1.51
Slump (mm)	207	192	190









	OM	MOM 1	MOM 2
Cement CEM I 52,5 N CE CP2 NF Gaurain	524	718	770
Sand 0/4 REC GSM LGP1	1359	1265	1178
Sp (SIKAPLAST techno 80)	3.9	16.6	11.6
Water	269.3	238.0	260.2
Weff/C	0.52	0.35	0.35
Sp/C (%)	0.75	2.31	1.51
Slump flow (mm)	230		
Slump - heigth of 150 mm (mm)		43	57



OM

Fourchette

d'étalement

MOM 1

MOM 2



30

	СР	MCP 1	MCP 2
Cement CEM I 52,5 N CE CP2 NF Gaurain	1106	1409	1417
Sp (SIKAPLAST techno 80)	8.3	32.5	21.4
Water	568.5	467.1	478.8
Weff/C	0.52	0.35	0.35
Sp/C (%)	0.75	2.31	1.51
Bleeding (mm)	8	2	1







Very good fluidity for each cement pastes



Penetration test. 44 hours after mixing, for ordinary cement paste OCP

Penetration test. 16 hours after mixing, for modified cement paste MCP1.



Penetration test. 16 hours after mixing, for modified cement paste MCP2.



Stage 1 Stage 2 Stage 3 Stage 4 Stage 1 Stage 2 Stage 3 Stage 4 Stage 1 Stage 2 Stage 3 Stage 4 HYDRATIO Stage 2 : sta INITIAL SET Stage 3 : Sti FINAL SET Stage 4 : Sti

Stage 1 : dormant period HYDRATION START (V_P) Stage 2 : start of solid percolation INITIAL SETTING (V_S) Stage 3 : Stiffness increase FINAL SETTING (E_d) Stage 4 : Stiffness increase with decreasing rate

> Final setting $t_i : \delta V_S^{max}$ Final setting $t_f : \delta E_d^{max}$

Carette J., Staquet S., Monitoring the setting process of mortars by ultrasonic P and S-wave transmission velocity measurement, Construction & Building Materials 94 (2015) 196-208.



	OC	MOC
Initial setting [h]	10.4	18.9
Final setting [h]	11.5	19.9



	OC	MOC	OM	MOM			
Initial setting [h]	10.4	18.9	12.2	20.3			
Final setting [h]	11.5	19.9	16.8	21.3			
		V					
	FreshCon						



	OC	MOC	OM	MOM	СР	MCP
Initial setting [h]	10.4	18.9	12.2	20.3	15.8	20.3
Final setting [h]	11.5	19.9	16.8	21.3	18.8	21.5
		v]	L	٧]
	FreshCon				Vio	cat
2. Modified mixtures for RRT+ :



for multi-scale modelling

RRT+ ORGANIZATION

DIVISION OF RRT+





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RRT+ participation commitment

42 laboratories in 18 European countries:

- Great Britain

- Austria
- Belgium

- Germany

Croatia

– Czech Republic

– Great Britain

– Greece

– Norway – Poland

– Malta

– Hungary

- 2 laboratories outside Europe
- Japan
- Canada

ca. 100 to. of requested raw material

- ca. 25 to, cement
- ca. 75 to. aggregates

Raw materials supply Funded by





- Serbia
- Slovenia
- Spain

COST TU 1404 www.tu1404.eu

> Letter of commitment With this fellor, <u>LESTASSE</u> (<u>Laboratory</u> of <u>Structures</u> of the <u>University</u> of <u>Minhol</u> is expressing commitment to the RRT programme in the framework of COST action TU1404 entitled "Towards the mest generation of standards for service life of cament-based materials and atructures", in the following _COST Action" (*unwe tu1404 ex.*).

LEST/ISISE is committed to:

- performing all the tests marked in the tables below, in the scope of the Extended Round Robin test (in the following ,RRT*) organized in the framework of Work Group 1 (WG1) of this COST Action, using materials for preparation of reference concrete mixes provided by COST Action,
- strictly following procedures for preconditioning and preparation of materials, as
- providing the results of the tests in the required format for the purpose of a joint

Article 2

Many of the financial and administrative efforts that arise from pa

experimental program will be covered by the <u>LEST/RSISE</u>, and not by the COST Action. Please note that raw materials are provided - free of charge - by EDF, see <u>http://farairadoc.om/EDF-wercon-project.html</u>; Even though COST TU1401 has a budget for transportation of the shared materials towards COST countries, this budget is limited and might not be enough to integrally cover all shipping expenses (mostly depending on the number of interested parties). In case the participating laboratories have to provide partial financial support to the shipping, it is not expected to surpass 300-400€

The Netherlands

Guimarães, 25-06-2015

- Turkey

Article 3 Delivery of the shared material

There is a possibility of selection of a single place in each country for delivery of the shareraw materials (as to decrease global costs). In this case, all participating laboratories from each country should agree on such address and take the responsibility of domestic transport All countries are expected to get their experimental materials no later than October, 2015. Article 4

Experimental results

LECT acknowledges that all of the results articing from the RRT are to be shared between all of the participants and with not be used without acknowledging efforts of this COST Action. Is is further remarked that the control periods for <u>COSTROLE</u>, is **Wared**. Acenab (majorit acenag(Cost) control, <u>vsS1303645650</u>, who will be available for direct and with infecations with menaging beam on behard of COSTTUDE.

Article 5 Application form

ESTASISE hereby confirms intention and capacity to perform all the tests indicated in the tables of the Application form (annex 1). The amount of the materials needed to adequately perform all the experiments is provided at the end of the form.

Article C

Deadlines and sending the results

LESTASISE hereby confirms that all the results of RRT* experimental programme will be Learnage noted common that at the results or text "experimental programme will be sent vale mail to right1404. The results must be included in suitable Euce spreadmeet prepared by Core Group of the COST Action. The results of the Initial phase of the RRT" superimental programme must be sent within 3 moments after the reception of materials, Updated deadlines on the action will be given on the web site of COST TU1404 action.

Legal representative (Deputy director of ISISE/UM) - José Sena Cruz

Contact person - Miguel Azenha



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Article 1 General commitments

- described in RRT¹ document list and justify all deviations from the procedures described in the RRT⁴ document.
- port, according to the described methods and phased timings mentioned in the RRT' document

Participation expense



1/2



RRT+ material distribution



18 national contact points in Europe: (COST supported)

_

- Austria

- **Czech Republic**
- Germany

- Great Britain -Portugal
 - -Serbia
 - -Slovenia
 - -Spain
 - -The Netherlands
 - -Turkey

direct delivery to intercontinental participants (not COST supported)

Greece

Malta

Hungary

Norway

Poland

kindly supported & performed by:



Making business flow



Delivery size to national contact points

- Package 1
 - 1 palette of 64 bags cement / 1600 kg
 - Superplasticizer

(at least 1 bottle of 5L for each lab per country)









- Package 2
 - Aggregates in bigbags
 - basic size 700 kg or 1400 kg bigbags scaled to requested amount





x n



Special documents & organization highlights

• Created documents for fluent processes

Control of the second sec	Number of the second	HERE OF DONALES OF MORTHY Therefore "to ensure the second
Rangeholds Solver for Mandrey an August Target and the set of the s	ExaMation II General CUMI 1523-INCL IO24 Millionami Tother of X. Beneral CUMI 1523-INCL IO24 Millionami Tother of X. Beneral INFO III Tother of X. Example Comparison of Comparis	Standardsmither and analysis of the Analy
State and an angle of the Control on Nation Intel Control on Nation State and the State and State an	Encode accommentations	An or Advances is a strategy and the advances of the advances

- data sheets
- declarations and pro-forma invoices for custom affairs
- material safety declarations
- chemical identity codes
- etc.

