## Effect of solid particles on flow regimes in bubble columns

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Bubble column contacting/reacting systems are widely used in many technologies of chemical and food industry, in biotechnology, and in environmental areas. The transport parameters of the system depend strongly on the flow regimes inside the apparatus (homogeneous and heterogeneous regimes). One regime can change into another at critical values of control parameters - system size and geometry, physico-chemical properties of the phases, etc. This study concerns the effect of the presence of solid particles (almost neutrally buoyant 3-mm alginate beads) on the flow regimes. Experiments were performed in cylindrical bubble columns at different solid loads. The results indicate that the presence of solids can both increase and decrease the gas holdup and the extent of the homogeneous regime.

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