- Supply chain Japan
 - Standard transportation to CEVA Warehouse Hamburg, Germany
 - Repackaging according to requirements of sea freight
 - Vessel transportation to Nagoya harbor
 - Terminal handling and customs clearance in Japan
 - Domestic redistribution to final destination



Current status and Outlook

- 70 % of type 1 packages were picked up last week at the supplier
- A cautious estimate for the completion of distribution to all national contact points would be mid of October.



• Completion of domestic redistribution is desirable by Mid of November for professional support, feel free to contact your local quarter of CEVA www.cevalogistics.com





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Vienna, September 20, 2015



TOWARDS THE NEXT GENERATION OF STANDARDS FOR SERVICE LIFE OF CEMENT-BASED MATERIALS AND STRUCTURES

Sustainable and Innovative mixtures within RRT +

Stéphanie Staquet, sstaquet@ulb.ac.be

Luis Pedro Esteves, <u>lupe@civil.aau.dk</u>

Gregor Trtnik, Marijana Serdar, Miguel Azenha



ESF provides the COST Office through a European Commission contract





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$\begin{array}{rcl} CLINKER & \leftrightarrow & CO_2 \text{ EMISSIONS} \\ CRACKING RISK \leftrightarrow & DURABILITY \text{ ISSUES} \end{array}$

Sustainable and Innovative mixtures within RRT+

ISEL, High Institute of Engineering, Lisbon

OTH Regensburg

Ruben Paul Borg (Malta)

Belgian Building Research Institute (BBRI)

Graz University of Technology, Institute of technology and testing of building materials

GeM - Ecole Centrale de Nantes

KU leuven

Nantes University, GeM Institute

National Laboratory for Civil Engineering, Department for Materials (LNEC)

University of Coruna, Laboratory Ingenieria de la Construccion

University of Ljubljana, Faculty of Civil and Geodetic Engineering Democritus University of Thrace, Department of Civil Engineering

Silesian University of Technology, Faculty of Civil Engineering

ULB Brussels

18 labs !

IGH Institute Zagreb

Budapest University of Technology and Economics, Department of Construction Materials and Technology

Yeditepe University, Department of Covol Engineering

Tu Delft, Microlab







GOAL : A clear image about the design approaches which are being pursued in EU countries to achieve low carbon concrete materials.



GOAL : A clear image about the design approaches which are being pursued in EU countries to achieve low carbon concrete materials.

Step further for type B participants:

1. What is the design approach that you will use to produce your eco-concrete material (mix proportioning)?



GOAL : A clear image about the design approaches which are being pursued in EU countries to achieve low carbon concrete materials.

Step further for type B participants:

- 1. What is the design approach that you will use to produce your eco-concrete material (mix proportioning)?
- 2. The selected eco-concrete produced must fit with the OC strength class or the MOC strength class.



Methodology

- 1. The strength class should be equivalent to the proposed standard and highperformance concrete being analysed in the RRT.
- 2. You should be able to demonstrate the durability class for the selected eco-concrete (from historic data).
- 3. You can use historic data to demonstrate point 1 or 2, but the approach should be validated by one test performed against the reference within the RRT.



Methodology

- 1. The strength class should be equivalent to the proposed standard and highperformance concrete being analysed in the RRT+.
- 2. You should be able to demonstrate the durability class for the selected eco-concrete (from historic data).
- 3. You can use historic data to demonstrate point 1 or 2, but the approach should be validated by one test performed against the reference mix OC or MOC within the RRT+.



Strength, density and air content would be the most relevant to test





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Tasks inventory and organization for WG3: Development of recommendations and products to improve concrete structures serviceability

François Toutlemonde



French Institute of Science and Technology for Transport, Spatial planning, Development and Networks

Terje Kanstad NTNU

The Norwegian University of Science and Engineering

2nd COST TU1404 Action Meeting – Vienna, September 19-20, 2015

WG3 Roadmap in COST TU1404 project

- Qualify experimental **devices** associated to control of early age properties in relation to serviceability (limit bias and scatter, ensure consistency with interpretation and modeling) : e.g. for conductivity, ultrasonic strength measurement, shrinkage and thermal dilation, restraint-induced stresses and cracking
- Qualify software / associated design and computational methods related to prevention and control of early age cracking
- Prepare standard definition of relevant **specifications**: which parameters? Which threshold values? Classes (benchmarks / calibration)?
- Prepare draft (pre-standard) **test protocols** for determination of concrete characteristics related to serviceability: thermal expansion coefficient, autogenous shrinkage, moisture diffusion coefficient etc.
- Prepare pre-standard methodologies compatible with the Eurocode standard format to address thermo-hydro-mechanical coupled effects on serviceability, including early age and transient construction phases (curing, temperature development, restraint, viscoelasticity) and contribute to improvement of the material and execution standards
- Address the various cases of relevant structures, rafts, large industrial facilities, structures with tightness requirements, composite structures with restrained concrete parts, large structures built in successive phases, retrofitting situations etc.



WG3 Focus on restrained (early age) deformations and induced serviceability issues

Motivation





- source of jobsite and implementation difficulties in a lot of cases: large industrial facilities, rafts, structures with tightness requirements, composite structures with restrained parts, large structures built in successive phases, retrofitting using concrete overlays...
- agreement on principles, not on operational procedures
- contradictory official guidelines (e.g. EN 1992, CIRIA C660)
- relevant advances expected within WG1 (shrinkage measurement) and WG2 (numerical approach)
- high expected impact
- Complementary possible improvement of recommendations and standards, products, measurement devices and software

Corresponding task inventory is already significant!



What is necessary?

- Early-age consideration in design:
 - Assumptions, specifications concerning early-age transient phases
 - Rules for design and SLS verifications
 - Associated validated software
- Determination of inputs:
 - Thermal strain potential (heat released) : method
 - Thermal expansion coefficient, thermal diffusion coefficient
 - E, fcc, fct, drying shrinkage at early age
 - Setting time (initiation of shrinkage) : direct & indirect methods / devices
 - Autogenous shrinkage from early age (method & devices)
 - Moisture diffusion coefficient
 - Creep or relaxation at early age
- Control and execution:
 - Maturity measurement (method & devices)
 - Crack measurement
 - Concrete specification regarding early age issues
 - Execution methods and requirements regarding early age









🗾 serier l'Indes Scharger des Fautes et het meter 🚿



WG3 Tasks inventory and description

Objectives

- Identify the tasks and check consistency, exhaustiveness
- Identify the associated TG within WG3, active volunteers for first input and volunteers for review and validation
- Identify existing groups or committees to coordinate with
- Identify existing background documents, prototype devices etc.
- Prepare feasibility and priority classification
- Launch the tasks (or some of them) after validation

Your input will be required

- Provide complementary description / background information
- Fill in with your name as volunteer for draft preparation / draft review
- Check the priority classification



WG3 Task 1 – TG3c, TG3d

• Output

Revised **design assumptions** for SLS verifications including early age effects

Task

Revision of EN 1992 for combining thermal/chemical effects and loads for SLS crack verification

Coordination with

CEN TC250/SC2/WG1/TG7, CEN TC250/SC2/WG1/TG10

• Existing background, comments

Background documents from CEOS.fr project and IFSTTAR-Vinci study. Opportunity of draft documents before EN standard?



WG3 Task 2 – TG3c

Output

Rules for design SLS verification (stresses, cracking) including early age restraint

Task

Informative annex for EN 1992 or separate document : constitutive laws, coupling laws, possible simplified approaches

Coordination with

CEN TC250/SC2/WG1/TG7, CEN TC250/SC2/WG1/TG10 COST TU1404/WG2 *RILEM TC 254-CMS: Thermal cracking of massive concrete structures, Chair : E. FAIRBAIRN*

Existing background, comments

Validated output from WG2 is required and shall be expressed in generic terms



WG3 Task 3 – TG3b

• Output

Validated software for the early age/cracking verification

Task

Validation and documentation of a software or parts of a FE code associated to the SLS advanced verifications

Coordination with

COST TU1404/WG2

RILEM TC 244-NUM: Numerical modelling of cement-based materials, Chair: K. VAN BREUGEL

RILEM TC 254-CMS: Thermal cracking of massive concrete structures, Chair: *E. FAIRBAIRN*

Existing background, comments

Linked to the previous task. May require to establish a referential for code validation



WG3 Task 4 –TG3d

Output

Determination of inputs: thermal strain potential

Task

Approbation of standards in preparation: adiabatic and semi-adiabatic methods for determination of heat released by concrete during its hardening process

Coordination with

CEN TC104/SC1 (groups in charge of EN -12390 standards) RILEM TC 238-SCM: Hydration and microstructure of concrete with supplementary cementitious materials, Chair : N. DE BELIE

Existing background, comments

Isn't it too late? Standards under drafting, vote scheduled Aug. 2017



WG3 Task 5 – TG3c, TG3d

Output

Determination of inputs: thermal strains

Task

Development of standards for determination of the thermal expansion coefficient and the thermal diffusion coefficient

Coordination with

CEN TC104/SC1 (series of EN -12390 standards), COST TU1404/WG1 RILEM TC 254-CMS: Thermal cracking of massive structures, Chair : E. FAIRBAIRN

Existing background, comments

Possible application of other generic standards?



WG3 Task 6 – TG3c, TG3d

Output

Determination of inputs: E, fcc, fct at early age

Task

Development of additives to NF EN 12390-2, NF EN 12390-3, NF EN 12390-6, NF EN 12390-13 with adaptation to early age

Coordination with

CEN TC104/SC1 (series of EN12390 standards) COST TU1404/WG1

Existing background, comments

Reliability / reproducibility information to be provided – dependency of fcc, fct with the thermal treatment beyond Arrhenius-type thermos-activation to be modeled?



WG3 Task 7 – TG3c, TG3d

Output

Determination of inputs: **setting time**, dormant period, initial time to take shrinkage into account

Task

Development of direct / indirect methods for determination of the setting time. Equivalence rules among the methods

Coordination with

CEN TC104/SC1 (series of EN12390 standards) COST TU1404/WG1

• Existing background, comments

Influence of the temperature on this value is to be investigated Shall consider existing or prototype devices



WG3 Task 8 – TG3a

• Output

Determination of inputs: **setting time**, dormant period, initial time to take shrinkage into account (**devices**)

Task

Development of optimized test devices (e. g. UPV, electric conductivity...) for direct / indirect determination of the setting time.

Coordination with

COST TU1404/WG1

Existing background, comments

Reliability / reproducibility / artefacts, market advantages to be quantified Prototypes do exist – Lessons of RILEM TC 195-DTD (points to take care of)



WG3 Task 9 – TG3c, TG3d

• Output

Determination of inputs: autogenous shrinkage from early age

Task

Development of recommended / standardized method for autogenous shrinkage determination from early age. Equivalence rules among methods and devices?

Coordination with

CEN TC104/SC1 (series of EN12390 standards) COST TU1404/WG1

Existing background, comments

Influence of the temperature on this value is to be investigated Shall consider existing or prototype devices, Lessons of RILEM TC 195-DTD



WG3 Task 10 – TG3a

Output

Determination of inputs: autogenous shrinkage from early age (devices)

Task

Development of optimized test devices to determine autogenous shrinkage at early age

Coordination with

COST TU1404/WG1

Existing background, comments

Feedback of RRT conducted by RILEM TC 195-DTD Reliability / reproducibility / artefacts, market advantages to be quantified


WG3 Task 11 – TG3c, TG3d, possibly TG3a

Output

Determination of inputs: drying shrinkage at early age

Task

Development of recommended / standardized method for drying shrinkage determination from early age

Coordination with

CEN TC104/SC1 (series of EN12390 standards) COST TU1404/WG1

Existing background, comments

Shall consider existing or prototype devices. Equivalence rules among methods and devices?



WG3 Task 12 – TG3c, TG3d, possibly TG3a

Output

Determination of inputs: moisture diffusion coefficient

Task

Development of recommended / standardized method for determination of moisture diffusion from early age (indirect method ? Controlled drying ? Interaction with cracking ?)

Coordination with

CEN TC104/SC1 (series of EN12390 standards)

COST TU1404/WG1

RILEM TC MCT: Multi-component transport and chemical equilibrium in cement-based materials, Chair: B. JOHANNSSON

Existing background, comments



WG3 Task 13 – TG3c, TG3d, possibly TG3a

Output

Determination of inputs: creep or relaxation at early age

Task

Development of recommendations / appendices to existing standards

Coordination with

CEN TC104/SC1 (series of EN12390 standards) COST TU1404/WG1

• Existing background, comments



WG3 Task 14 – TG3c, TG3d

Output

Control methods: direct / indirect maturity measurement

Task

Development of recommendations / additions to the execution standard

Coordination with

CEN TC104/SC2 (in charge of EN 13670)

• Existing background, comments

Existing French recommendations



WG3 Task 15 – TG3a, TG3b

Output

Control methods and devices: maturity measurement (devices and processing tool)

Task

Possible development of maturity measurement devices and processing software

Coordination with

COST TU1404/WG1

• Existing background, comments



WG3 Task 16 – TG3c, TG3d, possibly TG3a

Output

Control methods: crack measurement

Task

Development of recommendations/pre-standards for crack control

Coordination with

CEN TC104/SC2 (in charge of EN 13670)

• Existing background, comments

Major acceptability issue Possible indirect methods when tightness requirements?



WG3 Task 17 – TG3c, TG3d

Output

Performance-based concrete specification addressing early-age issues

Task

Revision of EN206 including specifications, target or threshold values

Coordination with

CEN TC104/SC1, COST TU1404/WG1

• Existing background, comments

Only when standards for determination of specified performance (e.g. autogenous shrinkage...) are available



WG3 Task 18 – TG3c, TG3d

Output

Execution methods, prevention of early age issues impairing serviceability

Task

Revision of EN 13670 including recommended procedures, possible specifications associated to execution

Coordination with

CEN TC104/SC2 (in charge of EN 13670)

• Existing background, comments



Priority actions among the targeted objectives

- Based on availability of identified volunteers:
 - For draft documents preparation
 - For prototype devices or software definition and realization
- Based on output production maturity:
 - Existing background material (possibly from WG1 & WG2)
 - Existing groups having common interest
 - Existing demand, end-users, market for using the output
- Priority definition shall keep technical consistency of the production within WG3
- Use of background data shall take care of control of concreting process (quality insurance, documentation)



Targeted objectives for next year(s)

- Sub-groups for targeted priority actions based on identified volunteers:
 - Deadline for application: October 15th, 2015
 - Formal definition of sub-groups and roadmap: November 15th, 2015
 - Launching of the actions: before end of 2015
- Milestone for these sub-groups:
 - First prototype of the expected product or first draft of the expected deliverable (recommendation, pre-standard document): August 15th, 2016
 - Deadline for expression of comments and proposed improvements: December 15th, 2016
 - Improved versions of products and documents addressing these remarks: April 15th, 2017



Next events for WG3

- COST TU1404 3rd Workshop at mid-2016:
 - Possibly connected to RILEM's Week (Lyngsby, Denmark, August 21-24)
 - Alternatively: connected to CONSEC'2016 (Lecco, Italy, September 12-14)
 - Alternatively: in an inclusiveness country: Portugal ?
- Main expectations for WG3 during this workshop:
 - Presentation of the first prototypes of the expected product or first drafts of the expected deliverable (recommendation, pre-standard documents)
 - Discussion before enquiry for expression of comments and proposed improvements, interaction with WG1 and WG2
- Next milestone: JCI-RILEM Workshop in Tokyo, April 23-24, 2017
 - Presentation of improved versions and discussion, in relation with revised JCI Guidelines on control of thermal cracking





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MULTI-SCALE MODELLING OF CEMENT PASTE AND CONCRETE: FROM MICROSTRUCTURE EVOLUTION TO DEFORMATIONS

Enrico Masoero – Newcastle University, United Kingdom



CO-AUTHORS

Mathieu Bauchy – University of California Los Angeles, U.S.A. Emanuela Del Gado – Georgetown University, U.S.A. Katerina loannidou – Massachusetts Institute of Technology, U.S.A. Hamlin M. Jennings – Massachusetts Institute of Technology, U.S.A. Hegoi Manzano – Universidad del País Vasco, Spain Roland J.-M. Pelleng – Massachusetts Institute of Technology, U.S.A. Matthew B. Pinson – University of Chicago, U.S.A. Jeffrey J. Thomas – Schlumberger-Doll Research, U.S.A. Franz-Josef Ulm – Massachusetts Institute of Technology, U.S.A. Sidney Yip – Massachusetts Institute of Technology, U.S.A.



CONTENT

- Cement hydration and concrete degradation
- The challenge of timescale
- Bottom-up: Kinetic simulations of cement hydrates formation
- <u>Top-down</u>: hysteresis from multiscale porosity: modelling sorption and shrinkage
- Where do bottom-up and top-down meet?





CEMENT HYDRATION, CONCRETE DEGRADATION

Hydration & setting



Courtesy of Dr R Grossier, CNRS Marseille France

Creep



Bazant ZP et al., J Struct Eng, 2012

Drying shrinkage Freeze-thaw ...

http://www.ndtoolbox.org/conte t/bridge/concretedeterioration-description

Concrete degradation is often the macroscopic manifestation of nanoscale processes, such as chemical reactions, nanoscale shear deformations, fluid pressure in nanopores



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CEMENT HYDRATION, CONCRETE DEGRADATION

Cement paste micrograph



a = aggregate

- c = unreacted cement grains
- ch = calcium hydroxide
- ip,op= calcium silicate hydrate C-S-H ("inner" and "outer" product)

https://www.fhwa.dot.gov/publications/research/infrastruc ture/pavements/pccp/04150/images/fig185.gif

• The C-S-H is the most abundant phase in ordinary cementitious materials. It is the "glue" of ordinary cement pastes and controls largely the long-term performance of the material.



CEMENT HYDRATION, CONCRETE DEGRADATION



 The C-S-H is a mesoporous materials made of a disordered assembly of ~5nm units, whose molecular structure consists of a stack of calciumsilicate layers and water layers



THE CHALLENGE OF TIMESCALE



Simulations based on integrating Newton's equations of motion imply that the addressable timescale is bounded by the length-scale. However ...



THE CHALLENGE OF TIMESCALE



... hydration and degradation imply mechanisms with nano-length-scale and very long time scales. A paradigm-shift to kinetics is proposed here.





 Microstructure evolution is determined by phase-specific parameters at the sub-micrometer scale, which require nanoscale models of the hydrates







Coarse-grained mesoscale approach

<u>Assumption 1</u>: C-S-H can be discretised as nanoparticles with diameter ~5nm ("Colloid model": Jennings, Cem Concr Res, 2000)

 The kinetic formulation of C-S-H formation at the mesoscale of ~500 nm relies on three assumptions



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5 nm





Coarse-grained mesoscale approach

<u>Assumption 2</u>: The colloids interact according to force-distance laws (e.g. from AFM experiments or molecular simulations)



The kinetic formulation of C-S-H formation at the mesoscale of ~500 nm relies on three assumptions



5 nm



Coarse-grained mesoscale approach

<u>Assumption 3</u>: The thermodynamic limit applies already at this mesoscale



Chen et al, Cem Conr Res (2004)

The kinetic formulation of C-S-H formation at the mesoscale of ~500 nm relies on three assumptions



Kinetic Monte Carlo

Define a set of events that modify the colloids: nucleation, growth, dissolution

Rate of the ith possible event:

$$\boldsymbol{R}_{j} = \boldsymbol{\upsilon}\boldsymbol{e}^{\left(-\Delta \boldsymbol{G}_{i}^{*}/\boldsymbol{k}_{B}T\right)}\boldsymbol{e}^{\left(-\Delta \boldsymbol{U}_{i}/\boldsymbol{k}_{B}T - \Delta \boldsymbol{G}_{i}/\boldsymbol{k}_{B}T\right)}$$



 ΔG = solution free energy change due to event i (from thermodynamics)

 ΔU = interaction energy change due to interparticle interactions

- In the kinetic theory, the rate of an event depends on the energy scale and is *not* bounded by the length scale.
- The presence of both ΔU and ΔG in R couples chemistry with mechanics.
- The pre-factor is often innocuous, buy not always (beyond our scope here)



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The proposed kinetic approach provides model C-S-H gel structures that form in long timescales (like hydration) and depend on the solution chemistry





Kinetic simulations are just starting now, but several authors have already mimicked precipitation to get C-S-H mesostructures and extract properties



PHYSICAL REVIEW APPLIED 3, 064009 (2015)

Hysteresis from Multiscale Porosity: Modeling Water Sorption and Shrinkage in Cement Paste

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> Enrico Masoero School of Civil Engineering and Geosciences, Newcastle University, Newcastle upon Tyne NE1 7RU, United Kingdom

Patrick A. Bonnaud New Industry Creation Hatchery Center, Tohoku University, Sendai 980-8578, Japan

Hegoi Manzano Molecular Spectroscopy Laboratory, Universidad del País Vasco/EHU, 48080 Bilbao, Spain

Qing Ji Inspur Group, State Key Laboratory of High-End Server & Storage Technology, Jinan, Shangdong 250101, People's Republic of China

Sidney Yip Department of Nuclear Science and Engineering, Massachusetts Institute of Technology, Cambridge, Massachusetts 02139, USA

> Jeffrey J. Thomas Schlumberger-Doll Research, Cambridge, Massachusetts 02139, USA

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Department of Chemical Engineering and Department of Mathematics, Massachusetts Institute of Technology, Cambridge, Massachusetts 02139, USA

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Department of Materials Science and Engineering and Department of Mechanical Engineering, Massachusetts Institute of Technology, Cambridge, Massachusetts 02139, USA

Hamlin M. Jennings

Department of Civil and Environmental Engineering, Massachusetts Institute of Technology, Cambridge, Massachusetts 02139, USA (Received 2 September 2014; revised manuscript received 29 January 2015; published 17 June 2015)



Hamlin M Jennings (1946-2015)



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Feldman RF et al, Mater Constr (1968)

- Water vapour adsorption/desorption and corresponding shrinkage/swelling (mature cement paste, 2nd cycle onward): both are hysteretic.
- Below 99% RH, all the pores larger than 100 nm are empty → macroscopic shrinkage is almost entirely caused by nanopore fluid pressure





Pinson MB, **Masoero** E et al, Phys Rev Appl (2015)

Cases JM et al, Mater Clays Clay Miner(1997)

Haines RS et al, J Chem Phys (1947)

The cement paste behaves in-between swelling clay and mesoporous glass. This is consistent with its nano-pore structure: see next page





The sorption isotherm is the convoluted result of water in interlayer spaces (<1 nm) and gel pores (>1 nm), which enter-leave at different RH





 Results from experiments and molecular simulations suggest a sorption isotherm for interlayer water only (<1nm). This can be subtracted from the total sorption isotherm to obtain a reduced isotherm for gel-pore water only



Pinson, M.B., Jennings, H.M., & Bazant, M.Z. (2014). Inferring Pore Size and Network Structure from Sorption Hysteresis. arXiv preprint arXiv:1402.3377.

A simple network-percolation model for the sorption hysteresis loop in the gel-pore network

The "ink-bottle" effect dominates → Kelvin equation applied to adsorption → gel pore size distribution

Percolation model → network connectivity from the desorption path (a chain model with average connectivity 2 seems accurate)



Simple models based on the Kelvin equation applied to a network of gel pores can fit the reduced isotherm for the gel-pore water, providing insight into the gel-pore structure topology (size distribution and connectivity)





- Summing together the interlayer isotherm, the fitted gel-pore isotherm, and a Langmuir gel-pore-surface adsorption curve, the total water sorption isotherm is captured.
- The surface hysteresis is a bi-product of the hysteresis in gel-water content





- Classical models account for the macroscopic strain due to gel-pore water
- The macroscopic strain due to interlayer water is heuristically related to the water content v_l via a proportionality constant λ, which turns out to be <<1. This is common in other microporous materials, e.g. coal





- Predicted hysteretic shrinkage isotherms of gel pores and their surfaces
- The interlayer shrinkage isotherm is given by the fitting parameter λ
- Open questions: What is the origin of λ? Can we model it instead via the disjoining pressure?


HYSTERESIS FROM MULTISCALE POROSITY

- Shrinkage hysteresis on mature pastes at 2+ drying cycles is due to sorption hysteresis (no creep, no plasticity)
- Sorption isotherms can provide unperturbed information on the pore structure of a cement paste
- We can separate the water-pore interaction in interlayer spaces (< 1nm) and gel pores (1-100 nm)
- If the paste is never dried below 25% RH, we can neglect the interlayer spaces
- Our heuristic treatment of interlayer water needs theoretical backups: disjoining pressure? Layer collapse? → back to fundamental modelling



WHERE BOTTOM-UP AND TOP-DOWN MEET



- Model C-S-H mesostructures provide a basis to simulate sorption
- Gel-adsorbed water, plus humidity-dependent particle shape, plus humiditydependent interactions between particles → simulated shrinkage to shed light onto the propagation of strain from the interlayer to meso scale



WHERE BOTTOM-UP AND TOP-DOWN MEET



Including processing (formation) and ageing in multiscale modelling provides new opportunies for industrial applicability: from naostructure-properties paradigm to processing-properties paradigm, mediated by the nanostructure





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Homogenization approach for description of concrete viscoelasticity

Julien Sanahuja et al. – EDF lab, France



Homogenization approach for description of concrete viscoelasticity

Micromechanics: a useful tool to investigate cementitious materials

Julien SANAHUJA et al.

EDF lab

COST ACTION TU1404 - 20 september 2015



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Long term operation of civil engineering structures

At EDF Computational Analysis Structural **Analysis** Analytical Code Calculation Requirement Strengthening/ Replacement Additional monitoring Material Non Destructive Simulation Decision Characterization Making **Material** Local **Inspection** Aging Maintenance Lab testing Degradation Visual Non Destructive Mechanism Detection Inspection

3 pillars: inspection, structural analysis, material ageing

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Material behaviour: needs and specific aspects

Structure computations

- behaviour laws specific to the concrete(s) of this structure
 Inspection
 - Ink between indirect measurement and usable property?
 - requires knowledge on the behaviour of the material
- \Rightarrow Needs
- (Extracted) samples or formulation \Rightarrow (long term) behaviour

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Specificities of concrete material

- multi-scale
- multi-physics
- interacts with water
- interacts with environment

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huge variability

Need to go beyond the empirical approach

"Gel-space ratio" = $V_h/(V_h + V_{cap}) \Rightarrow R_c$ too restrictive today [P. TERMKHAJORNKIT et al., CCR, 2014]

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Need to go beyond the empirical approach





Morphological model of paste: design and validation wrt. elasticity

- Morphology: observations and modelling
- Validation
- Does shape matter?
- 2 Non ageing viscoelasticity
 - Creep micro-mechanism considered
 - C-s-н gel
 - Cement paste
- 3

Ageing viscoelasticity

- Micromechanical extension of Bažant solidification theory
- Application to model porous materials
- Application towards cement paste

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Morphology: observations and modelling Validation Does shape matter?

Outline

Morphological model of paste: design and validation wrt. elasticity

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Morphology: observations and modelling Validation Does shape matter?

Observation of C-S-H precipitation

S. GARRAULT-GAUFFINET, 1998

AFM observation of a C₃S crystal covered by a lime-saturated droplet

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Morphology: observations and modelling Validation Does shape matter?

Observation of C-S-H precipitation

S. GARRAULT-GAUFFINET, 1998

AFM observation of a C₃S crystal covered by a lime-saturated droplet



Small particules of C-S-H, anisotropic shape

parallel to the grain surface
 60 nm by 30 nm

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• thickness: 5 nm

Morphology: observations and modelling Validation Does shape matter?

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 \Rightarrow elementary bricks of C-S-H $r_s=5/\sqrt{30*60}\approx 0.12$

Morphology: observations and modelling Validation Does shape matter?

Observation of C-S-H precipitation

S. GARRAULT-GAUFFINET, 1998

AFM observation of a C₃S crystal covered by a lime-saturated droplet



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 \Rightarrow elementary bricks of C-S-H $r_s=5/\sqrt{30*60}\approx 0.12$

Question of the morphology of C-S-H still widely opened we chose a representation based upon these elementary bricks

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Morphology: observations and modelling Validation Does shape matter?

Morphological model



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Morphology: observations and modelling Validation Does shape matter?

Morphological model



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Morphology: observations and modelling Validation Does shape matter?

Morphological model



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Morphology: observations and modelling Validation Does shape matter?

Morphological model



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Morphology: observations and modelling Validation Does shape matter?

Aspect ratio of platelets calibrated on setting data



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Morphology: observations and modelling Validation Does shape matter?

Aspect ratio of platelets calibrated on setting data

Setting degree of hydration estimated (J.M. TORRENTI et al., 2005) on compressive strength tests

(J. Byfors, 1980)



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Morphology: observations and modelling Validation Does shape matter?

Aspect ratio of platelets calibrated on setting data

Setting degree of hydration estimated (J.M. TORRENTI et al., 2005)

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exp. estimation



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Morphology: observations and modelling Validation Does shape matter?

Aspect ratio of platelets calibrated on setting data

Setting degree of hydration estimated (J.M. TORRENTI et al., 2005) on compressive strength tests

(J. BYFORS, 1980)





 $- r_{ld} = 0.033$ $- r_{ld} = 0.020$



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Morphology: observations and modelling Validation Does shape matter?

Aspect ratio of platelets calibrated on setting data

Setting degree of hydration estimated (J.M. TORRENTI et al., 2005) on compressive strength tests

(J. BYFORS, 1980)





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Morphology: observations and modelling Validation Does shape matter?

Young's modulus during hydration

experimental data: C.-J. HAECKER et al., 2005



10/40

Morphology: observations and modelling Validation Does shape matter?

Young's modulus during hydration

experimental data: C.-J. HAECKER et al., 2005



10/40

Morphology: observations and modelling Validation Does shape matter?

Influence of the shape of the LD solid particles?

platelets: $r_{ld} = 0.033$





Morphology: observations and modelling Validation Does shape matter?

Influence of the shape of the LD solid particles?



COST ACTION TU1404 – 20 september 2015 J. Sanahuja – Micromechanics and cementitious materials

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Creep micro-mechanism considered C-s-н gel Cement paste

Outline

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Creep micro-mechanism considered C-S-H gel Cement paste

Sheets: viscous sliding

C-S-H elementary bricks: sheet stack model

CaO planes



(R. BARBARULO, 2002 from A. NONAT, A.-C. COURAULT and D. DAMIDOT, 2001)

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Creep micro-mechanism considered C-S-H gel Cement paste

Sheets: viscous sliding

C-S-H elementary bricks: sheet stack model

CaO planes



(R. BARBARULO, 2002 from A. NONAT, A.-C. COURAULT and D. DAMIDOT, 2001)

Local mechanism? \Rightarrow creep observed at the macroscopic scale

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Local mechanism? \Rightarrow creep observed at the macroscopic scale

Hypothesis still in debate but suggested by many authors: sliding of sheets

(R.P. LOHTIA, 1970)

(B.T. TAMTSIA and J.J. BEAUDOIN, 2000)

(F. BENBOUDJEMA, 2002)

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Creep micro-mechanism considered C-S-H gel Cement paste

Modifying the behaviour of the C-S-H particles

- viscoelastic shear, sheet onto sheet
- simple rheological model
- including the elastic model (\rightarrow initial strain)

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modifying the behaviour of the particle, only for simple shear sheet onto sheet



other strain mechanisms: isotropic elastic behaviour (k, g)

we consider the creep of a packing of such particles (with $r_s = r_{hd} = 0.12$)

Creep micro-mechanism considered C-S-H gel Cement paste

Short-term creep ($t \ll \tau$)



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Creep micro-mechanism considered C-s-н gel Cement paste

Short-term creep ($t \ll \tau$)



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Creep micro-mechanism considered C-s-н gel Cement paste

Short-term creep $(t \ll \tau)$



Creep micro-mechanism considered C-s-н gel Cement paste

Short-term creep ($t \ll \tau$)



Creep micro-mechanism considered C-s-н gel Cement paste

Long-term creep ($t \gg \tau$)



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Creep micro-mechanism considered C-S-H gel Cement paste

Long-term creep ($t \gg \tau$)



COST ACTION TU1404 – 20 september 2015 J. Sanahuja – Micromechanics and cementitious materials

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Creep micro-mechanism considered C-S-H gel Cement paste

Influence of the aspect ratio on the thresholds



[J. SANAHUJA, L. DORMIEUX. *Creep of a* C-S-H *gel: micromechanical approach.* IJMCE 37 (2010)]

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Creep micro-mechanism considered C-s-н gel Cement paste

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Creep of cement paste: VS experimental data

Experimental data: R. LE ROY Ph.D. thesis (1995), $t_0 = 28 \text{ d}$ Model: $\alpha_0 \rightarrow \alpha^{ult}$ (parameters from elastic model + $\tau = 0.82 \text{ d}$)



Micromechanical extension of Bažant solidification theory Application to model porous materials Application towards cement paste

Outline

Morphological model of paste: design and validation wrt. elasticity
Morphology: observations and modelling

- Validation
- Does shape matter?
- 2 Non ageing viscoelasticity
 - Creep micro-mechanism considered
 - C-S-H gel
 - Cement paste

3 Ageing viscoelasticity

- Micromechanical extension of Bažant solidification theory
- Application to model porous materials
- Application towards cement paste

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What's the matter with ageing?

Ageing viscoelasticity: compliance function $J(t, u) \neq J(t - u)$



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Concrete: basic creep tests, [Hanson, 1953] cited by [Briffaut, 2010]



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Ageing local behaviours \Rightarrow Laplace-Carson transform inapplicable

- multilayered media [Maghous, Creus, 2003]
- random media:

a few recent incremental approaches [Masson et al., 2009, 2012] solidifying non ageing materials [Scheiner, Hellmich, 2009]

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New approach: direct resolution of Eshelby inhomogeneity problem in ageing linear viscoelasticity

Inputs/outputs: full relaxation R(t, u) functions, time-sampled

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Solidification theory from Bažant

Solidification theory: non ageing material

+ progressive precipitation \Rightarrow effective ageing behaviour



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Elementary precipitating material



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Solidification theory from Bažant

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Elementary precipitating material

can be replaced by a (fictitious) ageing linear viscoelastic material

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Solidification theory from Bažant

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Micromechanical extension: main ideas

- progressive precipitation $\Rightarrow N$ ageing viscoelastic phases
- evolving microstructure \Rightarrow constant microstr. + ageing phases
- precipitation mechanism \rightarrow morphology of the N phases
- precipitation kinetics \rightarrow precipitation time t_s of each phase
- take advantage of ageing viscoelastic homogenization

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Application: investigation of precipitation mechanisms

parallel



massive



layers



polycrystal



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Micromechanical extension of Bažant solidification theory Application to model porous materials Application towards cement paste

Application: investigation of precipitation mechanisms

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massive



layers



polycrystal



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Precipitation kinetics

$$f_{prec}(t) = f_{prec}^{\infty} \frac{(t/\tau)^4}{1 + (t/\tau)^4}$$


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Matrix and precipitate behaviours

- isotropic non ageing linear viscoelastic
- constant Poisson ratio, Maxwell rheological model



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Results wrt. more classical approaches



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Results wrt. more classical approaches



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Results wrt. more classical approaches



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Results: effect of precipitation mechanism



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Results: effect of precipitation mechanism



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Results: effect of precipitation mechanism



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Results: effect of precipitation mechanism



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Results: effect of precipitation mechanism



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Investigation of precipitation kinetics

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Matrix and precipitate behaviour

- isotropic non ageing linear viscoelastic
- constant Poisson ratio, Zener rheological model



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Effect of precipitation kinetics: results



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Effect of precipitation kinetics: results



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Effect of precipitation kinetics: results



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Solidification theory: a micromechanical extension

"Frozen microstructure" is now history!

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Solidification theory: a micromechanical extension

"Frozen microstructure" is now history!

Extension of Bažant solidification theory

+ ageing viscoelasticity homogenization \rightarrow modular approach

- Non iterative nor incremental: manages the whole behaviour (full relaxation functions, time-sampled) at once
- Inputs can be improved independently
 - evolving morphological model
 - kinetics of phases volume fraction
 - elementary behaviours, any form: rheological model, analytical functions, samples (datapoints), lower scale homogenization, ...

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Solidification theory: a micromechanical extension

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 - elementary behaviours, any form: rheological model, analytical functions, samples (datapoints), lower scale homogenization, ...

Approach mature enough to investigate cement paste

- only 3 phases: capillary pores, anhydrous, hydrates
- simplified microstructure evolution
- simplified hydration kinetics
- preliminary results

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Micromechanical extension of Bažant solidification theory Application to model porous materials Application towards cement paste

Towards cement paste: evolving microstructure



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Micromechanical extension of Bažant solidification theory Application to model porous materials Application towards cement paste

Towards cement paste: evolving microstructure



hydrates

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w/c = 0.6 $\alpha = 0.4$ precip. of hydrates + transf. anhydrous \rightarrow hydrates

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Towards cement paste: evolving microstructure



cap. porosityanhydroushydrates

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w/c = 0.6 $\alpha = 0.7$ precip. of hydrates + transf. anhydrous \rightarrow hydrates

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cap. porosity
anhydrous
hydrates

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w/c = 0.6 $\alpha = 1$ precip. of hydrates + transf. anhydrous \rightarrow hydrates

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 anhydrous
hydrates
C-S-H gel: elem. bricks
+ gel pores

cap. porosity

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Towards cement paste: evolving microstructure



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C-S-H gel: non ageing creep

brick: isotropic elastic + viscous sliding of sheets (Maxwell, $\tau = 1.6$ h) C-S-H gel: bricks + gel pores ($\varphi_{gel} = 0.3$)



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Simplified hydration kinetics

Powers model + simplified kinetics:
$$\alpha(t) = \alpha^{\infty} \frac{(t/\tau)^n}{1 + (t/\tau)^n}$$
, $\tau = 3 \text{ d}$
 $n = 0.7$



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Effective uniaxial creep of cement paste



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Effective uniaxial creep of cement paste



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Effective uniaxial creep of cement paste



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Effective uniaxial creep of cement paste



Micromechanical extension of Bažant solidification theory Application to model porous materials Application towards cement paste

A more realistic cement paste evolving microstructure



Micromechanical extension of Bažant solidification theory Application to model porous materials Application towards cement paste

A more realistic cement paste evolving microstructure



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parallel

sheets

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A more realistic cement paste evolving microstructure



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parallel

sheets

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Effective uniaxial creep of cement paste



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Effective uniaxial creep of cement paste



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Micromechanical extension of Bažant solidification theory Application to model porous materials Application towards cement paste

Conclusion

Micromechanics: a useful tool to investigate cementitious materials

- to challenge simplified morphological models
- a bridge between the scale of physical nano- or micro-mechanisms and the scale of structural engineering

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Mean field homogenization

- quick and efficient computation, semi-analytical
- estimates and tendencies
- better understanding of the material behaviour

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Many behaviors can be investigated

- elasticity
- non ageing viscoelasticity
- ageing viscoelasticity

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Mean field homogenization

- quick and efficient computation, semi-analytical
- estimates and tendencies
- better understanding of the material behaviour

Many behaviors can be investigated

- elasticity
- non ageing viscoelasticity
- ageing viscoelasticity
- elastic limit and strength
- post-peak behaviour
- plasticity
- transport (diffusion, conductivity, permeability, ...)

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Conclusion on ageing

Ageing viscoelastic homogenization, now made easy...

- classic homogenization schemes: dilute, MT, SCS
- spherical particles [J. Sanahuja, IJSS, 2013]
- N-layered spherical particles [to be published]
- spheroidal particles: M. Di Ciaccio, 2014 [to be published]

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- spheroidal particles: M. Di Ciaccio, 2014 [to be published]
- ... allows to un-freeze microstructure (phase transformations)
- ... and already (widely) adopted
 - @ ENPC, an extension to elongated particles [F. Lavergne et al., submitted to IJSS, 2015]
 - @ CEA, application to cementitious materials at early age [T. Honorio et al., Concreep, 2015]
 - @ Cerema, application of the semi-analytical approach to a pre-stressed structure [J.F. Barthélémy et al., Concreep, 2015]
 - @ Univ. Lorraine, application to rocks

(starting collaboration with A. Giraud)

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Prospects

Influence of hydration on ageing creep

can now be properly investigated

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Prospects

- improve evolving morphological model, to properly predict setting (as already done in elasticity)
- introduce more cement paste phases
- improve hydration chemistry and kinetics model

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Long term ageing?

Framework could be used to investigate mechanisms

- densification of C-S-H
- microprestress
- ...?

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Experimental comparison on Vercors concrete

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Experimental comparison on Vercors concrete

\Rightarrow S. Huang PhD thesis (starting nov. 2015)



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THE LARGE IN-SITU EXPERIMENTAL CAMPAIGNS: CIVAUX AND CEOS.FR

Jean Michel Torrenti - IFSTTAR, France on behalf of CEOS.fr project



CONTEXT



Civaux nuclear power plant





Construction using successive layers









CIVAUX benchmark

• 2 NPP in Civaux with different mix-design of concrete:

Civaux 1Civaux 2agg = 1872 kgagg = 1915 kgCEMICEMIIc = 350 kgc = 266 kgw = 195 I (w/c=0.56) w = 161 I (w/c=0.6 ; w/b=0.52)sp = 1,2 Isp = 9 I



Crack pattern



Correlated to the results of air leakage tests



Benchmark – available data

• Geometry



Reinforcement





- External temperature evolution
- Initial temperature
- Nature of the formwork (wood 2cm)
- Heat of hydration of cement (Civaux 1) using EN 196-9 and cement + sf (Civaux 2)
- Mechanical characteristics (but at 28 days and 1 year)
- Autogenous shrinkage, basic creep (loading at 28 days) Granger PhD



Example of results / LMDC Toulouse

B11 LMDC





Damage

B11 LMDC 1^{ère} levée



Need to use an orthotropic damage model in order to avoid spurious damage at the interface between the wall and the foundation.

(See also Benboudjema & Torrenti, NED, 2008)



CEOS.fr restrained shrinkage tests

- See Buffo-Lacarrière et al., EJECE, 2015 <u>http://dx.doi.org/10.1080/19648189.2015.1072587</u>
- See <u>https://cheops.necs.fr/</u> all results available !





	RG8	RG9	RG10
% of longitudinal reinforcement	2%	.56%	2%
Cover	30 mm (50 mm for longitudinal rebars)	30 mm (50 mm for longitudinal rebars)	50 mm (70 mm for longitudinal rebars)





Instrumentation

- 9 internal temperature probes (Pt 100 Ω type sensors)
- 16 vibrating wire extensometers (VWE) for local internal deformation measurement + 6 to measure the forces in the struts
- 3 internal long-base optical-fibre displacement sensors (Michelson type) (except for RG10 test)
- 6 electrical strain gauges (resistance type) placed on reinforcement bars (except for RG10 test).

Need of a thorough discussion with metrologists, in order to be sure of what is exactly measured and when!







Influence of the presence of sensors on the behavior ???





Boundary conditions

- Influence of neighbourhood of the specimens and eventual shadow effect
- Nature of the formwork and insulation, age of concrete when formwork removal





Adiabatic temperature rise (and it is really adiabatic)





Mechanical characteristics at early age

- E, Fc, Ft, Gf measured with the degree of hydration
- Autogenous shrinkage, basic creep (loading at 7 days)





Specific test 1: comparison between free deformations in quasi-adiabatic conditions or local temperatures





Comparison with transverse deformations measured with VWE RG10 beam



Specific test 2: ring test





Specific test 3: active ring test (Briffaut et al., 2011)





Results: temperature evolution





Results: strains






THE LARGE IN-SITU EXPERIMENTAL CAMPAIGNS: CIVAUX AND CEOS.FR| JM Torrenti

Results: strains with optical fibers





ANALYSIS: AN EXAMPLE





CONCLUSIONS

- These two tests are available for benchmarking
- Civaux test: certainly not an extended example (as defined yesterday) but a possible case study, already used (by French teams)
- CEOS RG tests: more extended, all data freely available, already used (Concrack2 benchmark)

"A theory is something nobody believes, except the person who made it. An experiment is something everybody believes, except the person who made it" — Albert Einstein





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Closing Session

2nd COST TU1404 Action Meeting – Vienna, September 20, 2015

Members of COST TU1404

- 29 COST Countries
- 1 NNC Ukraine (Algeria also coming in)
- 1 IPC Australia (Japan also coming in)
- 226 individual members
- 42% are Early Stage Researchers
- Gender balance: 75% Male; 25% Female







What a year! :)



GENERAL LEADERSHIP

Chair: Miguel Azehna, University of Minho, Portugal Vice-Chair: Stéphanie Staquet, ULB Bruxelles, Belgium General Secretary: Dirk Schlicke, Graz University Of Technology, Austria

WG1 TESTING OF CEMENT-BASED MATERIALS AND RRT+

Grega Tritnk, Igmat, Slovenia Marijana Serdar, University of Zagreb, Croatia Sreejith Nanukuttan, Queen's University Belfast, United Kingdom

WG2 MODELLING AND BENCHMARKING

Mateusz Wyrzykowski, Empa Switzerland and Lodz University of Technology, Poland Farid Benboudjema, ENS Cachan, France

WG3

RECOMMENDATIONS AND PRODUCTS

François Toutlemonde, Ifsttar, France Terje Kanstad, NTNU Trondheim, Norway













En attente de c11n4.i.teaserguide.com..

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What a year, ready for the initial phase of RRT+!



TOWARDS THE NEXT GENERATION OF STANDARDS FOR SERVICE LIFE OF CEMENT-BASED MATERIALS AND STRUCTURES

RRT

Extended Round Robin Testing programme for TU1404

> INSTRUCTIONS FOR PARTICIPATION v1.0 28th May 2015



BUILDING TRUST





Materials on the way!





RRT+ instructions

COST ACTION TU1404

SLIDE 6

WG2 Modelling of CBM and the Behavior of Structures

• Vienna, Austria, September 2015

78 participants



SLIDE 7

 Organized by Mateusz Wyrzykowski, Bernhard Pichler, Farid Benboudjema and Dirk Schlicke

Group priorities		Part.	Leaders		
			Surname	Name	Country
GP2a	Microstructural modelling	31	Guang	Ye	The Netherlands
GP2b	Multiscale Modelling	43	Dunant	Cyrille	Switzerland
			Pichler	Bernhard	Austria
GP2c	Macroscopic modelling	43	Gawin	Dariusz	Poland
			Briffaut	Matthieu	France
GP2d	Probabilistic Modeling	26	Max	Hendriks	Norway
			Caspeele	Robby	Belgium
GP2e	Numerical Benchmarking	38	Buffo-Lacarrière	Laurie	France
			Knoppik-Wróbel	Agnieszka	Poland



What a year, WG2 : Modelling of CBM 81 participants Numerical benchmarking, Stage 1 starting soon!

Stage I – simple examples

get to know and better integrate different modeling tools used by different participants; help in future implementation of new models

Time frame: announced April 2015, finished by the end of 2015







Doctoral course

DTU

Technical University of Denmark



DANISH TECHNOLOGICAL

Materials, Systems and Structures In Civil Engineering

MSSCE 2016

Service Life of Cement-based Materials and Structures

Contact:

Conference segment

Doctoral course

Scope of doctoral course segment

Service life of cement-based materials is a topic of substantial importance since the maintenance of concrete structures every year necessitate massive investments in rehabilitation and repair. However, constantly ongoing research refines our theoretical knowledge about why deterioration takes place, models for prediction of deterioration are improved, and new measures to prevent deterioration processes appear and extend the service life of concrete structures. This course brings you up-to-date on this important area. The doctoral course segment will bring you up-to-date on this important area.

Course contents

The course will cover the most important topics in relation to service life of cement-based materials including:

- · Fresh properties and setting
- Chemical & microstruct characterization
- Transport properties & boundary effects
- Mechanical properties
- Volume stability
- · Fracture properties and cracking
- Multi-scale models
- Multi-physics macroscopic modelling
- Modelling assumptions
- Product developm for testing/monitoring
- · Product development for software
- · Reliability considerations
- · Recommendations, pre-standard docum



Ole Mejlhede Jensen Send e-mail

Organizing committee:

Miguel Azenha TBD O.M. Jensen

> 15-19 August 2016

Further info:

Work load: 140 hours



Next COST ACTION conference

DTU Technical University of Denmark





DANISH TECHNOLOGICAL INSTITUTE

Materials, Systems and Structures In Civil Engineering

MSSCE 2016

Service Life of Cement-based Materials and Structures

Conference segment

Doctoral course

The main objective of COST Action TU1404 is to bring together researchers and practitioners in the pursuit of knowledge integration for better understanding of the service life of cement based materials and structures. This conference segment is dedicated to the discussion and dissemination of relevant results of Action members, but also from any researcher or practitioner reporting work related to the Workgroups and Group Priorities of the Action.

WG1 - Testing of CBM

- GP1a Fresh properties and setting
- GP1b Chemical / microstructural characterization
- GP1c Transport properties and boundary effects
- GP1d Mechanical properties (including creep)
- GP1e Volume stability
- GP1f Fracture properties and cracking

WG2 - Modeling of CBM and behavior of structures

- GP2.a Microstructural modeling
- GP2.b Multiscale modeling
- GP2.c Macroscopic modeling
- GP2.d Probabilistic modeling
- GP2.e Benchmarking calculations

WG3 - Development of products and recommendations

- GP3.a Development of test equipment / monitoring systems
- GP3.b Development of software and design methods
- GP3.c Development of recommendations and pre-standard methods
- GP3.d Recommendations, pre-standard documents and associated coordination





Ole Mejlhede Send e-mail

Organizing committee:

Miguel Azenha TBD

O.M. Jensen

21-24 August 2016

Downloads:

Conference brochure (pdf)



Next COST ACTION conference







Materials, Systems and Structures in Civil Engineering

MSSCE 2016

MSSCE 2016 – 3 days – 21-23 August 2016 – MC meeting

8 JAN	Abstract submission
29 JAN	Abstract notification
21 MARCH	Full Paper submission
27 MAY	Paper review notication
8 July	Final paper submission/registration

Conference 21-24 August 2016



CONCREEP-10

September 21-23, 2015 | Vienna, Austria

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Welcome to CONCREEP-10

Enjoy CONCREEP-10!



COST ACTION TU1404

SLIDE 12



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